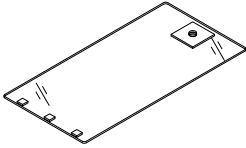
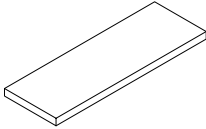
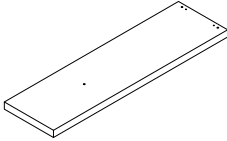
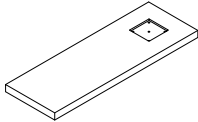
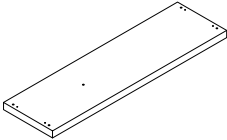
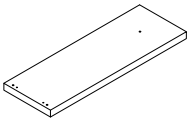
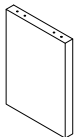
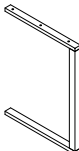


ASSEMBLY INSTRUCTION FOR ACME FURNITURE

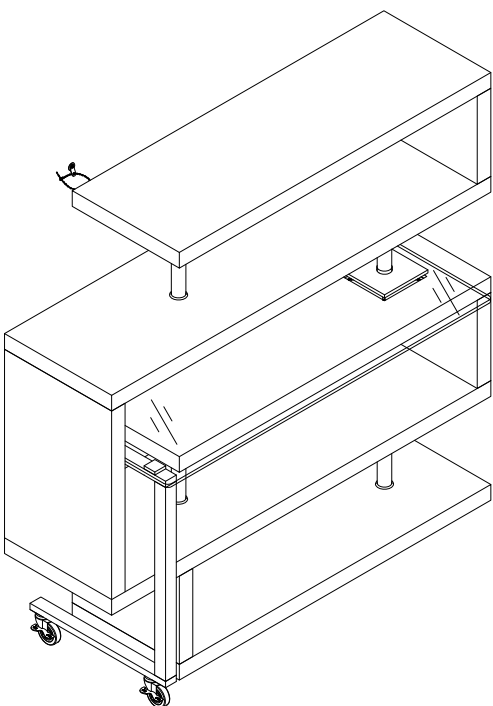
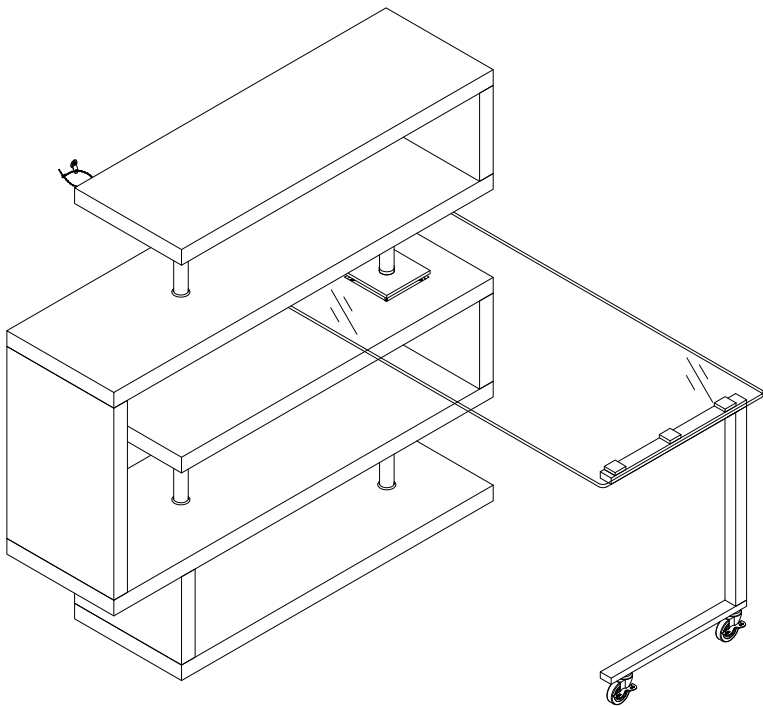
MODEL# 93177&93179&93181&93183 Writing Desk w/Shelf

Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts which may have come loose inside the carton during shipment. Separate, identify, and count all parts and metal hardware. Compare with parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of the part(s) needed.

***** Do not fully tighten screws until fully assembled *****

COMPONENT PARTS		
DECERPTION	PART NAME	Q'TY(PCS)
①	Glass 	1pc
②	Top Shelf 	1pc
③	Upper Shelf 	1pc
④	Middle Shelf 	1pc
⑤	Lower Shelf 	1pc
⑥	Bottom Shelf 	1pc
⑦	Shorter Side Panel 	3pcs
⑧	Longer Side Panel 	1pc
⑨	Leg Frame 	1pc

⑩	Long Support Tube		3pcs
⑪	Short Support Tube		1pc
⑫	Rotatable Plate		1pc
⑬	Wheel		2pcs



HARDWARE REQUIRED:

(A) 	Bolt 1/4"x5/16" - 4pcs
(B) 	Bolt 1/4"x1" - 3pcs
(C) 	Bolt 1/4"x2" - 4pcs
(D) 	Rod 1/4"x13-5/8" - 10pcs
(E) 	Rod 1/4"x26-3/4" - 2pcs
(F) 	Plastic Washer Ø47x4.0 - 7pcs
(G) 	Wood Dowel Ø6x30 - 16pcs
(H) 	Washer Ø16xØ7x1.0 - 19pcs
(I) 	Nut M6 - 12pcs
(J) 	Allen Wrench M4 - 1pc
(K) 	Socket Wrench M6 - 1pc
(L) 	Open End Wrench - 1pc
(M) 	Screw M5x15 - 1pc
(N) 	Cushion - 1pc
(O) 	Screw M4x37 - 1pc
(P) 	Metal Plate - 2pcs
(Q) 	Bracket - 1pc
(R) 	Girding - 1pc

Attention:

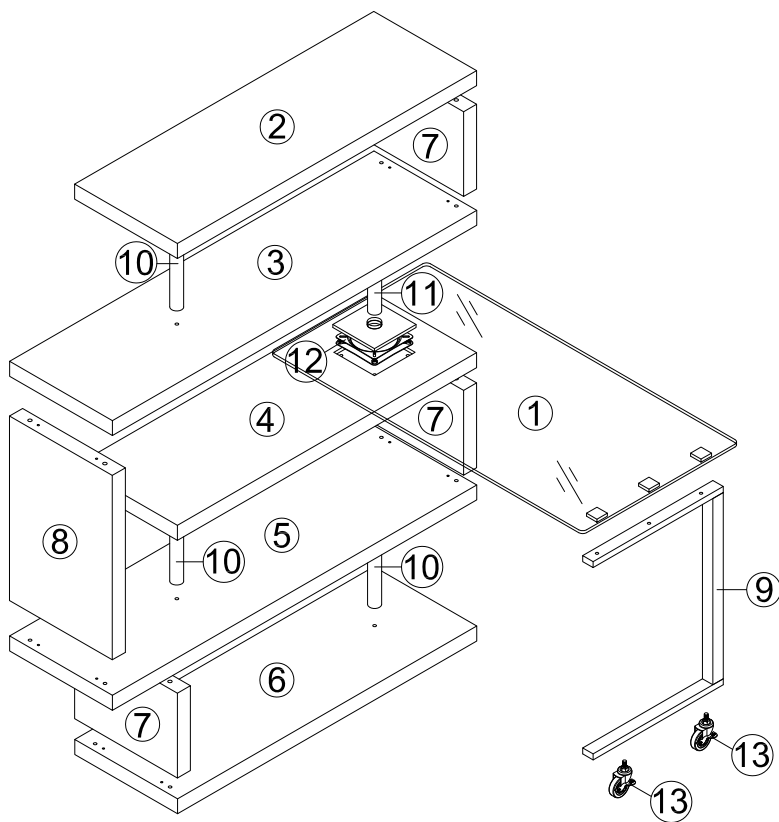
***Mattresses not included.

***Some number parts listed on the instruction sheet may not be in parts bag as they may already be assemble.
Carefully check parts and packing materials prior to ordering replacements.

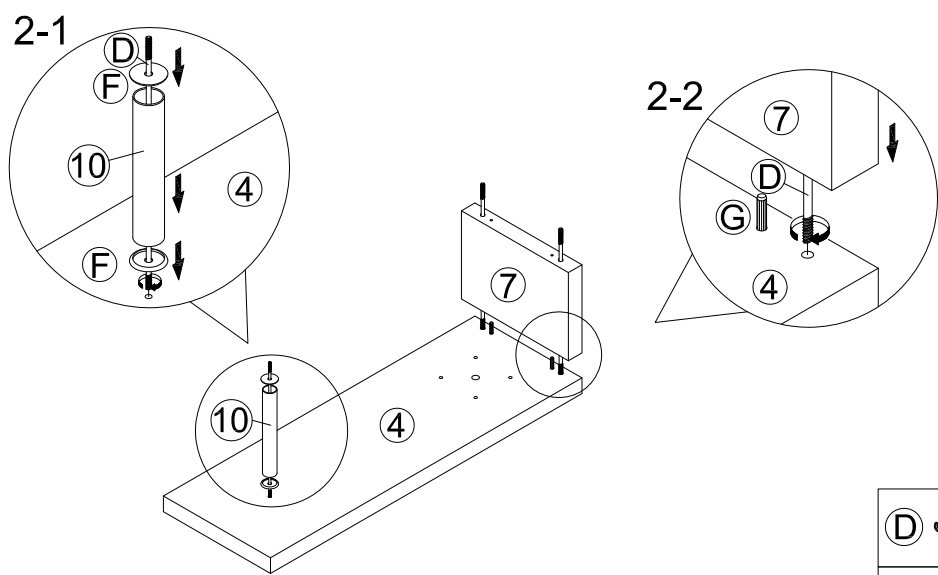
How to Assemble:

STEP 1.

Exploded View



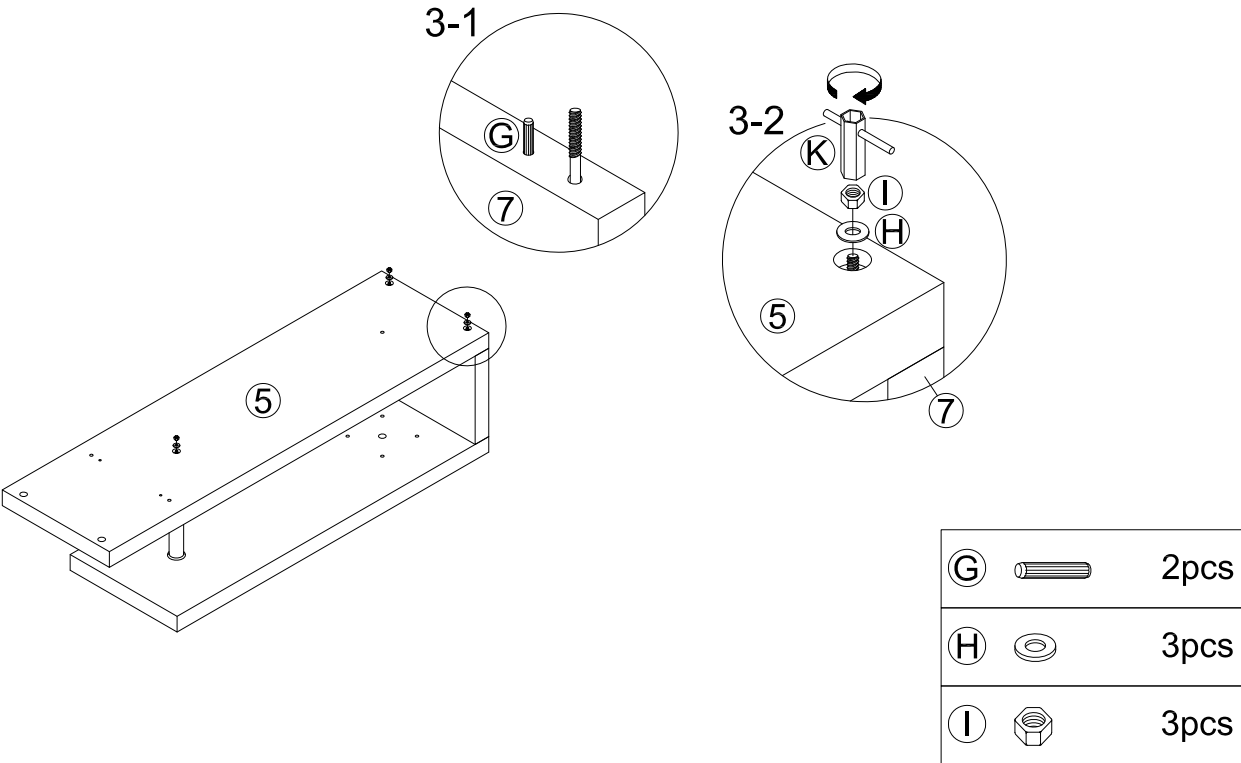
STEP 2.



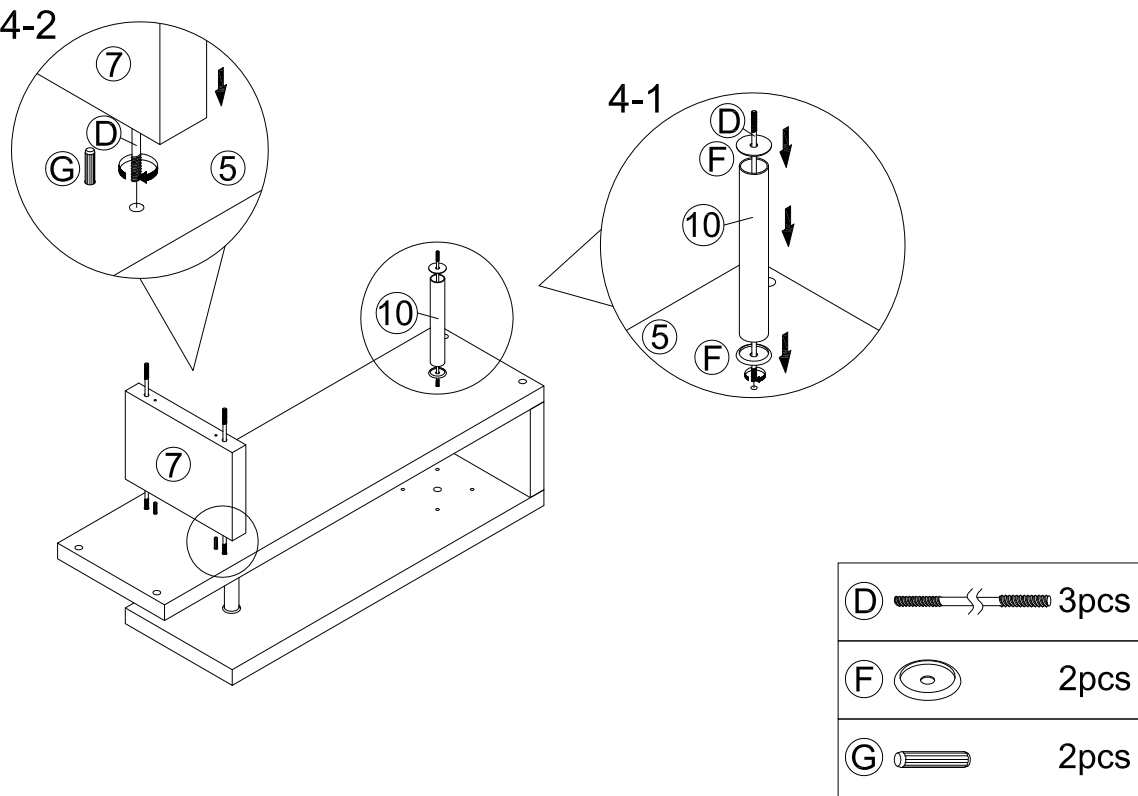
D		3pcs
F		2pcs
G		2pcs

How to Assemble:

STEP 3.

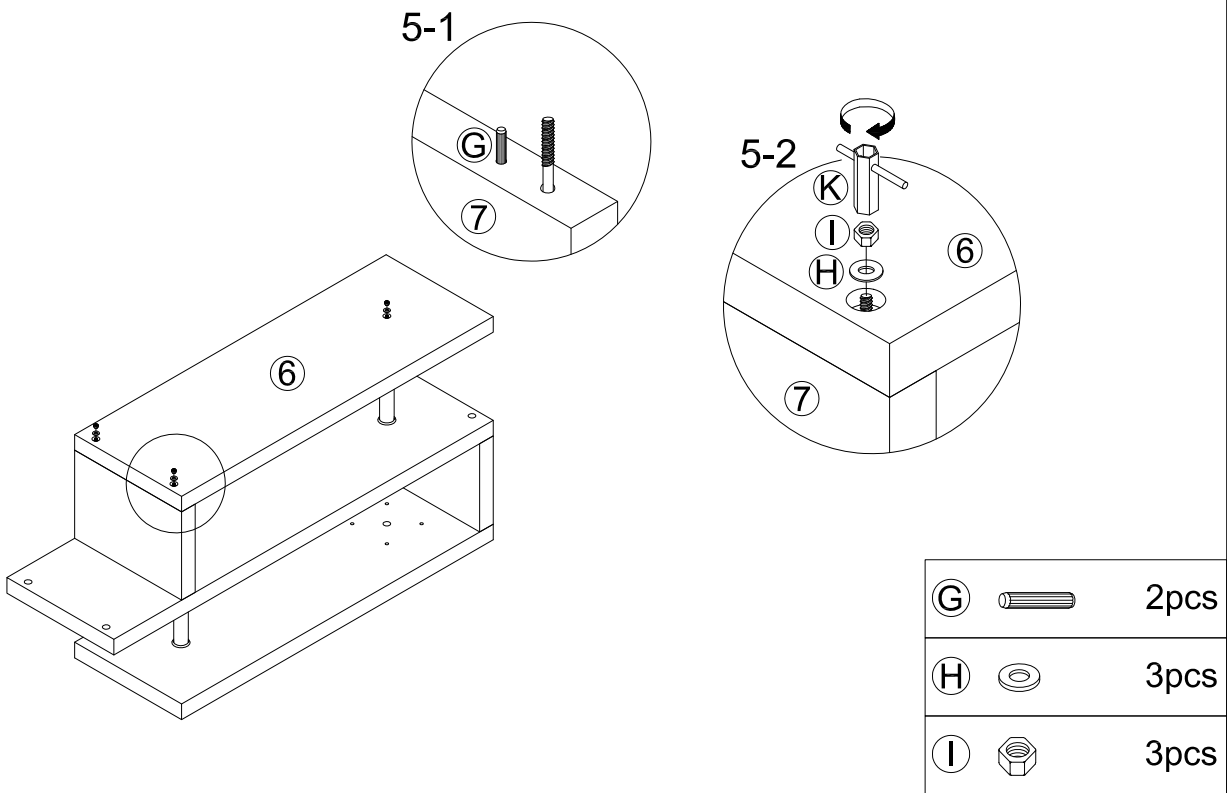


STEP 4.

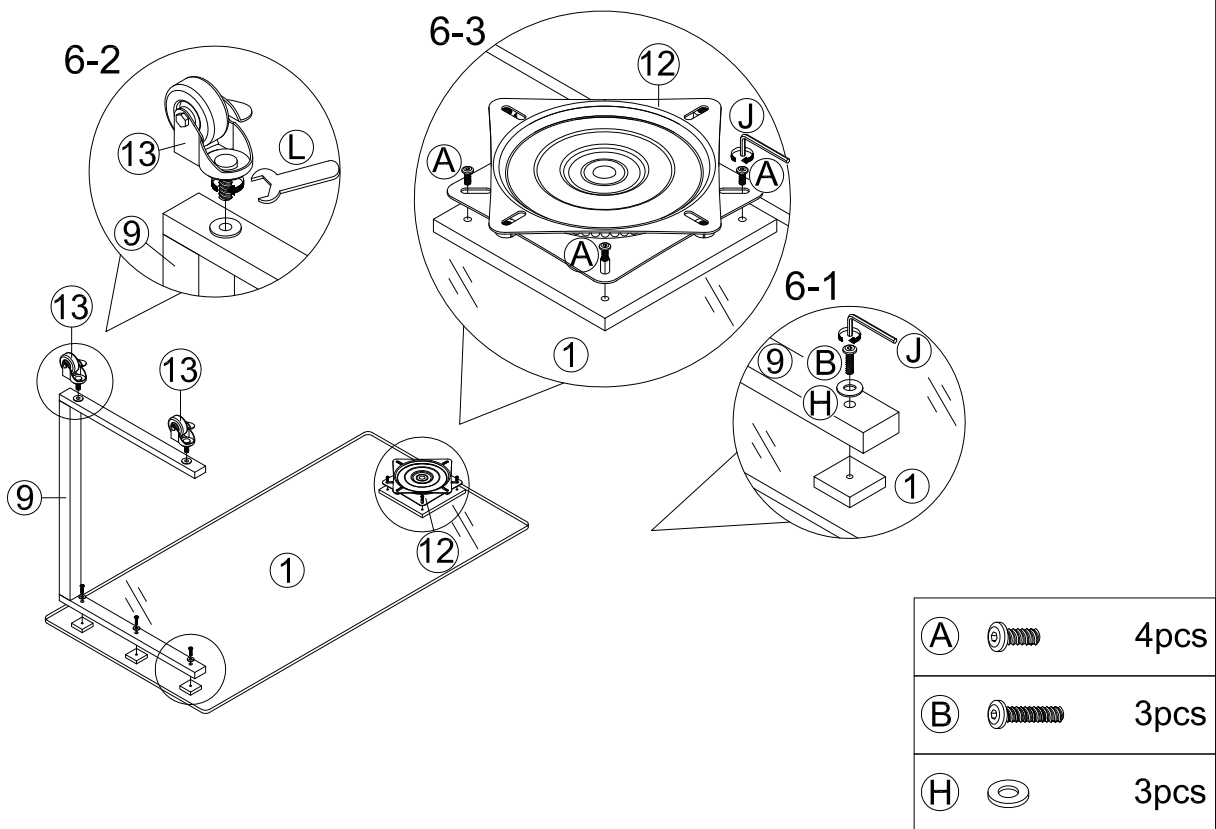


How to Assemble:

STEP 5.

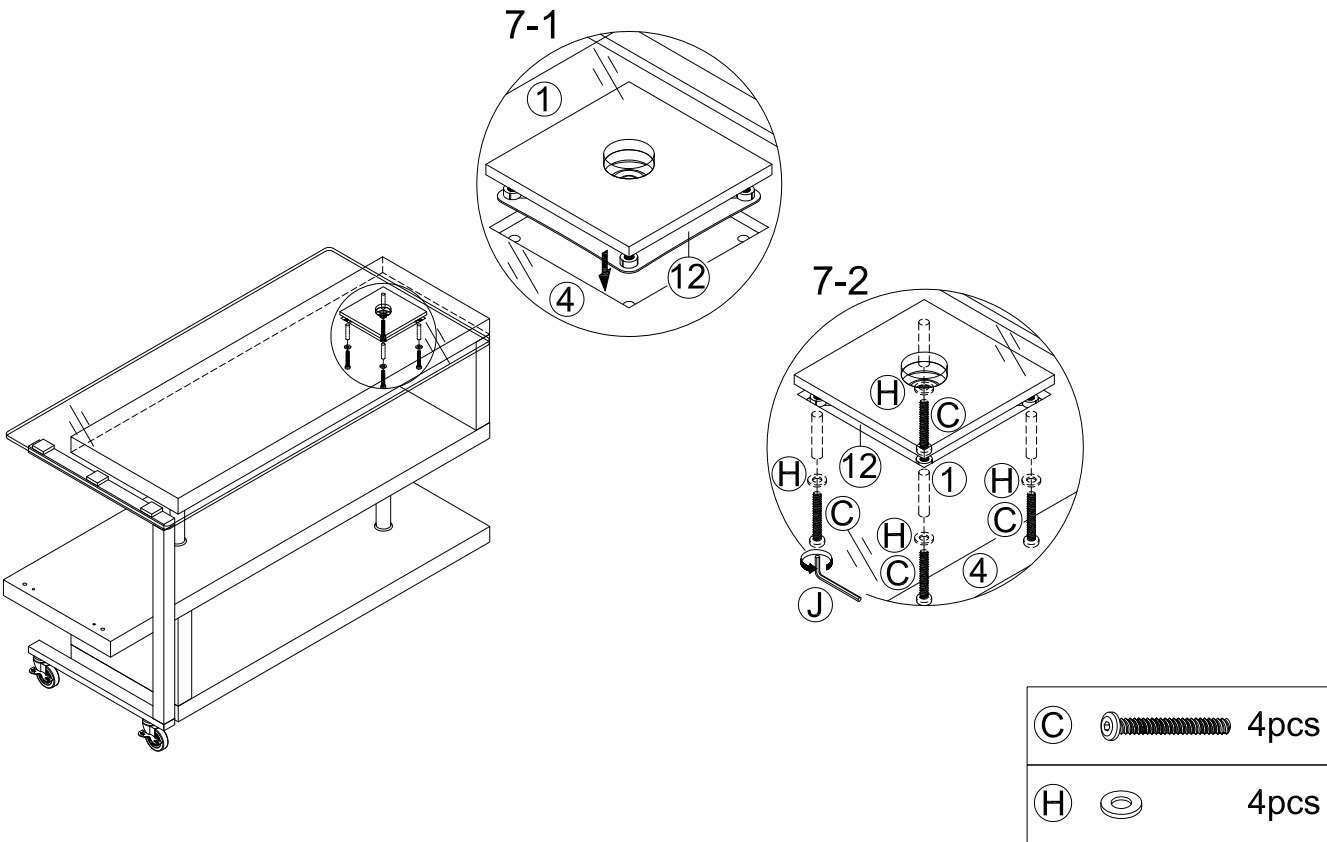


STEP 6.

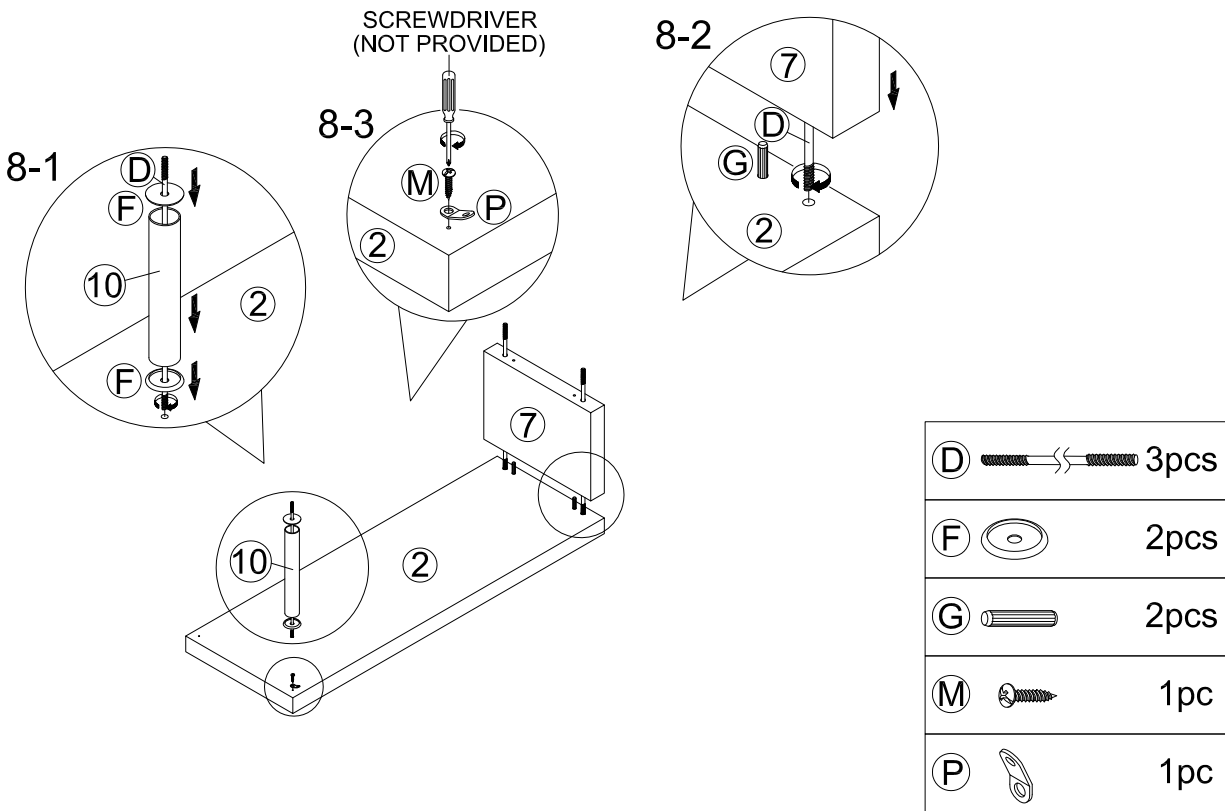


How to Assemble:

STEP 7.

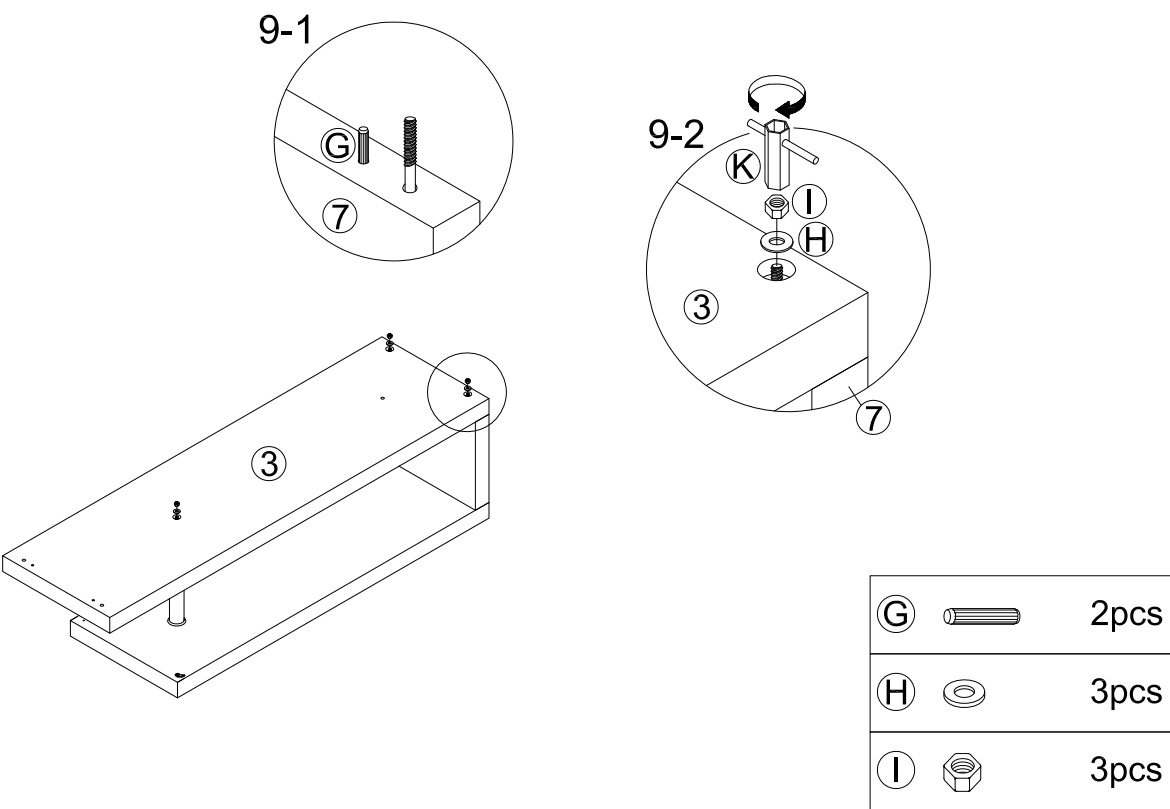


STEP 8.

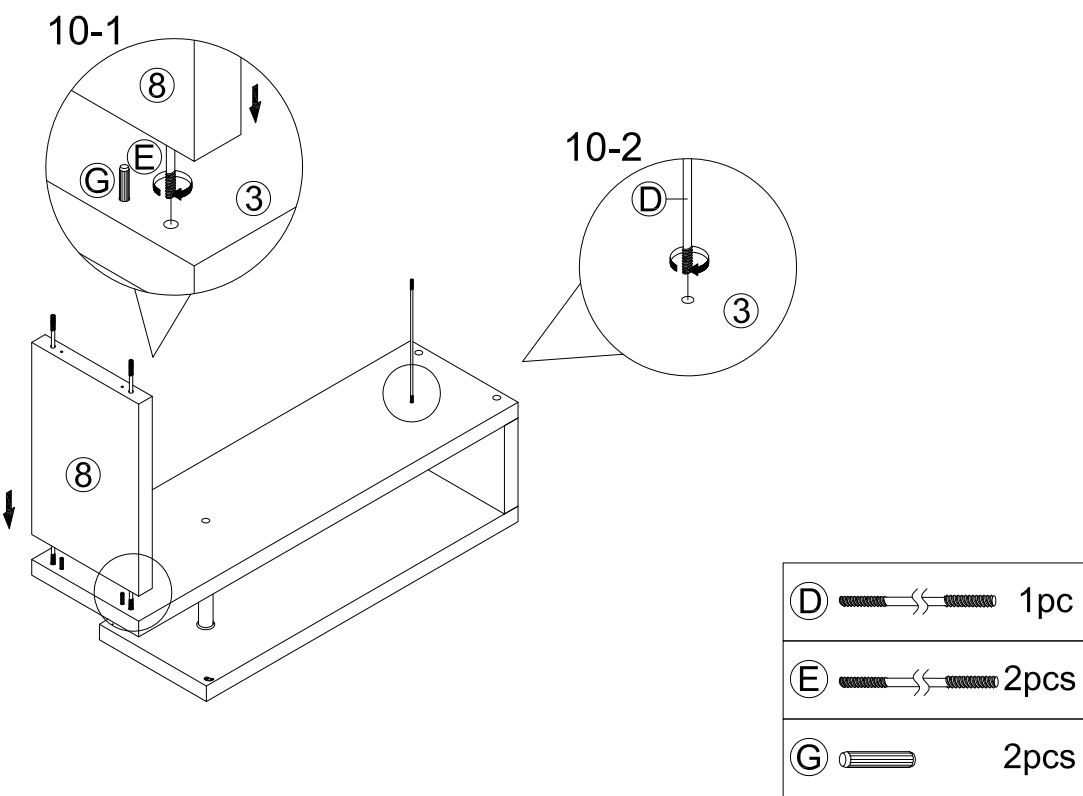


How to Assemble:

STEP 9.

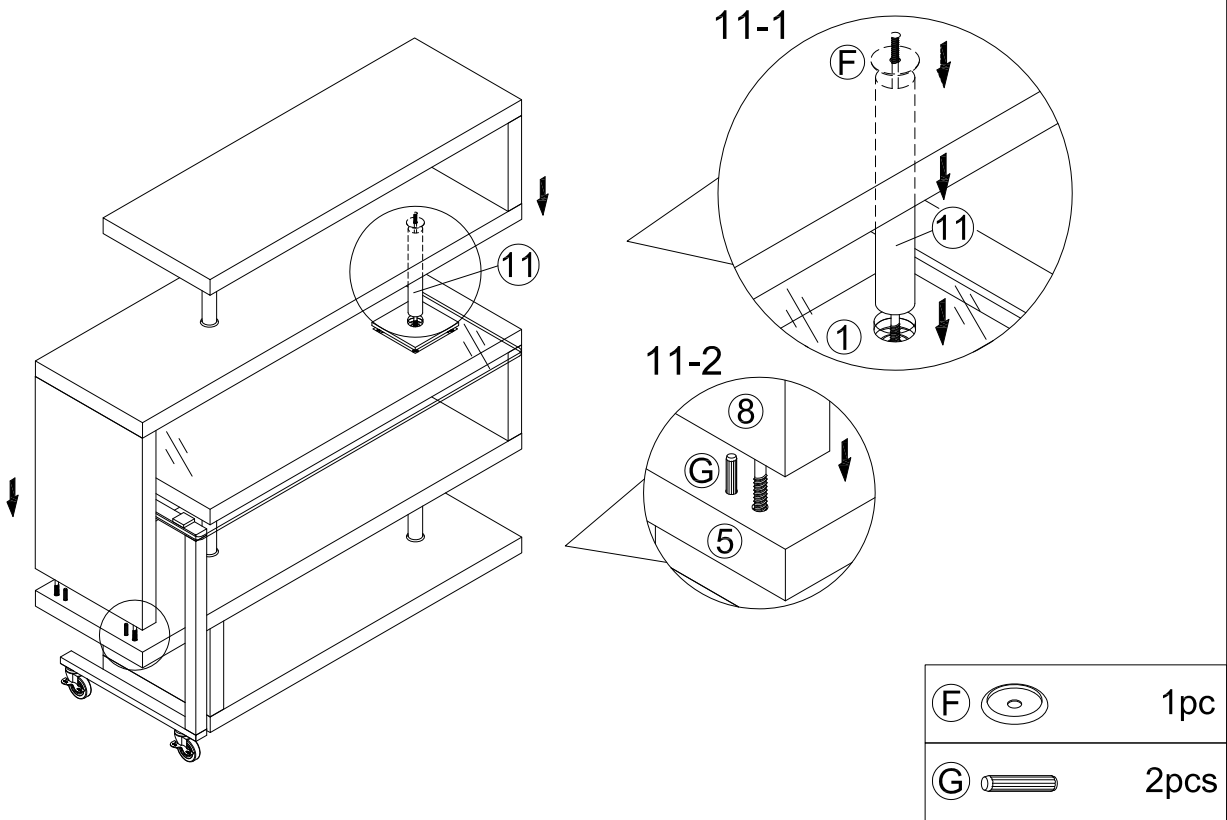


STEP 10.

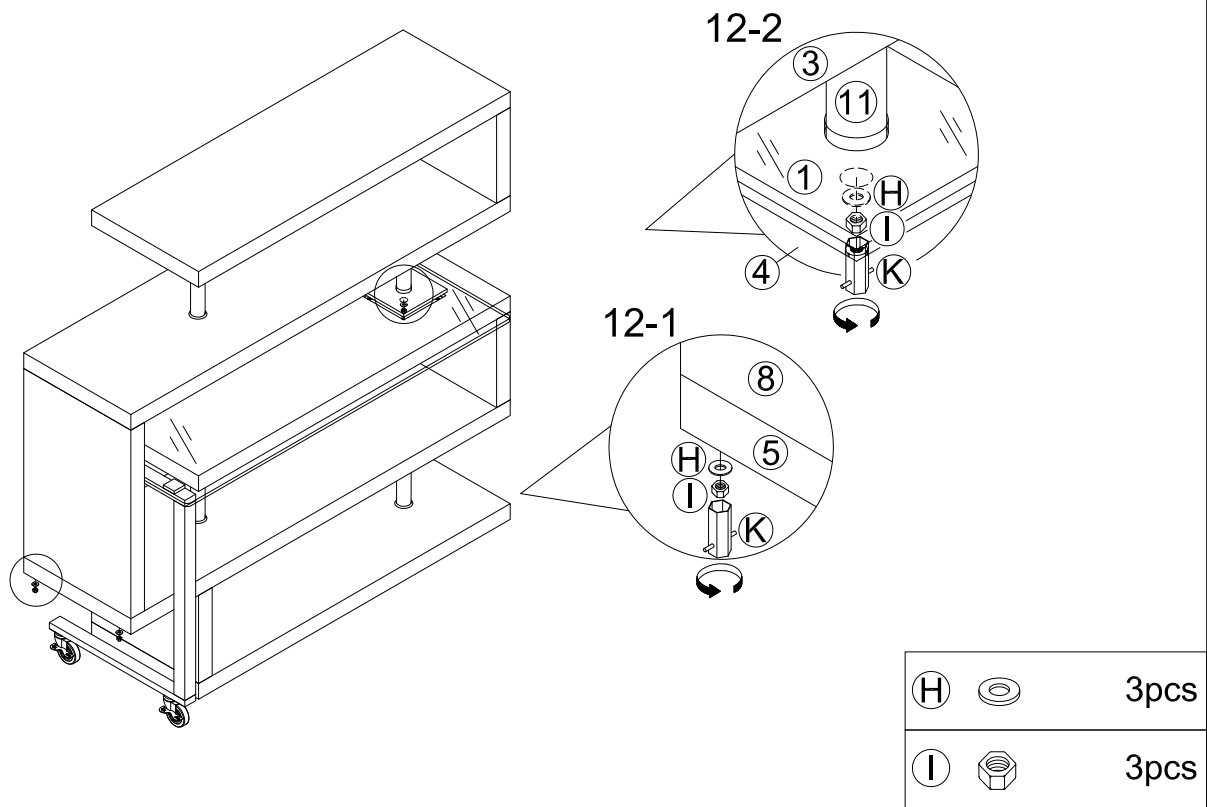


How to Assemble:

STEP 11.

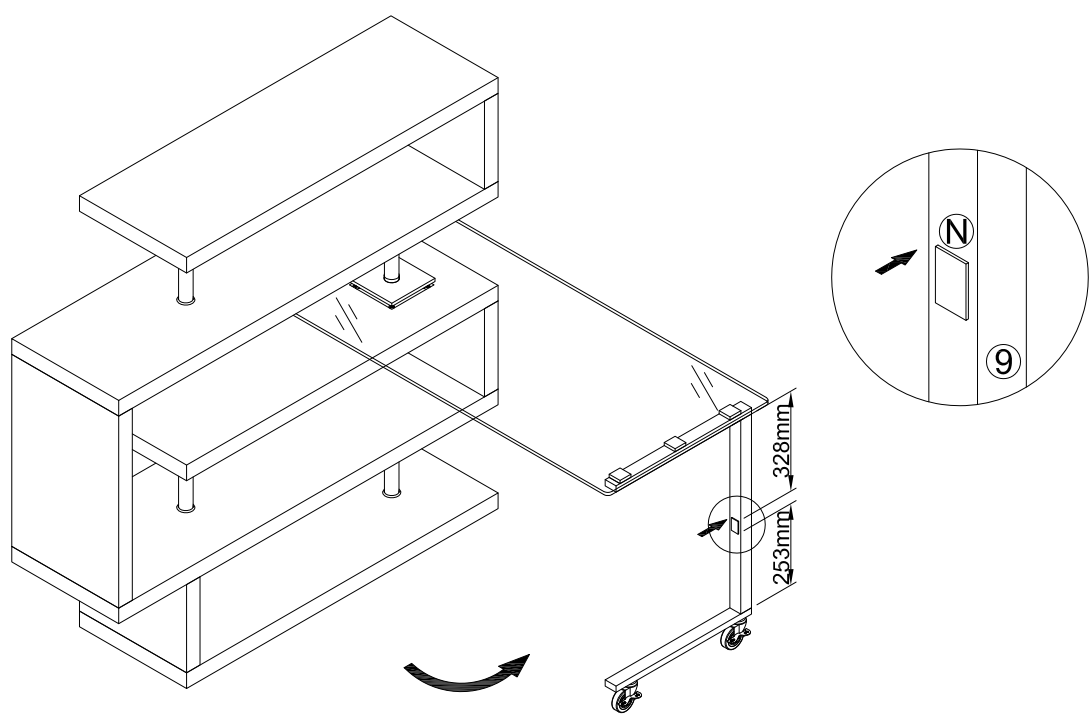


STEP 12.



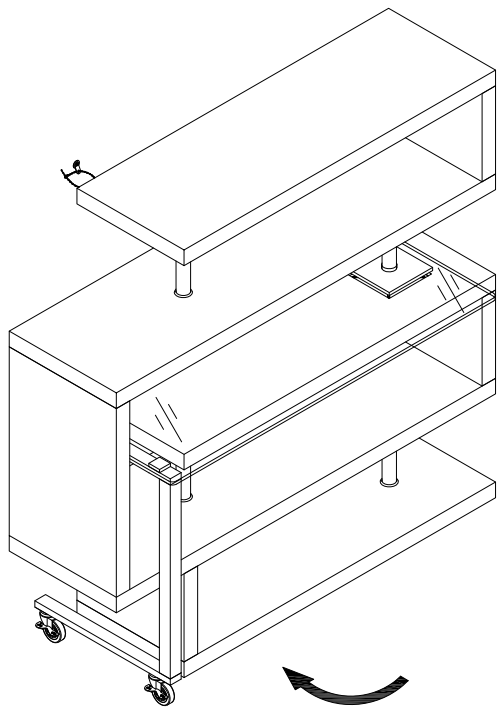
How to Assemble:

STEP 13.



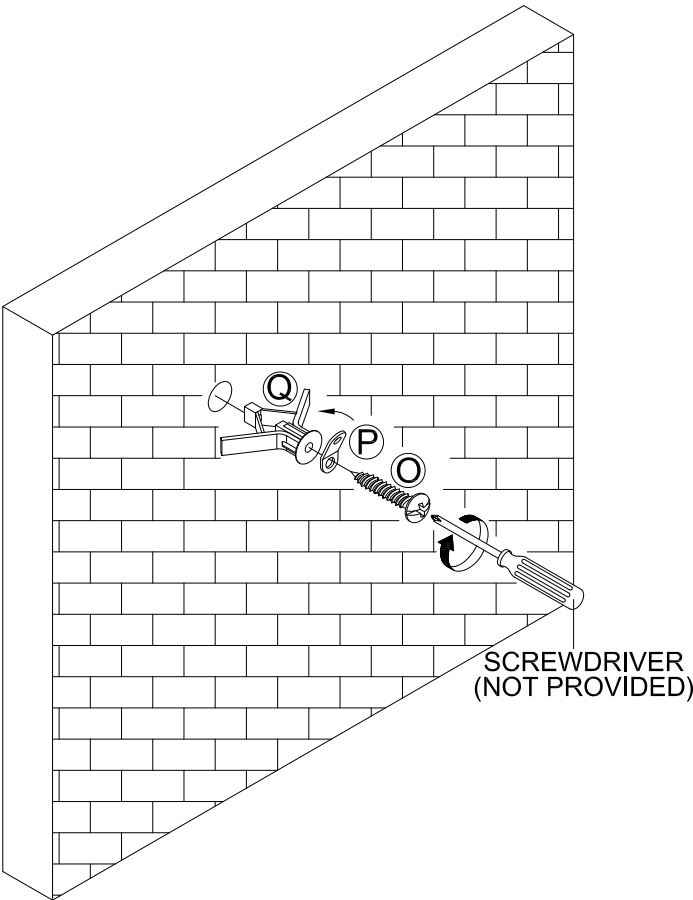
ⓑ 1pc

STEP 14.



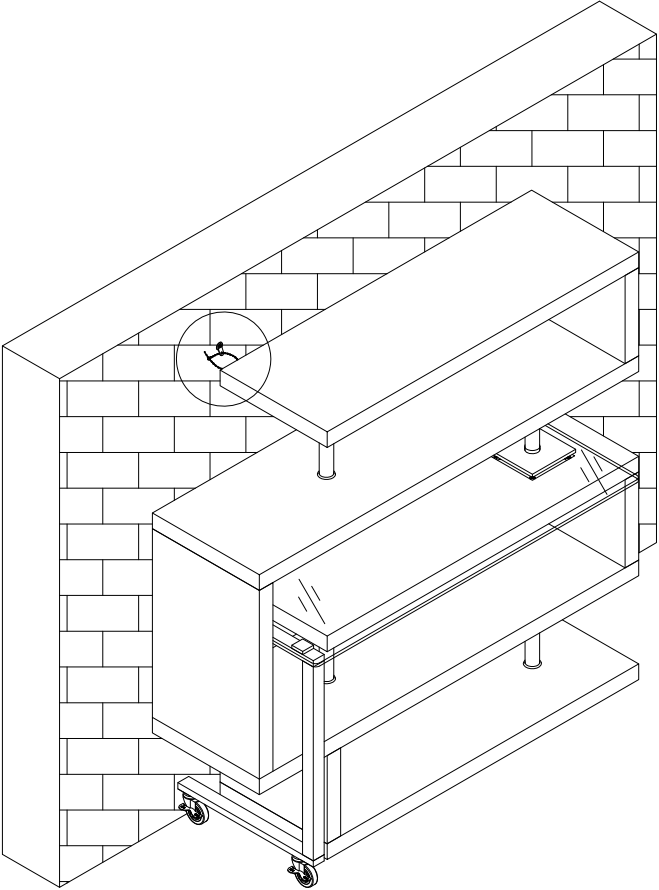
How to Assemble:

STEP 15.

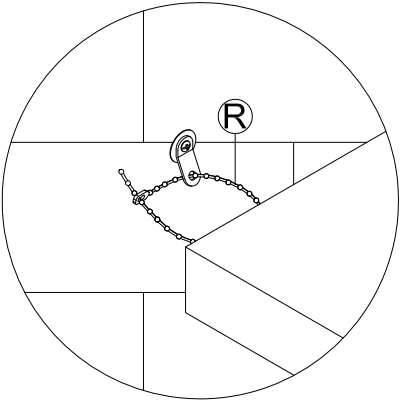


⓪		1pc
Ⓟ		1pc
Ⓠ		1pc

STEP 16.



To Prevent Tip over
Product Must Be
Attached To Wall



Ⓡ		1pc
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