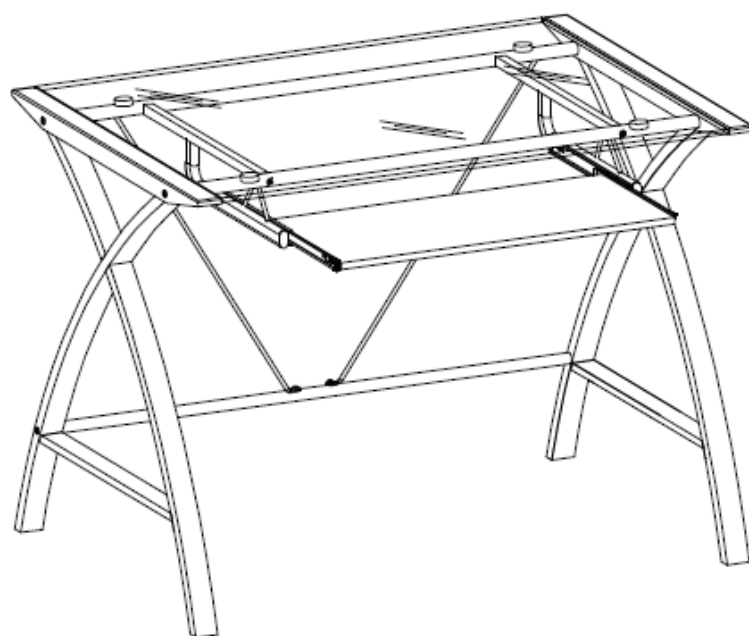
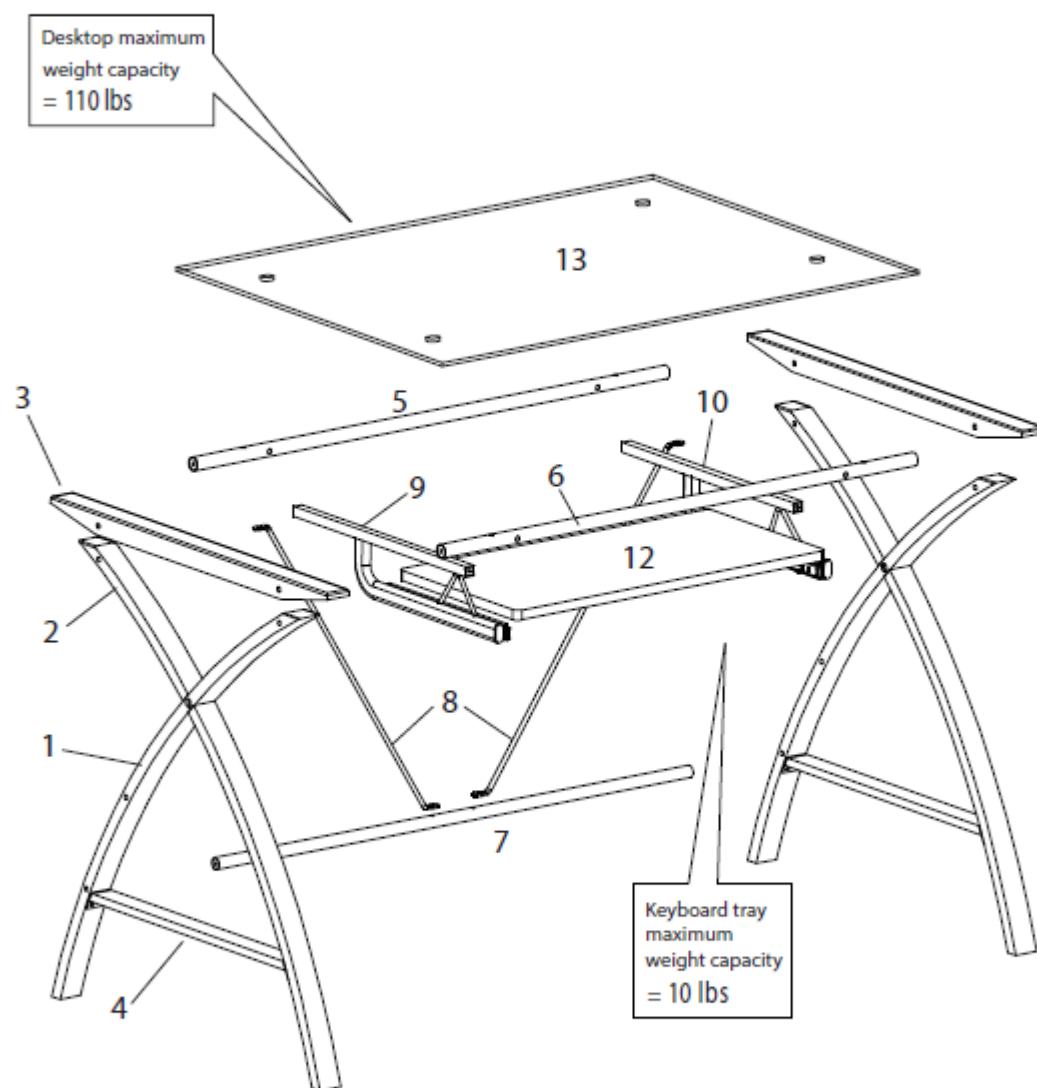


NAN-JN-2824S-GG










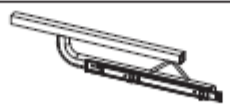


ASSEMBLY OVERVIEW


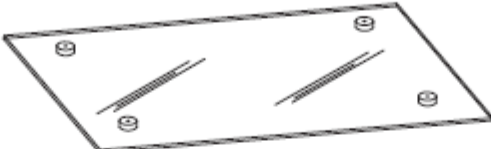


PARTS LIST

THE PART NUMBER CAN BE FOUND ON THE SIDE OF THE PART, EITHER STAMPED OR ON A STICKER.
ITEMS ARE NOT SHOWN TO SCALE.








#	DESCRIPTION		QTY.
1	Back Leg Piece		2
2	Front Leg Piece		2
3	Upper Leg Frame		2
4	Lower Leg Frame		2
5	Back Upper Bar		1
6	Front Upper Bar		1
7	Lower Bar		1
8	Support Bar		2
9	Tray Support Left		1
10	Tray Support Right		1

PARTS LIST (CONT'D)

#	DESCRIPTION		QTY.
12	Keyboard Tray		1
13	Desktop Glass		1

HARDWARE LIST

EXTRA HARDWARE INCLUDED FOR YOUR CONVENIENCE. ITEMS ARE NOT SHOWN TO SCALE.

	DESCRIPTION		QTY.
A	M6 x 35mm		2
B	M6 x 55mm		6
C	M6 x 35mm		4
D	M6 x 12mm		12
F	M4 x 14mm		4
G	M6 x 20mm		4
H	Allen Wrench		1
	Extra Hardware Set		1

CAUTION

- READ THE INSTRUCTION MANUAL BEFORE ASSEMBLING.
- REMOVE ALL PIECES BEFORE BEGINNING INSTALLATION.
- OPEN THE HARDWARE AS NEEDED.
- ASSEMBLE IN AN AREA WITH PLENTY OF SPACE.
- READ EACH STEP BEFORE BEGINNING CONSTRUCTION.
- NEVER FORCE THE SCREWS OR FITTINGS.
- KEEP THIS MANUAL FOR FUTURE REFERENCE.
- TIGHTEN ALL THE SCREWS EVERY 6 MONTHS.
- HAVE A SCREWDRIVER BEFORE YOU BEGIN ASSEMBLING (NOT INCLUDED).
- DO NOT USE A POWER DRILL.



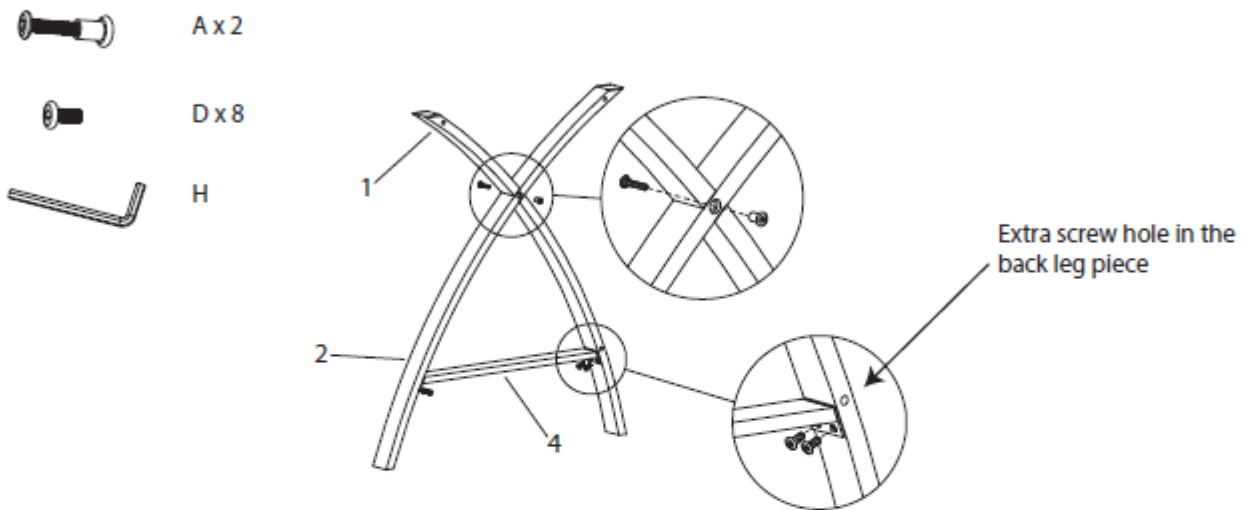
CLEANING AND CARE

- CLEAN SURFACES WITH A DRY OR DAMP CLOTH.
- DO NOT USE ABRASIVE CLEANERS.

ASSEMBLY INSTRUCTIONS

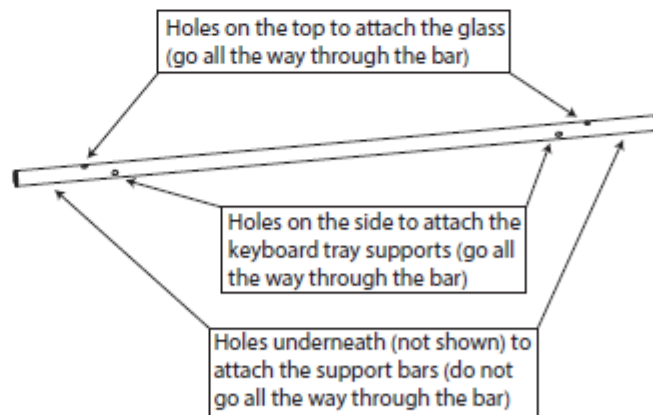
STEP 1

First, note the difference between the Back (1) and Front (2) Leg Pieces. There is an extra screw hole at the bottom of each Back Leg Piece which will be used to attach the Lower Bar (9). Attach the Back and Front Legs using the M6 x 35mm screw with the nut (A). Repeat with the other set of leg pieces. Make sure not to connect one front piece with another, or a back piece with a back. Attach the two Lower Leg Frames (4) to the leg pieces using eight M6 x 12mm screws (D).

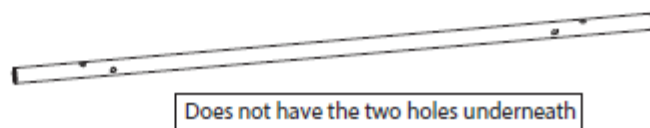


BEFORE BEGINNING STEP 2, PLEASE NOTE THE DIFFERENCES BETWEEN THE TWO **UPPER BARS** (THE **LOWER BAR**, WHICH IS NOT SHOWN BELOW, HAS TWO SCREW HOLES TOWARD THE CENTER).

(Part #5) Back Upper Bar



(Part #6) Front Upper Bar



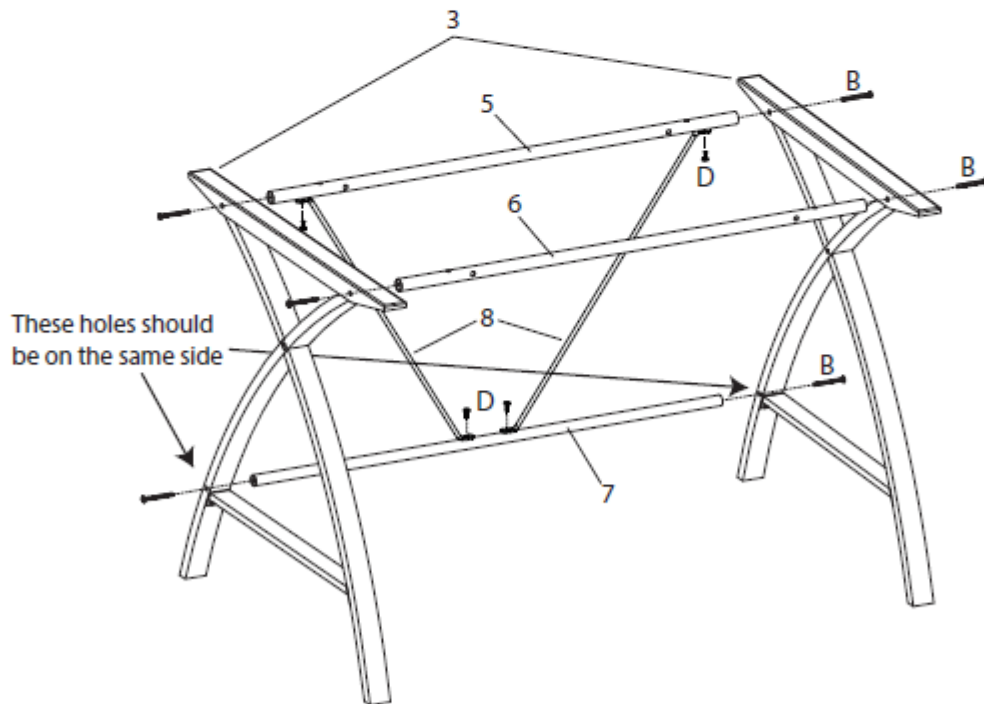
ASSEMBLY INSTRUCTIONS

STEP 2

Align the legs making sure the lower holes in the back legs are on the same side (toward the back of the desk). Attach the legs to the Lower Bar (7) with two M6 x 55mm screws (B).

Use four M6 x 55mm screws (B) to attach the Back Upper Bar (5) and Front Upper Bar (6) to the legs and Upper Leg Frames (3). Make sure to place the Back Upper Bar (5) at the back of the desk.

Attach the Support Bars (8) to the Back Upper Bar (5) and Front Upper Bar (6) with four M6 x 12mm screws (D).



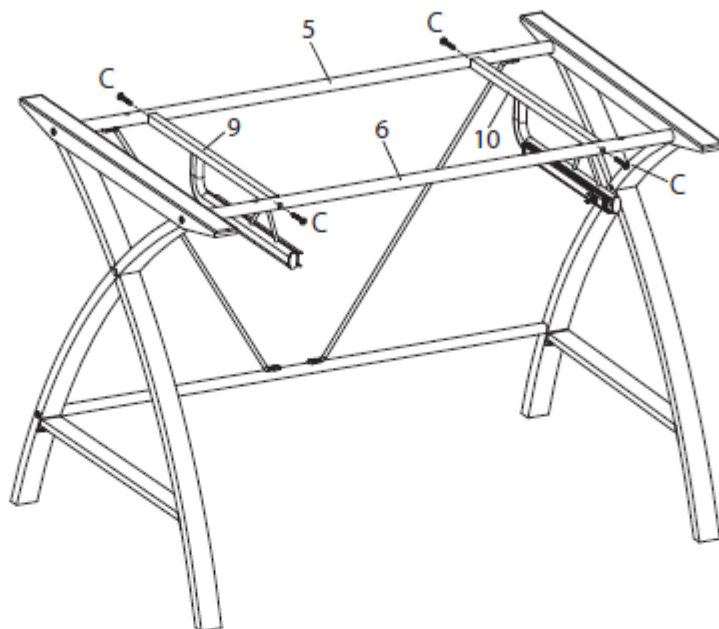
ASSEMBLY INSTRUCTIONS

STEP 3

Attach the Left (9) and Right (10) Tray Supports to the Back Upper Bar (5) and Front Upper Bar (6) using four M6 x 35mm Screws (C).

 C x 4

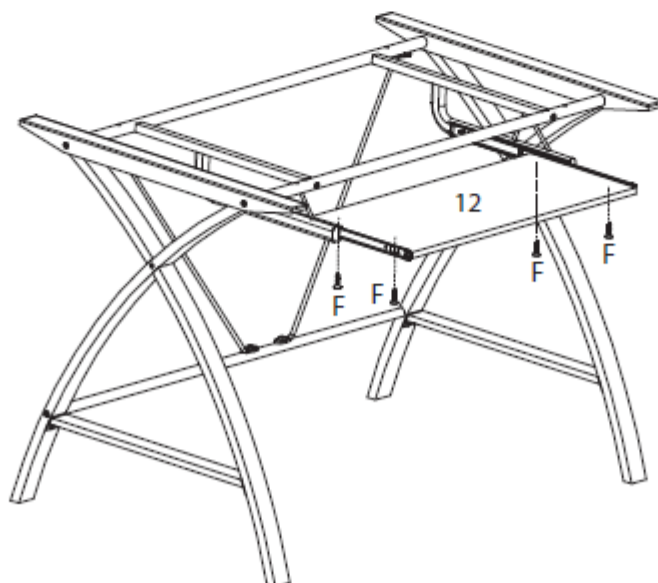
 H



STEP 4

Attach the Keyboard Tray (12) to the Left and Right Tray Supports (9 & 10) using the four (flathead) M4 x 14mm Screws (F).

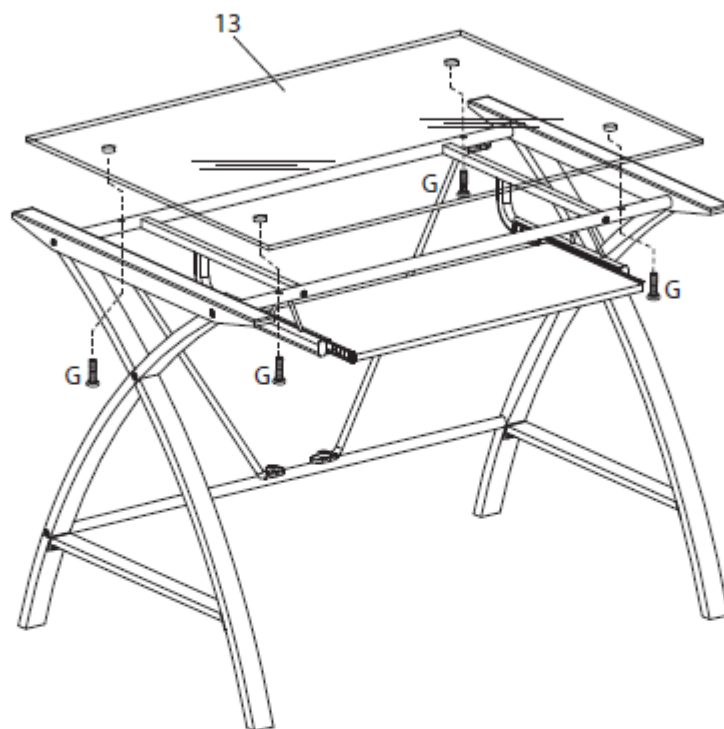
 F x 4



ASSEMBLY INSTRUCTIONS

STEP 5
















Attach the Desktop Glass (13) to the Upper Bars using four M6 x 20 mm Screws (G).



X-5M

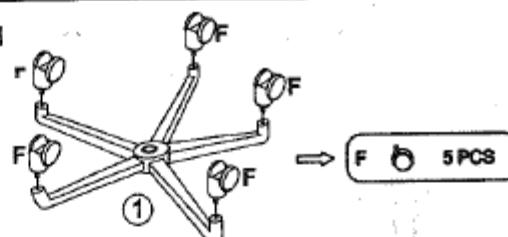
Assembly instructions

PARTS

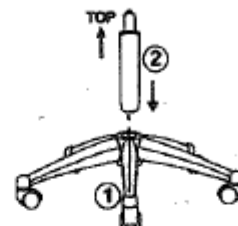
① X 1	A.M6*25 X 4
	
② X 1	B.M6*20 X 4
	
③ X 1	C.M6*35 X 4
	
④ X 1	D.X 4
	
⑤ X 1	E.X 1
	
⑥ X 1	F.X 5
	
⑦ X 1	G.X 2 H.X 2
	 

NOTICE:
EVERY 6 MONTHS, PLEASE MAKE SURE ALL BOLTS,
SCREWS AND KNOBS ARE FULLY TIGHTENED TO
ENSURE STABILITY.

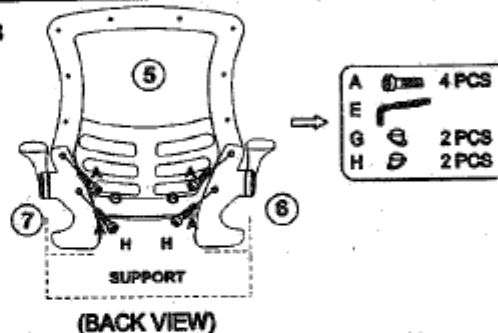
STEP 1



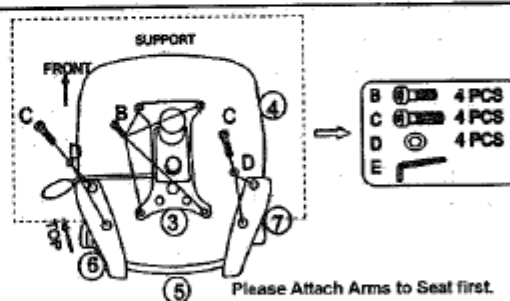
STEP 2



STEP 3



STEP 4



STEP 5

