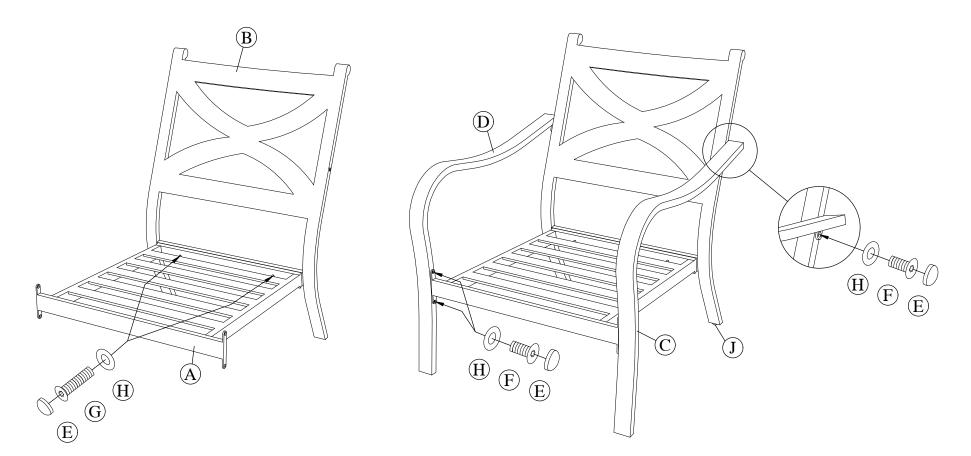
Warning: Hang cushion over chair frame to dry if it gets wet to prevent mold / mildew.

Attention: 1. Please read these instructions carefully before assembly.

- 2. Aluminum is soft metal over tighten may strip thread or break the part.
- 3. DO NOT use power tools.
- 4. Check parts against the parts list to make sure you have all the parts needed for proper assembly.
- 5. Familiarize yourself with the inventory of parts and the accompanying illustrations to ensure safe and proper assembly.
- Step 1: Identify all parts packed in the carton against the parts list. Remove all protective materials. Place parts on a non-abrasive surface to avoid scratching. **Do not attempt assembly if any parts are missing or damaged.**
- Step 2: Working from the underside of the front of the chair, insert 1/4"x30mm bolt(G) and washer(H) through the seat frame(A) and into the fixed nut holes in the back frame(B). **Hand tighten 3-4 revolutions only. Do not tighten completely.** Repeat for the rest nut holes in the seat frame(A).
- Step 3: Working from behind the chair, one person holds the back frame(B), another person insert 1/4"x18mm bolt(F) and washer(H) through the back frame(B) and into the fixed nut holes in the arm(C / D). **Hand tighten 3-4 revolutions only. Do not tighten completely.** Repeat for the rest nut holes in the back frame(B).
- Step 4: Tighten all the bolts completely. **Do not over tighten the bolts.** Cover all bolts with covers(E). Your chair should be ready for use.



## \*NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE

	PARTS LIST	DESCRIPTION	QTY
A		SEAT FRAME	1
В		BACK FRAME	1
С		ARM LEFT	1
D		ARM RIGHT	1
Е		BOLT COVER	8
F		1/4"x18 mm BOLT	6
G	(0)))))))))	1/4"x30 mm BOLT	2
Н		Ø6.5x1.0 mm WASHER	8
I		HEX BOLT DRIVER	1
J		FOOT LEVELER FACTORY ASSEMBLY	4
K		SEAT CUSHION	1
L		BACK CUSHION	1

\* DO NOT OVER TIGHTEN

\* NO POWER TOOLS

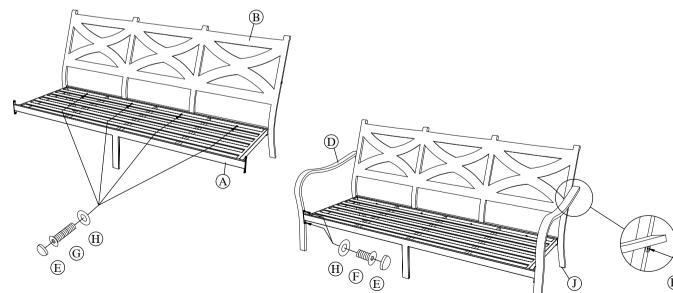


WS102-1 MADE IN CHINA

Warning: Hang cushion over chair frame to dry if it gets wet to prevent mold / mildew.

Attention: 1. Please read these instructions carefully before assembly.

- 2. Aluminum is soft metal over tighten may strip thread or break the part.
- 3. DO NOT use power tools.
- 4. Check parts against the parts list to make sure you have all the parts needed for proper assembly.
- 5. Familiarize yourself with the inventory of parts and the accompanying illustrations to ensure safe and proper assembly.
- Step 1: Identify all parts packed in the carton against the parts list. Remove all protective materials. Place parts on a non-abrasive surface to avoid scratching. **Do not attempt assembly if any parts are missing or damaged.**
- Step 2: Working from the underside of the front of the chair, insert 1/4"x30mm bolt(G) and washer(H) through the seat frame(A) and into the fixed nut holes in the back frame(B). **Hand tighten 3-4 revolutions only. Do not tighten completely.** Repeat for the rest nut holes in the seat frame(A).
- Step 3: Working from behind the chair, one person holds the back frame(B), another person insert 1/4"x18mm bolt(F) and washer(H) through the back frame(B) and into the fixed nut holes in the arm(C / D). **Hand tighten 3-4 revolutions only. Do not tighten completely.** Repeat for the rest nut holes in the back frame(B).
- Step 4: Tighten all the bolts completely. **Do not over tighten the bolts.** Cover all bolts with covers(E). Your chair should be ready for use.



\*NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE

	PARTS LIST	DESCRIPTION	QTY
A		SEAT FRAME	1
В		BACK FRAME	1
С		ARM LEFT	1
D		ARM RIGHT	1
Е		BOLT COVER	10
F	(0)))))))))	1/4"x18 mm BOLT	6
G	0)))))))))	1/4"x30 mm BOLT	4
Н		Ø6.5x1.0 mm WASHER	10
I		HEX BOLT DRIVER	1
J		FOOT LEVELER FACTORY ASSEMBLY	5
K		SEAT CUSHION	3
L		BACK CUSHION	3

\* DO NOT OVER TIGHTEN

\* NO POWER TOOLS



WS104-1 MADE IN CHINA

Attention: 1. Please read these instructions carefully before assembly.

- 2. Aluminum is soft metal over tighten may strip thread or break the part.
- 3. DO NOT use power tools.
- 4. Check parts against the parts list to make sure you have all the parts needed for proper assembly.
- 5. Familiarize yourself with the inventory of parts and the accompanying illustrations to ensure safe and proper assembly.

Step 1: Remove all protective materials and set parts on a flat, non-abrasive surface. Identify parts packed in carton against the parts list. **Do not attempt assembly if any parts are missing or damaged.** 

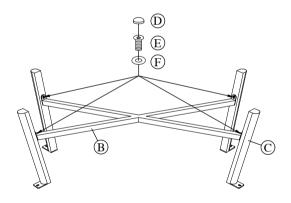


Figure 1

Step 2: Attach the leg connector bracket to the legs by using the 1/4"x18 mm bolts(E) and Ø6.5x1.0 mm washers(F) as shown in *Figure 1*. Guide the bolts through the holes in the leg connector bracket and table leg. **Hand tighten 2-3 revolutions only.** Repeat for the other sides.

Step 3: Place the table top upside down on a flat, non-abrasive surface. Attach the complete base to the table top by using 1/4"x18 mm bolts(E) and Ø6.5x1.0 mm washers(F) as shown in *Figure 2*. Guide the bolts through the holes in the table legs, into the pre-drilled holes in the table top.

Hand tighten only. Repeat for the other sides.

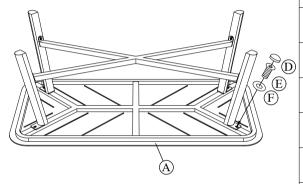


Figure 2

Step 4: After making any necessary adjustments to the alignment of the table legs and the leg connector bracket, use the hex bolt driver to tighten all bolts.

Note: each bolt must be tightened a few revolutions at a time. In order to apply equal pressure to all bolt joints, we recommend working in a cross corner (X fashion). Repeat until all bolts are tight. Do not over tighten. Over tightening may strip bolts. Cover all bolts with covers(D).

Step 5: With the help of another person, turn the table in the upright position. Your table is now ready for use.

\*NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE

	PARTS LIST	DESCRIPTION	QTY
A	<b>&gt;&gt;</b> (()	TABLE TOP	1
В		LEG CONNECT BRACKET	1
С		TABLE LEG	4
D		BOLT COVER	8
Е	(2))))))))	1/4"x18 mm BOLT	8
F		Ø6.5x1.0 mm WASHER	8
G		HEX BOLT DRIVER	1
Н		FOOT LEVELER FACTORY ASSEMBLY	4

\* DO NOT OVER TIGHTEN

\* NO POWER TOOLS



Attention: 1. Please read these instructions carefully before assembly.

- 2. Aluminum is soft metal over tighten may strip thread or break the part.
- 3. DO NOT use power tools.
- 4. Check parts against the parts list to make sure you have all the parts needed for proper assembly.
- 5. Familiarize yourself with the inventory of parts and the accompanying illustrations to ensure safe and proper assembly.

Step 1: Remove all protective materials and set parts on a flat, non-abrasive surface. Identify parts packed in carton against the parts list. **Do not attempt assembly if any parts are missing or damaged.** 

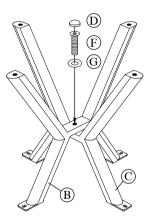


Figure 1

Step 2: Attach the table leg 1 to the table leg 2 by using the 1/4"x30 mm bolts(F) and Ø6.5x1.0 mm washers(G) as shown in *Figure 1*. Guide the bolts through the holes in the table leg 1 and table leg 2. **Hand tighten 2-3 revolutions only.** Repeat for the other sides.

Step 3: Place the table top upside down on a flat, non-abrasive surface. Attach the complete base to the table top by using 1/4"x18 mm bolts(E) and Ø6.5x1.0 mm washers(G) as shown in *Figure 2*. Guide the bolts through the holes in the table legs, into the pre-drilled holes in the table top.

Hand tighten only. Repeat for the other sides.

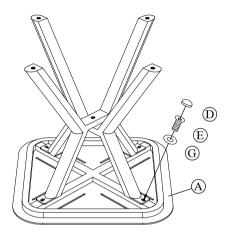


Figure 2

Step 4: After making any necessary adjustments to the alignment of the table legs, use the hex bolt driver to tighten all bolts.

**Note:** each bolt must be tightened a few revolutions at a time. In order to apply equal pressure to all bolt joints, we recommend working in a cross corner (X fashion). Repeat until all bolts are tight. **Do not over tighten.** Over tightening may strip bolts. Cover all bolts with covers(D).

Step 5: With the help of another person, turn the table in the upright position. Your table is now ready for use.

\*NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE

	PARTS LIST	DESCRIPTION	QTY
A		TABLE TOP	1
В	H	TABLE LEG 1	1
С	H	TABLE LEG 2	1
D		BOLT COVER	5
Е	(a))))))))	1/4"x18 mm BOLT	4
F	(a))))))))))	1/4"x30 mm BOLT	1
G		Ø6.5x1.0 mm WASHER	5
Н		HEX BOLT DRIVER	1
I		FOOT LEVELER FACTORY ASSEMBLY	4

- \* DO NOT OVER TIGHTEN
- \* NO POWER TOOLS

