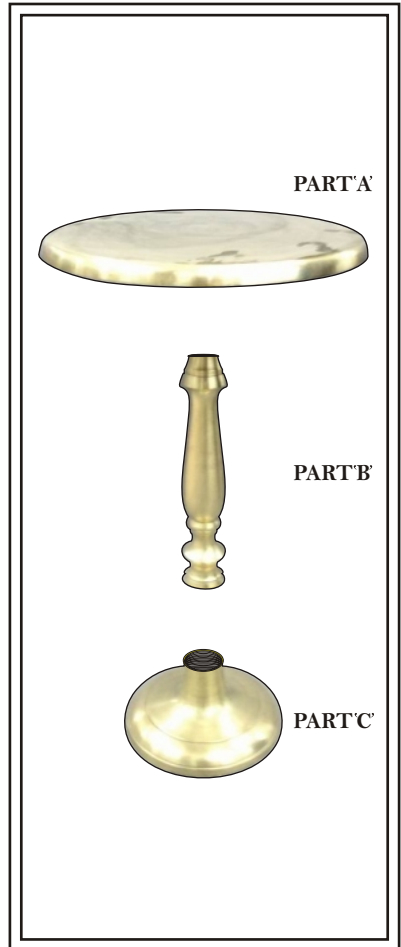
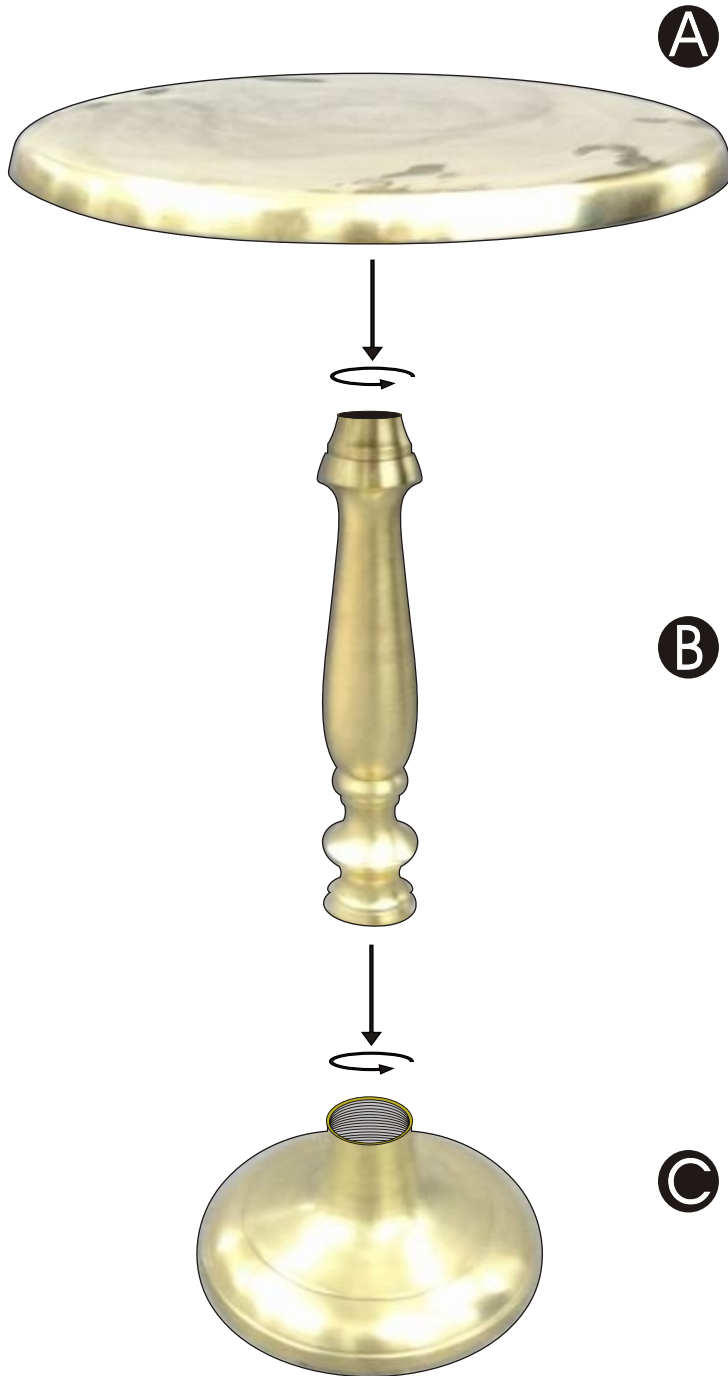


ASSEMBLY INSTRUCTION # 30591



All Screw to its maximum tight