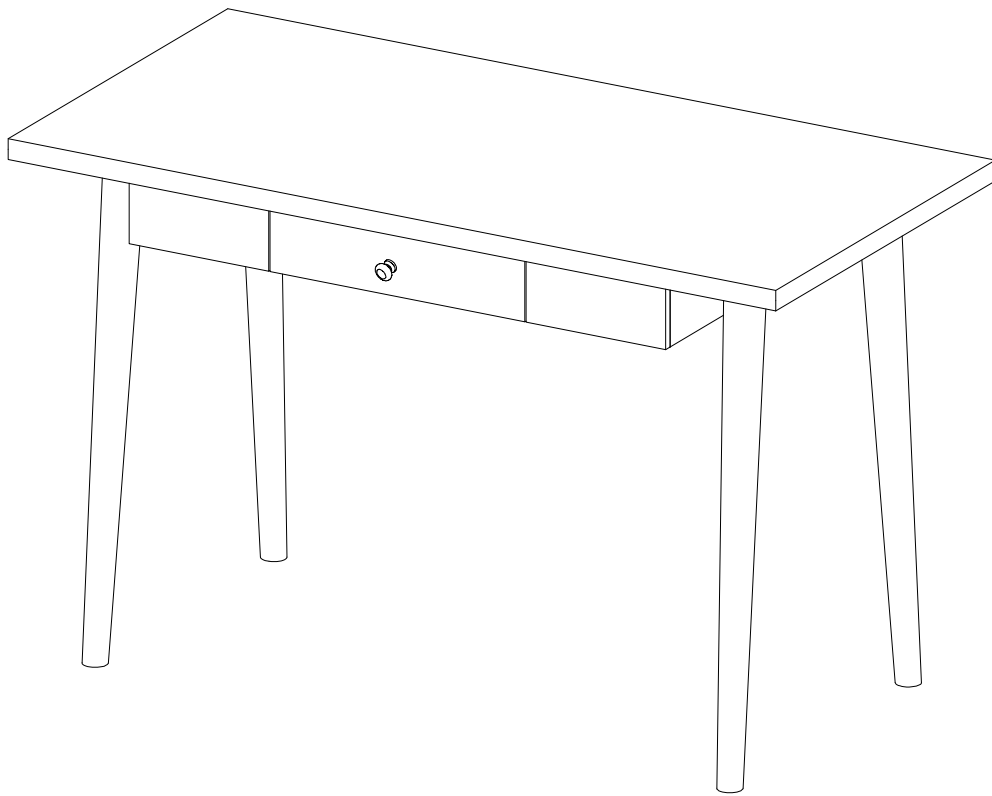




Item # : D48MC1
Assembly Instructions

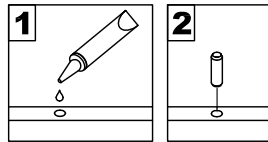


Please visit our website for the most current instructions, assembly tips, report damage, or request parts. www.walkeredison.com

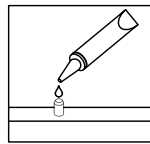
Revised 03/2018

General Assembly Guidelines

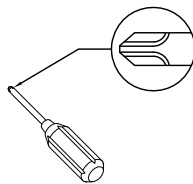
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



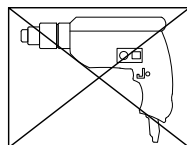
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



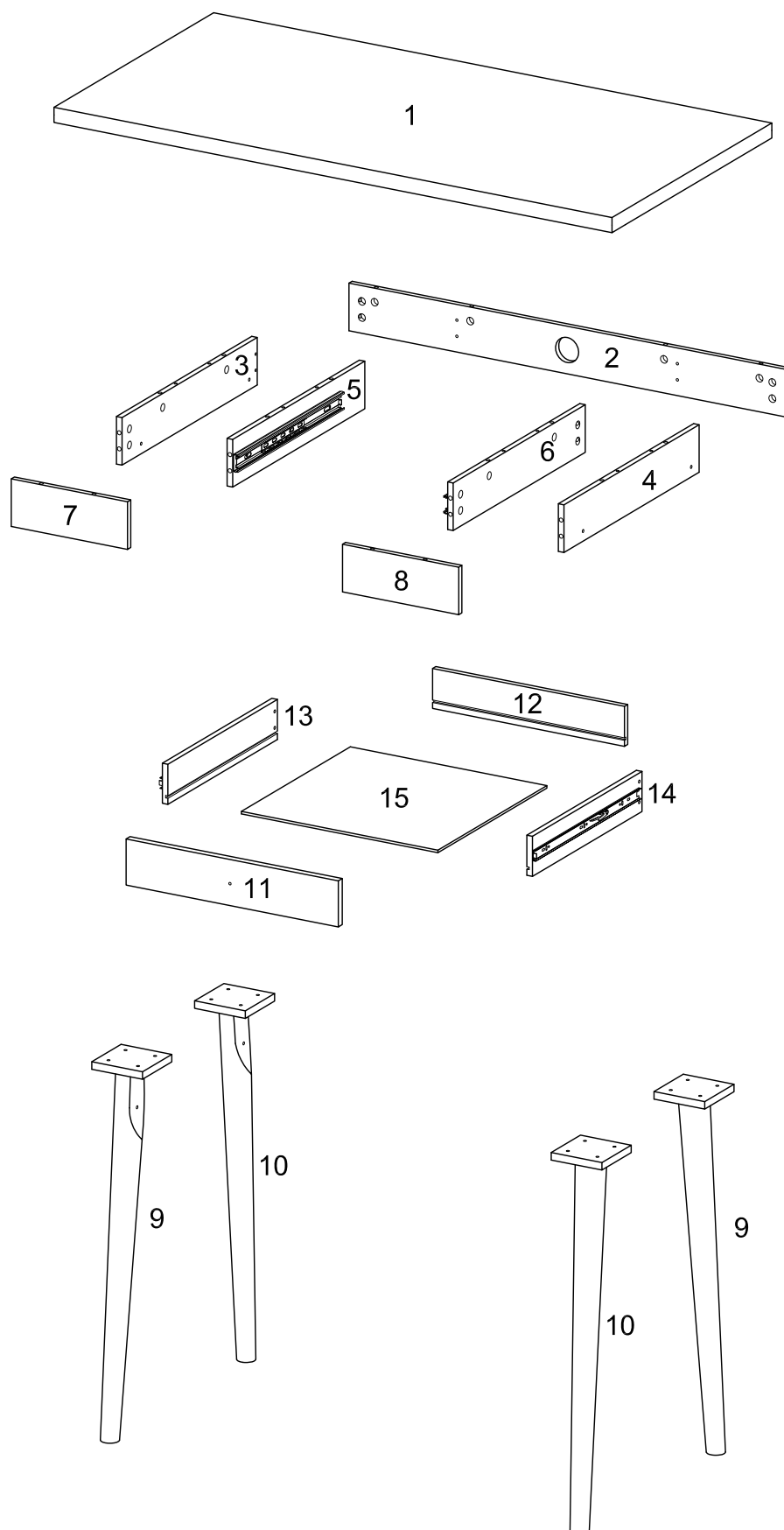
- VI. A Phillips head screwdriver is required for the assembly of this product .



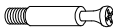
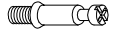



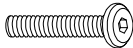




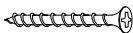



- VII. Power tools should not be used to assemble this product .

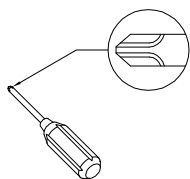


Parts List



Hardware List

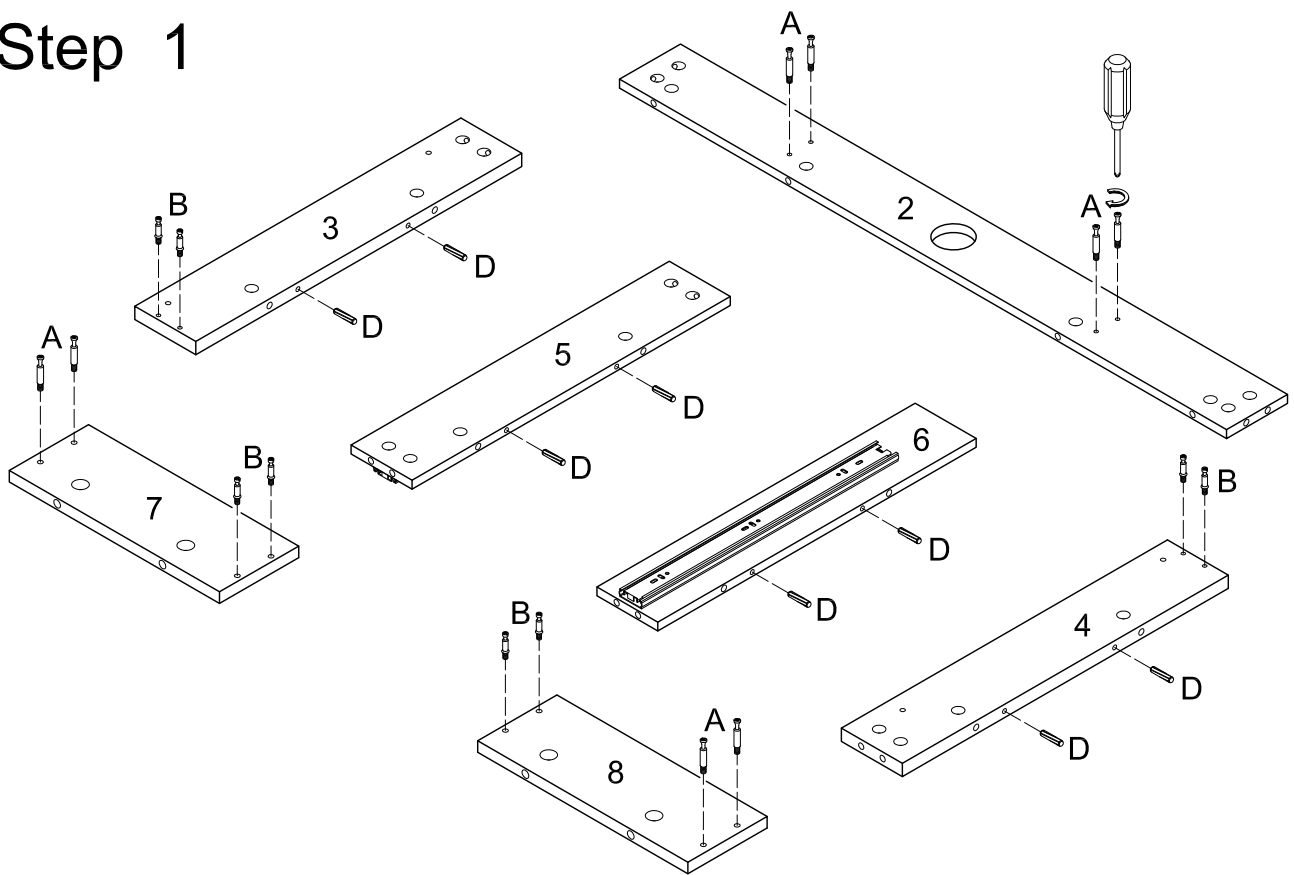
A			Cam bolt	28 pcs
B			Cam bolt	8 pcs
C		Ø15x9.5mm	Cam lock	36 pcs
D		Ø6x30mm	Wooden dowel	8 pcs
E		M6x30mm	Bolt	16 pcs
F		M6x35mm	Bolt	4 pcs
G		M6mm	Spring washer	20 pcs
H		M6x16mm	Washer	20 pcs
J			Knob	1 pc
K		M4x25mm	Bolt	1 pc
L		Ø8x4x25mm	Screw	4 pcs
M		M4mm	Wrench	1 pc
N		Ø30mm	Sticker	36 pcs
P			Glue tube	1 pc



**Philips head screwdriver required for assembly
(not included)**

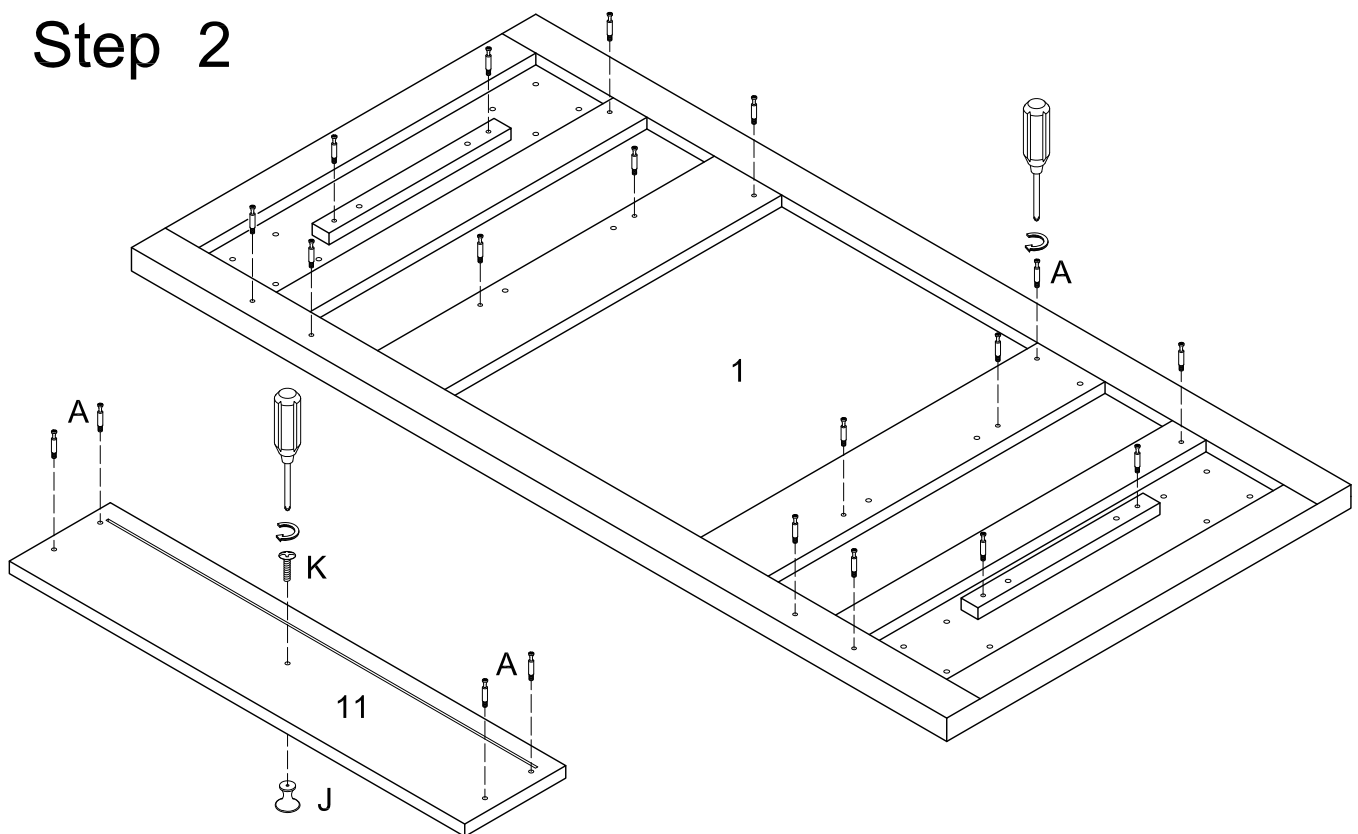
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



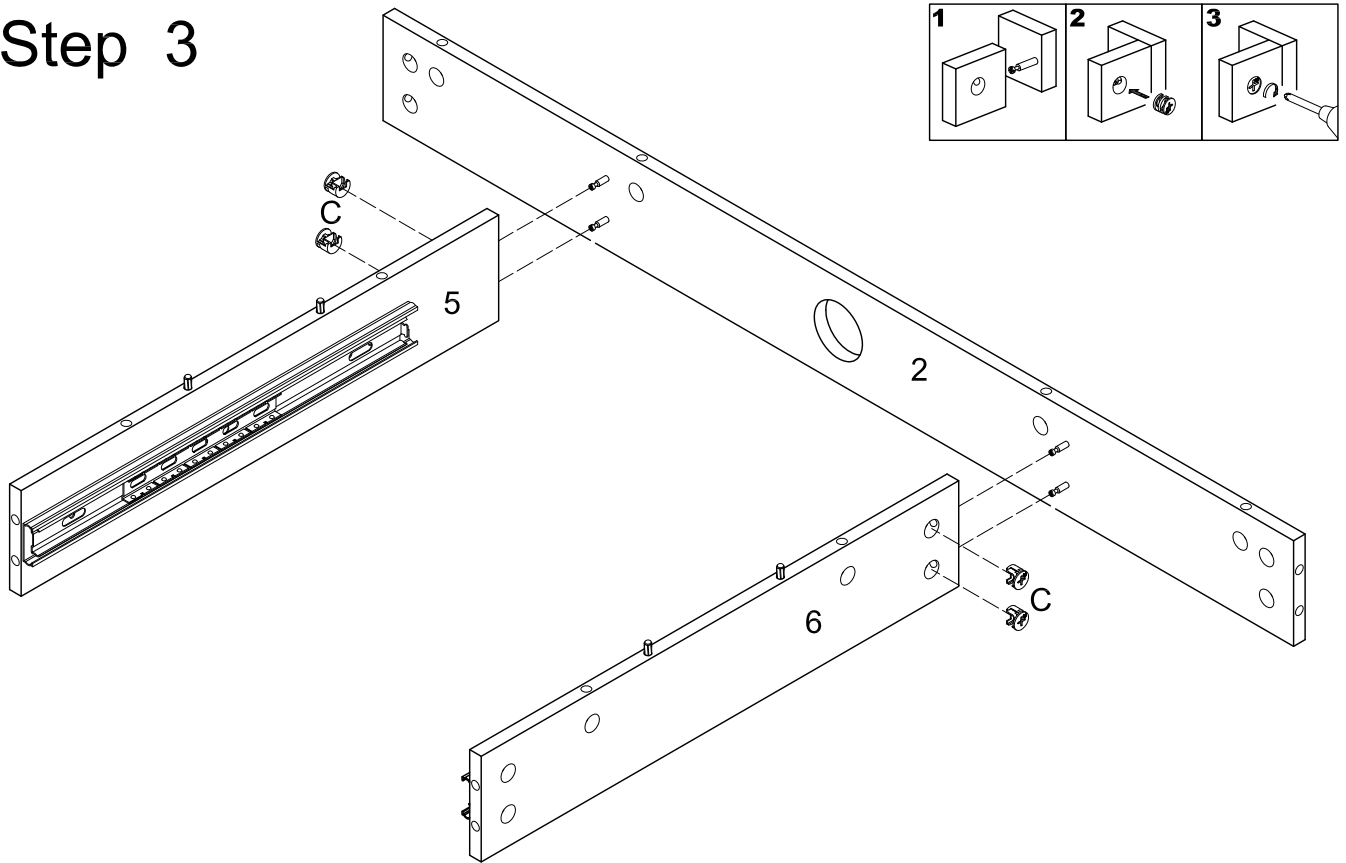
Insert the wooden dowel (D) into the drawer side panels (3)(4)(5)(6). Insert the cam bolts (A)(B) into the front panels (7)(8).

Step 2



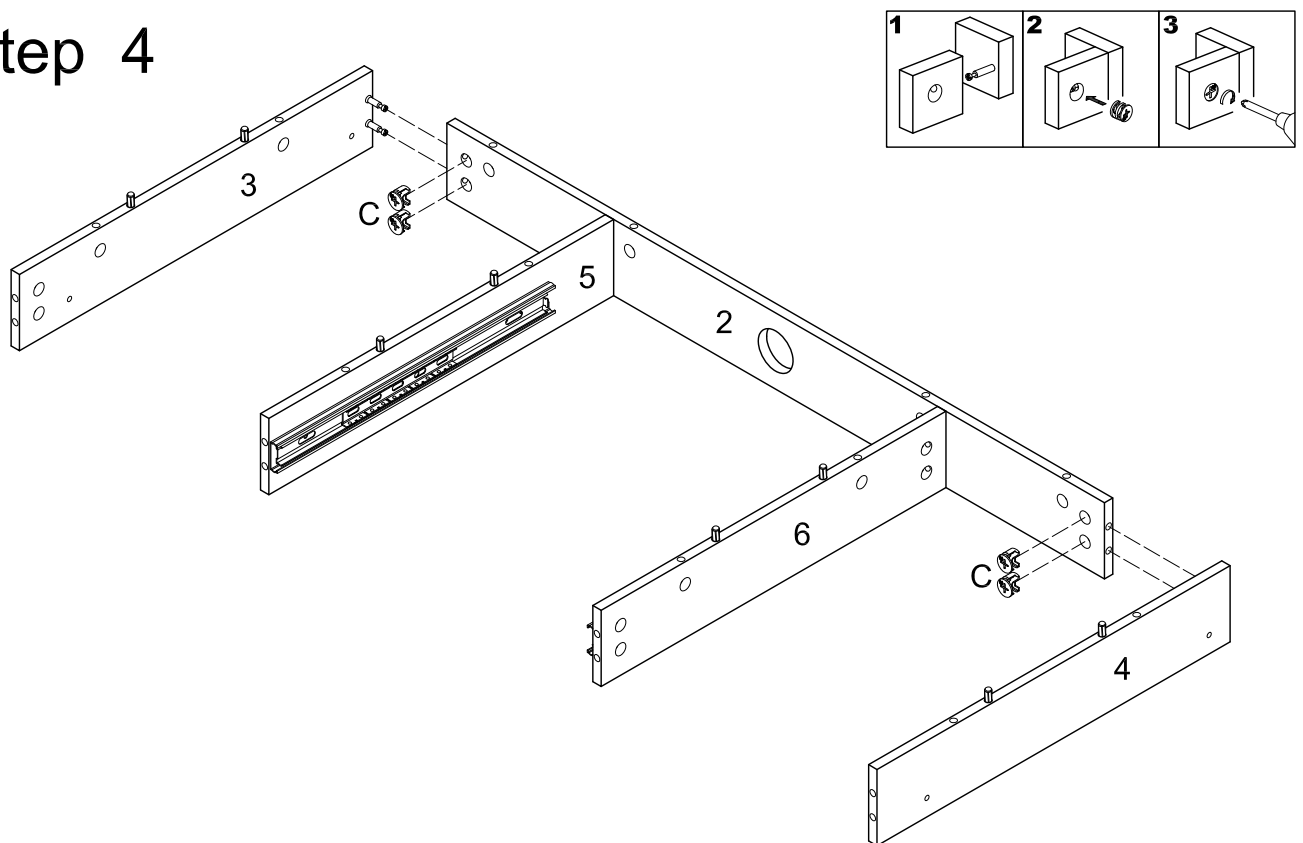
Insert the cam lock (A) into the top panel (1) and drawer front panel (11). Assemble the drawer knob (J) to the drawer front panel (11) and secure it by screw (K).

Step 3



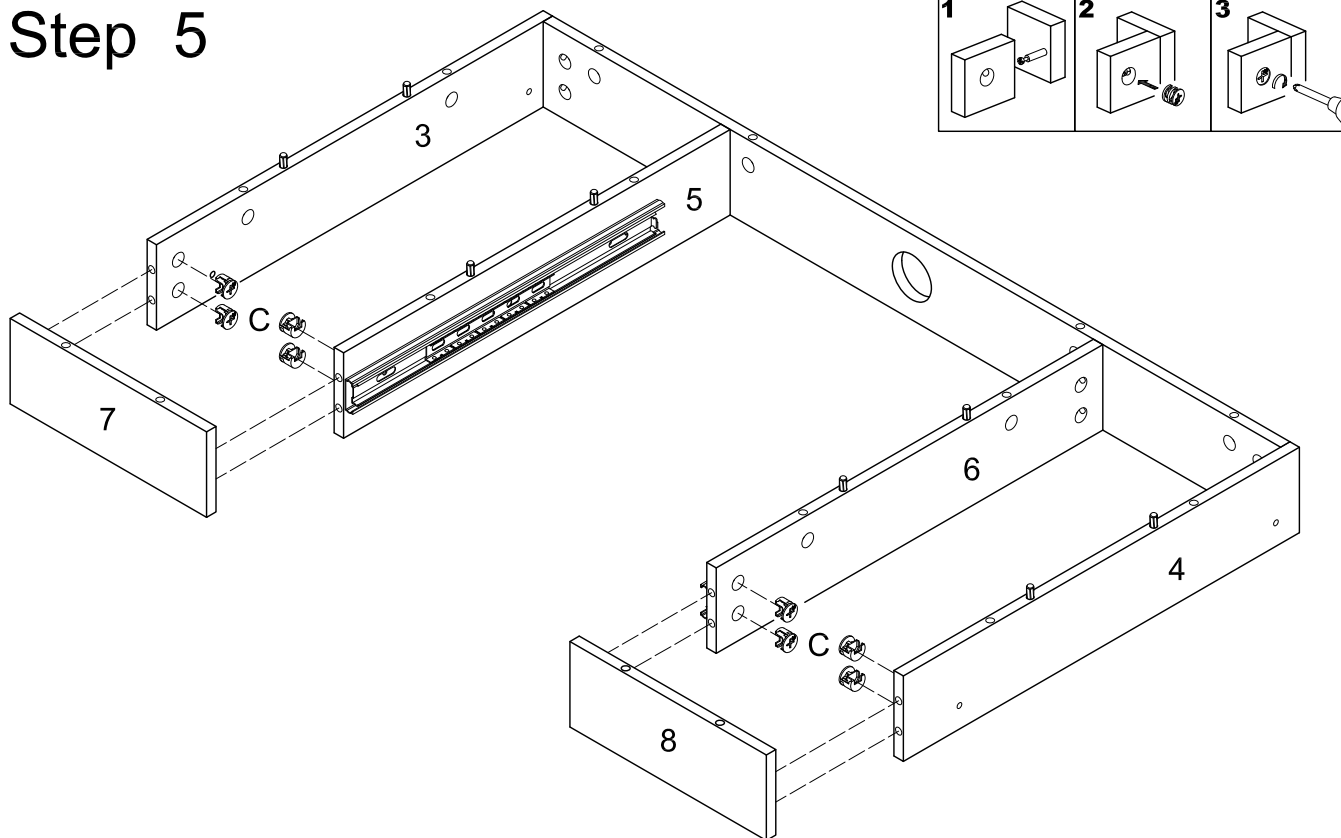
Attach the side panels (5)(6) to the back panel (2) and secure it with the cam lock (C).

Step 4



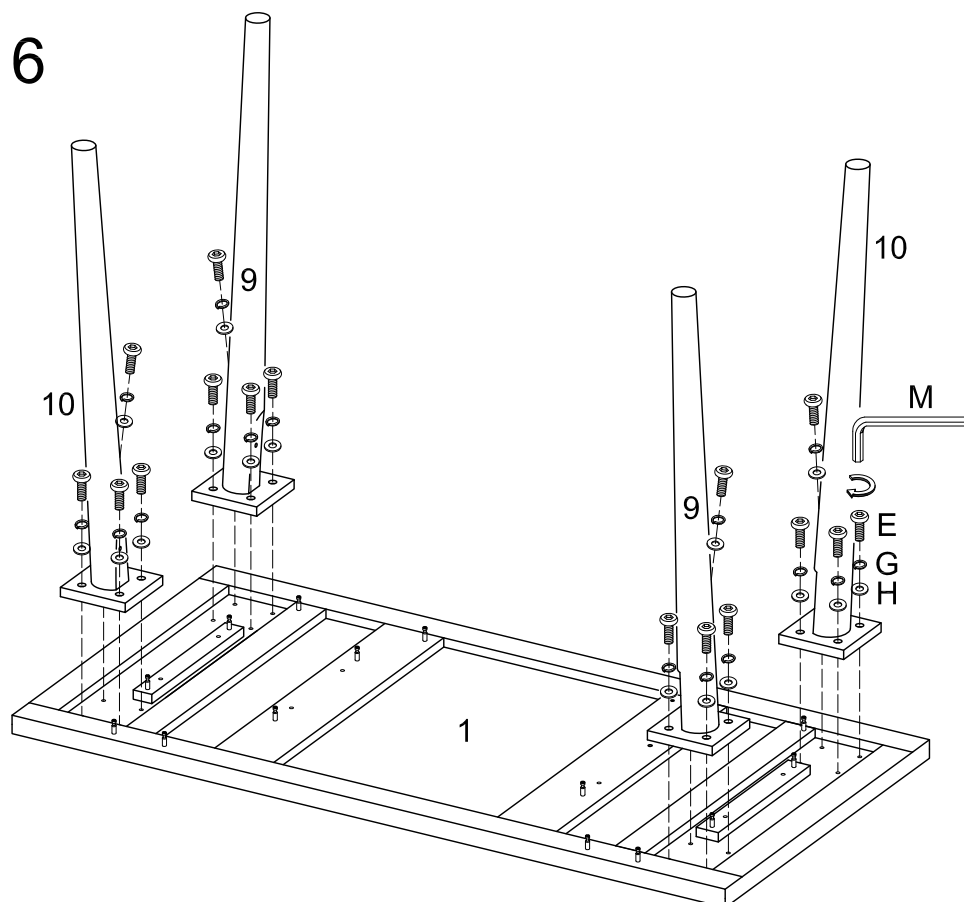
Attach the side panels (3)(4) to the back panel (2) and secure it with the cam lock (C).

Step 5



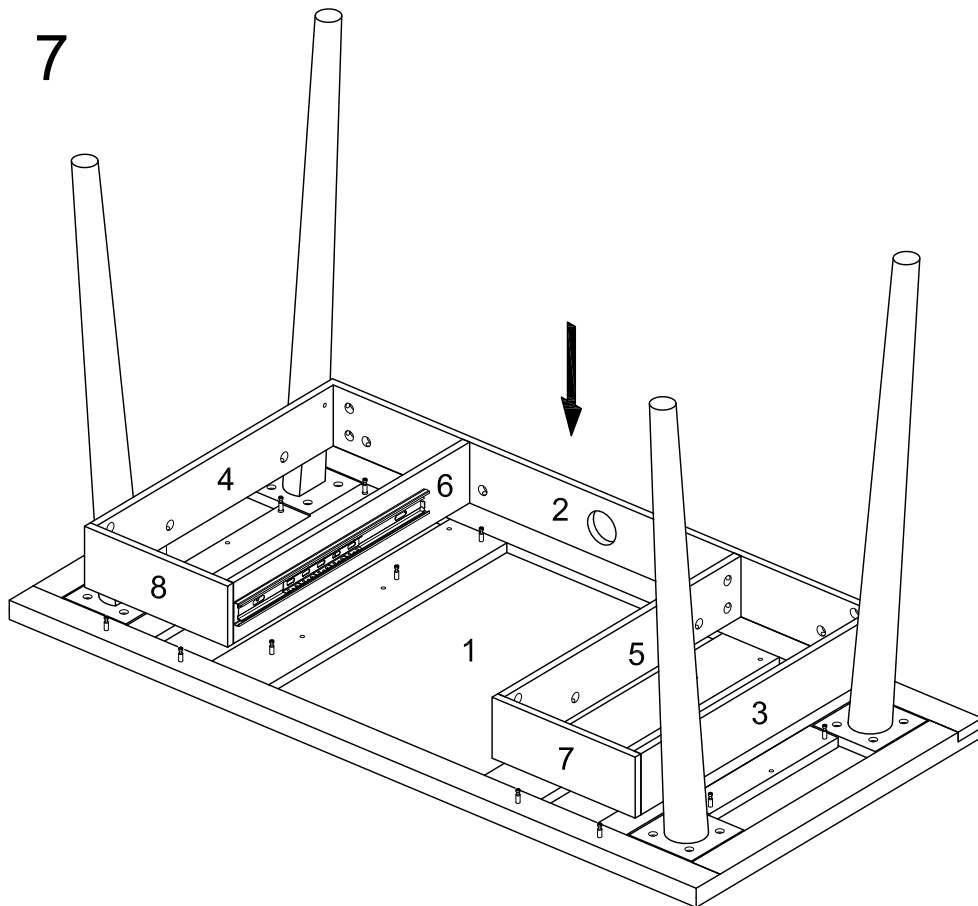
Attach the front panels (7)(8) to the side panels (3)(4)(5)(6).

Step 6



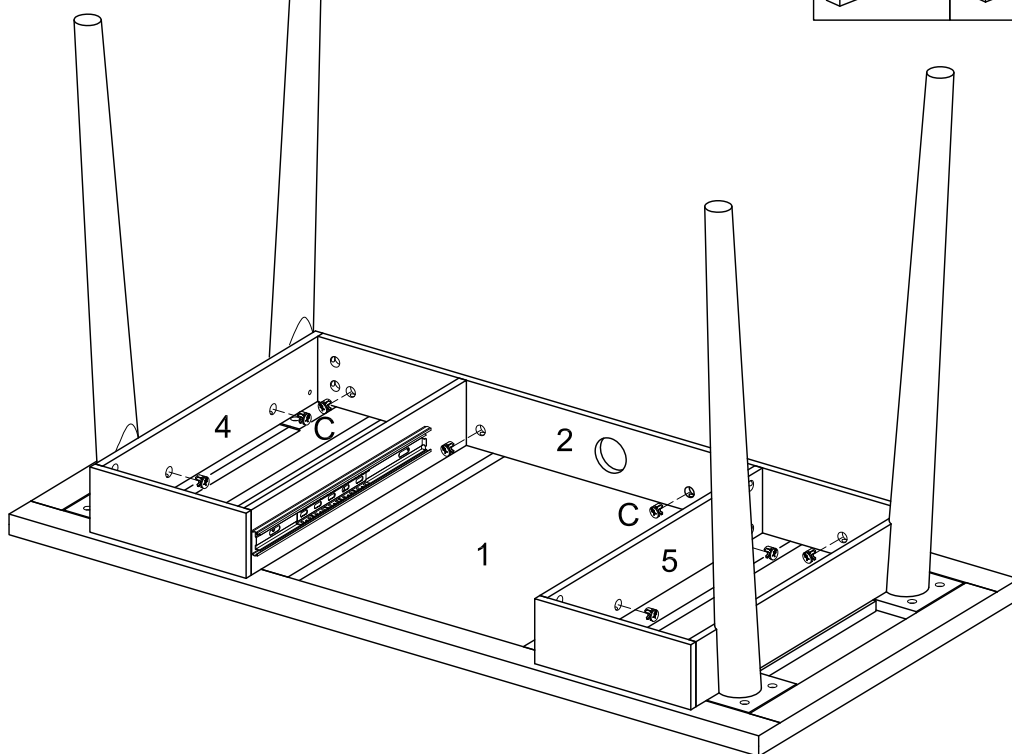
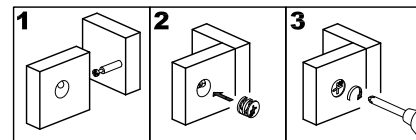
Attach the legs (9)(10) to the top panel (1) and secure it with the washer (H), spring washer (G), bolt (E) and wrench (M). Please do pay attention on the (9)(10).

Step 7



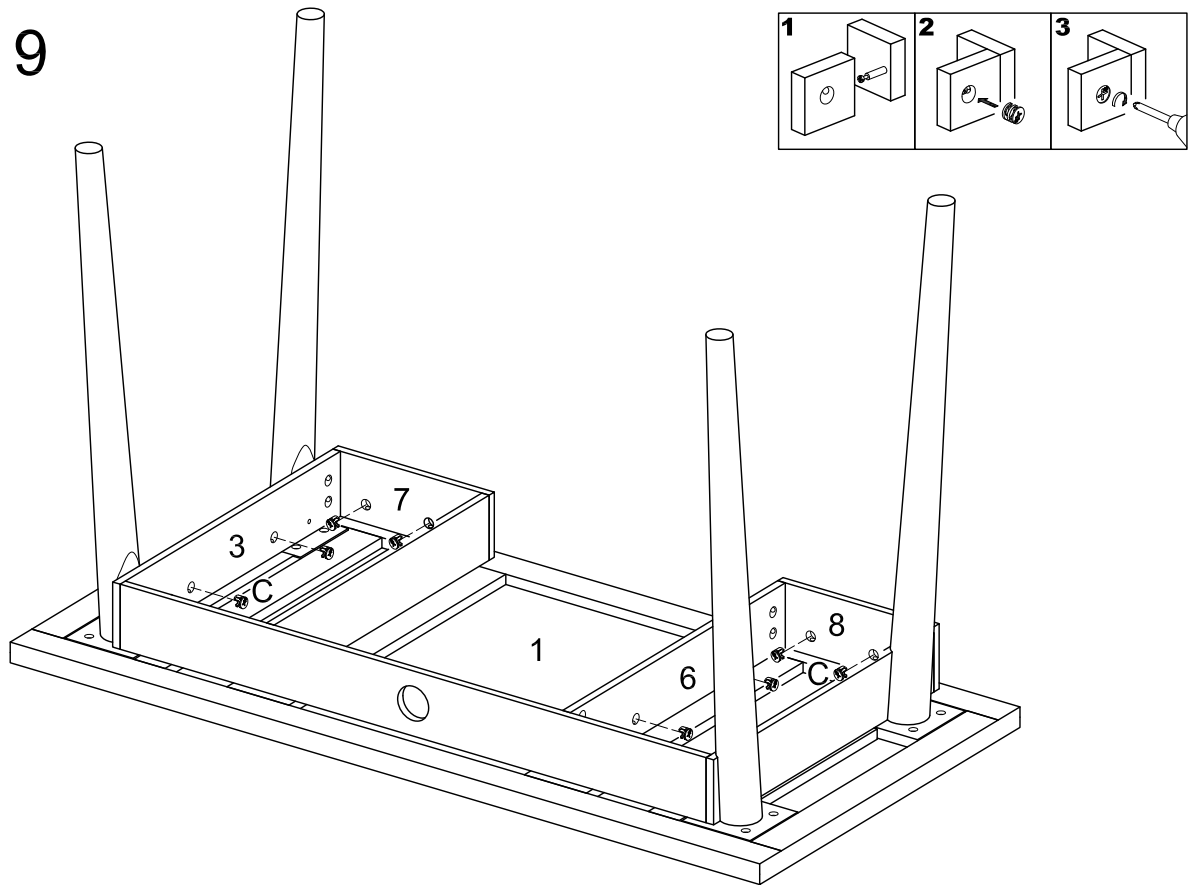
Attach the unit to the top panel (1) as shown.

Step 8



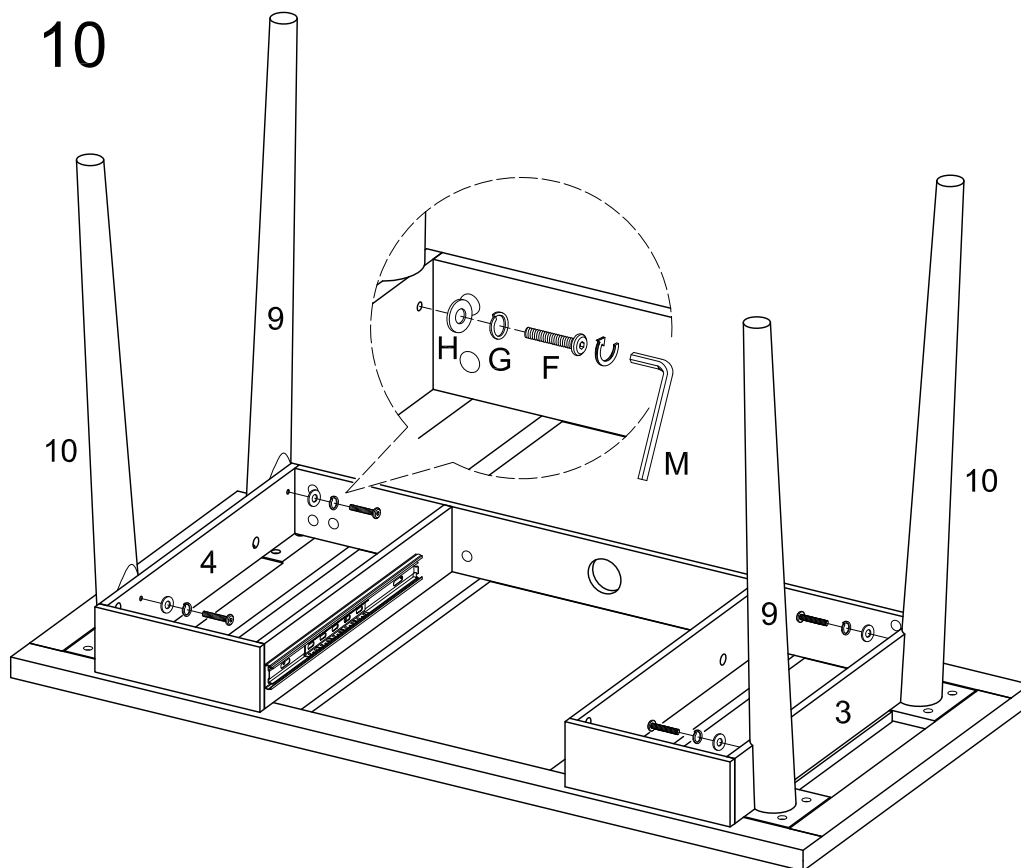
Secure the side panels (4)(5), and back panel (2) to the top panel (1) with cam lock (C).

Step 9



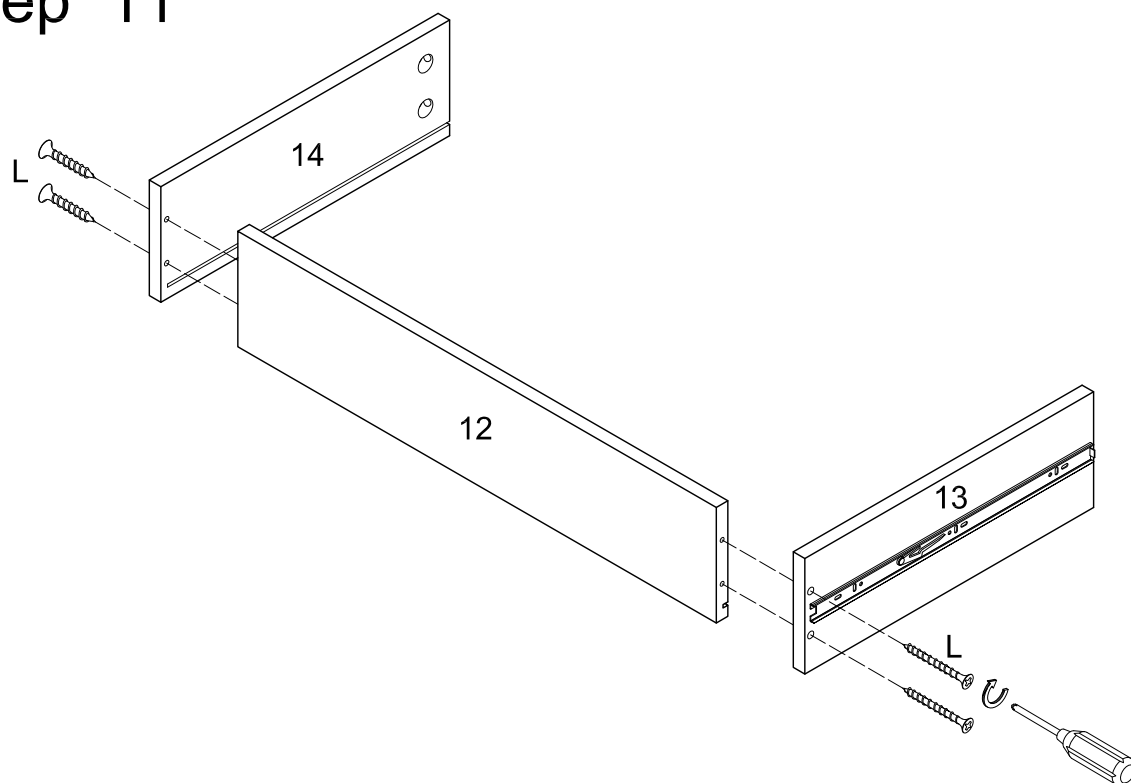
Secure the side panels (3)(6), and front panels (7)(8) to the top panel (1) with cam lock (C).

Step 10



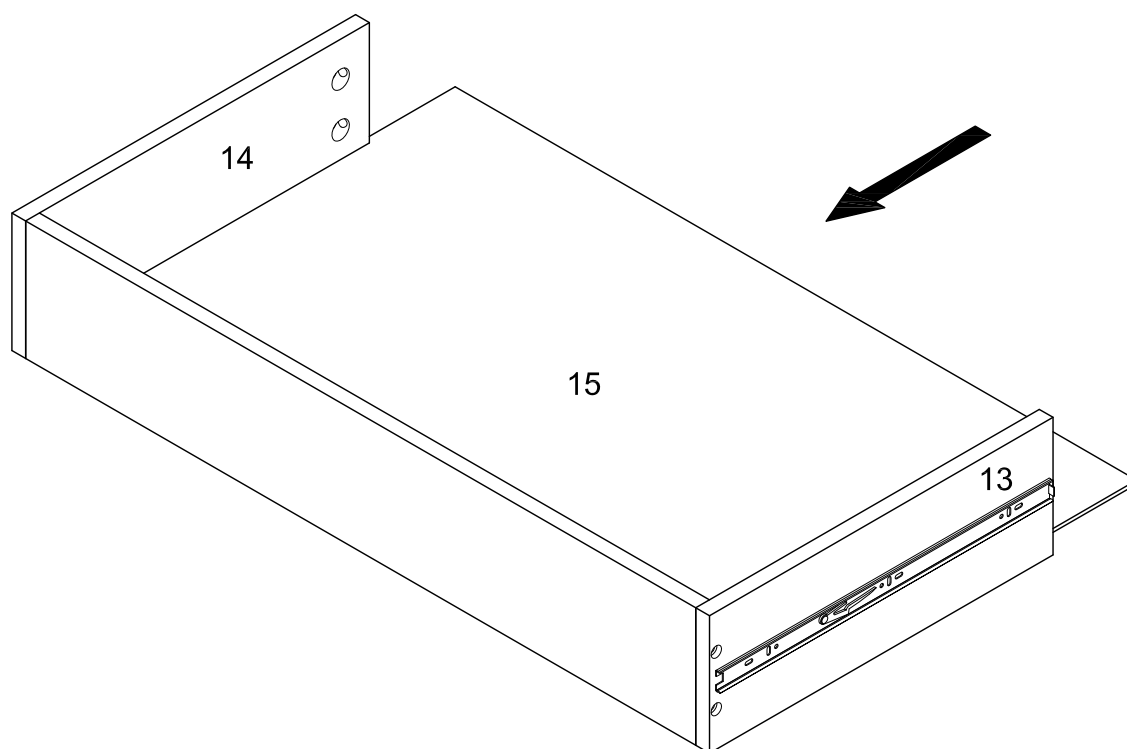
Secure the side panel (3)(4) to the legs (9)(10) by using washer (H), spring washer (G) , bolt (F) and wrench (M).

Step 11



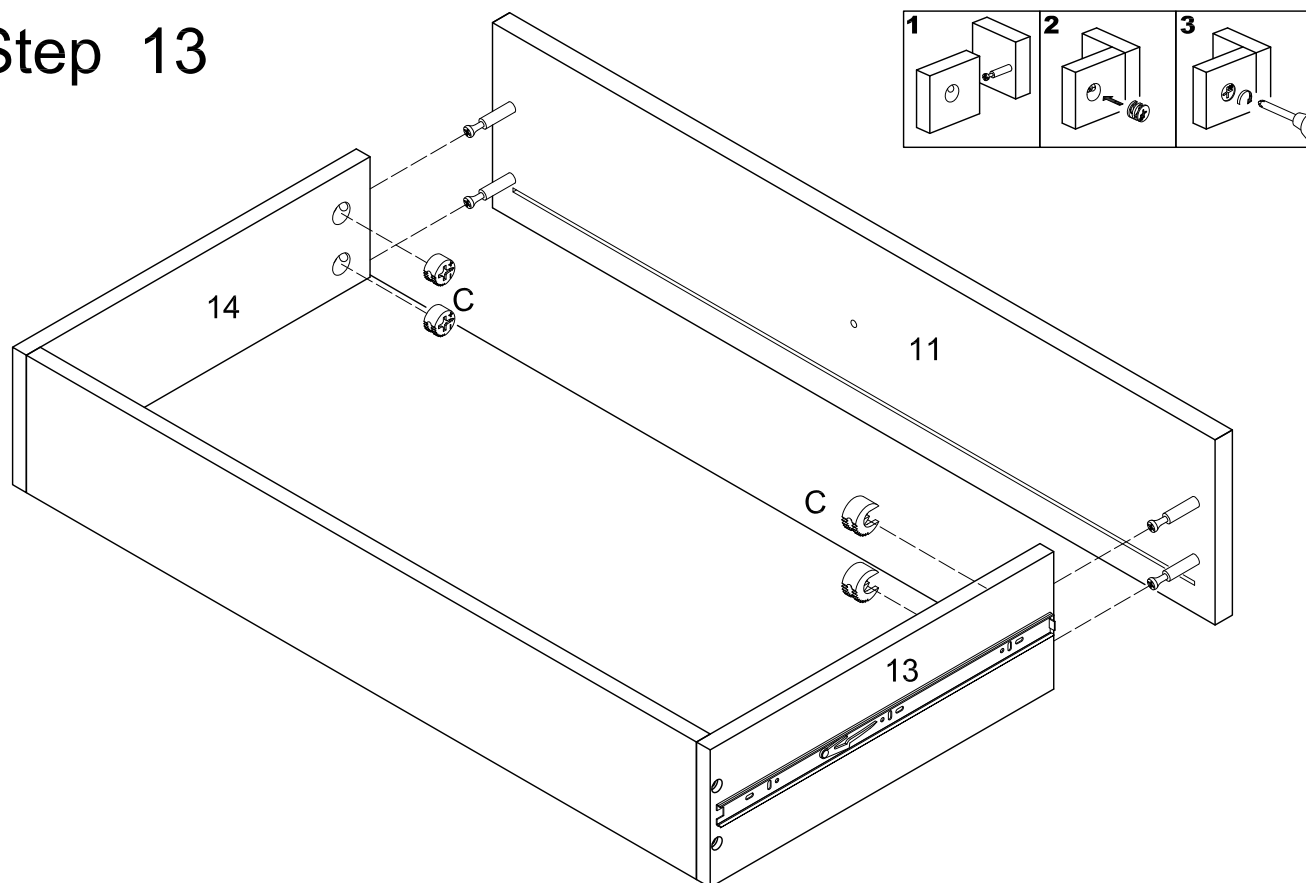
Attach the drawer side panels (13)(14) to the drawer back panel (12) by screw (L).

Step 12



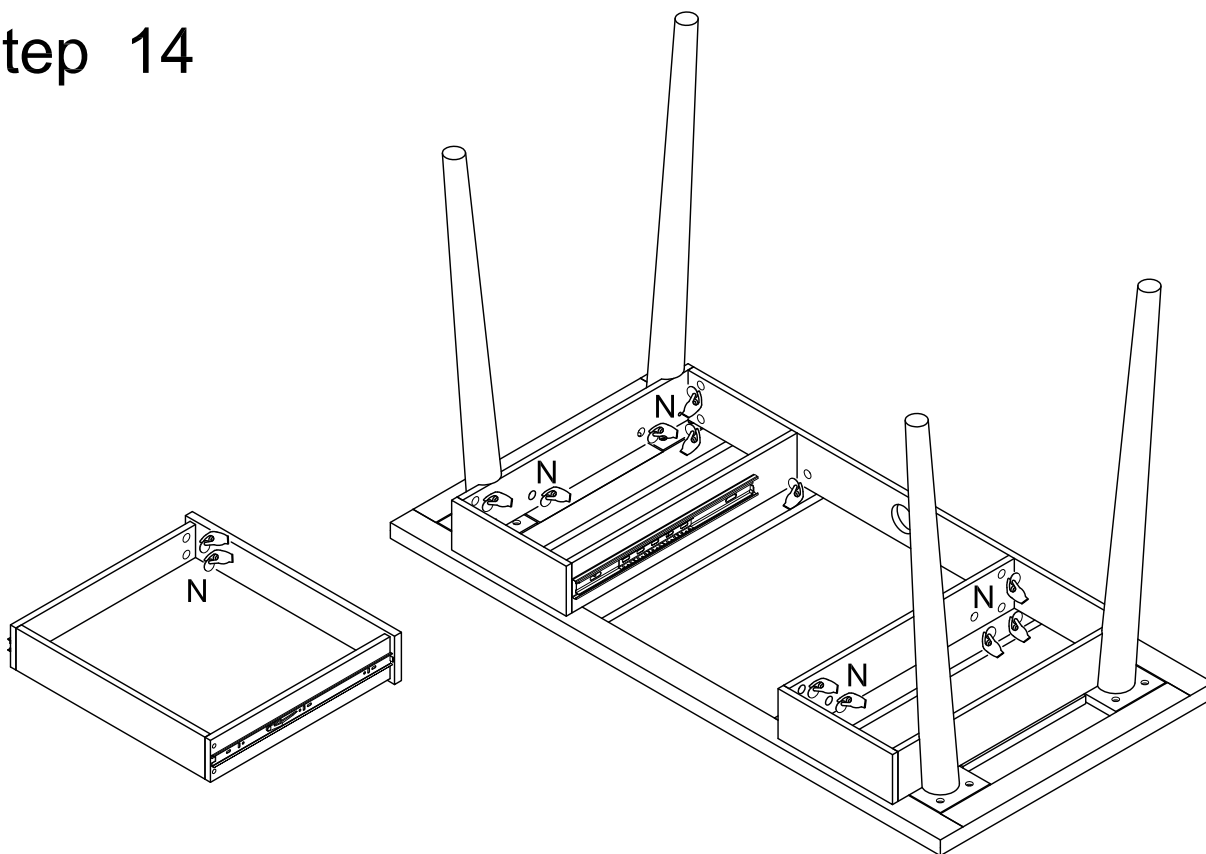
Slide the drawer bottom panel (15) into the drawer side panels (13)(14).

Step 13



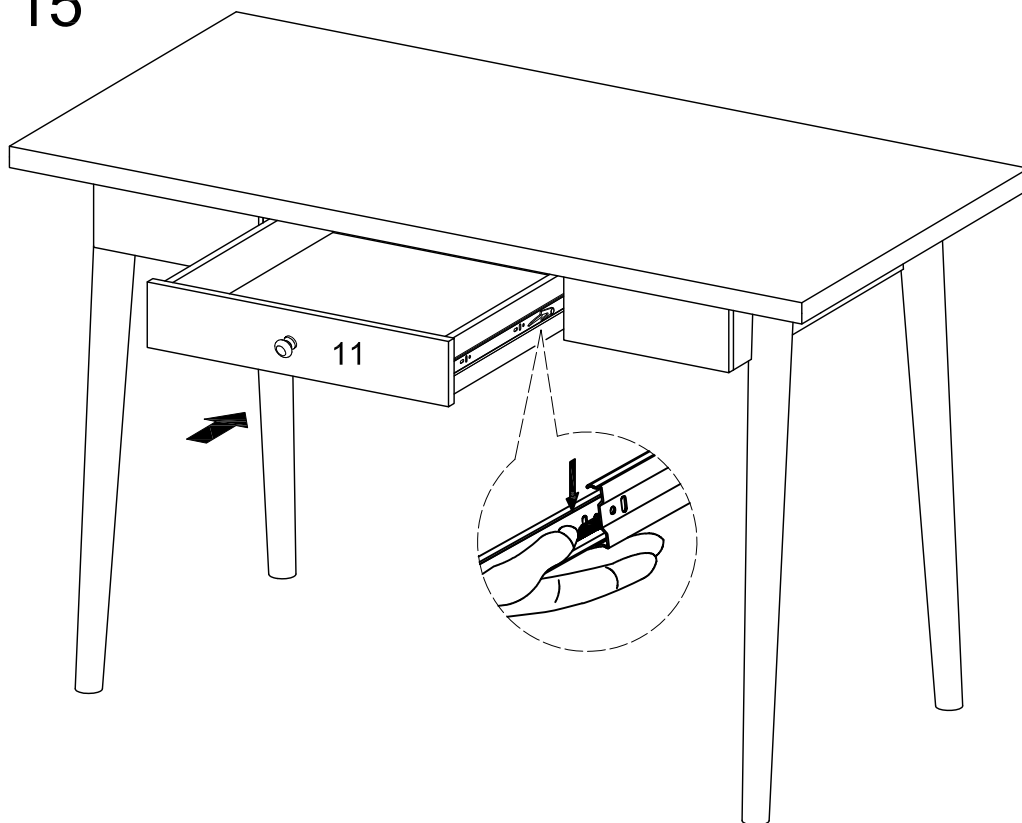
Use cam lock (C) to secure the drawer front panel to the drawer side panels (13)(14).

Step 14



Use stickers (N) to cover all the cam locks as desired.

Step 15



Insert the drawer (11) to the desk as per diagram.

Step 16



Final Assembly