

ASSEMBLY INSTRUCTION

ITEM#1654-90267-DKW1 6/0-6/6 Panel Headboard

1654-90268-DKW1 6/0-6/6 Panel Footboard

1654-90263-DKW1 6/0 Rails

1654-90253-DKW1 5/0-6/6 Rails

Caution: Please make sure you have all parts indicated below prior to assembly.
This unit is heavy and can best be assembled with the help of two or more persons.

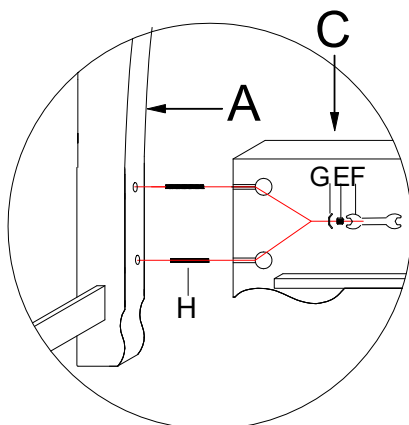
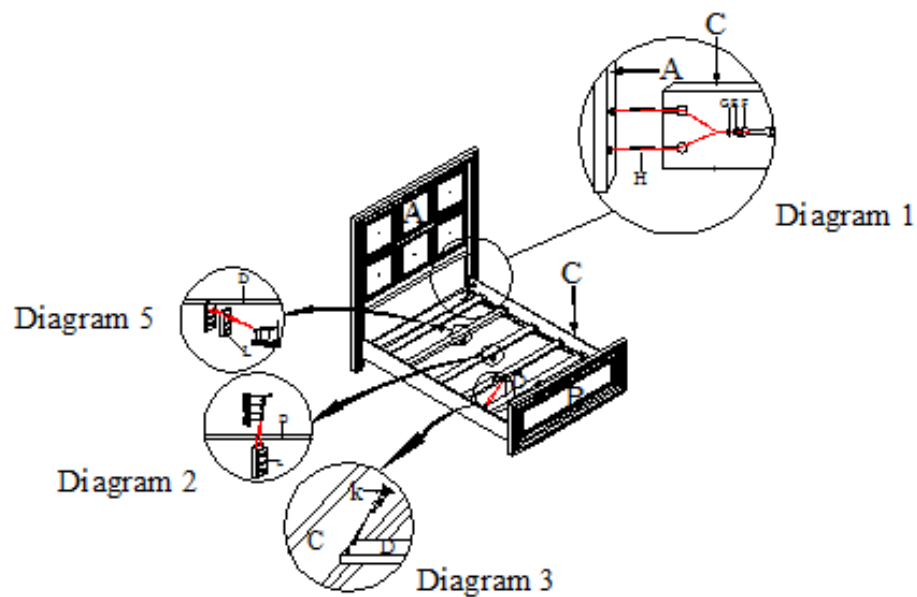












Diagram 1

NO.	HARDWARE LIST		Q'TY
E		NUT	8
F		SPANNER WRENCH	1
G		CURVED WASHER	8
H		FULL THREADED BOLT	8
K		SCREW	20
R		4mm ALLEN WRENCH	1
Q		BOLT	10
V		LOCK WASHER	10
U		FLAT WASHER	10
M		5mm ALLEN WRENCH	1

Assembly steps:

1. Insert 2 bolts (H) into holes of each posts on Headboard (A) and Footboard (B). Attach end of side rails (C) to the bolts (H) on posts using 2 curved washers (G) and 2 nuts (E). Tighten nuts (E) securely with spanner wrench (F). (See diagram 1)

Note: Please make sure the end of side rail with rail must be placed on top when assembling 6/0 upholstered rails.

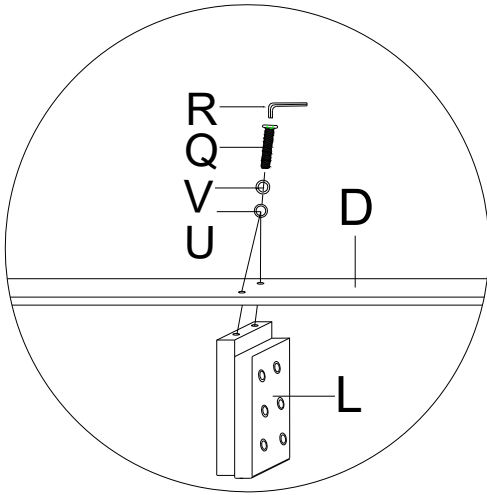


Diagram 2

2. Take out center supports (L) from rail box. Attach center supports (L) to slats using 2 bolts (Q), 2 lock washers (V) and 2 flat washers (U). Secure the bolts (Q) by using allen wrench (R). (See diagram 2)

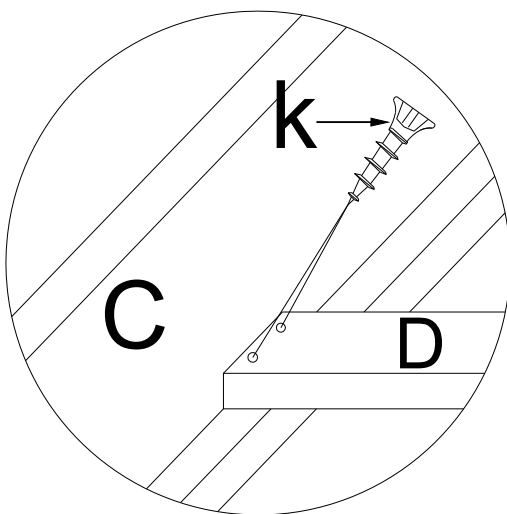


Diagram 3

3. Attach slats (D) to side rails (C), align pre-drilled holes on the slat to holes on the cleat of side rail (C), using screws (K) to tighten both. (See diagram 3)

Note: You can change the height of slat by adjusting the height of cleat on side rail as shown in diagram 4. Remove the bolt (Q), lock washer (V) and flat washer (U) from cleat by turning the bolt (Q) with Allen wrench (M) in anti-clockwise direction, adjust the cleat to a desired position, and then secure the lock washer, flat washer, bolt in a clockwise direction by turning with Allen wrench.

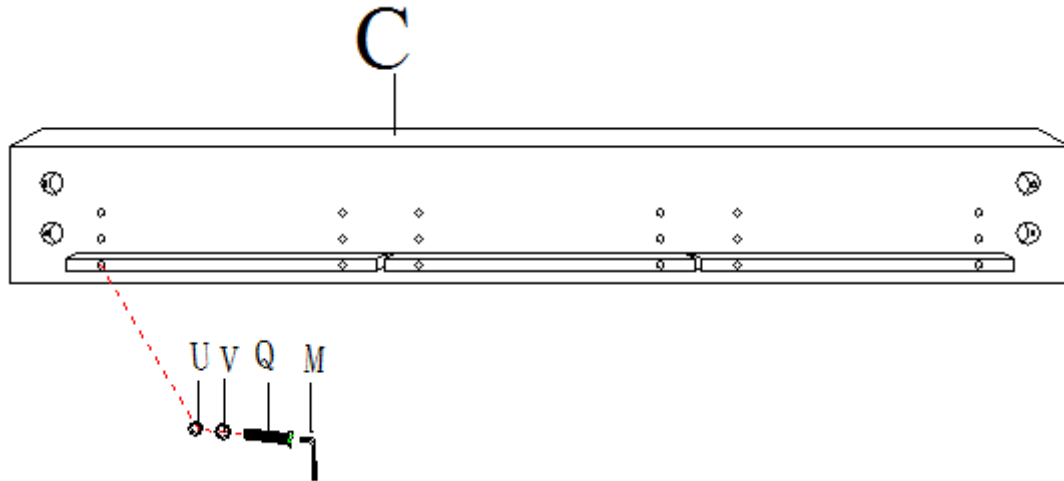


Diagram 4

You can adjust the height of center supports (L) as shown in Diagram 5 to meet your need by following steps.

1. Unscrew bolts on center supports (L) with Allen wrench (R).
2. Adjust the height of center supports, align the holes on 2pcs of woods and tighten them together with 2 bolts(Q), 2 lock washers (V) and 2 flat washers (U) by turning with Allen wrench(R) in a clockwise direction.

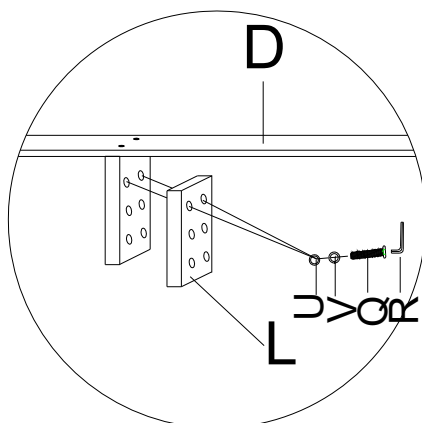


Diagram 5

Cleaning Instruction: Clean finished parts with a mild dishwashing liquid and water solution on a damp cloth. Polish the finish with soft cloth and an industry recognized furniture polish.