



BREUER CHAIR COMPANY

BREUER CESCA ARM CHAIR

ASSEMBLY MANUAL

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FOR MISSING ITEMS/HARDWARE OR ANY PRODUCT-RELATED
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BEFORE YOU BEGIN >>>



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USE & CARE INSTRUCTIONS

Please read use & care instructions in its entirety prior to assembling and utilizing your Breuer Chair Company Furniture.

KEEPING YOUR FURNITURE BEAUTIFUL

Quality furniture is a significant investment expected to last for years on end. To maintain its beauty and help it last, furniture needs the right care. No finish is totally indestructible. But with regular care, the finish will last much longer, providing years of enjoyment to you.

► Wicker / Cane Furniture Care:

- 1 Keep cane chairs and furniture away from extreme heat situations and areas with low humidity.** These conditions could cause the cane to dry out and become brittle and break. Also, direct sunlight and heater ducts are areas to be avoided. Consider using a whole room humidifier in the winter which can be especially helpful to keep the air moist and not too dry.

Placing your furniture in direct sunlight will cause changes to the wood finish and cane over time. Exposure to direct sunlight will, over time, dry out and discolor your cane furniture—and drying out is what will lead to tears and breakage in the construction. Instead, you want to keep it moisturized. If your home has low humidity, you can give the cane a monthly spritz with an oil- or glycerin-based soap that's been diluted in water to work some moisture into the surface. Dilute Murphy's Oil Soap in a spray bottle of water and spritz the chair seat and back and underside before wiping clean with a rag.

Using a high-oil content furniture polish product when you dust helps to keep the cane supple, too. Lemon oil, orange oil, or mineral oil (use sparingly) applied to both the top and bottom of the cane seat a few times a year is usually sufficient.

- 2 Keep cane seats clean, free of dust, dirt, and grime.** Regular cleaning is recommended. To remove dirt and debris, vacuum with a dust-brush attachment or use a dry paintbrush. Clean with a mild soap solution. Scrub, and rinse. Avoid using too much water, which can weaken the fibers. Avoid sitting on the cane when still damp, which can cause the cane to sag. Please always cover the furniture when not in use, and store it properly during inclement weather and the winter/rainy seasons.

Clean grimy or dirty cane seats with a wood soap such as Murphy's Oil Soap or a mild detergent in warm water, using a soft cloth or perhaps a soft bristle brush. Take care not to damage the wood surface with the water. Rinse well and then let the seat dry naturally on a warm, windy day to eliminate the possibility of mold and mildew setting in which will damage and stain the cane. Do not sit on the seat for at least 48 hours otherwise, the cane will stretch out of shape.

- 3 Use a chair pad or cushion on cane seats.** To prolong the life of your caned seat, the use of a chair pad or cushion is encouraged. This especially pertains to large chairs with a seat diameter of greater than 14 inches. A chair pad or cushion will distribute the weight evenly and take the pressure off the individual strands of the cane, thus making them last longer.

- 4 Distribute body weight evenly on the cane seat.** A cane seat is intended to take the evenly distributed weight of the person sitting on it, not concentrated weight, like a knee or foot. So NEVER kneel on a cane seat or use it as a ladder or step stool. Doing so will cause the cane strands to break and the seat will need to be rewoven or replaced prematurely.

► Wood Furniture Care:

We recommend dusting frequently with a clean, soft, dry, lint-free cloth. Clean the surface by rubbing in the direction of the grain. We recommend polishing your furniture approximately every six months, using a clean, soft, lint-free cloth and rubbing the polish in the direction of the grain. Guardsman furniture polish or any furniture polish that doesn't contain silicone is recommended.

TIPS TO PROTECT & CARE FOR YOUR FURNITURE

Do not use any chemicals such as windex, softscrub, fantastic to clean this product.

- 5 Is your cane seat sagging?** Cane has natural elastic properties but eventually, the caned seat will begin to sag with heavy or prolonged use. It is important to tighten the cane or it will begin to wear and break along the inside edge of the seat frame, on both of the side rails, and front and back edges.

Cane seats that are not too badly stretched or that are free of broken strands, can be revived by turning the chair upside-down and applying a warm, wet cloth to the underside of the cane seat. Let the cloth and cane dry naturally overnight.

Remove the cloth the next morning and turn the chair upright and don't let anyone sit on it for at least 48 hours. This treatment will dry and shrink the cane again, tightening it up in the process, taking the pressure off the inside wooden edges. An alternative solution would be to use a spray water bottle and spritz the seat thoroughly with warm water. Then let the seat dry overnight and as it dries the cane will shrink and pull tightly once again.

Don't allow anyone to sit on the chair seat for at least 48 hours until it's completely dry. This tightening process is most effective when used regularly within the first five years and won't work at all if there are several broken strands. Using this preventative method three or four times a year should be sufficient to help prolong the life of your cane seat chair for many years.

- 6 Eliminate mold and mildew on your cane seats.** If you notice mold or mildew growing on your cane furniture, use a strong solution of bleach or hydrogen peroxide in warm soapy water to clean. Or use the hydrogen peroxide on a q-tip swab to remove if there are only a few tiny spots.

Then rinse well and dry outdoors in the sunshine on a warm, windy day. Be careful not to spill the bleach solution on any surrounding wooden frame parts and wipe off any wooden surfaces immediately. Take the precautions mentioned in this tip sheet to maintain moderate humidity so as not to attract mold and mildew.

- 7 Cane furniture storage and usage tips.** Do not store or use a cane or wicker furniture in high humidity areas or in wet areas where mold and mildew can present a problem.

Places to avoid are: basements, crawl spaces, up next to a wall, or on the porch pushed up next to the wall of the house where the furniture does not get adequate air circulation.

► Chrome Metal Furniture Care:

We recommend using a dishwashing liquid and a soft rag to clean your chrome. After washing your chrome, use a soft rag to dry it. Your chrome will stay beautiful for a very long time by simply keeping it clean. Stick with soap and water. If you notice any discolorations or changes in the finish we recommend polishing the chrome finish with a soft cloth and noxon chrome polish to revitalize the chrome to like new condition.

► Chair Caps:

Using protective felt pads on-top of nylon caps will help ensure your floor is protected and ensure the caps last for many years to come. Be sure to clean floors frequently from any debris to prevent scratching of floor surface.



TERMS OF USE, WARRANTY & LIABILITY WAIVER

WARNING

Do not stand on this product or sit in front of the seat. Never over lean on the backrest of the chair or force the chair to recline. The chair must be used properly as intended by adults only. Not intended for children or use with any child seats or booster seats.

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➤ Limited Manufacturer Warranty

This product is warranted for 1 year only on frame and wood construction against any manufactured defect from the date of purchase. Cane, cushions are under no circumstance covered under this warranty along with wear and tear, accidental or incidental damages from use. (Proof of purchase along with images will be required as well as the warranty registration at <https://www.breuerchaircompany.com/warranty> at the time of purchase).

➤ Guarantees

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The TERM OF USE, WARRANTY, AND DISCLAIMER document state the entire obligation of Breuer Chair Company with respect to the products. If any part of this disclaimer is determined to be invalid, void, unenforceable or illegal, including, but not limited to the warranty disclaimers and liability disclaimers and liability limitations set forth above, then the invalid or unenforceable provision will be deemed superseded by a valid, enforceable provision that most closely matches the intent of the original provision and the remainder of the agreement shall remain in full force and effects.

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This disclaimer statement is governed by the laws of The United States and the State of New York. You hereby consent to the exclusive jurisdiction and venue of the Courts of New York, in all disputes arising out of or relating to the use of this product. Use of this product is unauthorized in any jurisdiction that does not give effect to all provisions of these terms and conditions, including without limitation this paragraph.

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Breuer Chair Company and its parent company Horizon Trading Company of NY Inc. reserves the right to change the terms, conditions, and notices under which their products are offered.





BREUER CHAIR ASSEMBLY INSTRUCTION

Thank you for choosing Breuer Chair as part of your home.



THIS ASSEMBLY IS FOR:



- 1) Arm Chair with Cane Insert
- 2) Arm Chair with Wood Trim and Cushion Insert

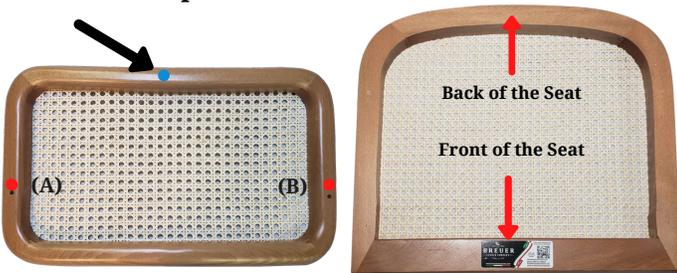
BEFORE BEGINNING ASSEMBLY:

We recommend using an impact driver handgun power tool. If using a drill/driver gun please set the torque to the lowest setting and increase torque as needed. (2 person assembly recommended). When attaching the seat and back you will need to use your body weight to get the screw into the seat and back. The wood used is commercial grade solid Italian beech wood which is a very dense wood that does not want to accept the screw. There are no pre-drilled holes on the seat and no need to make pre-drilled holes. There are markers of where the screws need to go and simply go right into the wood at those marker points. Hand assembly with a Philips screwdriver is possible although it will require more time and pressure/force to get the screws attached. Save all packaging until assembly is completed.

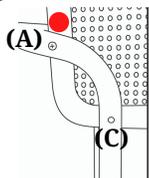
When assembling your chair **ALWAYS INSTALL THE BACK FIRST** before installing the seat.

ACTUAL BACK AND SEAT:

(Blue Dot) Top of Backrest



1 STEP 1

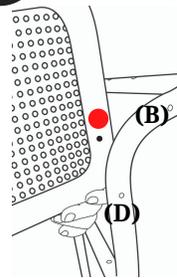


Please locate top of backrest and position the backrest facing up. You will see color codes on the back of the frame to verify the backrest is positioned correctly. Place the backrest against the frame, screw in the top left screw (A) onto the backrest half way by locating the predrilled hole.

TOOLS NEEDED:

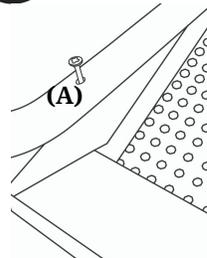


2 STEP 2



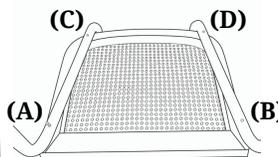
Move to top right (B) and assembly person #2 should assist in flexing the frame while assembly person #1 inserts screws from backside of frame and locates hole (B) in backrest. Once screw (B) is inserted proceed to tighten screws (A) and (B) all the way. Do not tighten screws (A+B) all the way until both screws are in half way only. Note: There are no predrilled holes for screws (C) and (D) on the backrest. Screws (C) and (D) will now be centered with the wood backrest once screws (A) and (B) are tightened. Simply screw right into the wood starting with screw (C) and finishing backrest by tightening screw (D).

3 STEP 3



Place your seat upside down on a flat surface (edge of a table). Position your arm chair frame over the marked indentations towards the front of the seat. **Note: Bevel edge of seat with authenticity / branding sticker is the front of seat. The front of the seat is the flat end with the bevel edge.** Start with the left side (A) and attach 1 screw and then move to the right side (B).

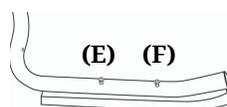
4 STEP 4



On right side assembly person # 2 will need to assist in flexing frame (sometimes with force) to center screw (B) over marked indentation on the bottom of the seat. Once screws (A + B) are tightened you can finish seat assembly by attaching screws (C + D). **Note: THERE ARE NO MARKED INDENTATIONS HERE. SIMPLY SCREW RIGHT INTO THE WOOD.**

Please note the same seat is used for both side and arm chair models

5 STEP 5



Now flip the chair upside down and attach arms by placing both arms on a flat surface. Then proceed to put the arm frame on top of the arms. Attach screws (E + F) by going right into the wood. (Arms do not have any predrilled holes) Simply center arm and attach. Once screws (E + F) are tight move to (G + H **not shown**) and tighten the screws. Position the arms so the end of the chrome cap meets the end of the wood on the armrest.

