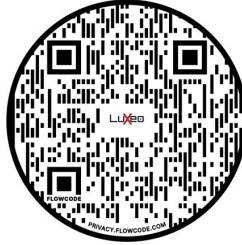




ASSEMBLY INSTRUCTIONS



REGISTER To Protect Your Product
<https://www.LuXeoUSA.com>

You will benefit from:

- **Enhanced customer support**
- **Expedited warranty claims**
- **New product updates**
- **Exclusive offers and deals**

READ AND SAVE THIS INSTRUCTION FOR FUTURE REFERENCE

- Please read all instructions prior to assembly
- Check that all parts and hardware are included before beginning assembly
- Do not tighten all bolts until all parts are in place. Failure to follow these instructions may cause the bolts to misalign during assembly
- Note that there might be tools needed that are not included for this product
- This package may contain small parts which should be kept away from children
- Save all packing materials until assembly is completed to avoid accidentally discarding small parts or hardware
- Use caution and care when lifting the product to avoid injury and/or damage to product
- Two adults are recommended for faster and ease of assembly

We love to hear from you. We strive to provide excellent customer service and products. If you are happy with our product, please take a moment to rate us with a 5 Star review with your favorite retailer.

Have Assembly Questions? Missing Parts or Hardware?
PLEASE DO NOT RETURN PRODUCT TO RETAILER
Contact Customer Service Department:
Tel: 714-729-3808 * 1-855-68-LUXEO * 1-855-685-8936
Monday to Friday * 9AM – 5PM PST
www.LuXeoUSA.com

USER CARE and MAINTENANCE

1. USER CARE

Our furniture will not rot and requires no paint nor stain. It is a good idea to occasionally inspect the furniture fastening to ensure bolts are not loosening. Daily expansion and contraction caused by heating and cooling can occasionally loosen hardware.

2. CLEANING

For Quick Cleaning - mix mild soap and warm water in bucket. Use clean wet cloth to wipe soapy mixture on surface and rinse off with water. For dirt and debris that may catch on surfaces clean with soft brush and rinse.

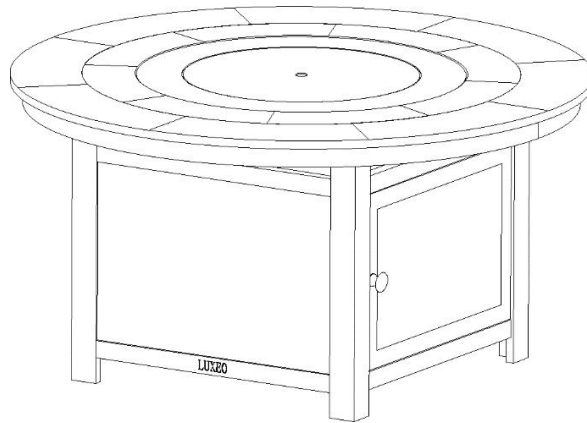
LIMITED WARRANTY

Warranty is only valid for new product purchased from an authorized LuXeo retailer. We warrant to the original purchaser that for a period of one (1) year for residential and commercial use from date of original invoice, under normal use shall be free of manufacturing defects of workmanship and shall not split, crack, chip, peel or rot. This warranty is not transferable.

Excluded from the limited warranty, we shall not be liable for any failure, defect or damage resulting from the following:

1. Our material is made with UV stabilizers to reduce fading. Exposure to sun can cause fading and color change to some extent over time due.
2. Abnormal use and neglect care of product.
3. Damage due to unauthorized repairs, alterations or improper assembly
4. Damaged cause by misuse, vandalism, any act of God, environmental conditions and harsh chemical clean solutions
5. Rust or corrosion of stainless steel
6. Warranty does not cover normal wear and tear and weathering under normal use

In the event that you have to make a warranty claim, a proof of purchase is required to show you are the original buyer. All warranty claims must be submitted via email and include receipt, photos and description of the problem. LuXeo at its discretion will replace, repair or provide parts to the original purchaser. No monetary refunds will be made. Labor cost, shipping and handling are not covered by warranty.



Outdoor Vail Gas Firepit Table

Model: LUX-48FPRD

ASSEMBLY INSTRUCTIONS

Important: Retain For Future Reference. Read Carefully.



This product is intended for Outdoor Domestic use only. Not for Commercial use.



Questions, Problems, Missing Parts?

Before returning to your retailer, contact our excellent Customer Service Dept.

1-714-729-3808 * 1-855-68-LUXEO (Monday to Friday, PST)

Email us: <https://www.luxeousa.com/pages/contact-us>

SAFETY INFORMATION

Please read and understand this entire manual before attempting to assemble, operate or install the product. This appliance has been tested to and complies with the ANSI Z21.97-2014, Outdoor Decorative Gas Appliances. When connecting to a fixed piping system, the installation must conform to local codes or in the absence of local codes, to the National Fuel Gas Code, ANSI Z223.1, NFPA 54; National Fuel Gas Code; National Gas and Propane Installation Code, CSA B149.1; or Propane storage and Handling Code, CSA B149.2, as applicable. This manual contains important information about the assembly, operation and maintenance of this fire pit. Keep this manual for future reference and to educate new users of this product. This manual should be read in conjunction with the labeling on the product. Safety precautions are essential when any mechanical or propane fueled equipment is involved. These precautions are necessary when using, storing, and servicing. Using this equipment with the respect and caution demanded will reduce the possibilities of personal injury or property damage. The following symbols shown below are used extensively throughout this manual. Always heed these precautions, as they are essential when using any mechanical or fueled equipment.



WARNING: This product can expose you to chemicals including carbon monoxide and other combustion byproducts known to the State of California to cause cancer and birth defects or other reproductive harm. For more information, visit www.P65Warnings.ca.gov



WARNING: This product can expose you to chemicals including Carbon Monoxide, Lead, Chromium (hexavalent compounds), Di(2-ethylhexyl) phthalate (DEHP) and Diisononyl phthalate (DINP), which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information, visit www.P65Warnings.ca.gov



WARNING FOR YOUR SAFETY:

1. Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage.
2. Read the installation, operation, and maintenance instructions thoroughly before installing or servicing this equipment.
3. Failure to follow these instructions could result in fire or explosion, which could cause property damage, personal injury, or loss of life.



SAFETY INFORMATION

This appliance has been tested to and complies with the ANSI Z21.97–2017, Outdoor Decorative Gas Appliances CGA 97–003 Outdoor Gas Fireplaces. The installation must conform to local codes or in the absence of local codes to the National Fuel Gas Code ANSI Z223.1. This manual contains information about the assembly, operation and maintenance of this fire pit. General safety information is presented in these first few pages and is also located throughout the manual. Keep this manual for future reference and to educate new users of this product.

This manual should be read in conjunction with the labeling on the product. Safety precautions are essential when any mechanical or propane fueled equipment is involved. These precautions are necessary when using, storing, and servicing. Using the equipment with the respect and caution demanded will reduce the possibilities of personal injury or property damage. The following symbols (shown below) are used extensively throughout this manual. Always heed these precautions, as they are essential when using any mechanical or propane fueled equipment.



WARNING

Failure to comply with the precautions and instructions provided with this fire pit can result in death, serious bodily injury and property loss or damage from hazards of fire, explosion, burn, asphyxiation, and/or carbon monoxide poisoning. Only persons who can understand and follow the instructions should use or service this fire pit table.



WARNING / DANGER

WARNING/DANGER indicates an imminently hazardous situation which, if not avoided, will result in loss of life or serious injury.



WARNING

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance. An LP-cylinder not connected for use shall not be stored in the vicinity of this or any other appliance.



WARNING

Solid fuels shall not be burned in this appliance.



DANGER

EXPLOSION—FIRE HAZARD

- Keep solid combustibles, such as building materials, paper, or cardboard a safe distance away from the fire pit as recommended by the instructions.
- Provide adequate clearances around air openings into the combustion chamber. Never use the fire pit in spaces which do or may contain volatile or airborne combustibles, or products such as gasoline, solvents, paint thinner, dust particles, or unknown chemicals.
- During operation, this appliance can be a source of ignition. Keep fire pit area clear and free from combustible materials, gasoline, paint thinner, cleaning solvents and other flammable vapors and liquids. Do not use fire pit in areas with high dust content. Minimum fire pit clearances from combustible materials: 3 feet (36 inches) from the sides & 3 feet (36 inches) from the rear. Ceiling: Nothing should be above the fire pit.
- Never store propane near high heat, open flames, pilot lights, direct sunlight, other ignition sources or where temperatures exceed 120 degrees F (49 degrees C).
- Propane vapors are heavier than air and can accumulate in low places. If you smell gas, leave the area immediately.
- Never install or remove a propane cylinder while the fire pit is lighted, or near flame, pilot lights, or other ignition sources or while fire pit is hot to the touch.
- This fire pit is red hot during use and can ignite flammables too close to the burner. Keep flammables at least 3 feet (36 inches) from sides. Keep gasoline and other flammable liquids and vapors well away from fire pit.
- Store the propane cylinder outdoors in a well ventilated space out of reach of children. Never store the propane cylinder in an enclosed area (house, garage, etc.). If fire pit is to be stored indoors, disconnect the propane cylinder for outdoor storage.



WARNING

- This fire pit is fueled by propane gas. Propane gas is invisible, odorless, and flammable. An odorant is normally added to help detect leaks and can be described as having a "rotten egg" smell. The odorant can fade over time so leaking gas is not always detectable by smell alone.
- Propane gas is heavier than air and leaking propane will sink to the lowest level possible. It can ignite by ignition sources including matches, lighters, sparks, or open flames of any kind many feet away from the original leak. Use only propane gas set up for vapor withdrawal.
- Store or use propane gas in compliance with local ordinances and codes or with ANSI/NFPA 58. Turn off propane when not in use.



DANGER

FOR YOUR SAFETY

If you smell gas:

1. Shut off gas to the appliance.
2. Extinguish any open flame
3. If odor continues, keep away from the appliance and immediately call your gas supplier or fire department.



WARNING

We cannot foresee every use which may be made of our fire pit table. Check with your local fire safety authority if you have questions about fire pit use. Other standards govern the use of fuel gases and heat producing products for specific uses. Your local authorities can advise you about these. If no local codes exist, follow National Fuel Gas Code, ANSI Z223.1. In Canada, installation must conform to local codes. If no local codes exist, follow the current National standards of CANADA CAN/CGA-B 149.2.



WARNING:

FOR OUTDOOR USE ONLY

CARBON MONOXIDE HAZARD

- This fire pit is a combustion appliance. All combustion appliances produce carbon monoxide (CO) during the combustion process. This product is designed to produce extremely minute, non-hazardous amounts of CO if used and maintained in accordance with all warnings and instructions. Do not block air flow into or out of the fire pit table.
- Carbon Monoxide (CO) poisoning produces flu-like symptoms, watery eyes, headaches, dizziness, fatigue and possibly death. You can't see it and you can't smell it. It's an invisible killer. If these symptoms are present during operation of this product get fresh air immediately.
- For outdoor use only. Using this fire pit in an enclosed space can lead to death. Never use this fire pit in an enclosed space such as a camper, tent, garage, car, home or other unventilated or enclosed area.
- This fire pit consumes air (oxygen). Do not use in unventilated or enclosed areas to avoid endangering your life.



WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or loss of life. Read the installation, operation and maintenance instructions thoroughly before installing or service this fire pit table. Installation and maintenance must be done by an NFI Certified or other qualified professional installer.

OWNERS MANUAL

Important: Read these instructions carefully before starting installation of the outdoor fire table.

Before beginning assembly, make sure all parts are present. Compare parts with the package contents list and hardware contents above. If any part is missing or damaged, do not attempt to assemble the product. Contact customer service for replacement parts.

Important:

For safe operation and proper performance of this product and to comply with certification, listings, and building code acceptances, use only our controls, parts, and accessories that have been specifically listed or certified for use with this burner system. Use of other controls, parts, or accessories is prohibited and will void all warranties, certifications, listings, and building code approvals and may cause property damage personal injury and loss of life.

Operation Checklist:

For a safe and pleasurable heating experience, perform this check before each use.

Before operating, confirm:

1. I am familiar with the entire owner's manual and understand all precautions noted.
2. All components are properly assembled, intact, and operable.
3. No alterations have been made.
4. All gas connections are secure and do not leak.
5. Wind velocity is below 10 mph.
6. Unit will operate at reduced efficiency below 40° F/ 4° C
7. Fire pit is outdoors and outside of any enclosure.
8. There is adequate fresh air ventilation. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and gas control which has been under water.
9. Fire pit is away from gasoline or other flammable liquids or vapors.
10. Fire pit is away from windows, air intake openings, sprinklers, and other water sources.
11. Fire pit is at least 36 inches on rear and at least 36 inches on sides from combustible materials.
12. Fire pit is on a hard and level surface.
13. There are no signs of spider or insect nests.
14. All burner passages are clear.
15. All air circulation passages are clear.

Warnings:

1. Children and adults should be alerted to the hazards of high surface temperatures and should stay away to avoid burns or clothing ignition.
2. Young children should be carefully supervised when they are in the area of the fire pit.
3. Clothing or other protective material should not be hung from the fire pit, or placed on or near the fire pit. Do not sit or stand on firepit table top.
4. Any guard or protective device removed for servicing the fire pit must be replaced prior to operating the fire pit.
5. Installation and repair should be done by a qualified service person. The fire pit should be inspected before use and at least annually by a qualified service person.
6. More frequent cleaning may be required as necessary. It is imperative that control compartment, burner and circulating air passageways of the fire pit be kept clean.

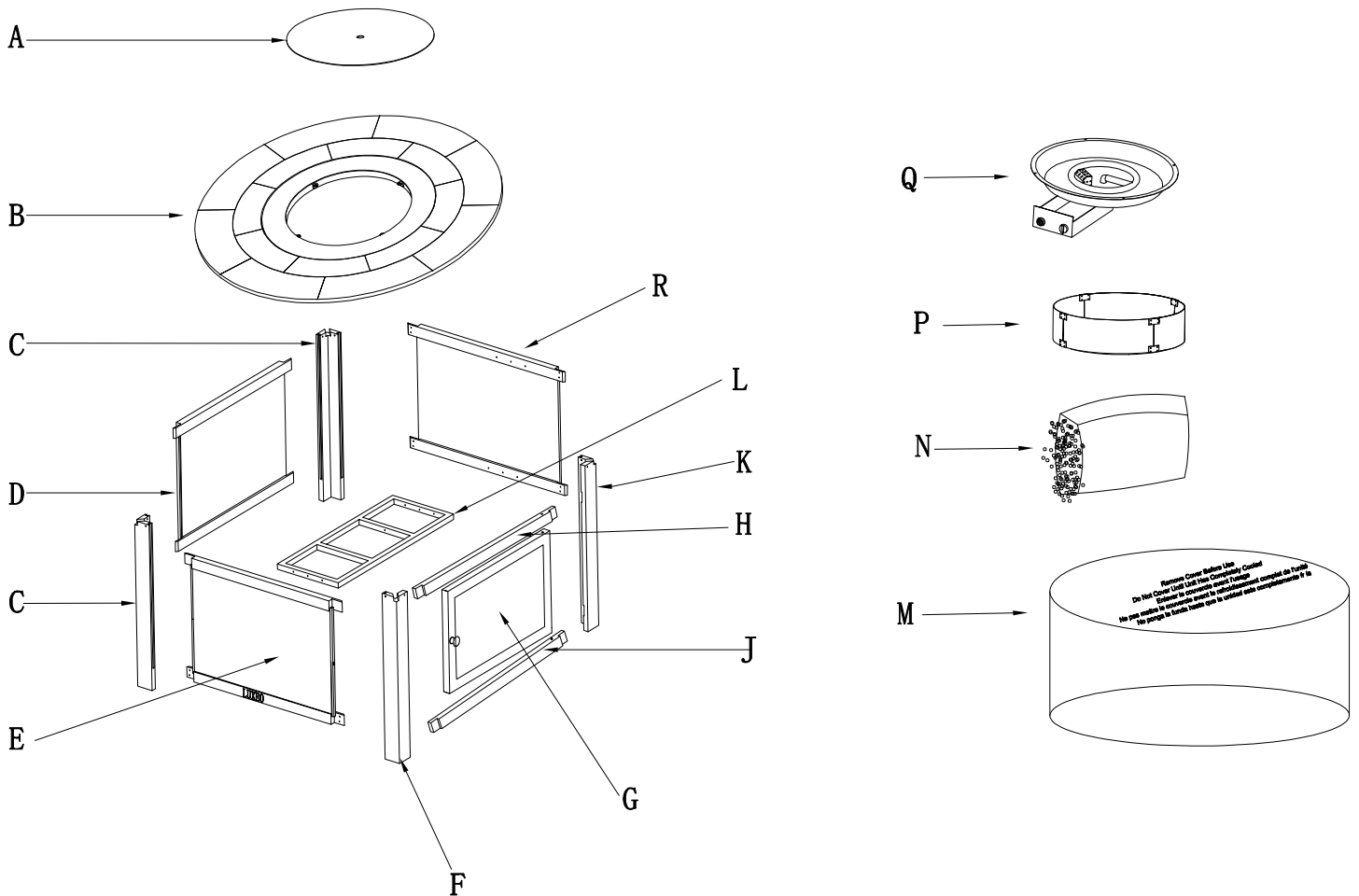
After Operation:

1. Gas control is in the OFF position.
2. Gas tank valve is turned OFF.
3. Disconnect the gas line.
4. After each use, replace the cap on the tank.



















ASSEMBLY INSTRUCTIONS MODEL: LUX-48FPRD

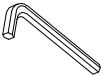





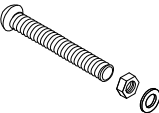

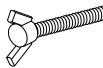




STRUCTURE DIAGRAM:



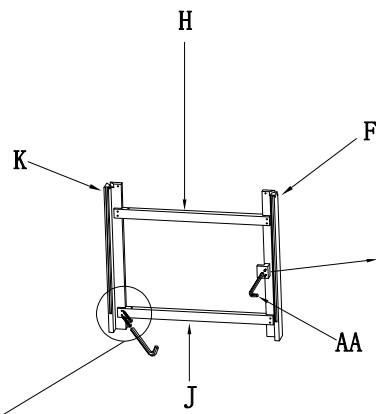
PARTS LIST

	(A) Lid × 1 unit		(J) Bottom Door Bar with bolt(DD) x 1 unit
	(B) Table Top × 1 unit		(K) Right Front Leg × 1 unit
	(C) Back Leg × 2 units		(L) Tank Holder × 1 unit
	(D) Back Frame × 1 unit		(M) PVC Cover × 1 unit
	(R) Right Frame X 1 unit		(N) Fire Glass(Weight:10kg)
	(E) Left Frame × 1 unit		(P) Glass Wind Guard-Round ×1 unit
	(F) Left Front Leg & Magnetic Catch block with 1.6" Screw x 2 units		(Q) Stainless Steel Gas Burner - Round X 1 unit
	(G) Door Frame × 1 unit		
	(H) Top Door Bar × 1 unit		

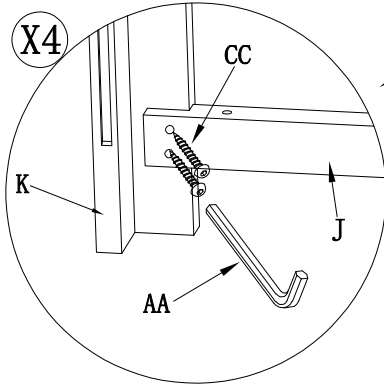
HARDWARE LIST

	(AA) 0.12" Square Head Wrench × 1 unit
	(BB) Nut Wrench × 1 unit
	(CC) 0.98" Screw × 8 units
	(DD) 1.57" Bolt × 1 unit
	(EE) 1.57" Screw × 6 units
	(FF) 0.2" Hexagonal Wrench × 1 unit
	(GG) 1.77" Bolt with Washer&Nut x 8 sets
	(HH) 0.39" Bolt × 4 units
	(JJ) 1.18" Bolt × 1 unit
	(KK) 0.16" Hexagonal Wrench × 1 unit
	(LL) 0.79" Screw x 24 units
	(MM) ABS Rubber Gasket ×1 unit
	(NN) Battery (AAA) × 1 unit

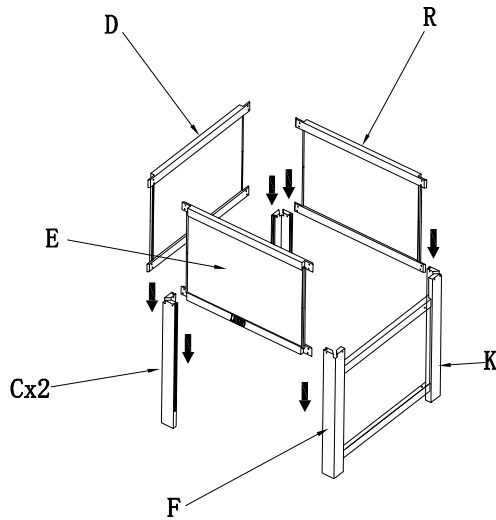
For Assistance Call 1-855-68-LUXEO or 855-685-8936



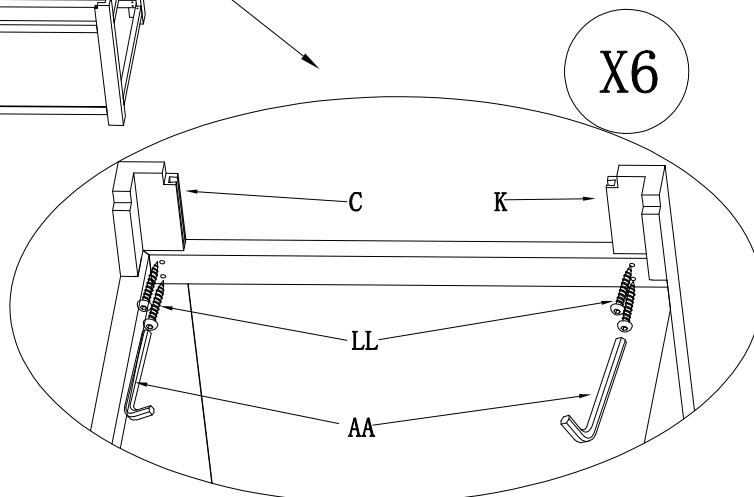
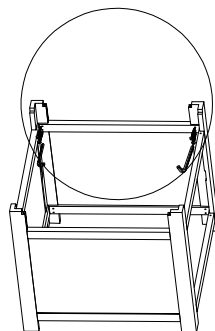
1. Tighten two screws on the Magnetic Catch Block with a Square Head Wrench (AA).

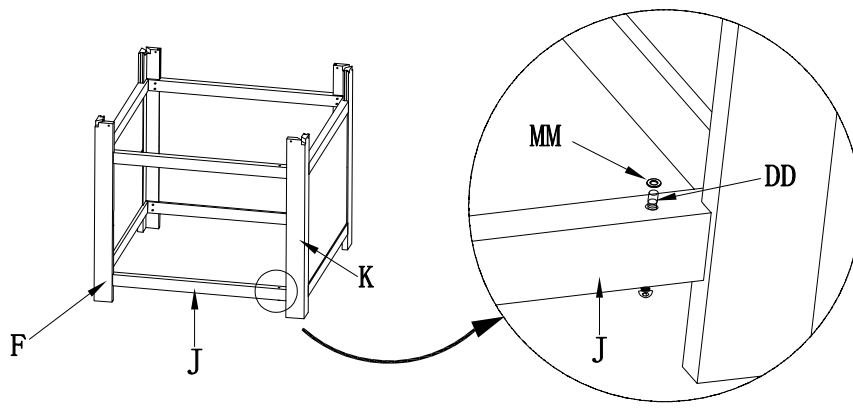


2. Attach the Top Door Bar(H) and the Bottom Door Bar(J) to the Right Front Leg(K) and the Left Front Leg(F) using 8pcs of Screws(CC) with a Square Head Wrench(AA).

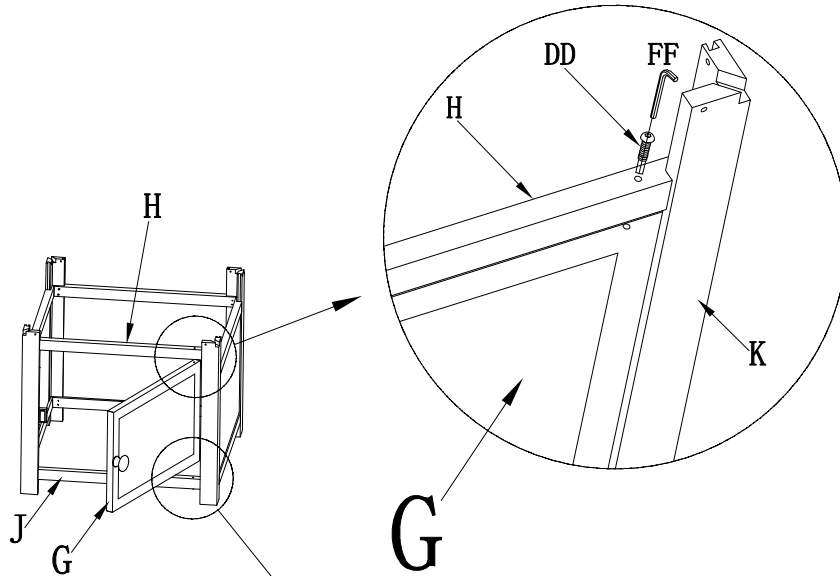


3. Insert the Left Frame(E), the Back Frame(D) and the Right Frame(R) into the Back Legs(C), the Left Front Leg(F) and the Right Front Leg (K). Install them using 24pcs of Screws(LL) with a Square Head Wrench(AA).

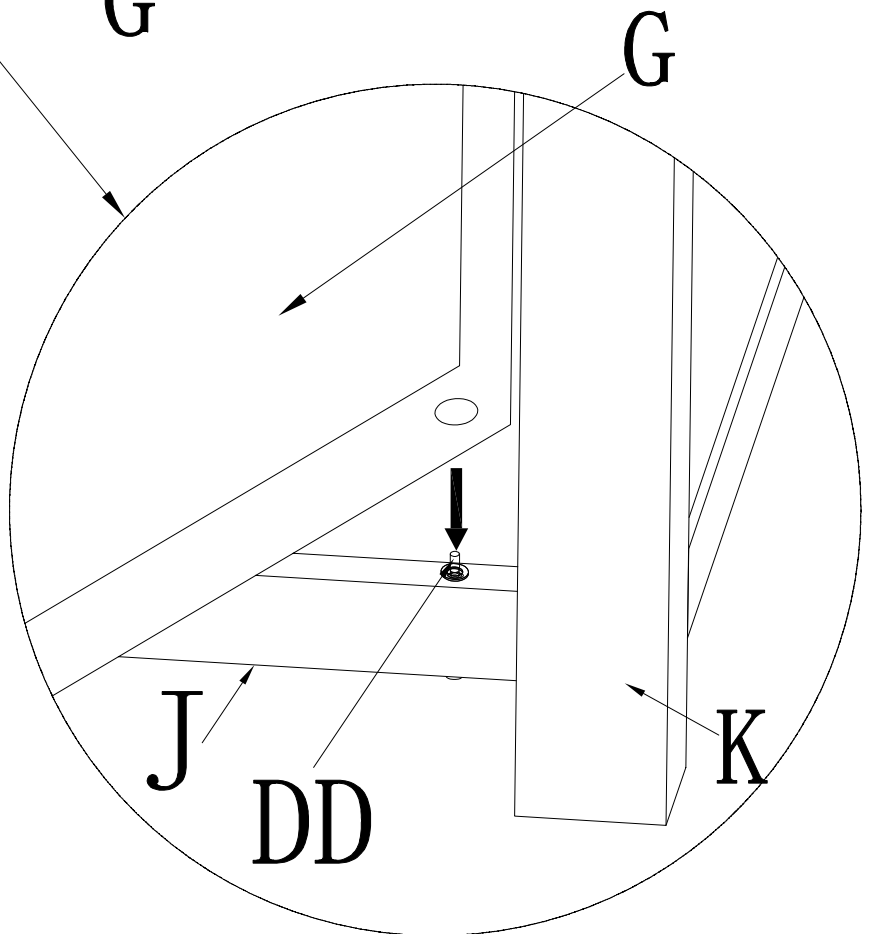


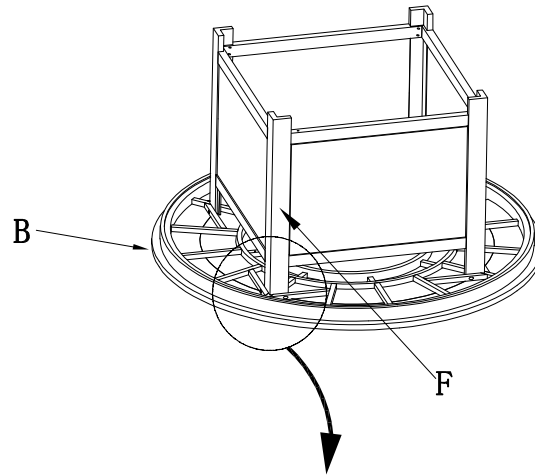


4. Insert the ABS Rubber Gasket(MM) into the Bolt(DD) on the Bottom Door bar(J).

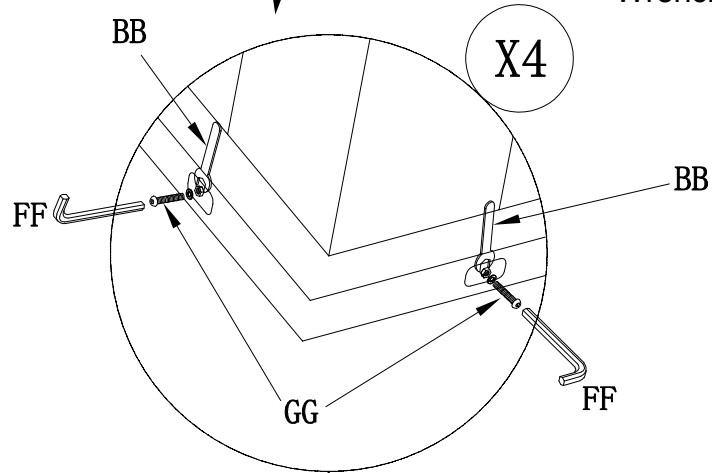


5. Position the Door Frame(G) to the side making the hole on the bottom align with the bolt on the Bottom Door bar(J). Then attach the Door Frame(G) to the Top Door Bar(H) using 1pc of Bolt(DD) with a Hexagonal Wrench(FF).

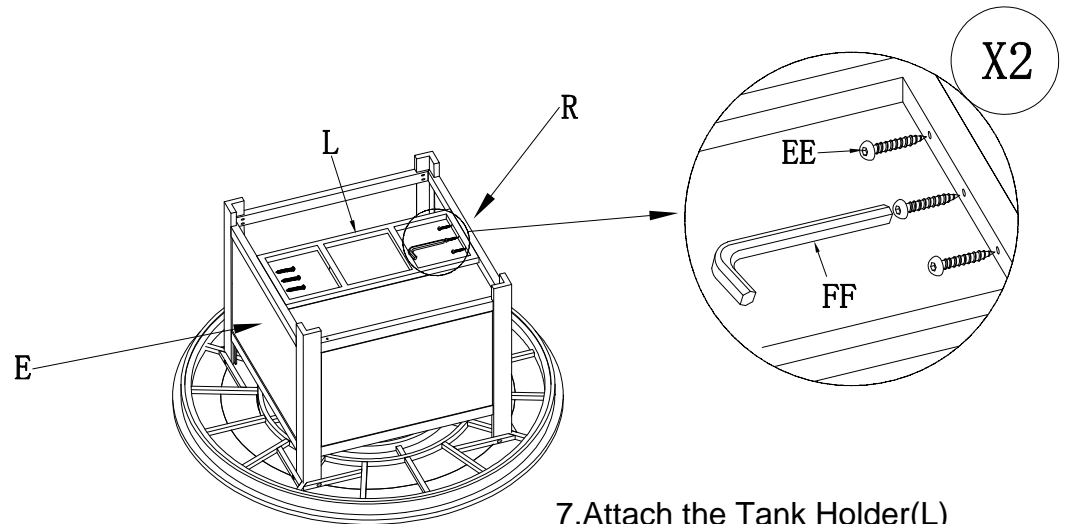




6. Turn over the base, attach to the Table Top(B) using 8pcs of Bolts with Washer& Nut(GG) with a Hexagonal Wrench(FF) and Nut Wrench (BB).



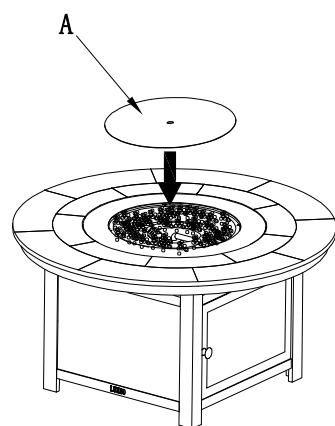
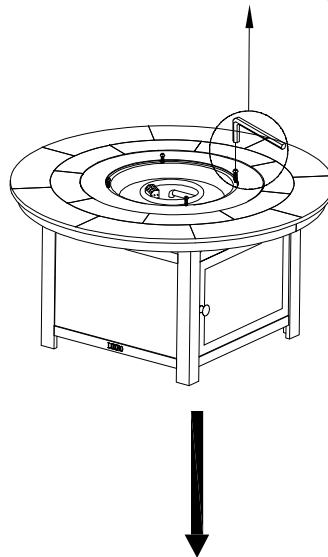
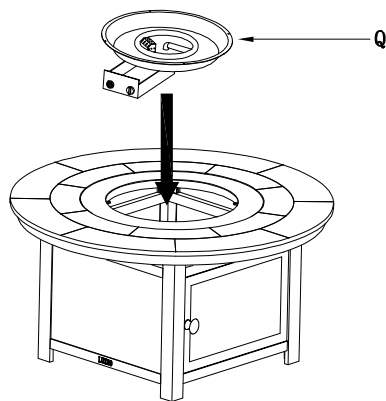
X4



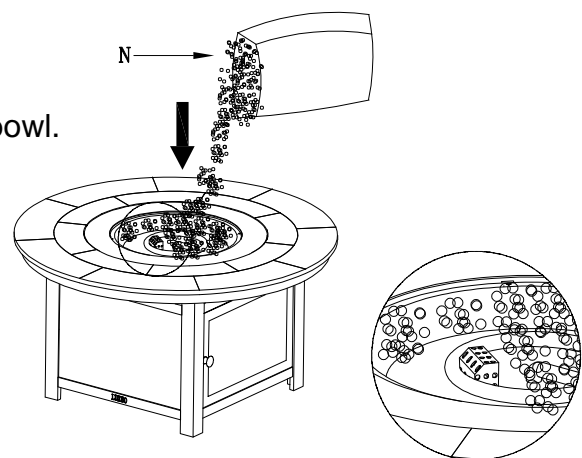
X2

7. Attach the Tank Holder(L) between the Right Frame(R) and the Left Frame(E) using 6pcs of Screws (EE) with a Hexagonal Wrench(FF).

8. Attach the Stainless Steel Gas Burner - Round(Q) to the Table Top(B) using 4pcs of Bolts(HH) with a Hexagonal Wrench (KK).



9. Pour the fire glass into fire bowl.

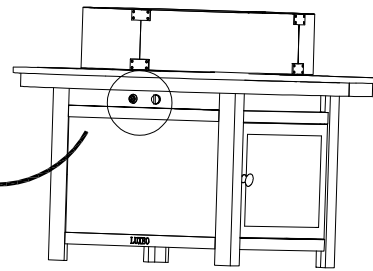
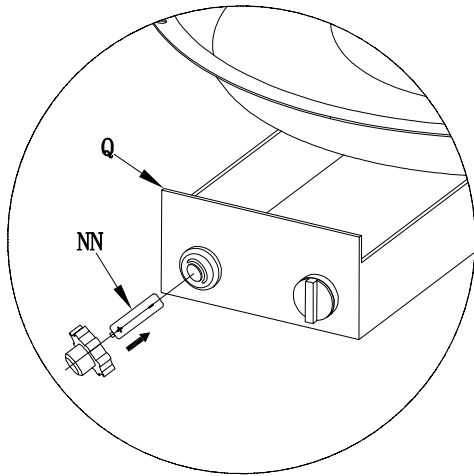
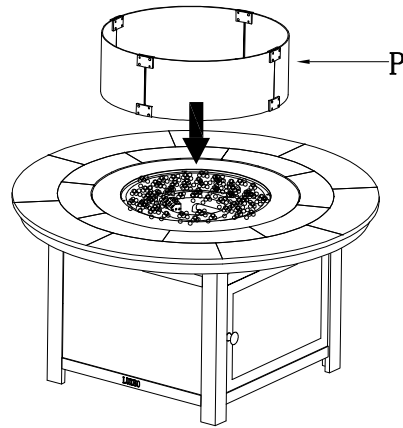


Cover the Lid(A) on the fire bowl.

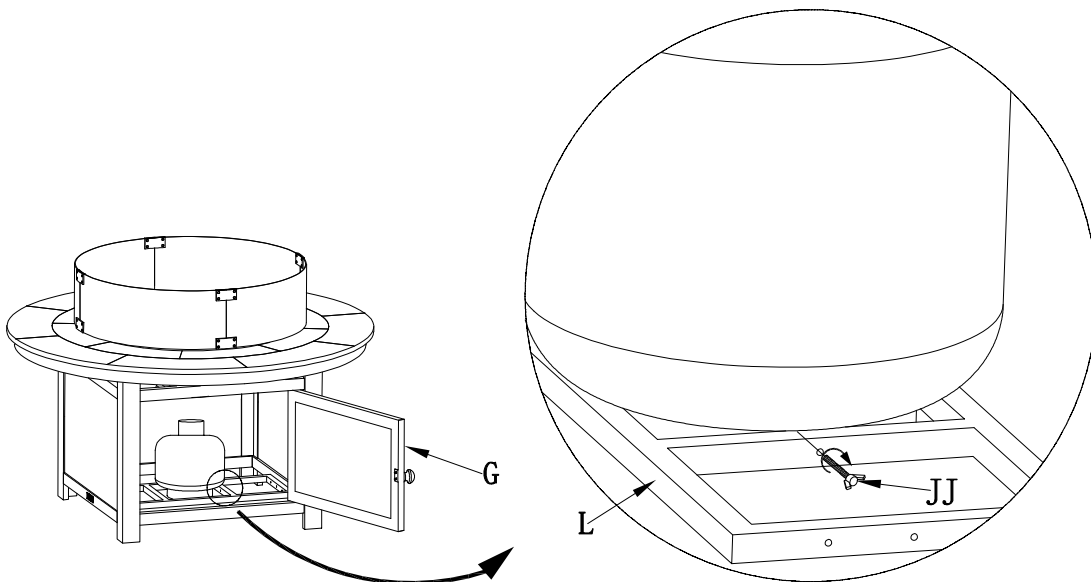
DANGER

To ensure proper function, the guard on this burner must not be covered by glass beads.

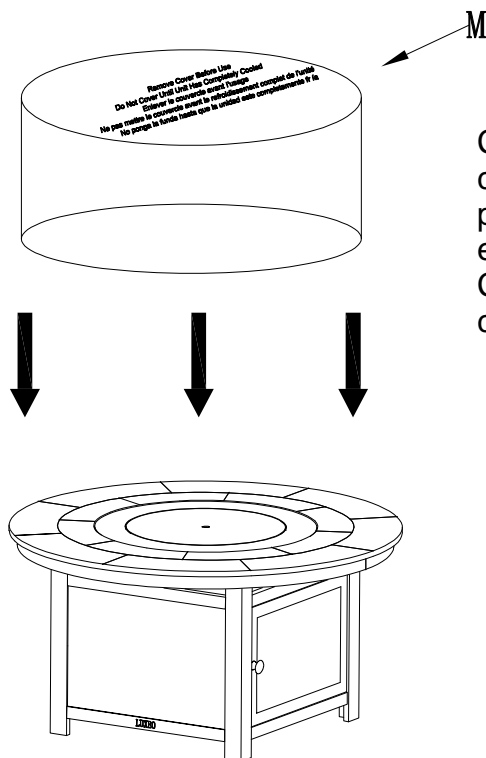
Remove the Lid(A) and place the Glass Wind Guard -Round (P) on the middle of the table top(B).



Make sure the control knob is in the "OFF" position. Unscrew the push button cap on the ignition module located on the control panel to access the Battery(NN) compartment. The ignition module requires one AAA size Battery(NN).



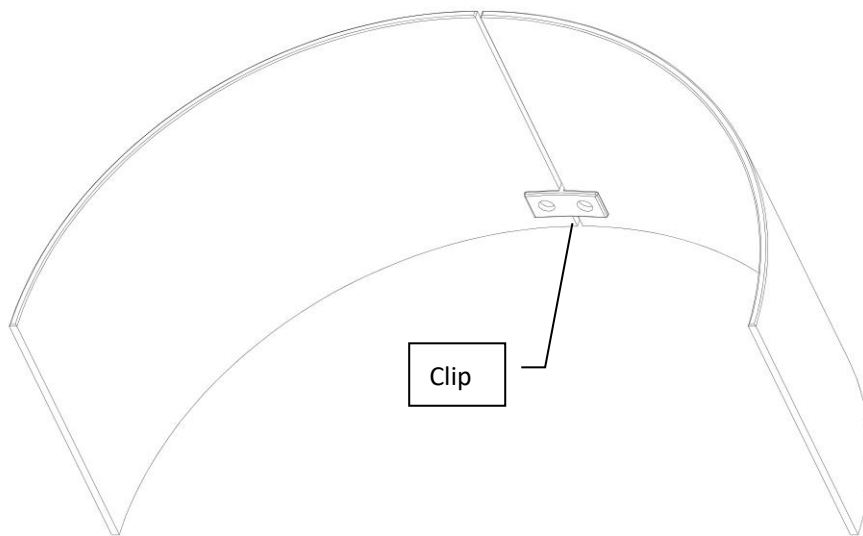
Open the door and place the propane gas tank(not included) onto the tank holder. Tighten the pre assembled wing screw(JJ) clockwise to ensure the propane tank is secure. Close the door after the tank is connected to the regulator.



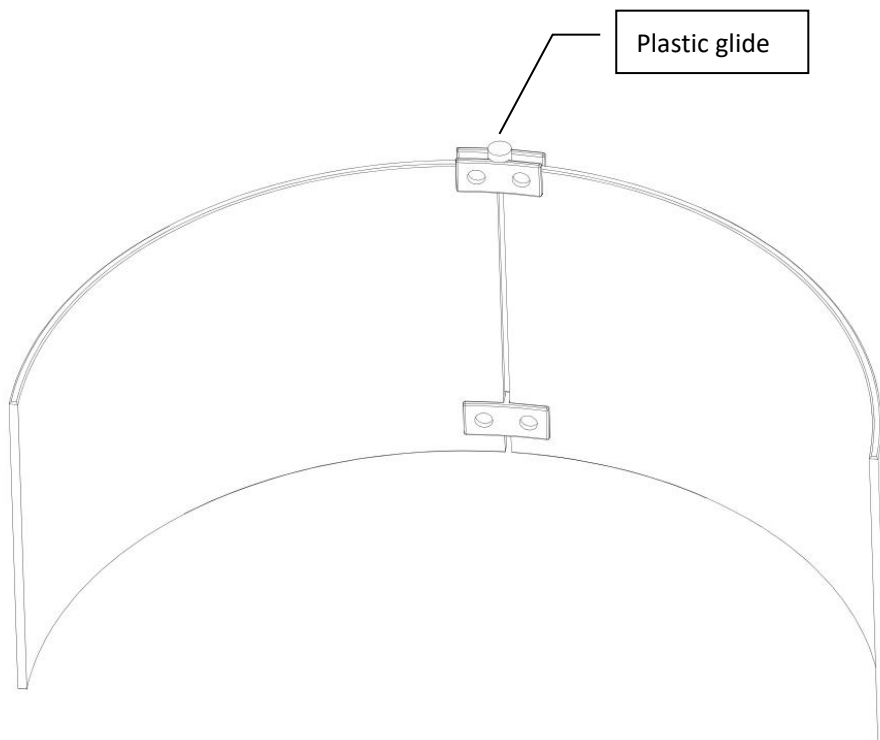
Cover the fire pit with the PVC
 cover(M) when not-in-use to
 protect the unit from weather
 elements. The fire pit must be
COMPLETELY cool before
 covering.



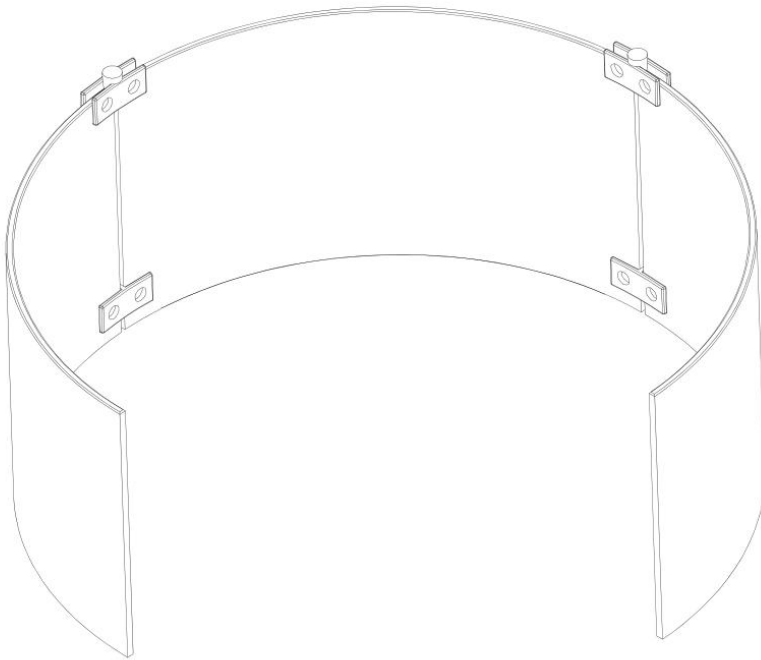
Round Fire Pit Flame/Wind Glass Guard Assembly Instruction



Step 1 : Connect two pieces glasses together with provided clip

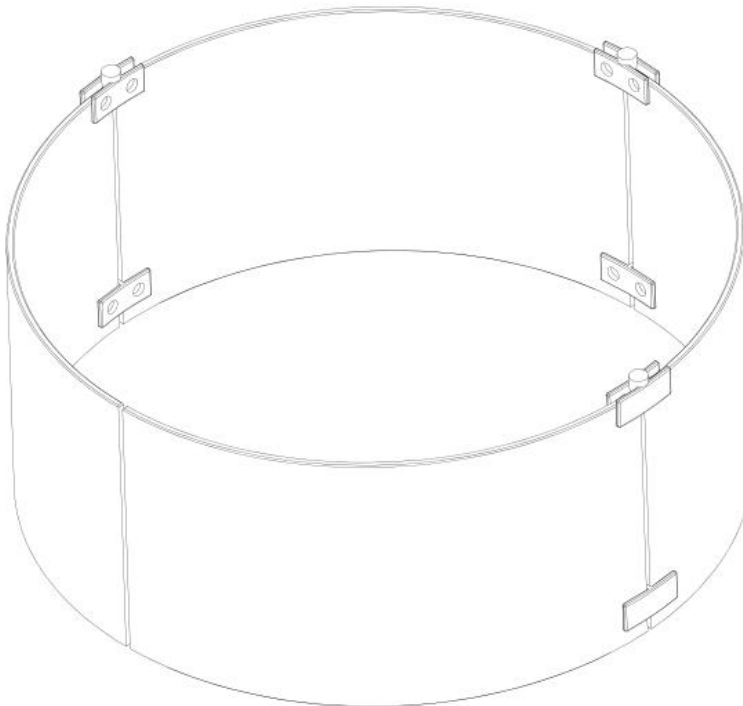


Step 1: Install the plastic glide into a clip and install the clip to the bottom of the two glasses as shown. Secure the clip position with the screws.

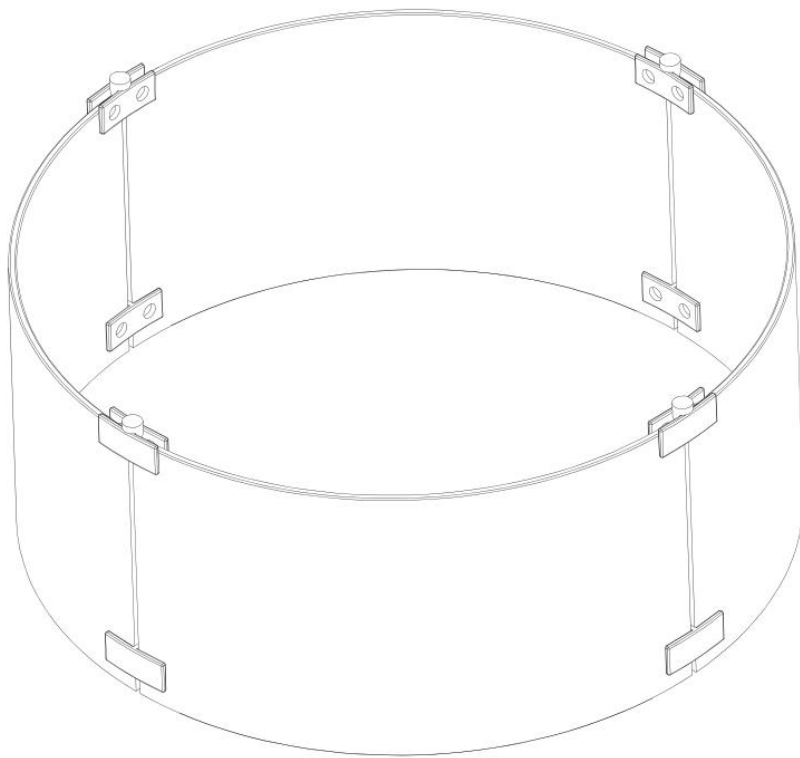


Step 3:

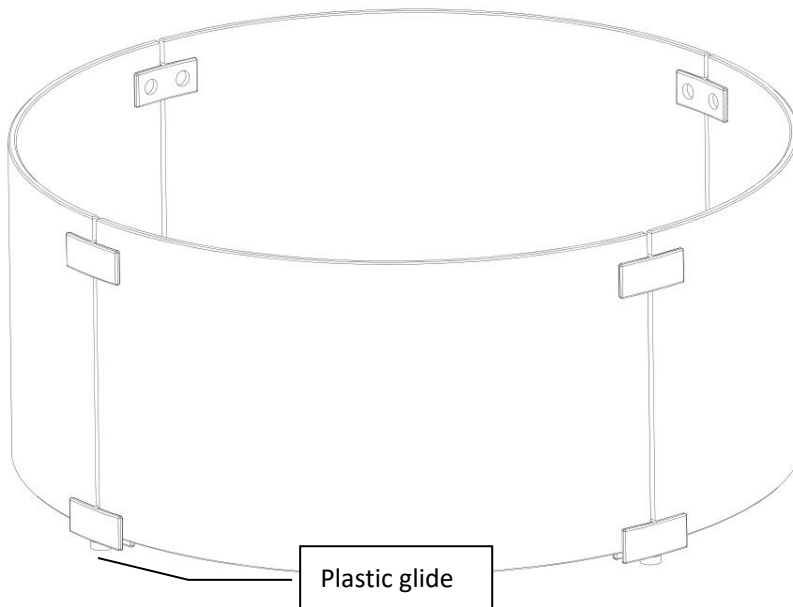
Follow Step 1 and 2 to install the third piece of glass. Secure the position with the screws but do NOT tighten the screws



Step 4: Follow Step 1 and 2 to install the fourth piece of glass. Secure the position with the screws but do NOT tighten the screws.



Step 5: Install the final two pieces of clips and plastic glides. Secure the position with the screws but do NOT tighten the screws.



Step 6: Adjust the glasses positions. Tighten all the screws and put the glass shield upside-down, so the plastic glides are at the bottom. The glass shield is now ready to use.