

IMPORTANT!!PLEASE READ ENTIRE INSTRUCTION SHEET BEFORE ASSEMBLY!!

Warning: Hang cushion over chair frame to dry if it gets wet to prevent mold / mildew.

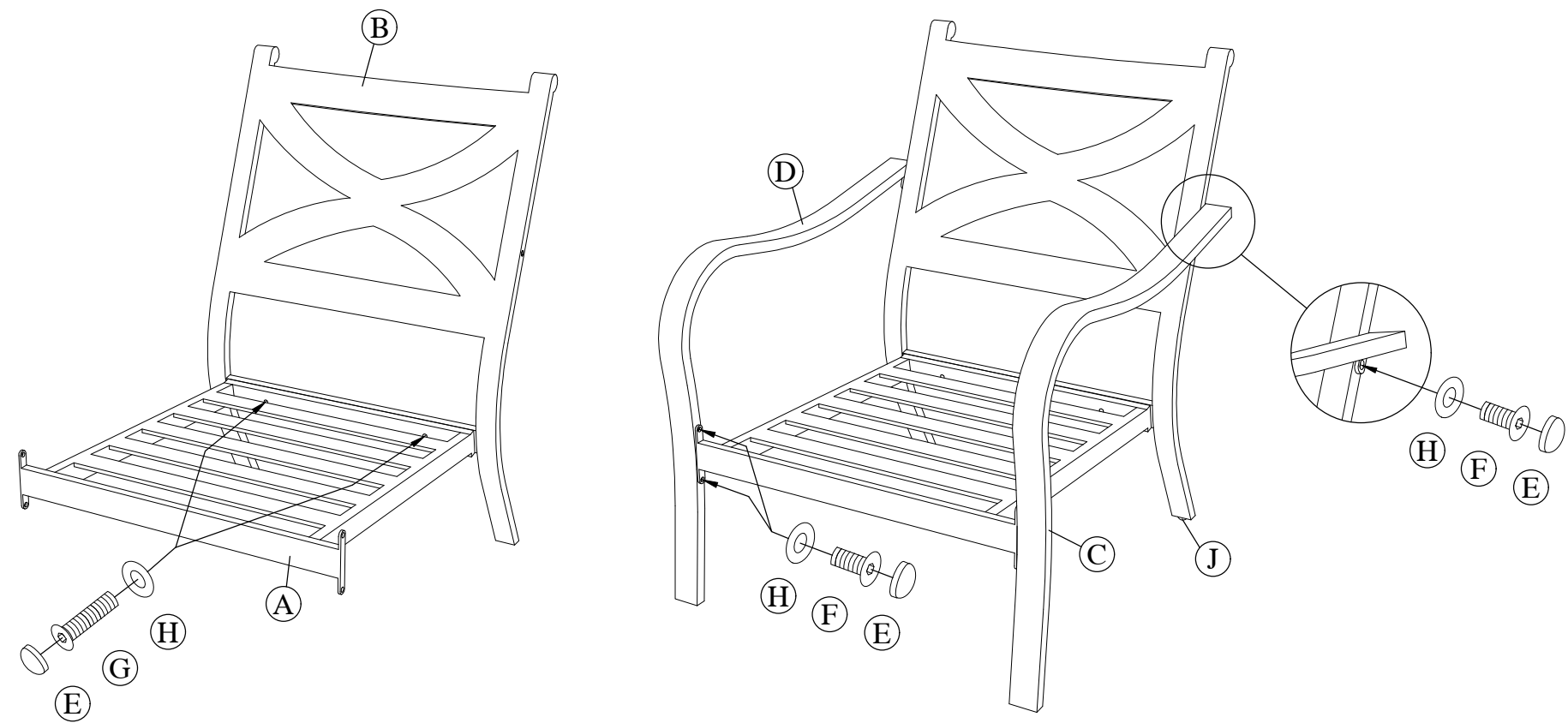
- Attention: 1. Please read these instructions carefully before assembly.
2. Aluminum is soft metal over tighten may strip thread or break the part.
3. DO NOT use power tools.
4. Check parts against the parts list to make sure you have all the parts needed for proper assembly.
5. Familiarize yourself with the inventory of parts and the accompanying illustrations to ensure safe and proper assembly.

Step 1: Identify all parts packed in the carton against the parts list. Remove all protective materials. Place parts on a non-abrasive surface to avoid scratching. **Do not attempt assembly if any parts are missing or damaged.**






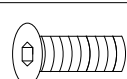
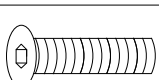

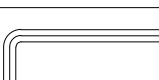
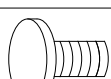


Step 2: Working from the underside of the front of the chair, insert 1/4"x30mm bolt(G) and washer(H) through the seat frame(A) and into the fixed nut holes in the back frame(B). **Hand tighten 3-4 revolutions only. Do not tighten completely.** Repeat for the rest nut holes in the seat frame(A).

Step 3: Working from behind the chair, one person holds the back frame(B), another person insert 1/4"x18mm bolt(F) and washer(H) through the back frame(B) and into the fixed nut holes in the arm(C / D). **Hand tighten 3-4 revolutions only. Do not tighten completely.** Repeat for the rest nut holes in the back frame(B).

Step 4: Tighten all the bolts completely. **Do not over tighten the bolts.** Cover all bolts with covers(E).
Your chair should be ready for use.



*NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE

	PARTS LIST	DESCRIPTION	QTY
A		SEAT FRAME	1
B		BACK FRAME	1
C		ARM LEFT	1
D		ARM RIGHT	1
E		BOLT COVER	8
F		1/4"x18 mm BOLT	6
G		1/4"x30 mm BOLT	2
H		Ø6.5x1.0 mm WASHER	8
I		HEX BOLT DRIVER	1
J		FOOT LEVELER FACTORY ASSEMBLY	4
K		SEAT CUSHION	1
L		BACK CUSHION	1

* DO NOT OVER TIGHTEN
* NO POWER TOOLS



WS102-1
MADE IN CHINA

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3. **DO NOT** use power tools.
4. Check parts against the parts list to make sure you have all the parts needed for proper assembly.
5. Familiarize yourself with the inventory of parts and the accompanying illustrations to ensure safe and proper assembly.

Step 1: Remove all protective materials and set parts on a flat, non-abrasive surface. Identify parts packed in carton against the parts list. **Do not attempt assembly if any parts are missing or damaged.**

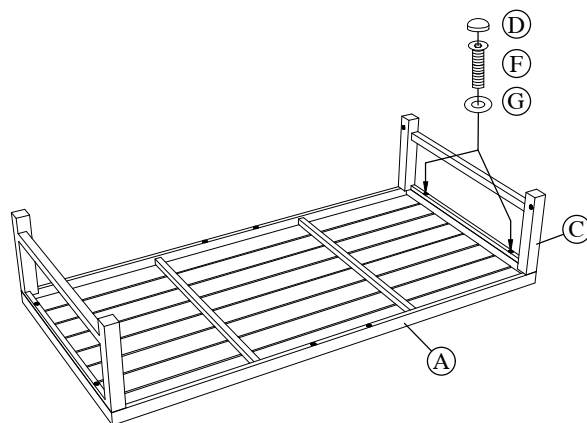


Figure 1

Step 2: Place the table top upside down on a flat, non-abrasive surface. Attach the table leg to the table top by using the 1/4"x30 mm bolts(F) and Ø6.5x1.0 mm washers(G) as shown in Figure 1. Guide the bolts through the holes in the table leg and table top. **Hand tighten 2-3 revolutions only.** Repeat for the other sides.

Step 3: Attach the leg connector bracket to the table top by using 1/4"x18 mm bolts(E) and Ø6.5x1.0 mm washers(G) as shown in Figure 2. Guide the bolts through the holes in the leg connector bracket, into the pre-drilled holes in the table top and table legs. **Hand tighten only.** Repeat for the other sides.

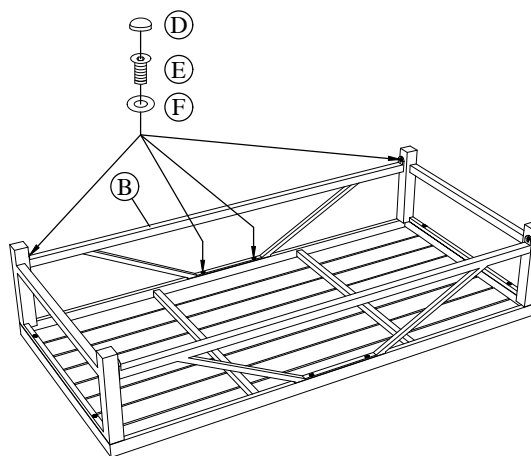






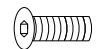




Figure 2

Step 4: After making any necessary adjustments to the alignment of the table legs, use the hex bolt driver to tighten all bolts.

Note: each bolt must be tightened a few revolutions at a time. In order to apply equal pressure to all bolt joints, we recommend working in a cross corner (X fashion). Repeat until all bolts are tight. **Do not over tighten.** Over tightening may strip bolts. Cover all bolts with covers(D).

Step 5: With the help of another person, turn the table in the upright position. Your table is now ready for use.

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	PARTS LIST	DESCRIPTION	QTY
A		TABLE TOP	1
B		LEG CONNECT BRACKET	2
C		TABLE LEG	2
D		BOLT COVER	12
E		1/4"x18 mm BOLT	8
F		1/4"x30 mm BOLT	4
G		Ø6.5x1.0 mm WASHER	12
H		HEX BOLT DRIVER	1
I		FOOT CAP FACTORY ASSEMBLY	4

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TT318KD
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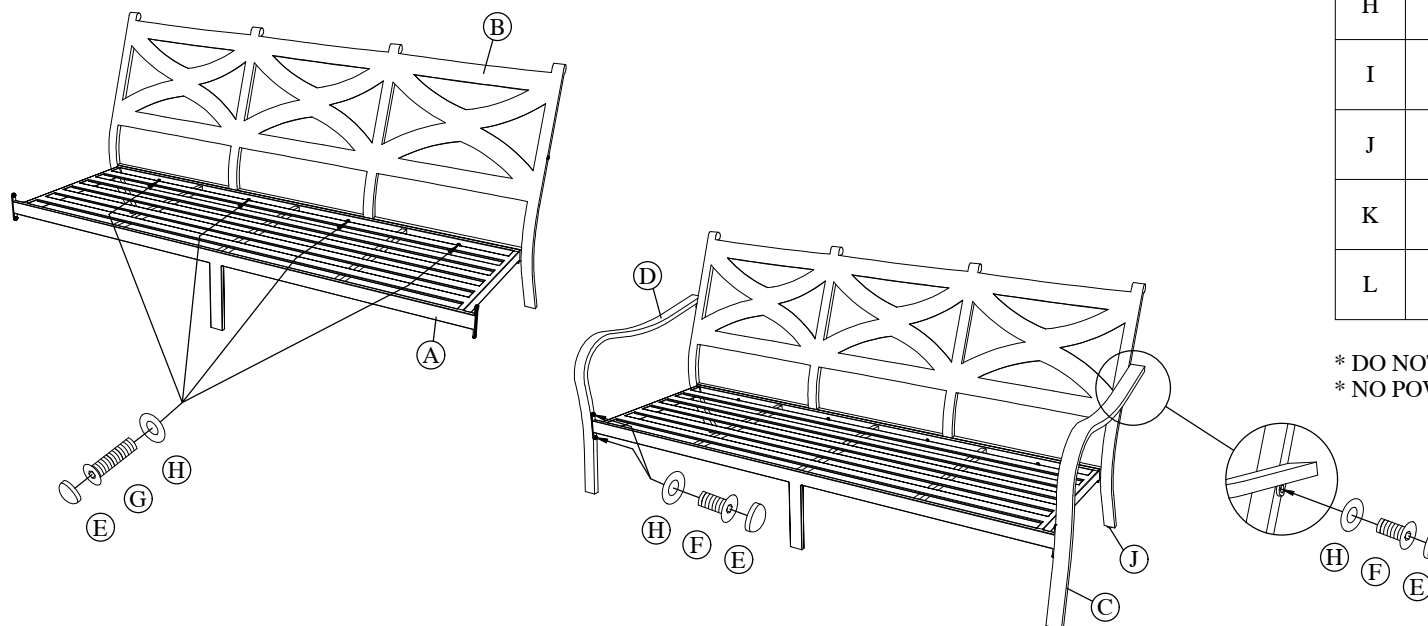
5. Familiarize yourself with the inventory of parts and the accompanying illustrations to ensure safe and proper assembly.

Step 1: Identify all parts packed in the carton against the parts list. Remove all protective materials. Place parts on a non-abrasive surface to avoid scratching. **Do not attempt assembly if any parts are missing or damaged.**

Step 2: Working from the underside of the front of the chair, insert 1/4"x30mm bolt(G) and washer(H) through the seat frame(A) and into the fixed nut holes in the back frame(B). **Hand tighten 3-4 revolutions only. Do not tighten completely.** Repeat for the rest nut holes in the seat frame(A).

Step 3: Working from behind the chair, one person holds the back frame(B), another person insert 1/4"x18mm bolt(F) and washer(H) through the back frame(B) and into the fixed nut holes in the arm(C / D). **Hand tighten 3-4 revolutions only. Do not tighten completely.** Repeat for the rest nut holes in the back frame(B).

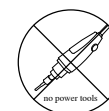
Step 4: Tighten all the bolts completely. **Do not over tighten the bolts.** Cover all bolts with covers(E).
Your chair should be ready for use.



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	PARTS LIST	DESCRIPTION	QTY
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B		BACK FRAME	1
C		ARM LEFT	1
D		ARM RIGHT	1
E		BOLT COVER	10
F		1/4"x18 mm BOLT	6
G		1/4"x30 mm BOLT	4
H		Ø6.5x1.0 mm WASHER	10
I		HEX BOLT DRIVER	1
J		FOOT LEVELER FACTORY ASSEMBLY	5
K		SEAT CUSHION	3
L		BACK CUSHION	3

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WS104-1
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