






# ASSEMBLY INSTRUCTION

Item#: 5750-10460-MWD Writing Desk

**\*\* Please make sure you have all parts indicated below prior to assembly.  
This desk is heavy and can best be assembled with the help of two or more people.**

NO	Hardware List		Qty
A		5/16*60MM Bolt	4
B		Lock washer	12
C		Flat washer	12
D		Allen wrench	1
E		5/16*45MM Bolt	8

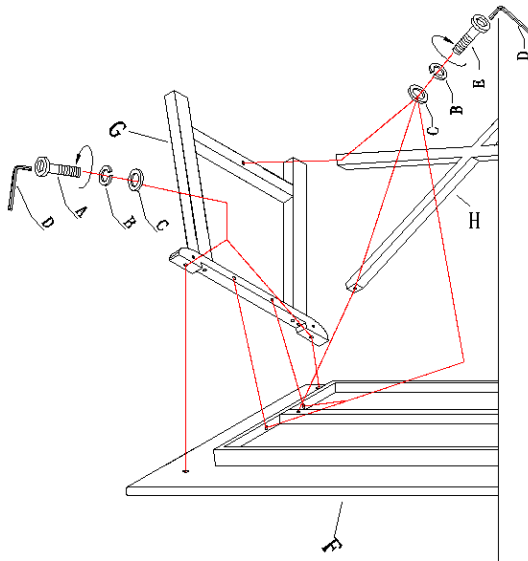
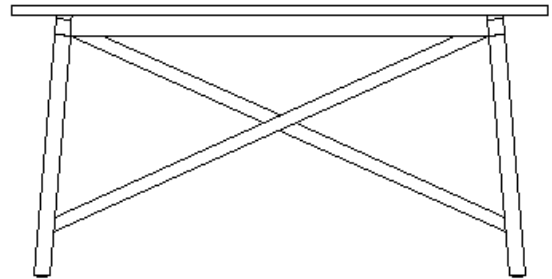


Diagram1

## Assembly steps:

1. Place desk top (F) upside down on a soft surface to prevent it from being scratched.
2. Place side frame (G) to desk top (F), assemble them by using bolts (A), lock washers (B) , flat washers (C) and tighten with allen wrench (D) in clockwise direction. (See Diagram1). Then assemble the center section by using bolts (E), lock washers (B) , flat washers (C) and tighten with allen wrench (D) in clockwise direction. (See Diagram1).
3. Assemble another side frame (G) in the same way.
4. Attach cross bar (H) to the side frame(G) and the top (F) by using bolts (E), lock washers (B), flat washers (C), and tighten with allen wrench (D) in clockwise direction (See Diagram1).
- 5.. Turn desk upright once tighten up all bolts.

**Cleaning Instruction:** Clean finished parts with a damp cloth using a mild dishwashing liquid and water solution.  
Polish the finish with soft cloth and an industry recognized furniture polish.