

IMPORTANT!!PLEASE READ ENTIRE INSTRUCTION SHEET BEFORE ASSEMBLY!!

Warning: Hang cushion over chair frame to dry if it gets wet to prevent mold / mildew.

Attention: 1. Please read these instructions carefully before assembly.

2. Aluminum is soft metal over tighten may strip thread or break the part.

3. DO NOT use power tools.

4. Check parts against the parts list to make sure you have all the parts needed for proper assembly.

5. Familiarize yourself with the inventory of parts and the accompanying illustrations to ensure safe and proper assembly.

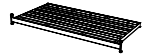











Step 1: Identify all parts packed in the carton against the parts list. Remove all protective materials. Place parts on a non-abrasive surface to avoid scratching. **Do not attempt assembly if any parts are missing or damaged.**

Step 2: Working from the underside of the front of the chair, insert 1/4"x30mm bolt(G) and washer(H) through the seat frame(A) and into the fixed nut holes in the back frame(B). **Hand tighten 3-4 revolutions only. Do not tighten completely.** Repeat for the rest nut holes in the seat frame(A).

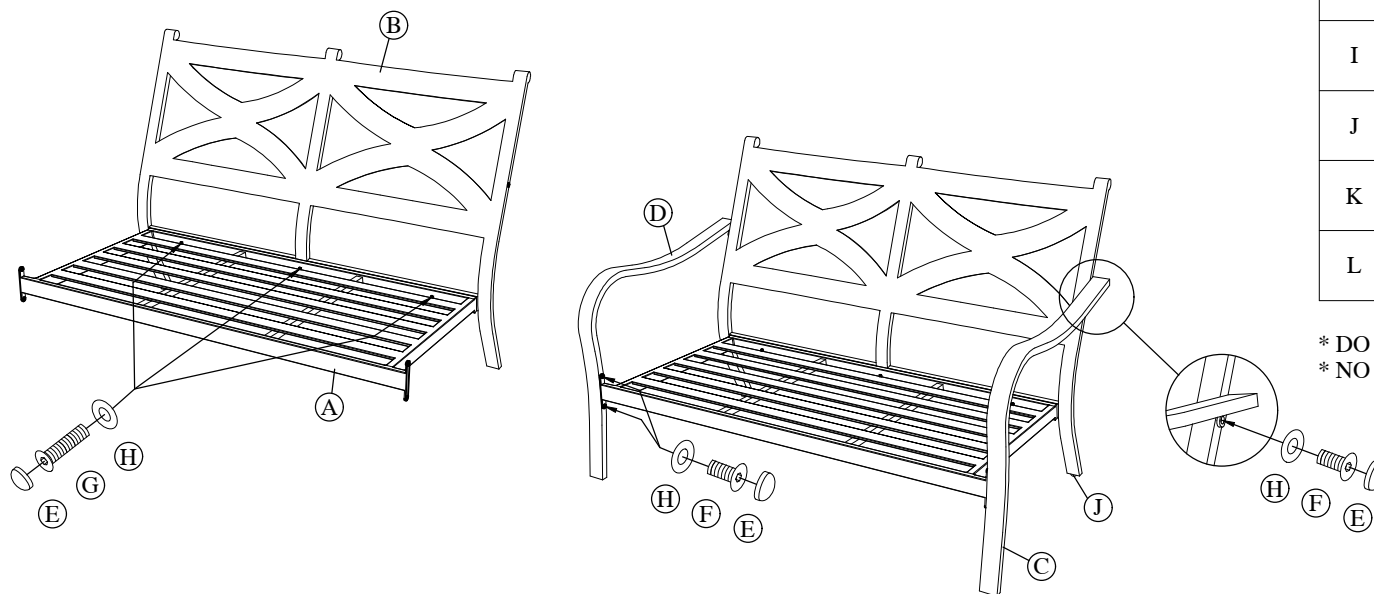
Step 3: Working from behind the chair, one person holds the back frame(B), another person insert 1/4"x18mm bolt(F) and washer(H) through the back frame(B) and into the fixed nut holes in the arm(C / D). **Hand tighten 3-4 revolutions only. Do not tighten completely.** Repeat for the rest nut holes in the back frame(B).

Step 4: Tighten all the bolts completely. **Do not over tighten the bolts.** Cover all bolts with covers(E).
Your chair should be ready for use.

*NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE

	PARTS LIST	DESCRIPTION	QTY
A		SEAT FRAME	1
B		BACK FRAME	1
C		ARM LEFT	1
D		ARM RIGHT	1
E		BOLT COVER	9
F		1/4"x18 mm BOLT	6
G		1/4"x30 mm BOLT	3
H		Ø6.5x1.0 mm WASHER	9
I		HEX BOLT DRIVER	1
J		FOOT LEVELER FACTORY ASSEMBLY	4
K		SEAT CUSHION	2
L		BACK CUSHION	2

* DO NOT OVER TIGHTEN
* NO POWER TOOLS



WS103-1
MADE IN CHINA

IMPORTANT!!PLEASE READ ENTIRE INSTRUCTION SHEET BEFORE ASSEMBLY!!

Warning: Chairs have a 300 lbs weight capacity.

Hang cushion over chair frame to dry if it gets wet to prevent mold / mildew.

Attention: 1. Please read these instructions carefully before assembly.

2. Aluminum is soft metal over tighten may strip thread or break the part.

3. DO NOT use power tools.

4. Check parts against the parts list to make sure you have all the parts needed for proper assembly.

5. Familiarize yourself with the inventory of parts and the accompanying illustrations to ensure safe and proper assembly.

Step 1: Identify all parts packed in the carton against the parts list. Remove all protective materials.

Place parts on a non-abrasive surface to avoid scratching. **Do not attempt assembly if any parts are missing or damaged.**

Step 2: Place the swivel base (with rocker assembly) on a flat, solid surface. Make sure the rocker assembly is positioned all the way into the base. It may have shifted or vibrated out during shipment.

Step 3: **Important: We recommend 2 people work together to assemble the chair.** Note the arrow labels on the "U" bar and the rocker assembly. Also note the horseshoe shape of the rocker plate. Point the open end of the horseshoe away from you. The arrows on the rocker assembly should be pointing towards you. Set the chair frame on the rocker assembly with front of the seat facing you and the arrows on the "U" bar pointing towards you as shown in diagram. This is very important for a safe, balanced rocking motion. **If chair frame has been properly positioned on the rocker assembly, all arrows on the "U" bar and rocker assembly will be pointing in the same direction.**

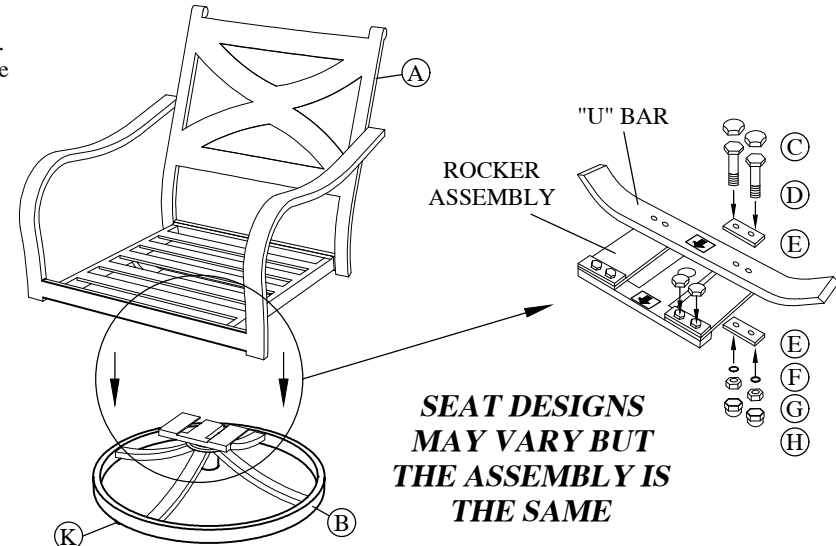
Step 4: **Critical Step:** The four metal plates must be installed in the proper location. Read this step and carefully examine the diagram. Place a metal plate(E) on the topside of the "U" bar, aligning the holes in the metal plate with the holes in the "U" bar. Guide the bolts(D) through the holes in the metal plate, through the holes in the "U" bar, through the holes in the rocker plate and then, most importantly, through another metal plate(E) which must be placed directly beneath the rocker plate (See diagram). Add a spring washer(F) and a nut(G) to each bolt. **Hand tighten nuts 3-4 revolutions only.** Repeat the same procedure on the other side.

CAUTION: Failure to place metal plates under the rocker plates and above the "U" bar exactly as shown in diagram will cause the bolt heads and nuts to damage the structure of the rocker plates and the "U" bar. Damage due to over tightening of bolts or improper assembly could cause injury and may void your warranty.

Step 5: Tighten all nuts and bolts with the hex wrenches provided. **Do not over tighten.** Remove arrow labels from "U" bar and rocker assembly. Cover all nuts and bolts with covers(C and H).

Step 6: Your chair should be ready for use. If your chair is not rocking properly, double-check your assembly procedure, especially Step 3. If the chair rocks too far forward to or is difficult to rock backwards, you have probably installed the seat frame backwards on the rocker assembly.

NOTE: MAKE SURE ARROWS FROM BOTH THE "U" BAR AND ROCKER ASSEMBLY ARE POINTING IN THE SAME DIRECTION!



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	PARTS LIST	DESCRIPTION	QTY
A		CHAIR FRAME	1
B		BASE & ROCKER ASSEMBLY	1
C		BOLT COVER	8
D		5/16"x58 mm BOLT	4
E		METAL PLATE	4
F		SPRING WASHER	4
G		5/16" NUT	4
H		NUT COVER	4

	PARTS LIST	DESCRIPTION	QTY
I		HEX WRENCH	1
J		HEX WRENCH	1
K		FOOT LEVELER FACTORY ASSEMBLY	6
L		SEAT CUSHION	1
M		BACK CUSHION	1

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WS117
MADE IN CHINA

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Attention: 1. Please read these instructions carefully before assembly.
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3. **DO NOT** use power tools.
4. Check parts against the parts list to make sure you have all the parts needed for proper assembly.
5. Familiarize yourself with the inventory of parts and the accompanying illustrations to ensure safe and proper assembly.

Step 1: Remove all protective materials and set parts on a flat, non-abrasive surface. Identify parts packed in carton against the parts list. **Do not attempt assembly if any parts are missing or damaged.**

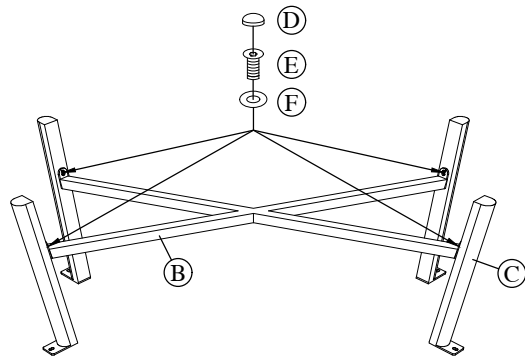


Figure 1

Step 2: Attach the leg connector bracket to the legs by using the 1/4"x18 mm bolts(E) and Ø6.5x1.0 mm washers(F) as shown in Figure 1. Guide the bolts through the holes in the leg connector bracket and table leg. **Hand tighten 2-3 revolutions only.** Repeat for the other sides.

Step 3: Place the table top upside down on a flat, non-abrasive surface. Attach the complete base to the table top by using 1/4"x18 mm bolts(E) and Ø6.5x1.0 mm washers(F) as shown in Figure 2. Guide the bolts through the holes in the table legs, into the pre-drilled holes in the table top. **Hand tighten only.** Repeat for the other sides.

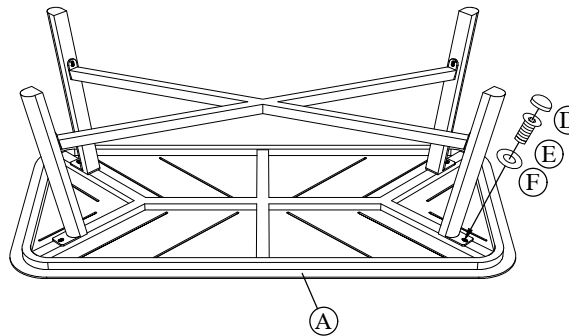


Figure 2

Step 4: After making any necessary adjustments to the alignment of the table legs and the leg connector bracket, use the hex bolt driver to tighten all bolts. **Note:** each bolt must be tightened a few revolutions at a time. In order to apply equal pressure to all bolt joints, we recommend working in a cross corner (X fashion). Repeat until all bolts are tight. **Do not over tighten.** Over tightening may strip bolts. Cover all bolts with covers(D).

Step 5: With the help of another person, turn the table in the upright position. Your table is now ready for use.

**NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE*

	PARTS LIST	DESCRIPTION	QTY
A		TABLE TOP	1
B		LEG CONNECT BRACKET	1
C		TABLE LEG	4
D		BOLT COVER	8
E		1/4"x18 mm BOLT	8
F		Ø6.5x1.0 mm WASHER	8
G		HEX BOLT DRIVER	1
H		FOOT LEVELER FACTORY ASSEMBLY	4

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Step 1: Remove all protective materials and set parts on a flat, non-abrasive surface. Identify parts packed in carton against the parts list. **Do not attempt assembly if any parts are missing or damaged.**

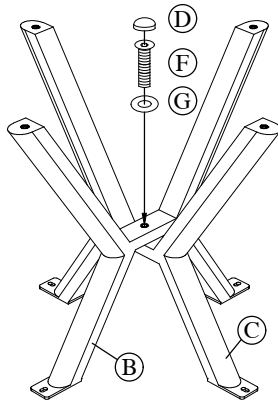


Figure 1

Step 2: Attach the table leg 1 to the table leg 2 by using the 1/4"x30 mm bolts(F) and Ø6.5x1.0 mm washers(G) as shown in *Figure 1*. Guide the bolts through the holes in the table leg 1 and table leg 2. **Hand tighten 2-3 revolutions only.** Repeat for the other sides.

Step 3: Place the table top upside down on a flat, non-abrasive surface. Attach the complete base to the table top by using 1/4"x18 mm bolts(E) and Ø6.5x1.0 mm washers(G) as shown in *Figure 2*. Guide the bolts through the holes in the table legs, into the pre-drilled holes in the table top. **Hand tighten only.** Repeat for the other sides.

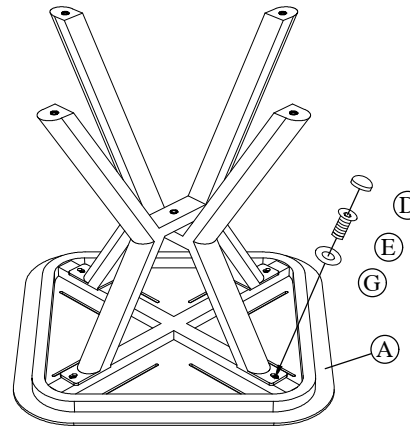


Figure 2

Step 4: After making any necessary adjustments to the alignment of the table legs, use the hex bolt driver to tighten all bolts.

Note: each bolt must be tightened a few revolutions at a time. In order to apply equal pressure to all bolt joints, we recommend working in a cross corner (X fashion). Repeat until all bolts are tight. **Do not over tighten.** Over tightening may strip bolts. Cover all bolts with covers(D).

Step 5: With the help of another person, turn the table in the upright position. Your table is now ready for use.

**NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE*

	PARTS LIST	DESCRIPTION	QTY
A		TABLE TOP	1
B		TABLE LEG 1	1
C		TABLE LEG 2	1
D		BOLT COVER	5
E		1/4"x18 mm BOLT	4
F		1/4"x30 mm BOLT	1
G		Ø6.5x1.0 mm WASHER	5
H		HEX BOLT DRIVER	1
I		FOOT LEVELER FACTORY ASSEMBLY	4

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