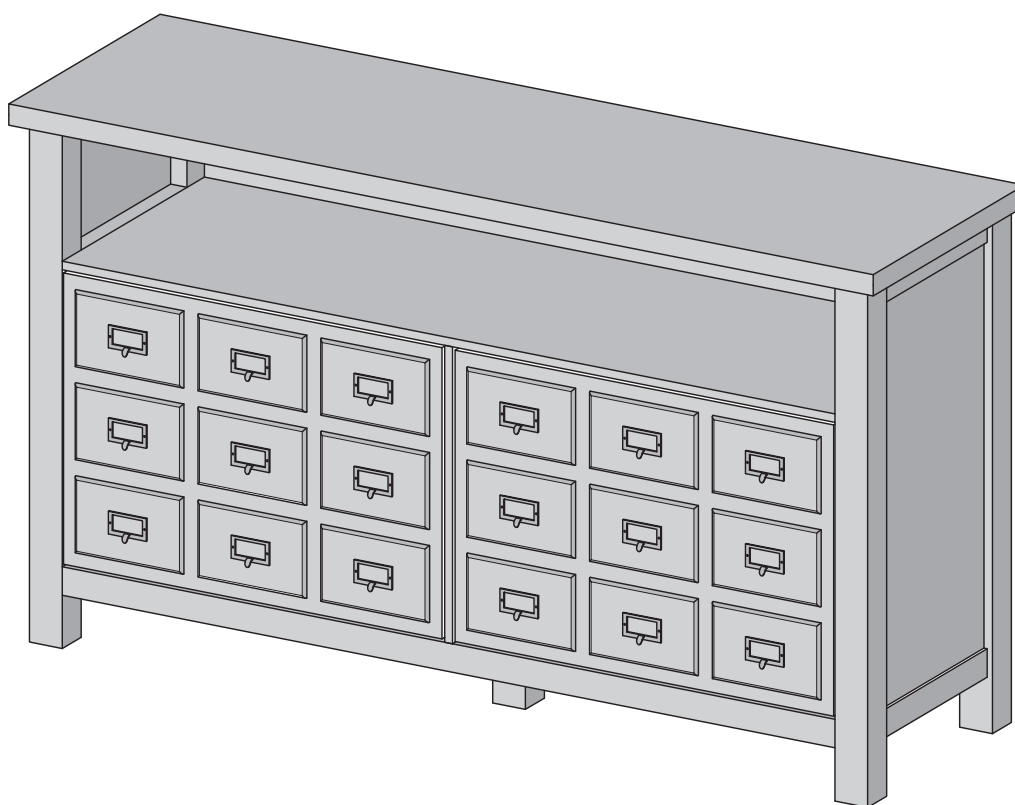




Item # : AH52APC
Assembly Instructions

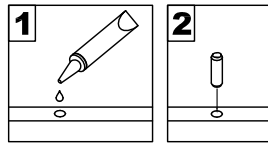


*Please visit our website for the most current instructions, assembly tips, report damage, or request parts. **www.walkeredison.com***

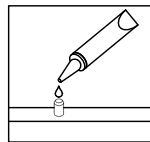
Revised 03/2017

General Assembly Guidelines

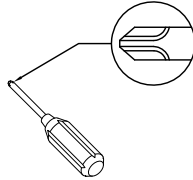
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



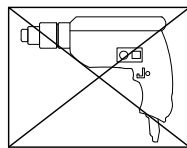
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



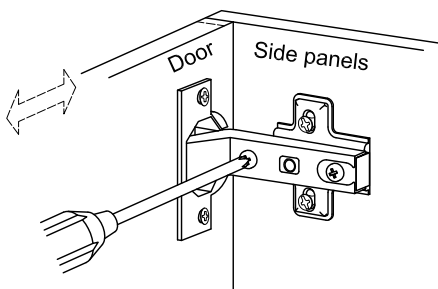
- VI. A Phillips head screwdriver is required for the assembly of this product .



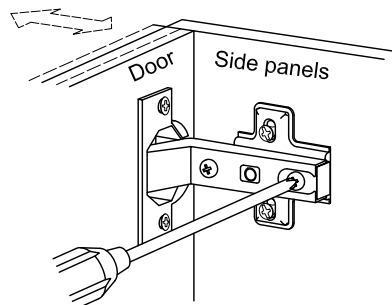
- VII. Power tools should not be used to assemble this product .



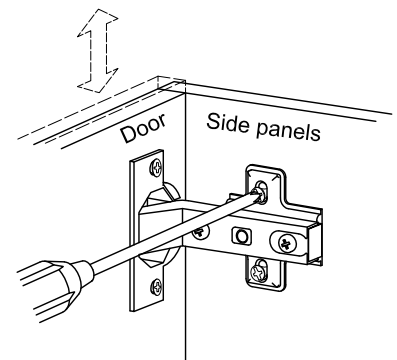
- VIII. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

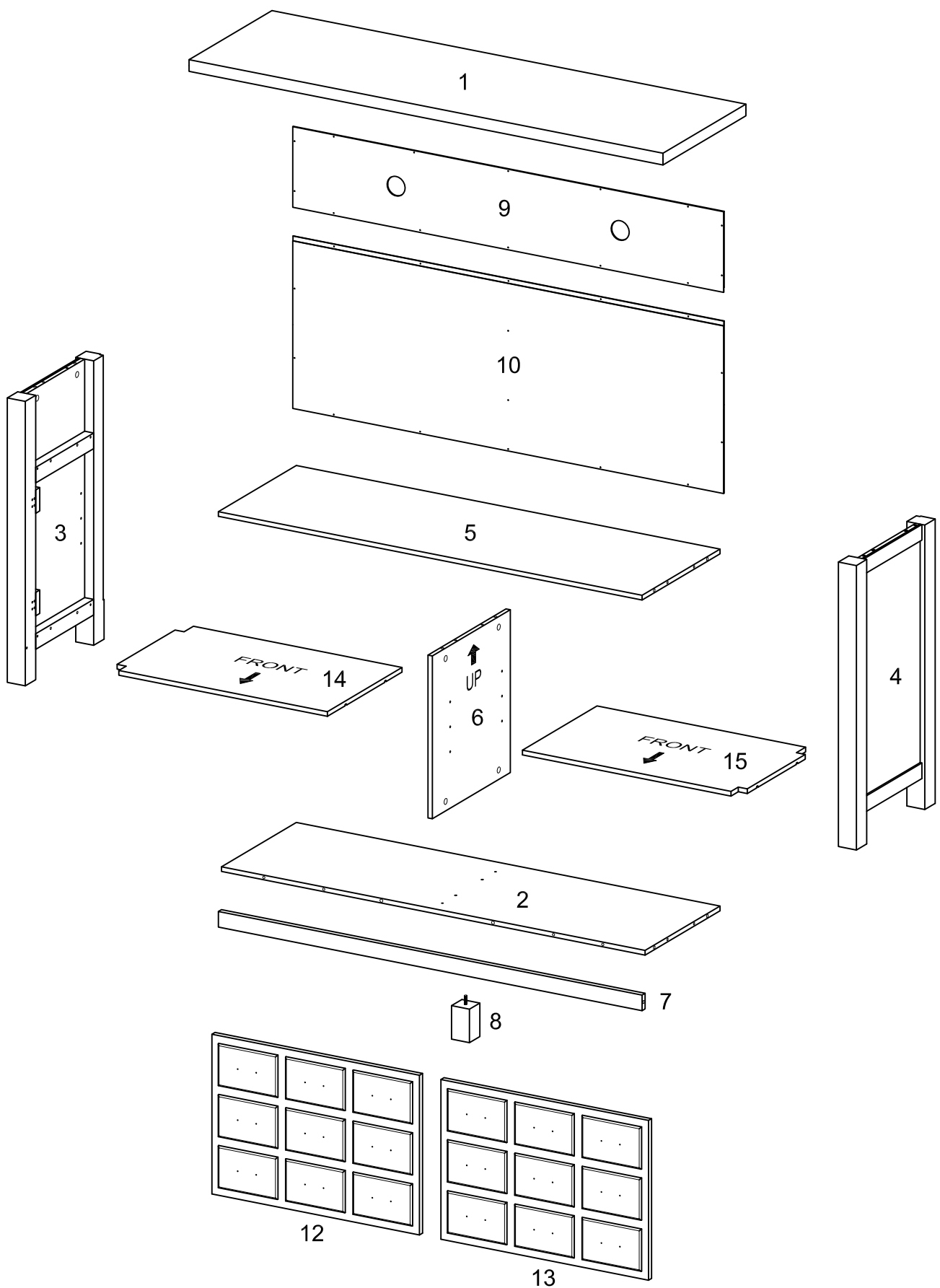


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment





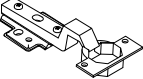







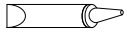
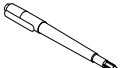


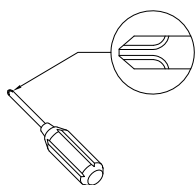
Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List



Hardware List

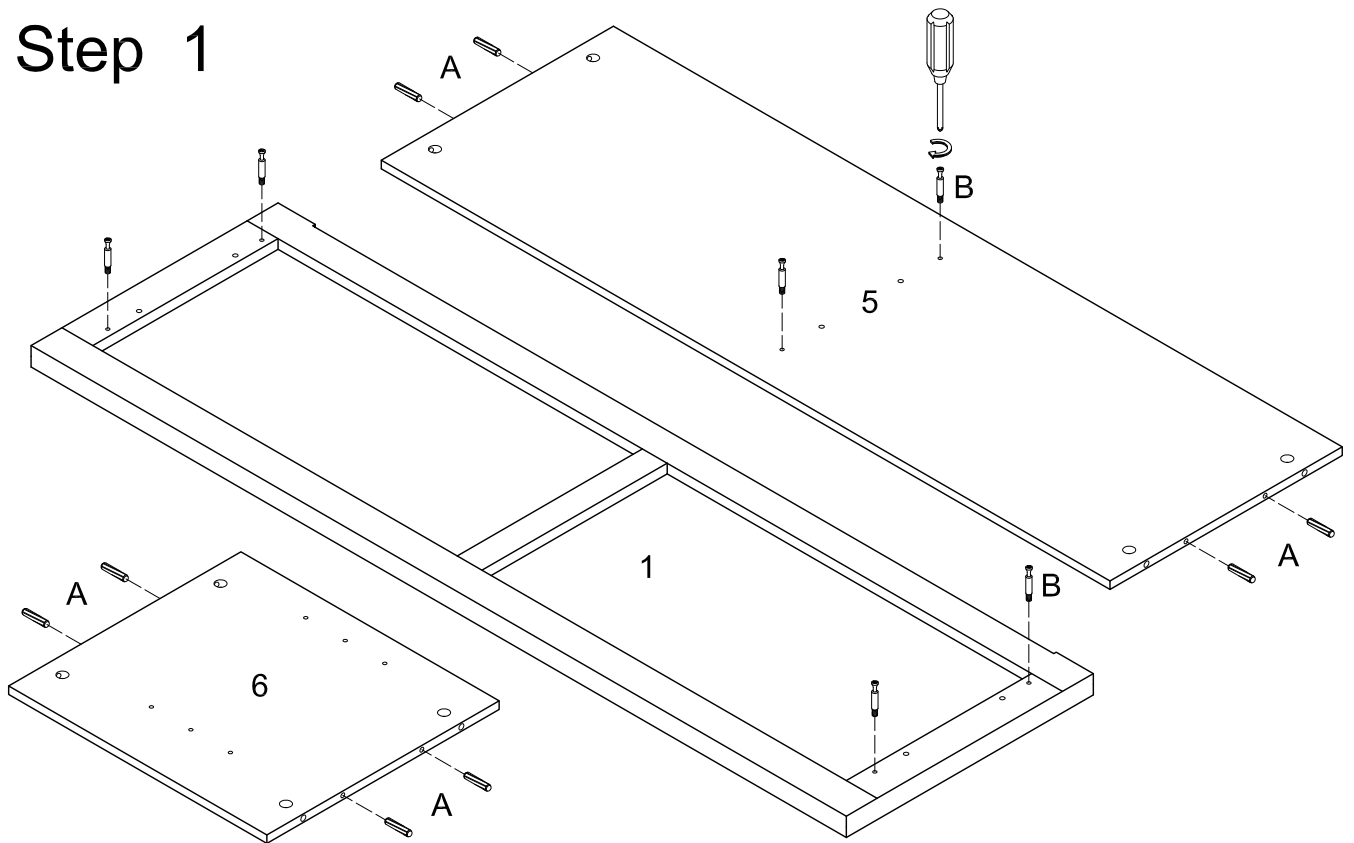
A		Ø6x30mm	Wooden dowel	18 pcs
B			Cam bolt	18 pcs
C			Cam bolt	4 pcs
D		Ø15x9.5mm	Cam lock	22 pcs
E			Hinge	4 pcs
F		Ø3x14mm	Screw	24 pcs
G		Ø8x5x16mm	Shelf support pin	8 pcs
H		Ø3x12mm	Screw	36 pcs
J			Handle	18 pcs
K		Ø7x3x12mm	Screw	25 pcs
L		Ø10*3mm	Plastic stopper	2 pcs
M		Ø30mm	Sticker	22 pcs
N			Glue tube	1 pc
P			Touch-up marker	1 pc



Philips head screwdriver required for assembly
(not included)

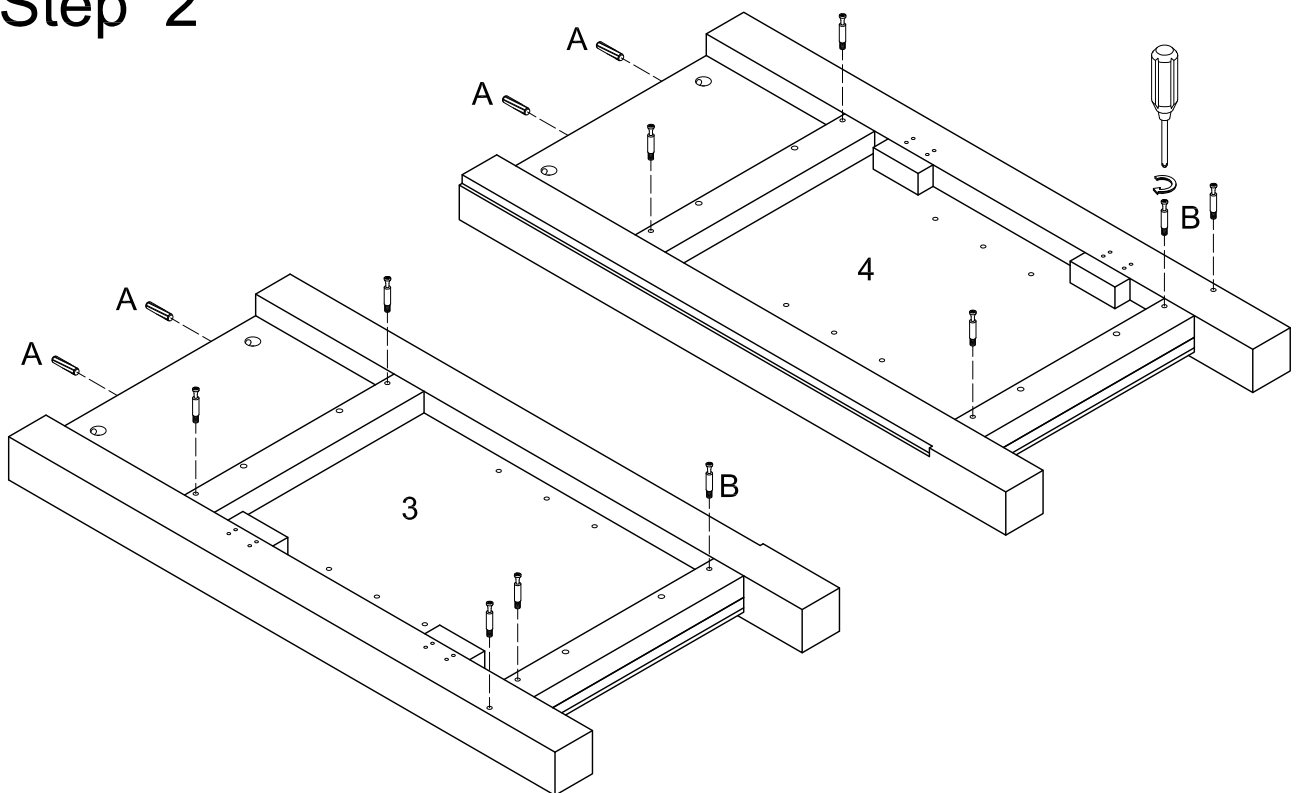
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



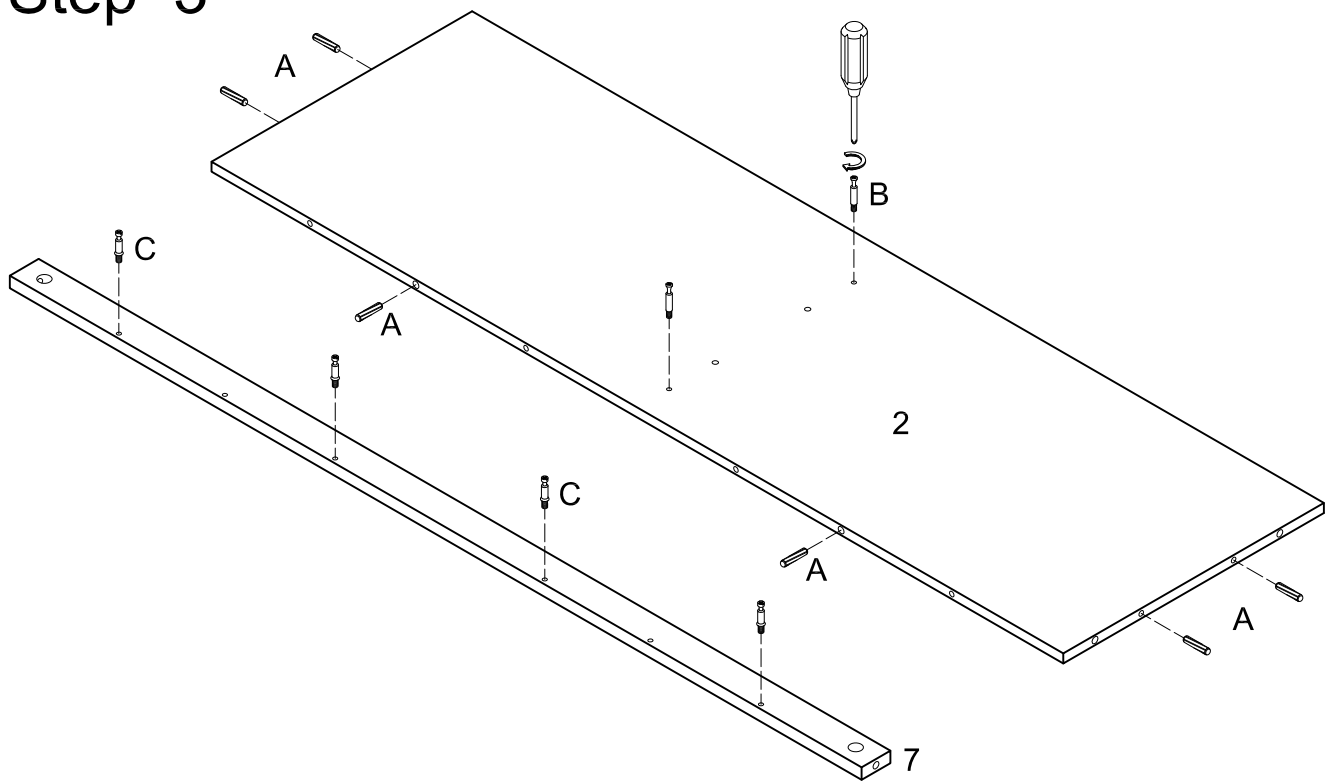
Insert the wooden dowel (A), cam bolts (B) to the top panel (1), middle panel (5), and support panel (6).

Step 2



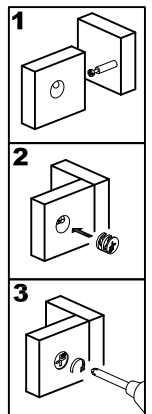
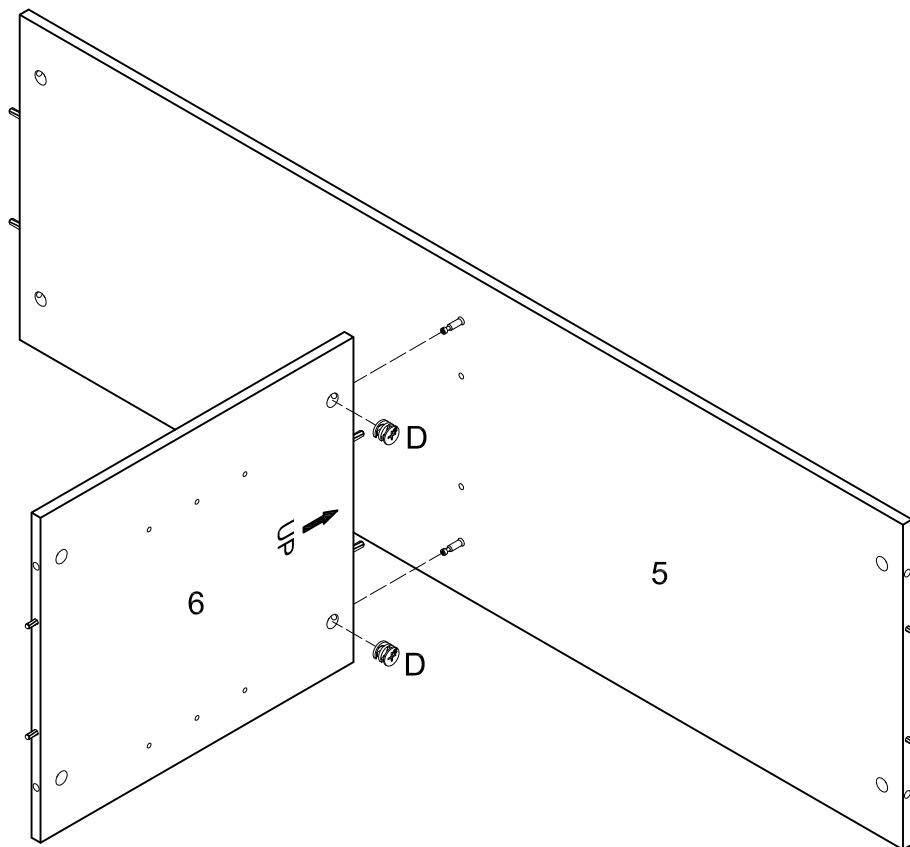
Insert the wooden dowel (A) and cam bolt (B) to the side panel (3)(4).

Step 3



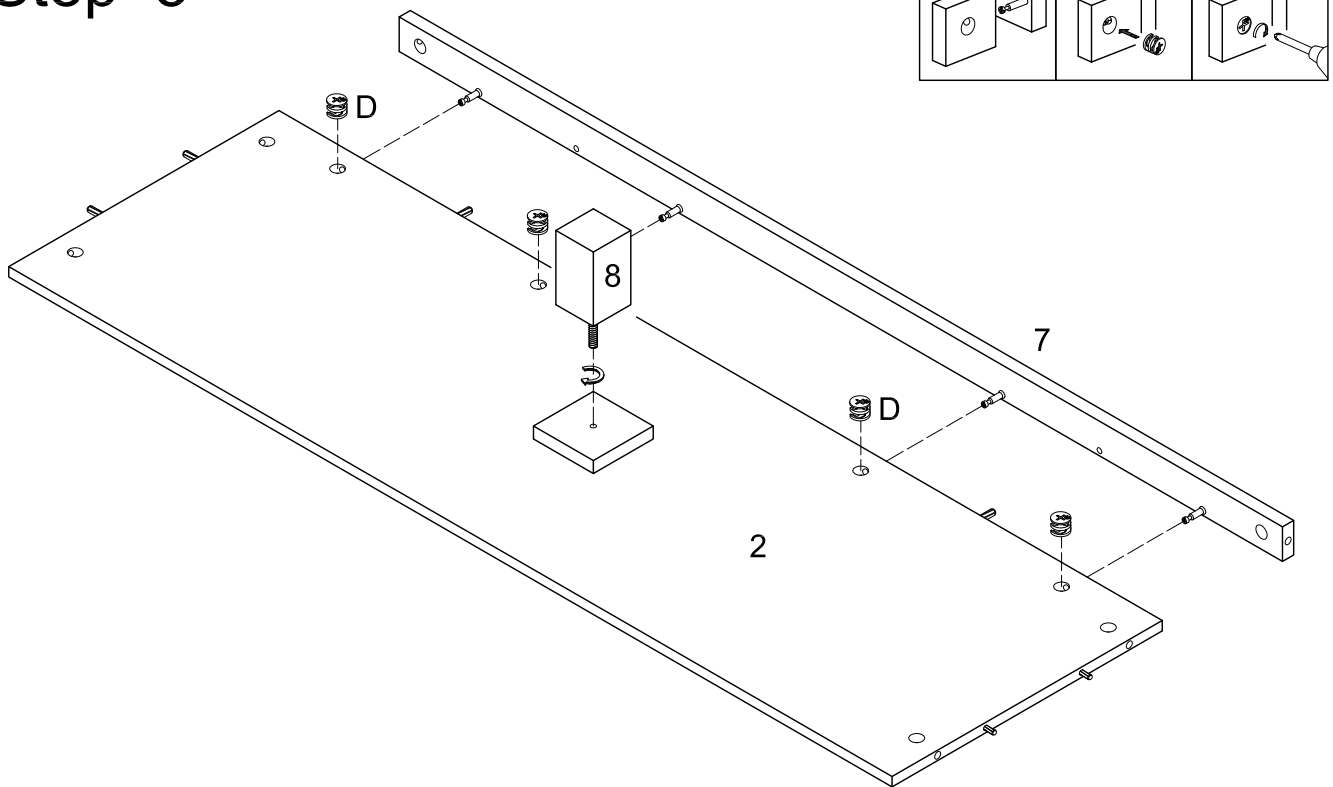
Insert the wooden dowel (A), cam bolt (B) to the bottom panel (2). Insert the cam bolt (C) to the wooden skirt (7).

Step 4



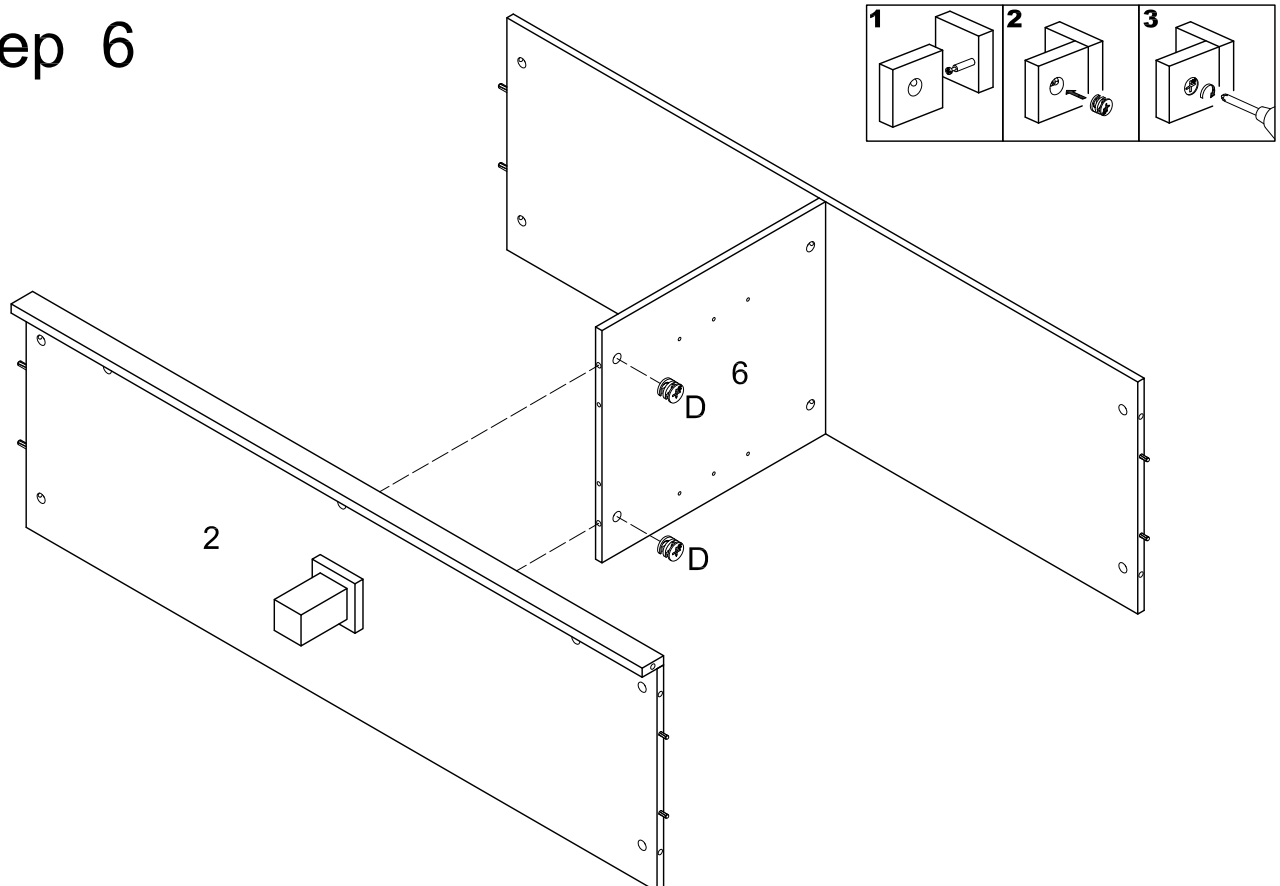
Attach the support panel (6) to the middle panel (5) and secure it by using cam lock (D).

Step 5



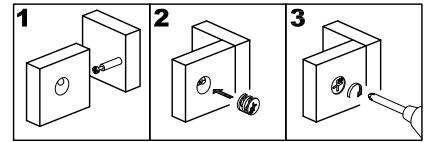
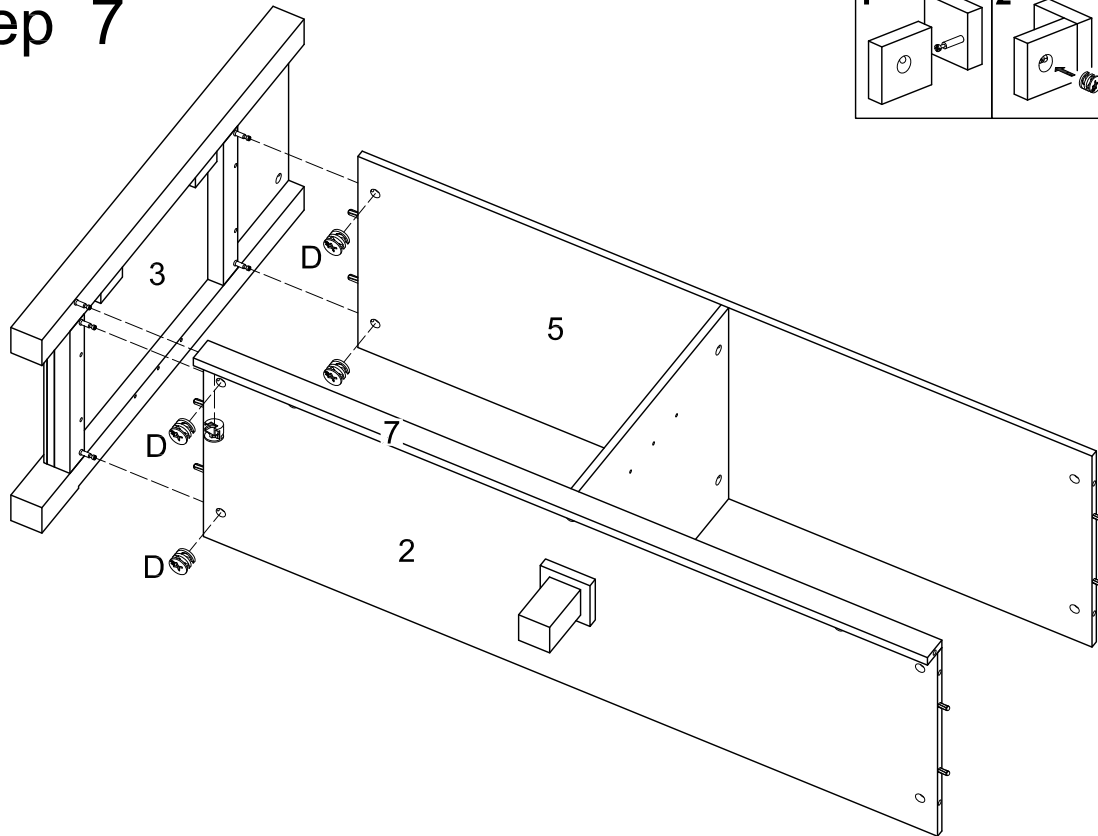
Attach the wooden skirt (7) to the bottom panel (2) and secure it by the cam lock (D).
Assemble the leg (8) to the bottom panel as shown.

Step 6



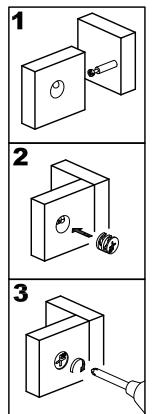
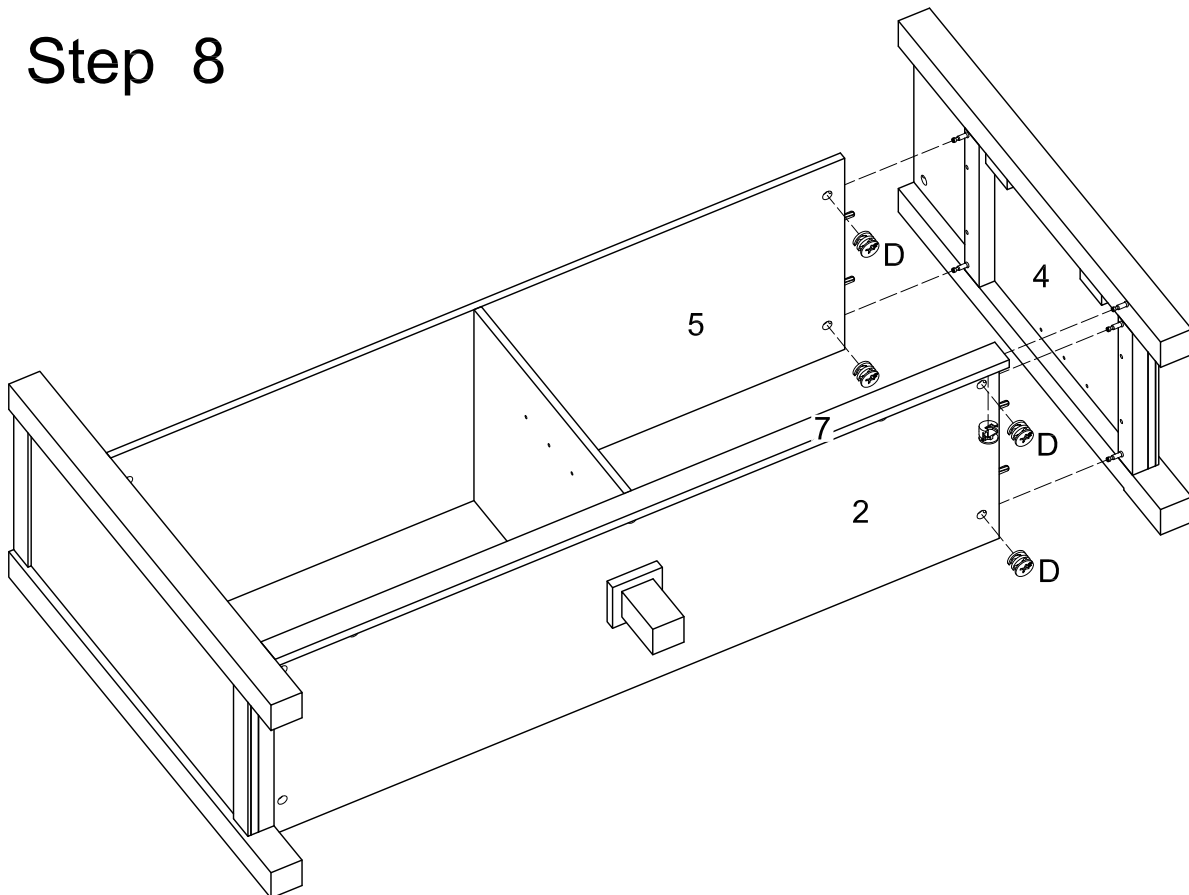
Attach the bottom panel (2) to the support panel (6) and secure it by using the cam lock (D).

Step 7



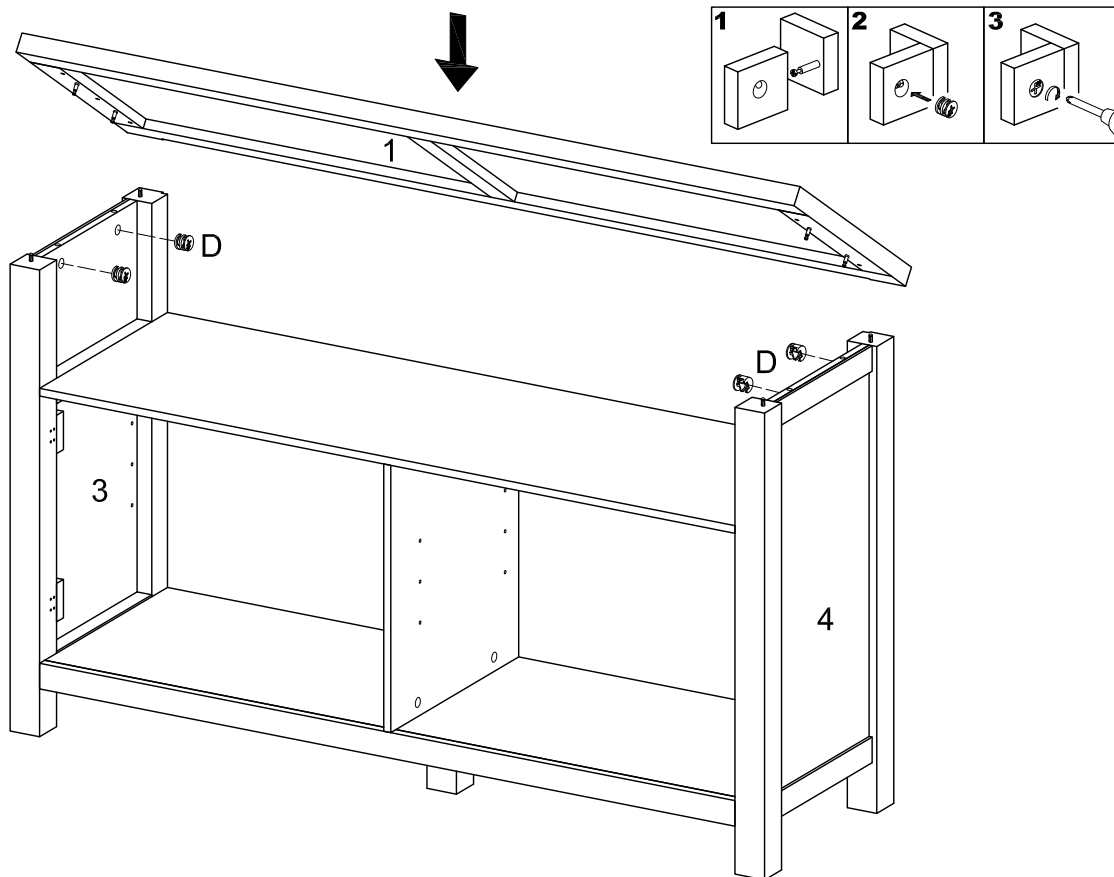
Attach the side panel (3) to the middle (5) and bottom panel (2) and secure it by using the cam lock (D).

Step 8



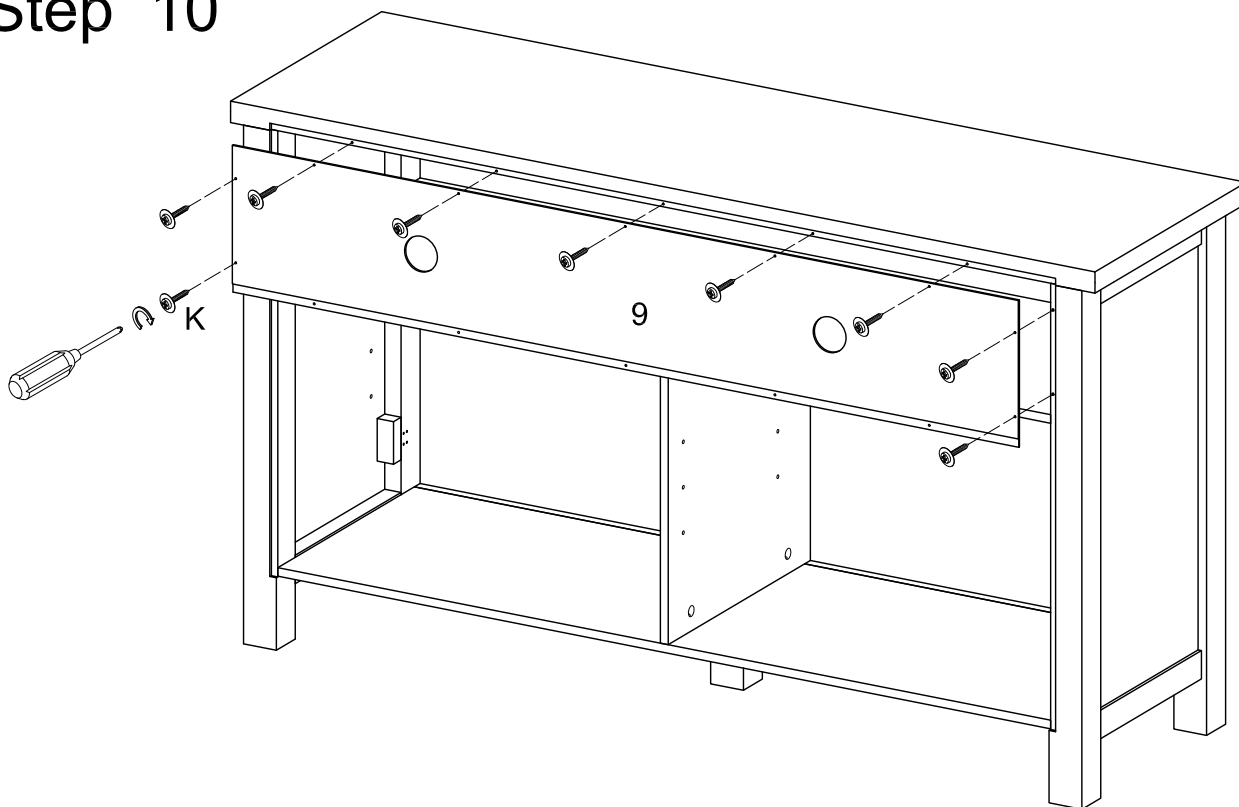
Repeat step 7 for the side panel (4).

Step 9



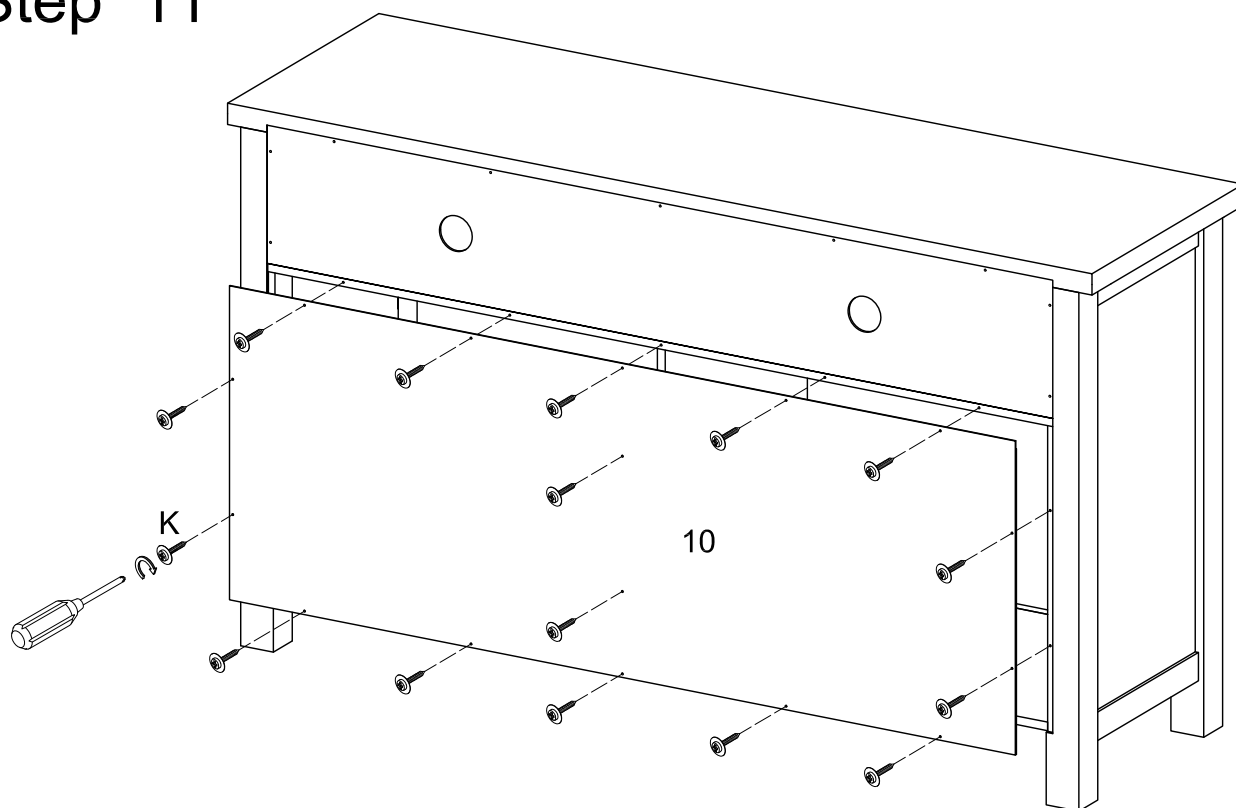
Place the top panel (1) on top of the side panel (3)(4) and secure it by using cam lock (D).

Step 10



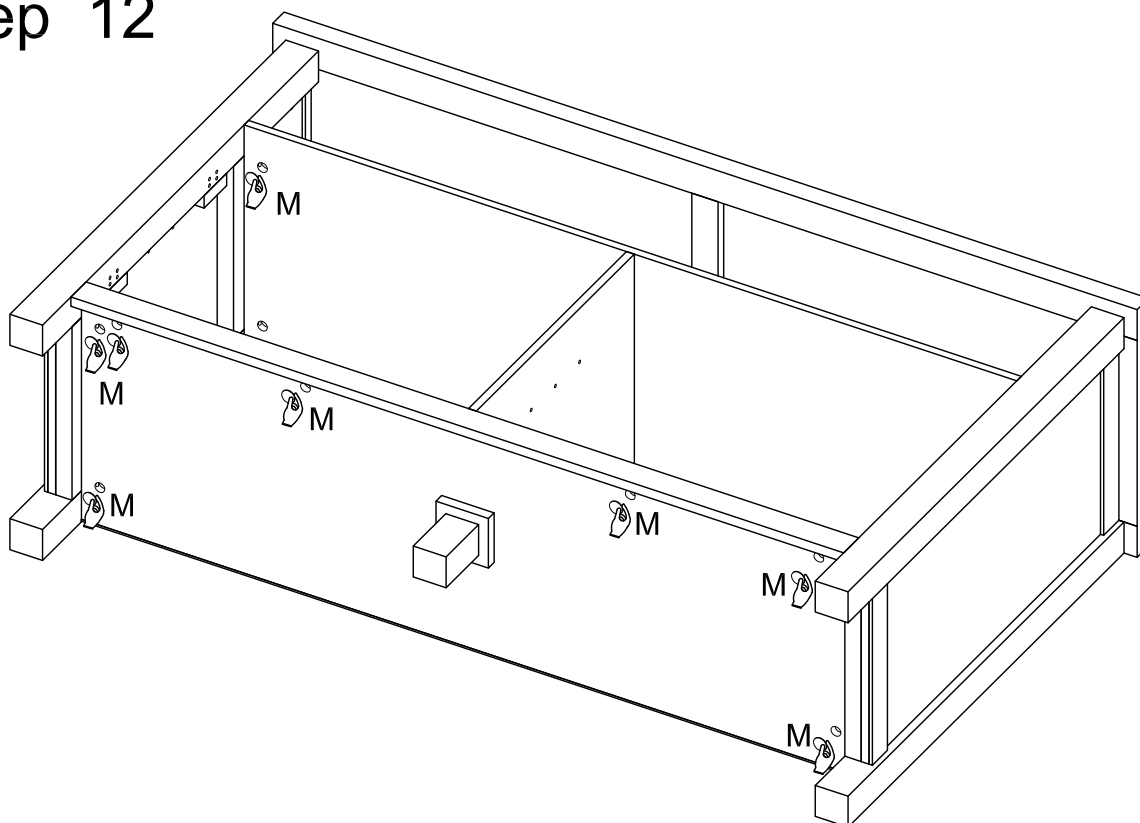
Attach the back panel (9) to the unit and secure it by screw (K).

Step 11



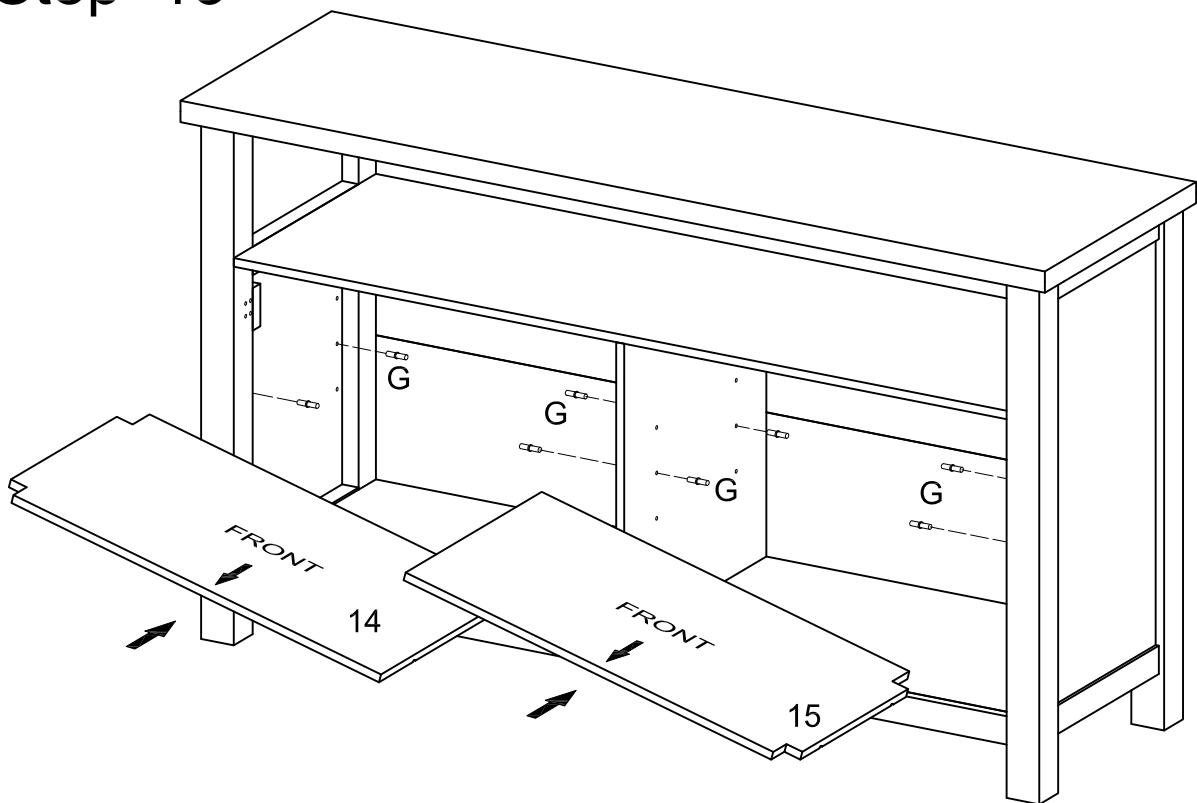
Attach the back panel (10) to the unit and secure it by screw (K).

Step 12



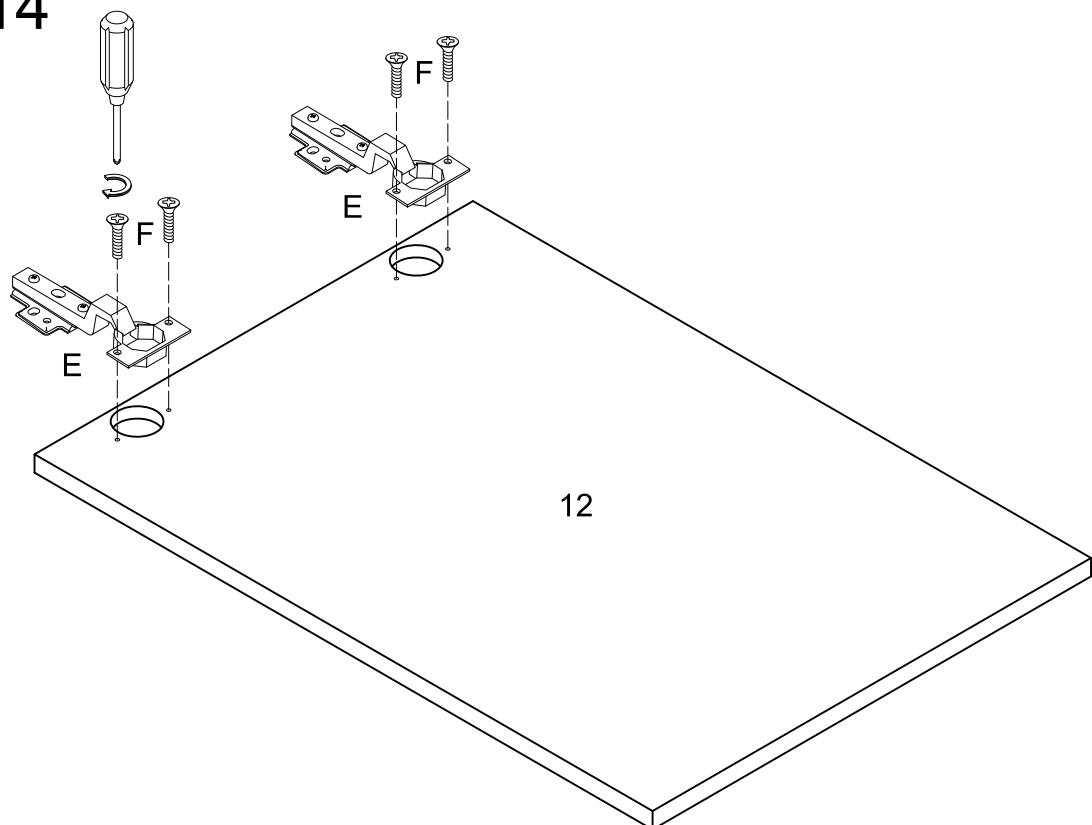
Cover all the cam locks wit stickers (M).

Step 13



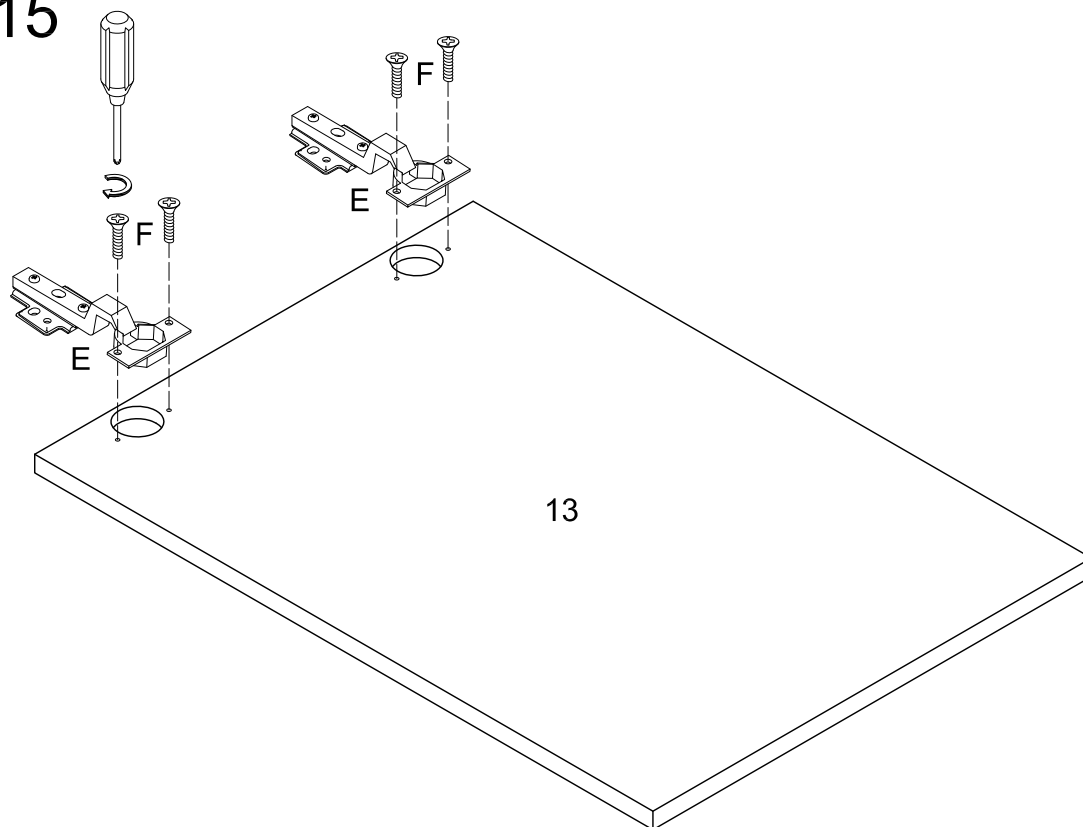
Insert the support pin (G) to the unit as shown and place the adjustable shelf (14)(15) on top.

Step 14



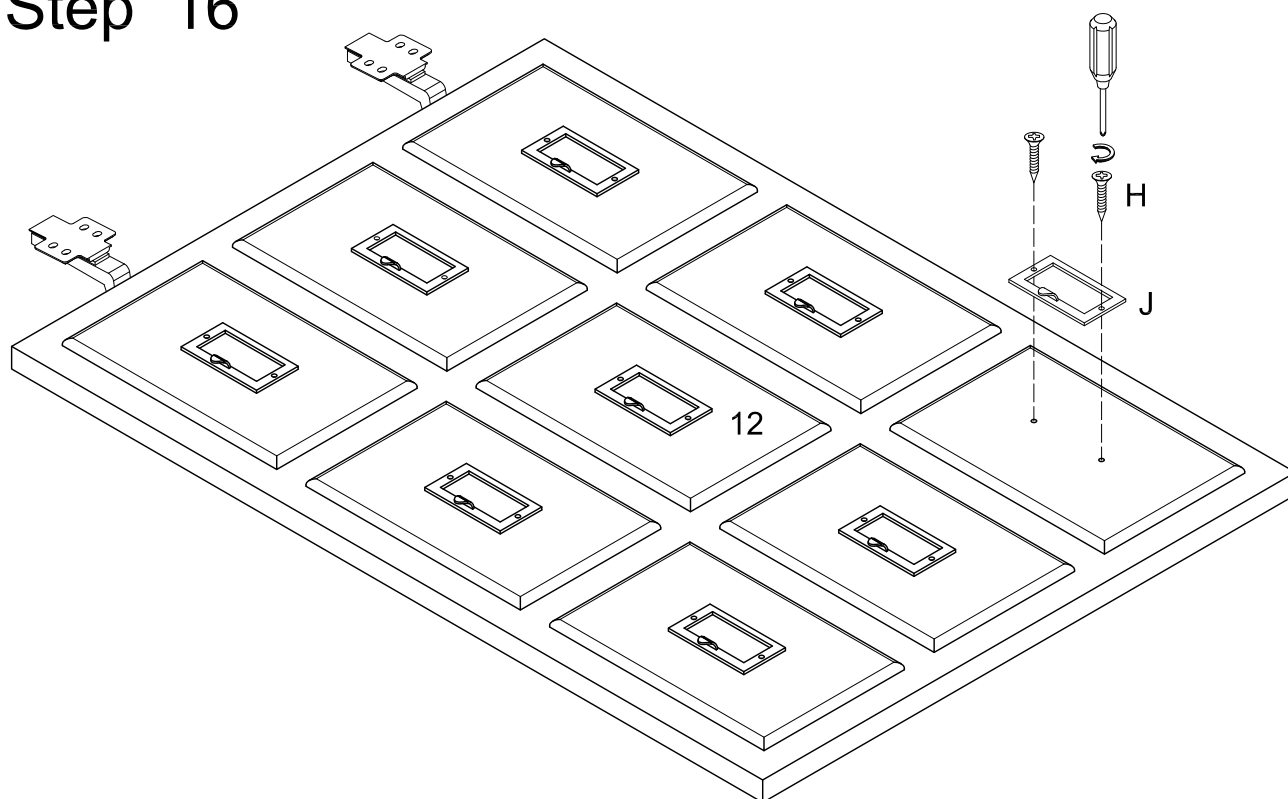
Attach the door hinge (E) to the door and secure it by screw (F).

Step 15



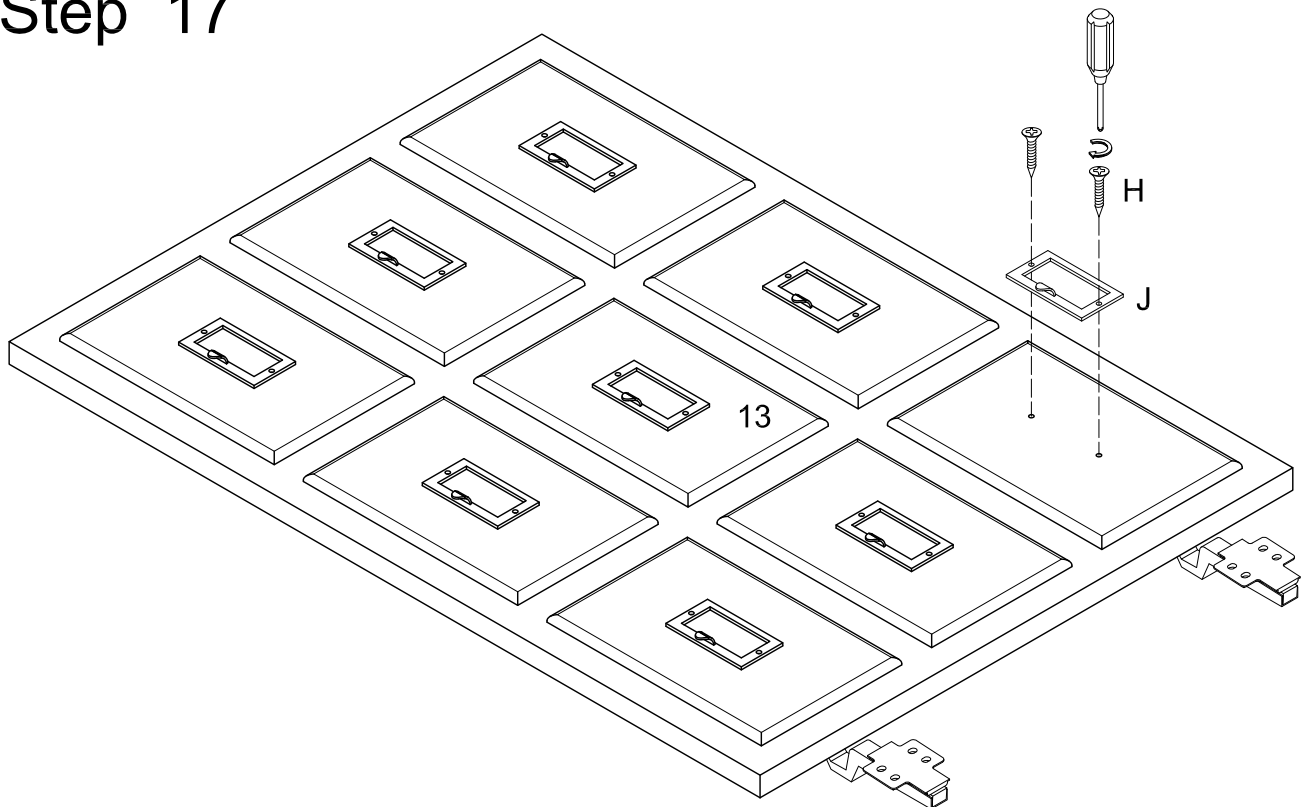
Repeat step #14 for the other door.

Step 16



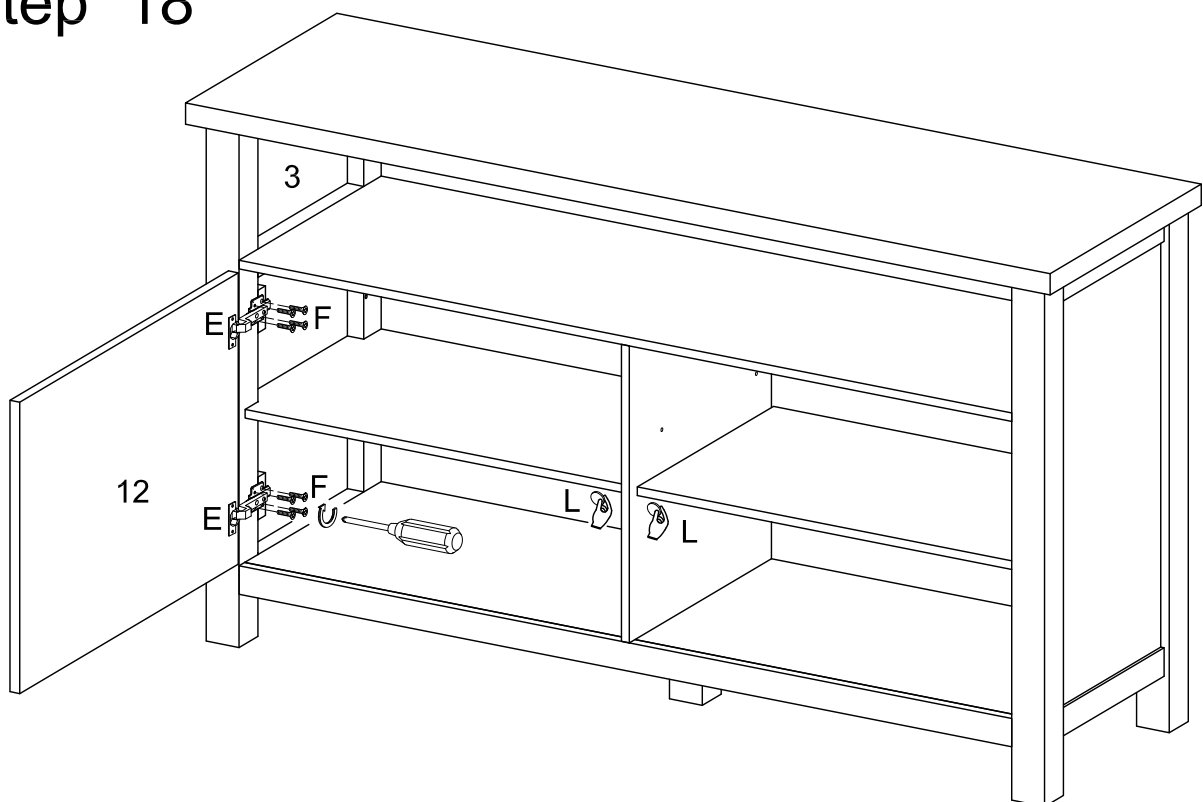
Attach the door handle (J) to the door and secure it by screw (H).

Step 17



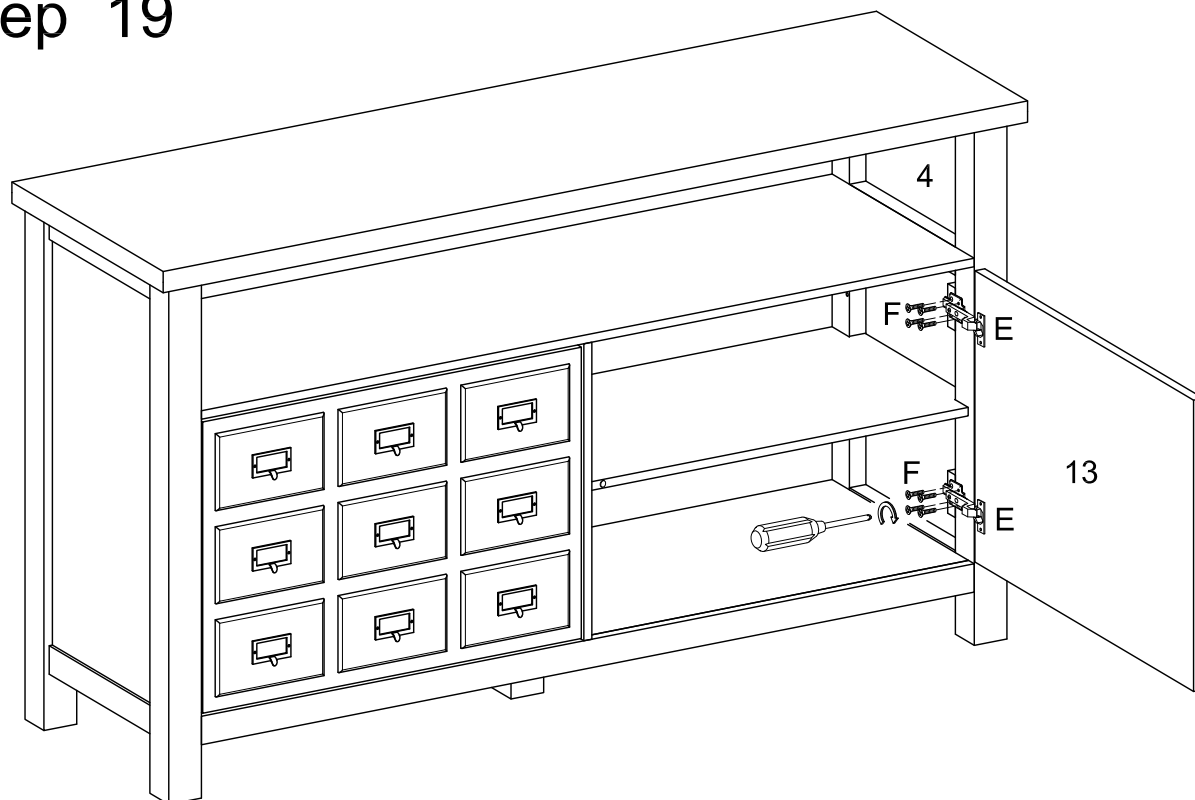
Repeat step #16 for the other doors.

Step 18



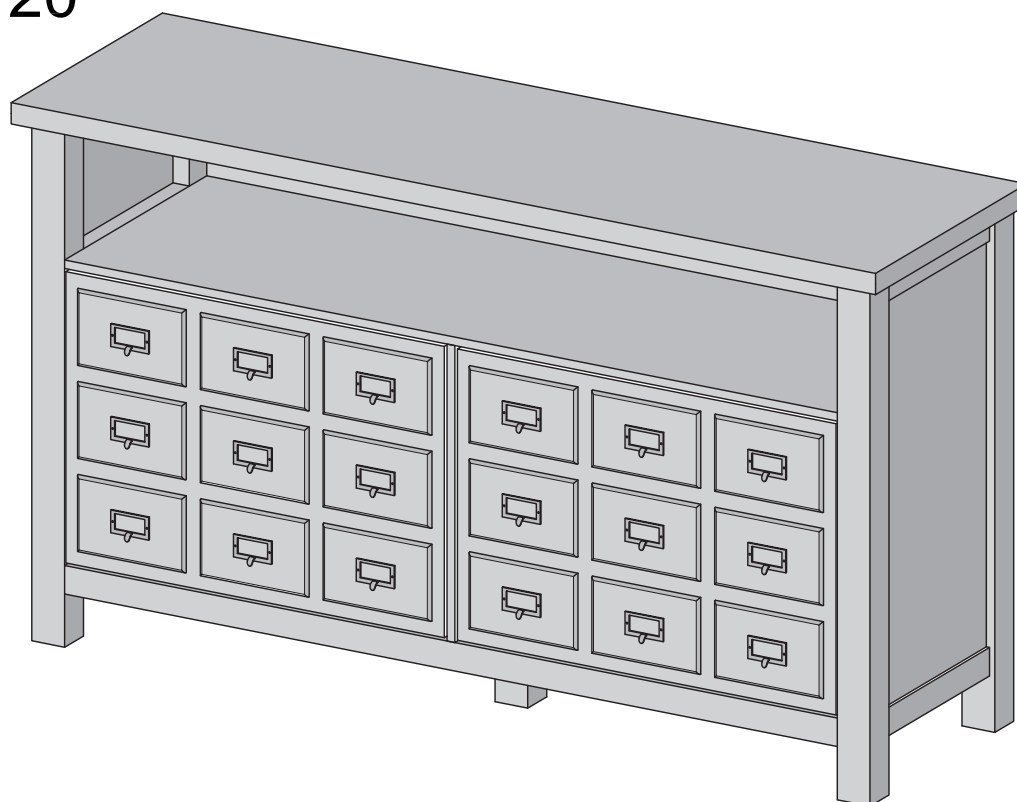
Assemble the door to the unit and secure it with screw (F). Stick the plastic stopper (L) on the edge of the adjustable shelf.

Step 19



Repeat step #18 for the other door.

Step 20



Final Assembly