

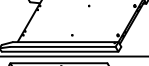





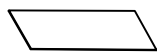


# **ASSEMBLY INSTRUCTION FOR ACME FURNITURE**









## **MODEL # 97384**

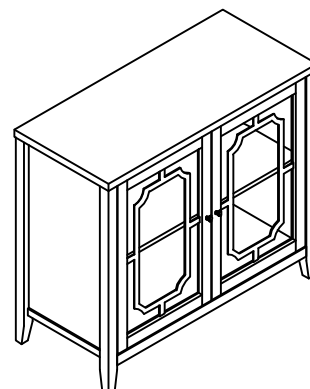
Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, Identify and count all parts and metal hardware. Compare with parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.

**\*\*\* Do not fully tighten screws until fully assembled \*\*\***

COMPONENT PARTS		
DESCRIPTION	PART NAME	Q`TY (PCS)
①	Top Panel 	1
②	Side Panel 	1
③	Side Panel 	1
④	Door Leaf 	2
⑤	Shelf 	1
⑥	Bottom Panel 	1
⑦	Cross Bar 	1
⑧	Cross Bar 	1
⑨	Back Panel 	2

### **HARDWARES REQUIRED**

<b>(A)</b>		Cam lock	13 PCS
<b>(B)</b>		Cam bolt	13 PCS
<b>(C)</b>		Cam nut	13 PCS
<b>(D)</b>		Wood dowel	13 PCS
<b>(E)</b>		Hold hands	2 PCS
<b>(F)</b>		Bolt $\phi 6 \times 25 \text{mm}$	2 PCS
<b>(G)</b>		Hinge	4 PCS
<b>(H)</b>		Screw $\phi 6 \times 15 \text{mm}$	16 PCS

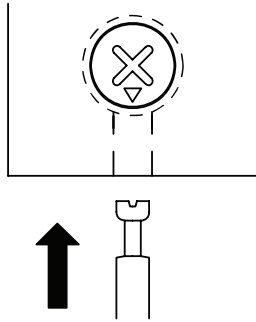


### **Attention:**

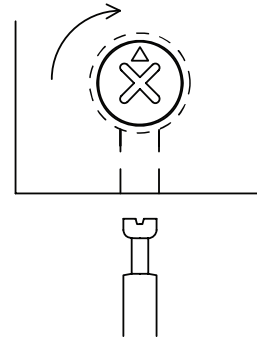
**\*\*\*** Some number parts listed on the instruction sheet may not be in parts bag as they may be assembled. Carefully check parts and packing materials prior to ordering replacements.

## CAM LOCK SYSTEM

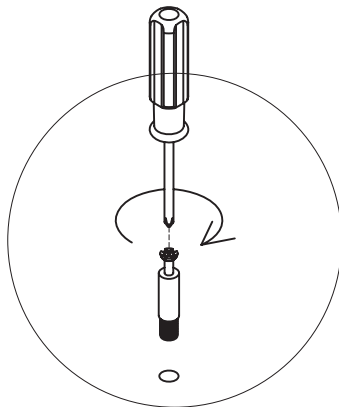
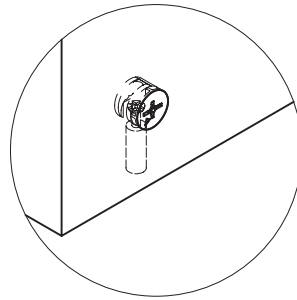
(1)



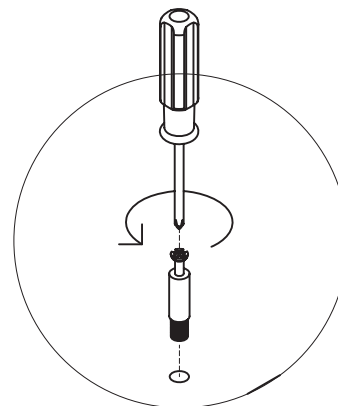
(2)



### IMPORTANT NOTE--CAM LOCK ADJUSTMENT



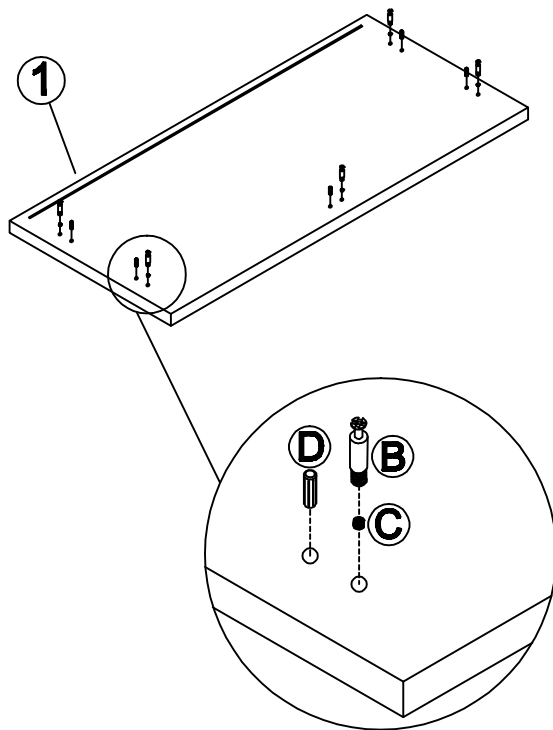
If Cam Lock  
is too loose,  
Please adjust Metal  
Dowel to turn right  
as drawing.



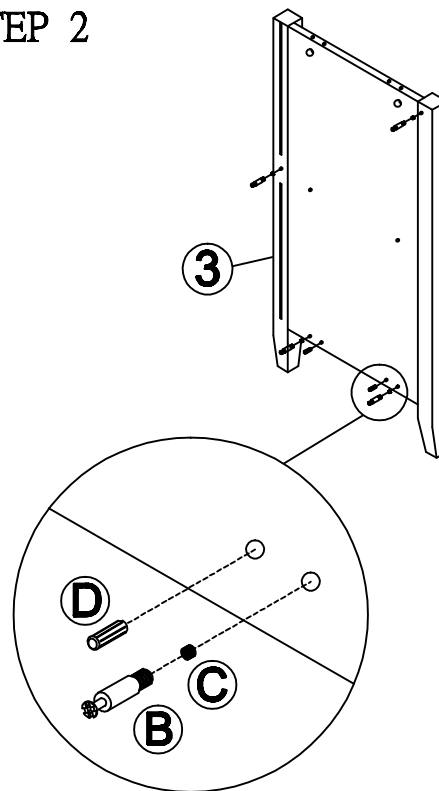
If Cam Lock  
is too tight,  
Please adjust Metal  
Dowel to turn left  
as drawing.

# How to assemble:

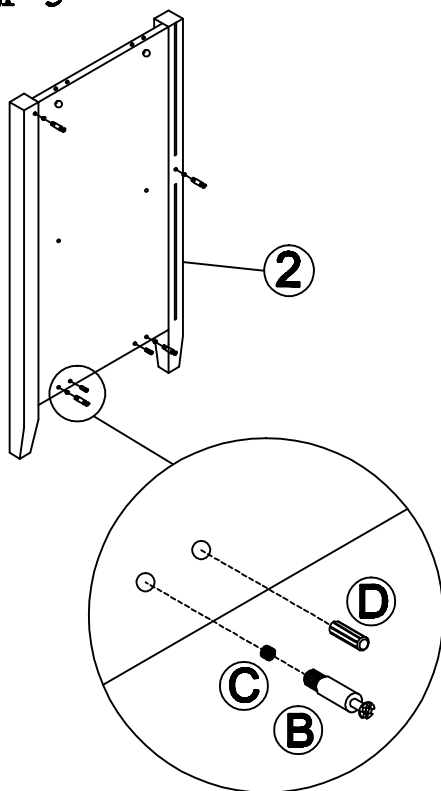
STEP 1



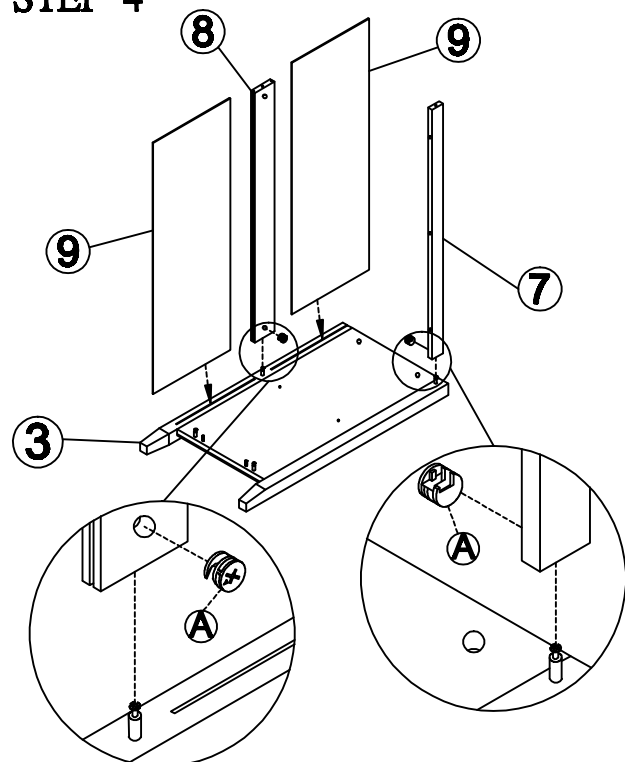
STEP 2



STEP 3

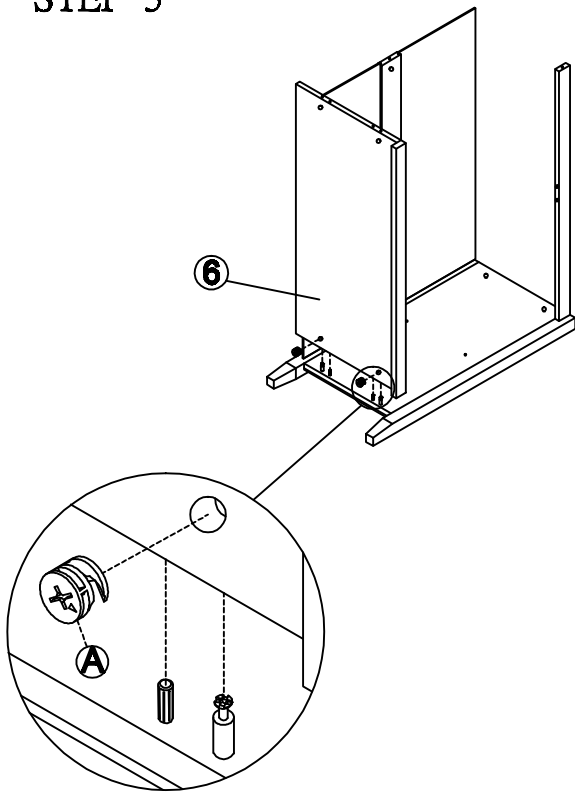


STEP 4

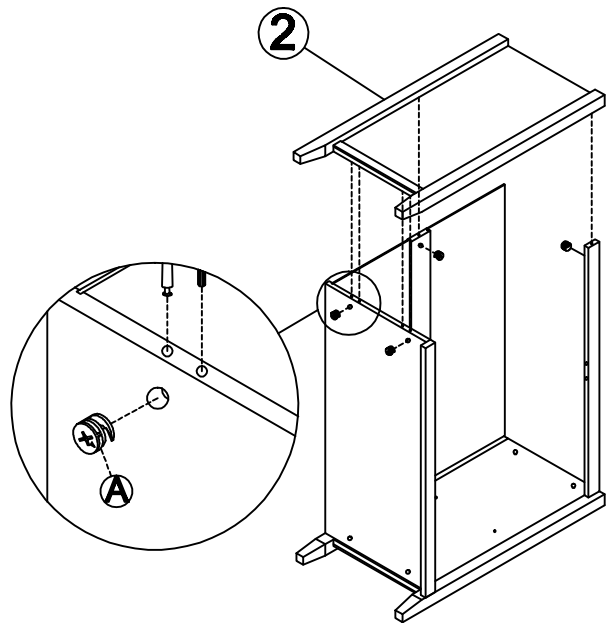


## How to assemble:

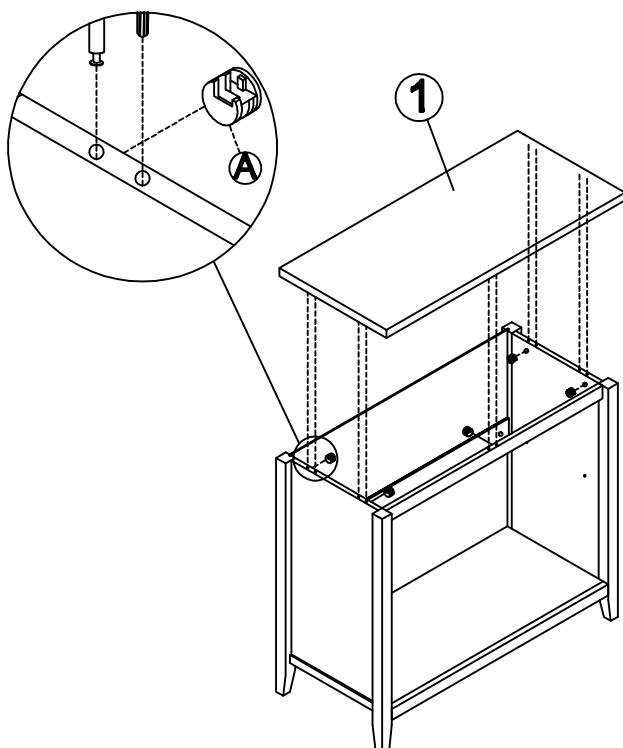
STEP 5



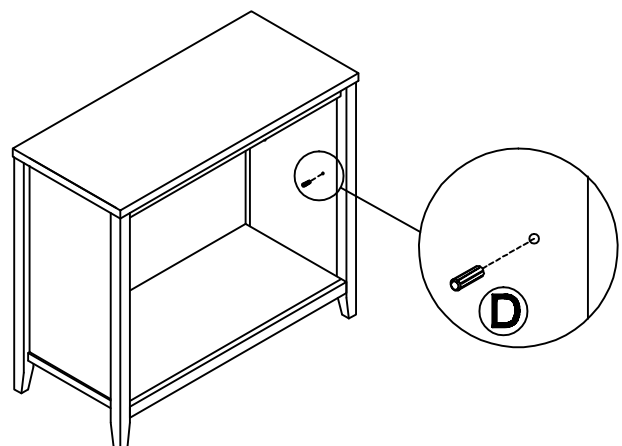
STEP 6



STEP 7

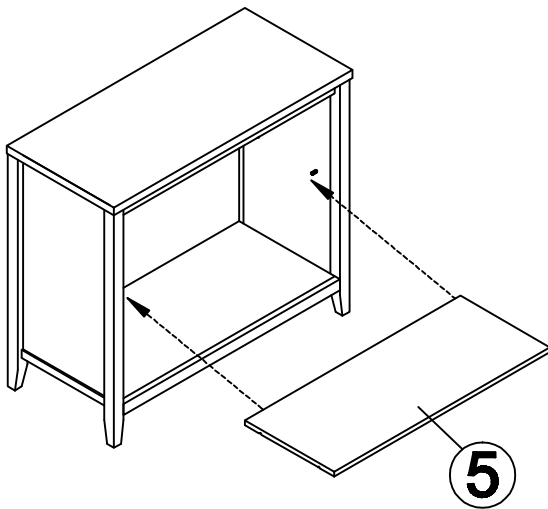


STEP 8

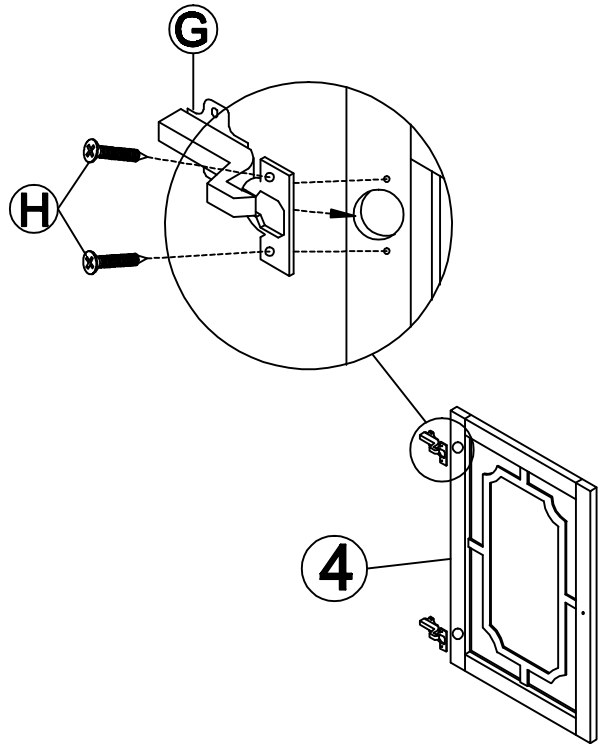


# How to assemble:

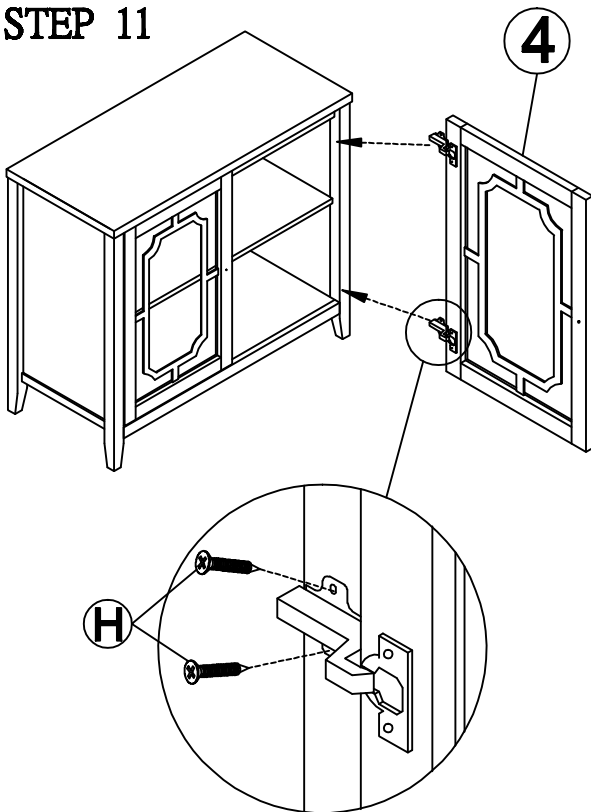
## STEP 9



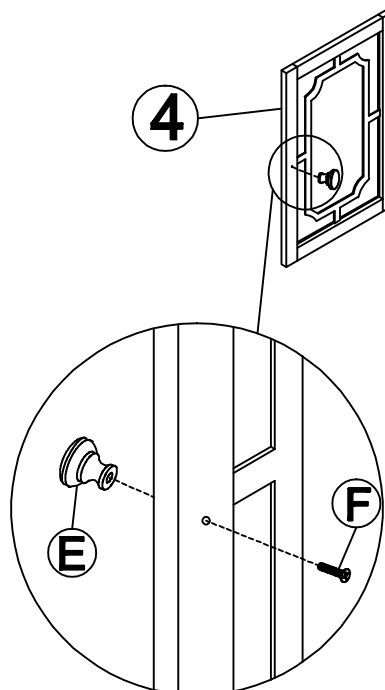
## STEP 10



## STEP 11



## STEP 12



## How to assemble:

### STEP 13

