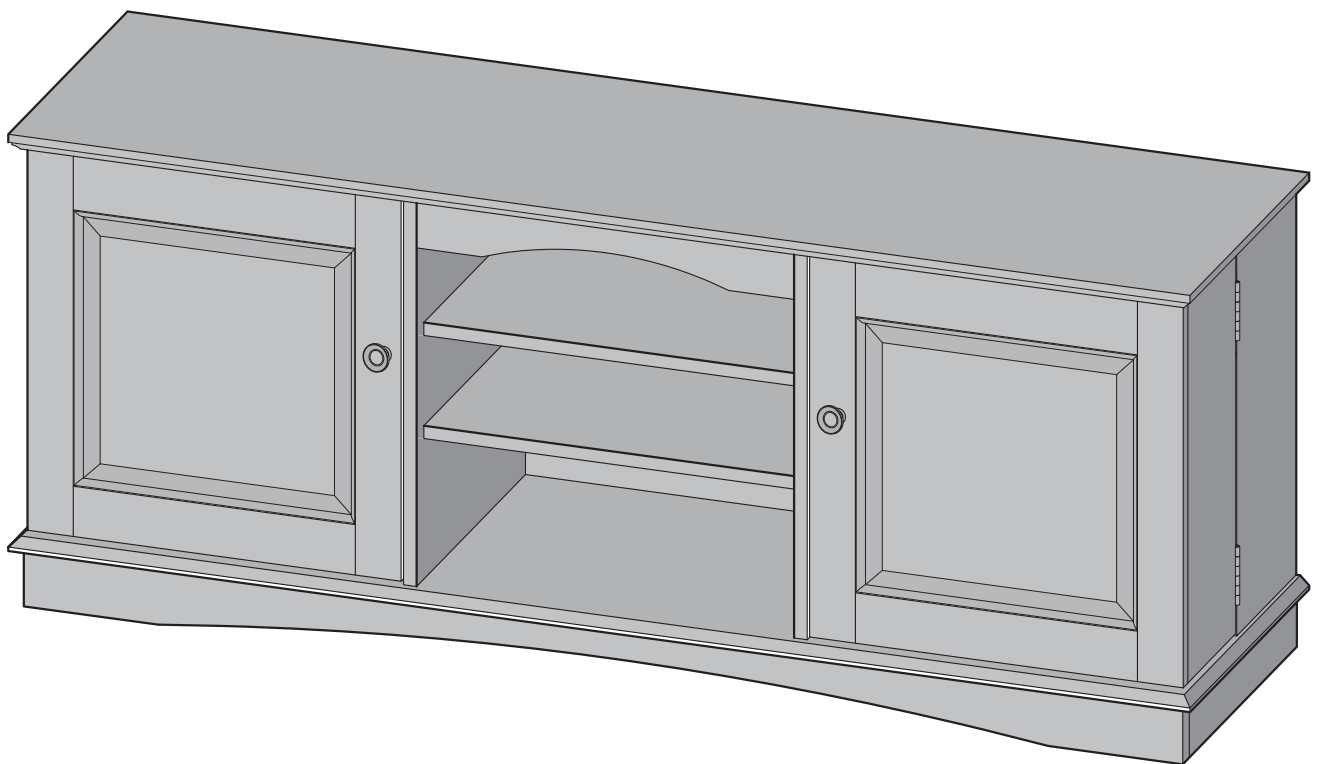# Walker Edison ®
furniture company

ITEM # : WQ60C73
Assembly Instructions

Please visit our website for the most current instructions, assembly tips, report damage, or request parts. **www.walkeredison.com**

Revised 03/2017

General Assembly Guidelines

I.   Ensure that all parts and hardware are available before beginning assembly.

II.   Follow each step carefully to ensure the proper assembly of this product.

III.   Two people are recommended for ease in the assembly of this product.

IV.   The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.

V.   The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.
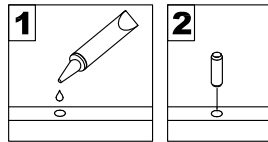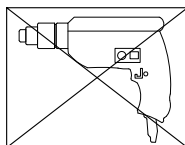
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.
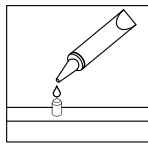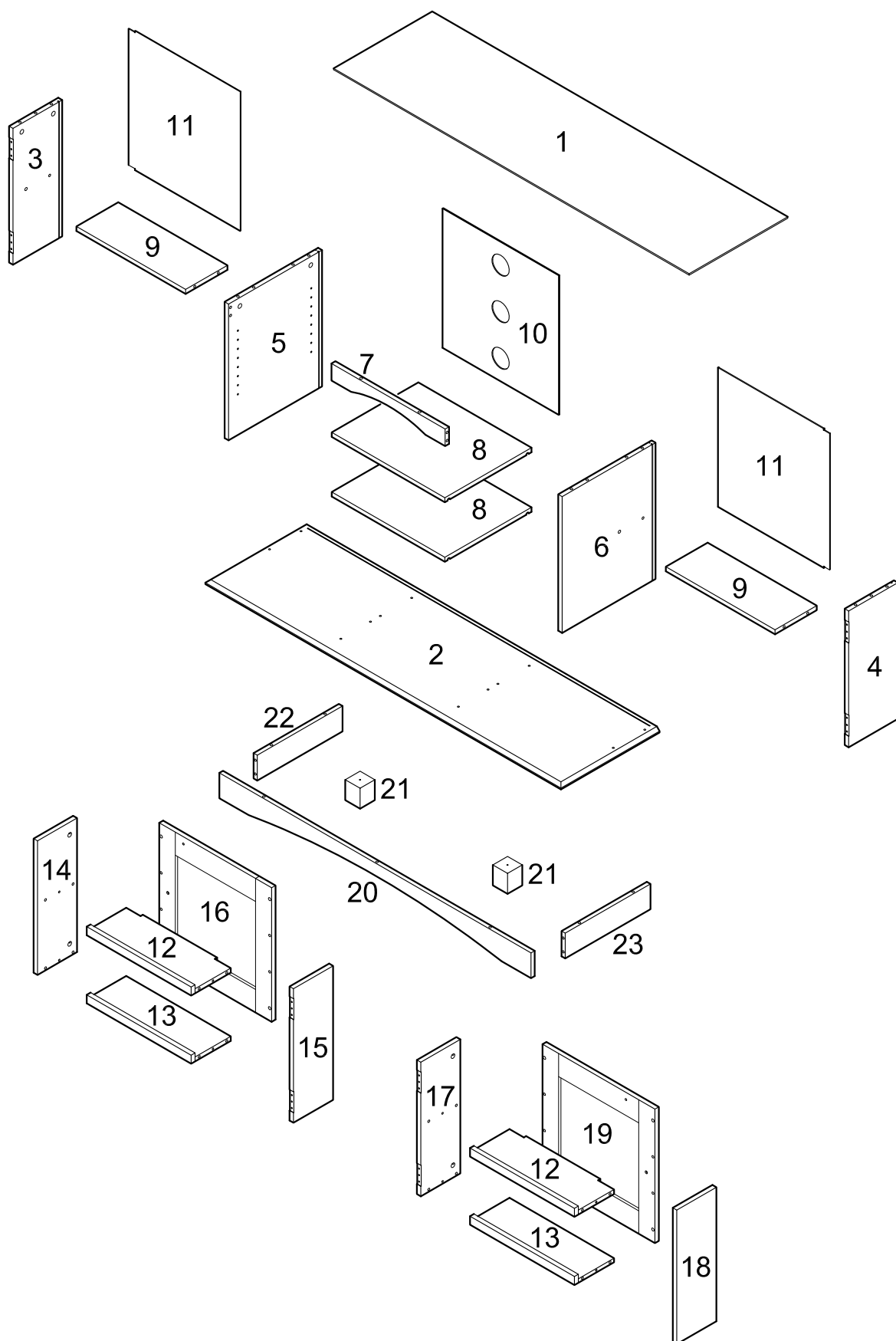
VI.   A Phillips head screwdriver is required for the assembly of this product .
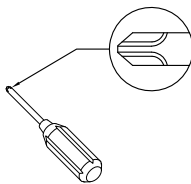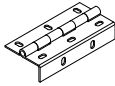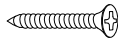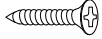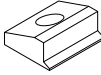
VII.   Power tools should not be used to assemble this product .

Parts List

Hardware List

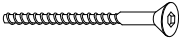|					
A		Ø8x30mm	Wooden dowel	45	pcs
B		Ø6x35mm	Cam bolt	34	pcs
C		Ø15x12mm	Cam lock	34	pcs
D			Door stopper	2	pcs
E		Ø3x15mm	Screw	4	pcs
F		32x32mm	Metal piece	2	pcs
G		Ø3x12mm	Screw	2	pcs
H		Ø25x17mm	Handle	2	pcs
J		Ø4x19mm	Screw	2	pcs
K		83x23x2mm	Door hinge	4	pcs
L		Ø4x20mm	Large screw	24	pcs
M		Ø4x15mm	Small screw	8	pcs
N		Ø5x15mm	Shelf support pin	8	pcs
P			Plastic wedges	12	pcs
Q		Ø3x17mm	Screw	12	pcs
R		Ø6x50mm	Screw	12	pcs
S		Ø4mm	Wrench	1	pc
T			Glue tube	3	pcs
U		Ø30mm	Sticker	34	pcs
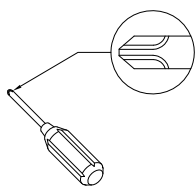
Philips head screwdriver required for assembly
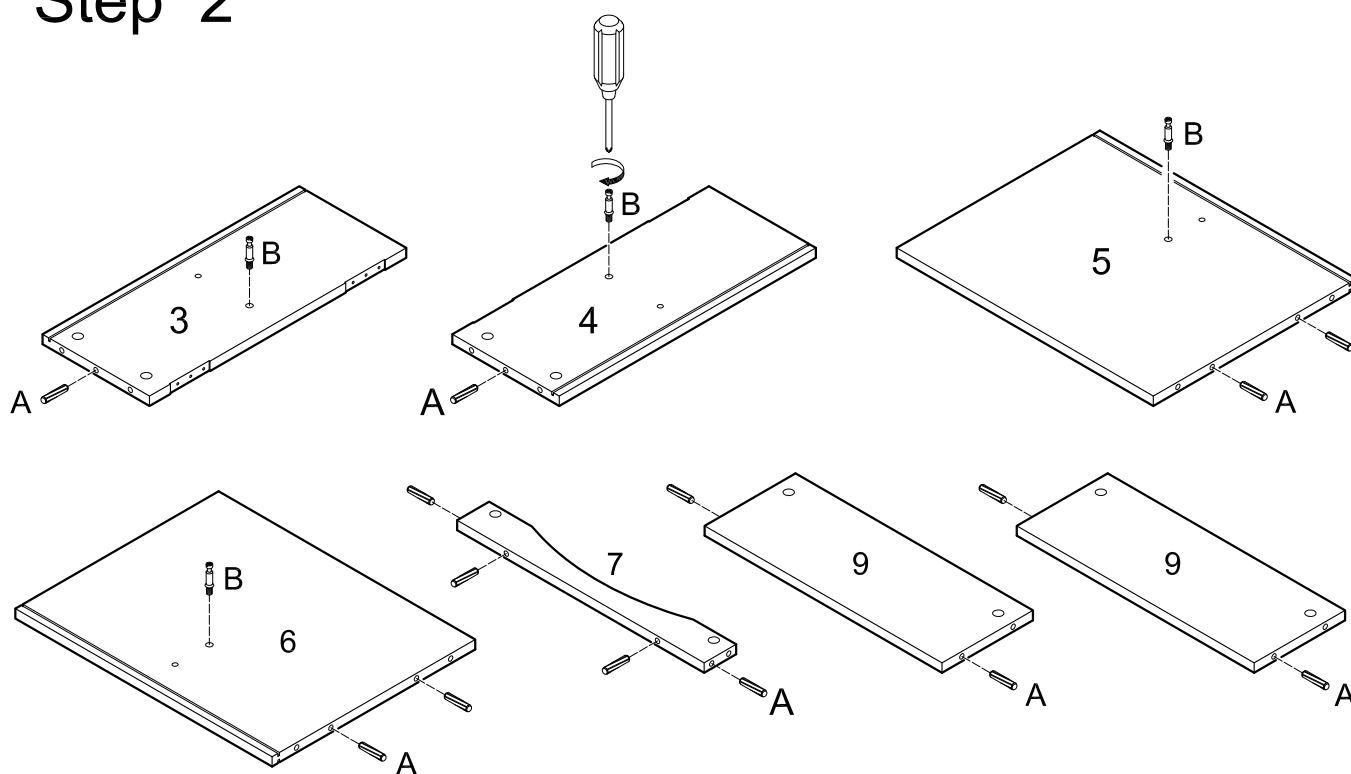(not included)

The hardware quantities listed above are required for proper assembly.
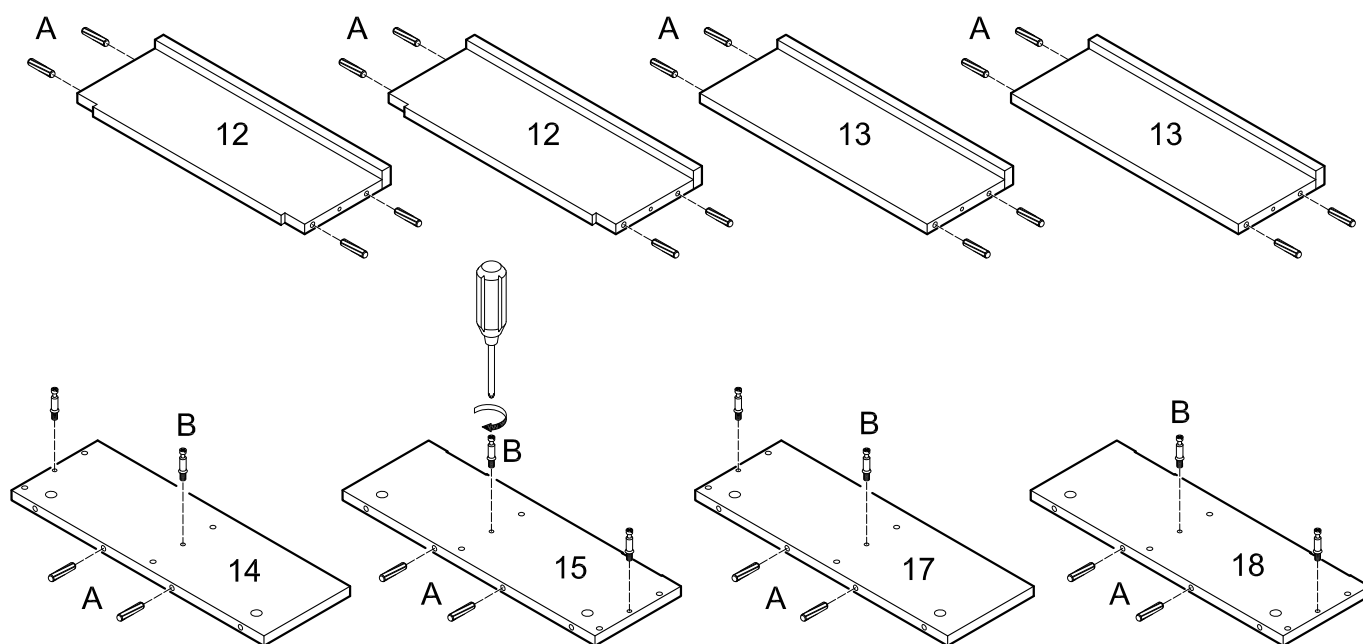*Some extra hardware may also have been included.*

Step 1
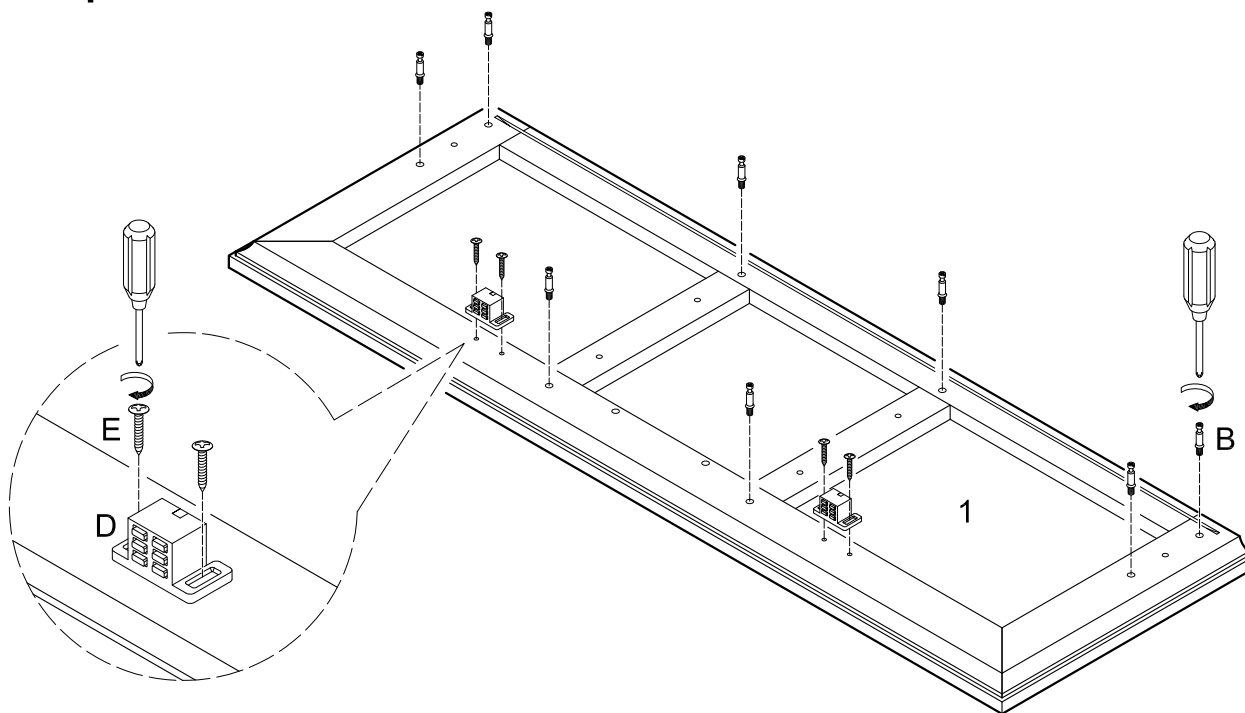
Screw cam bolts (B) into stand top (1). Attach door stoppers (D) to stand top (1) using medium screws (E).
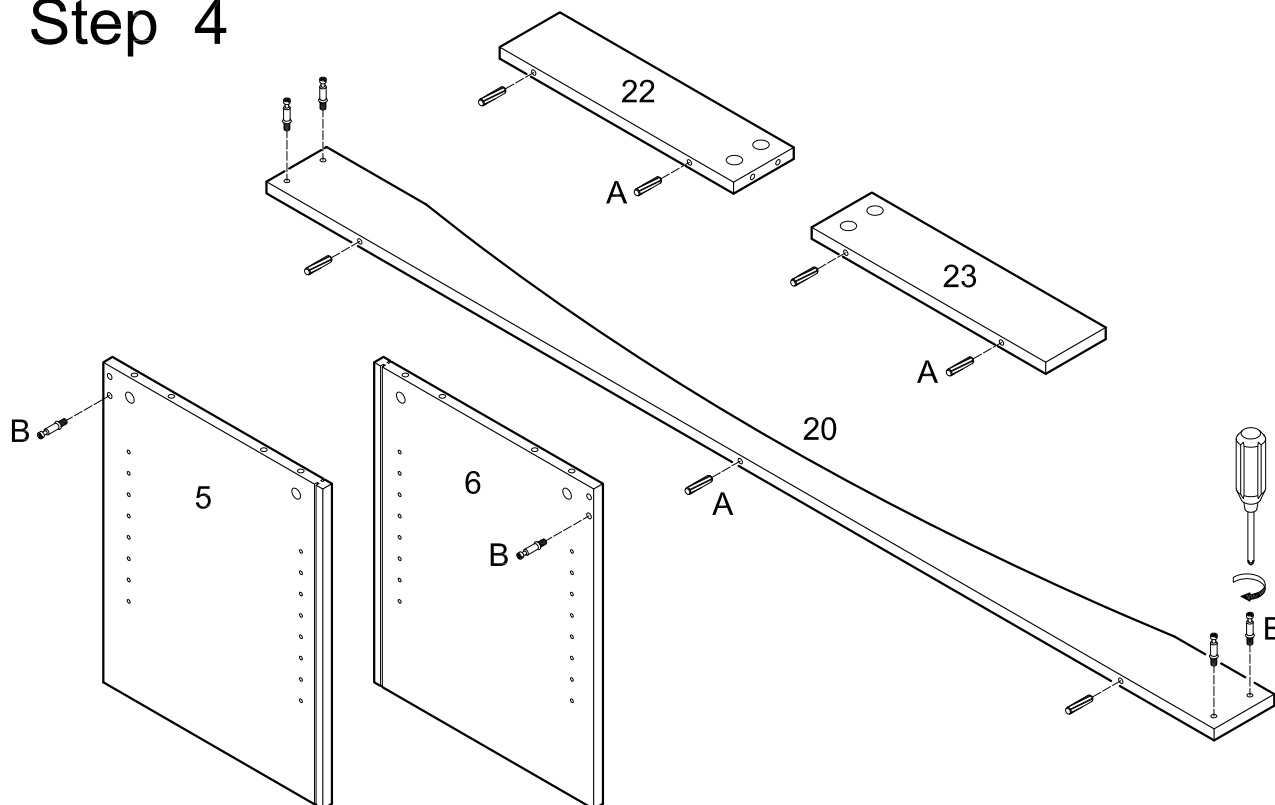
Step 2

Screw cam bolts (B) into panels (3, 4, 5, 6). Insert dowels (A) into panels (3, 4, 5, 6), slat (7) and shelves (9).
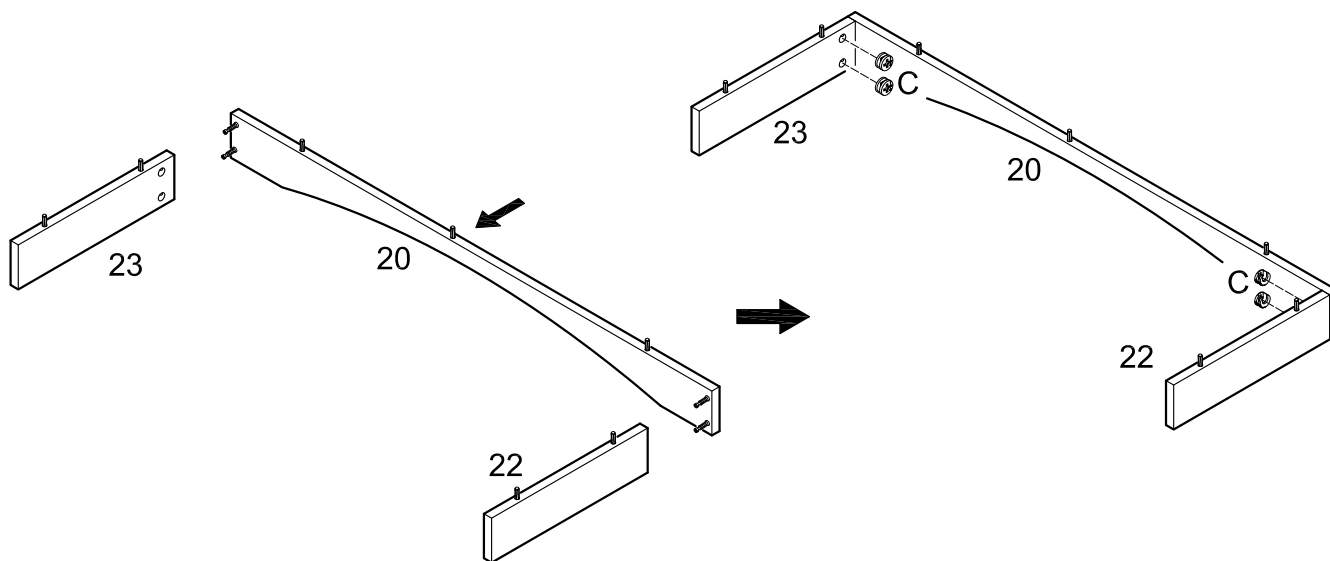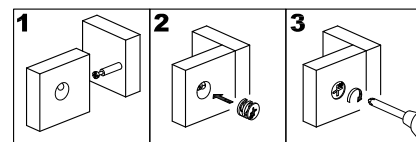
Step 3

Screw cam bolts (B) into panels (14, 15, 17, 18). Insert dowels (A) into panels (14, 15, 17, 18) and shelves (12,13).
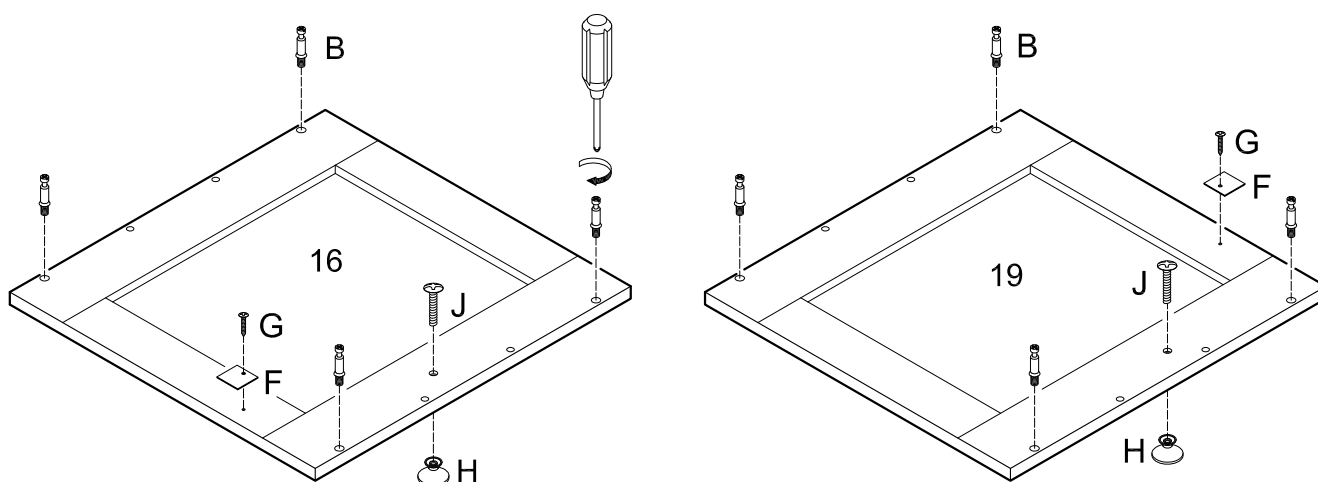
Step 4

Screw cam bolts (B) into panels (5, 6) and slat (20). Insert dowels (A) into slats (20, 22, 23).
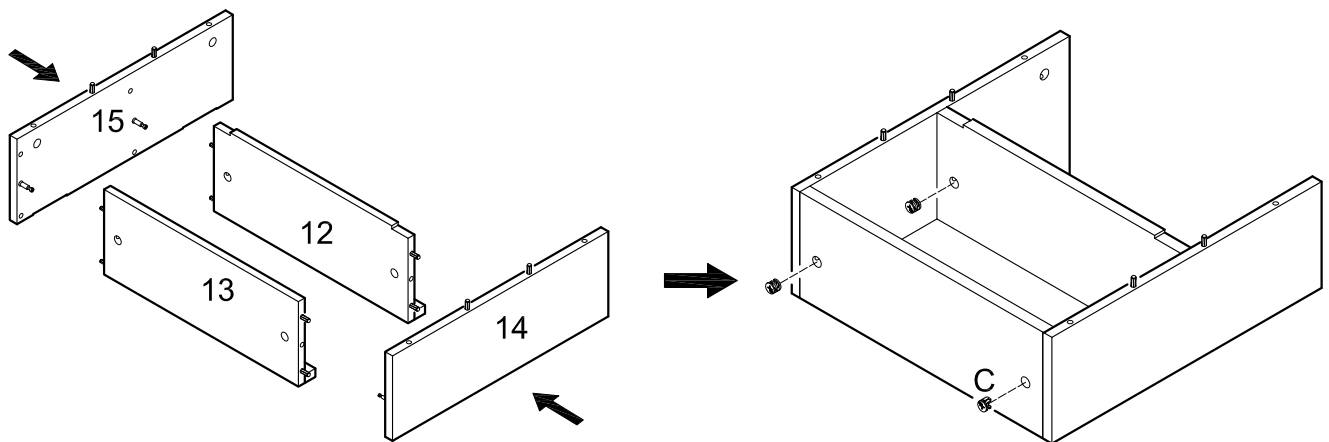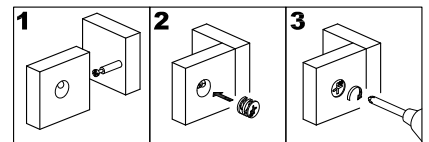
Step 5

Attach slats (22, 23) to slat (20) using cam bolts as guides. Insert cam locks (C) into slats (22, 23) and tighten with a screwdriver.

Step 6

Screw cam bolts (B) into panels (16, 19). Attach handles (H) to panels (16, 19) using small bolts (J). Attach door stopper plates (F) to panels (16, 19) using small screws (G).

Step 7

Attach panels (14, 15) to shelves (12, 13) using cam bolts and dowels as guides. Insert cam locks (C) into shelves (12, 13) and tighten with a screwdriver. Note that two cam locks (C) will be inserted into each shelf (12, 13).
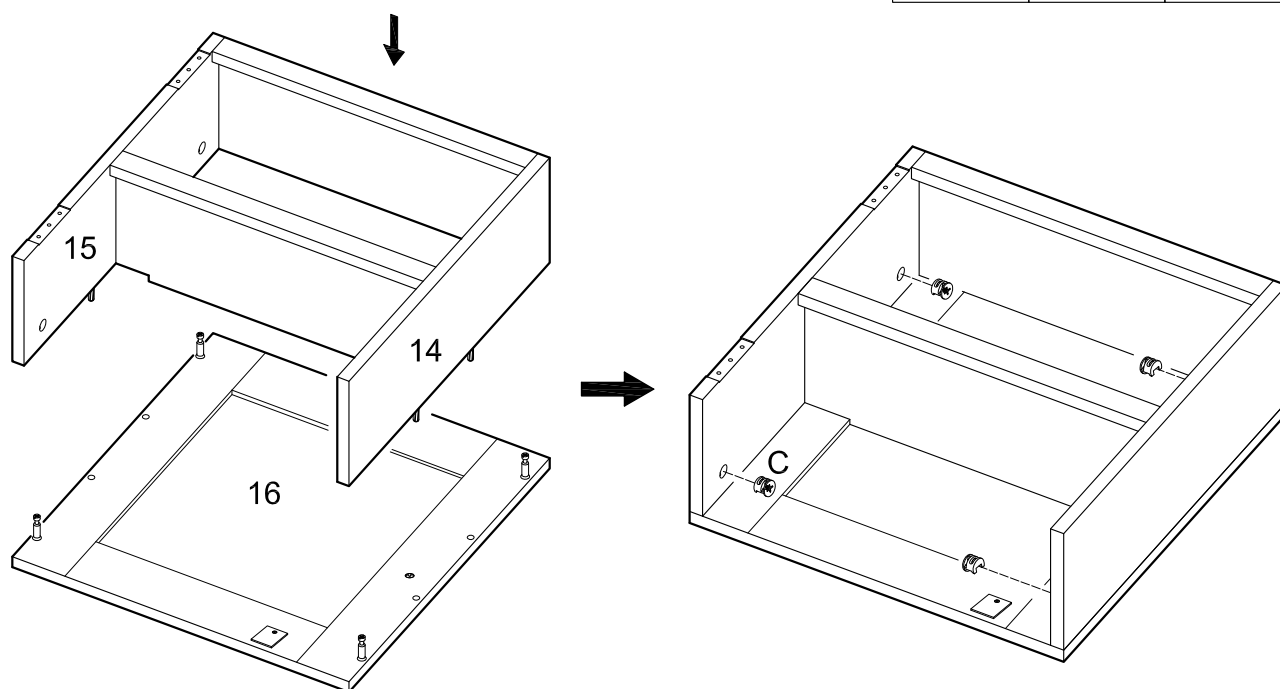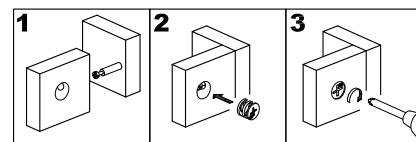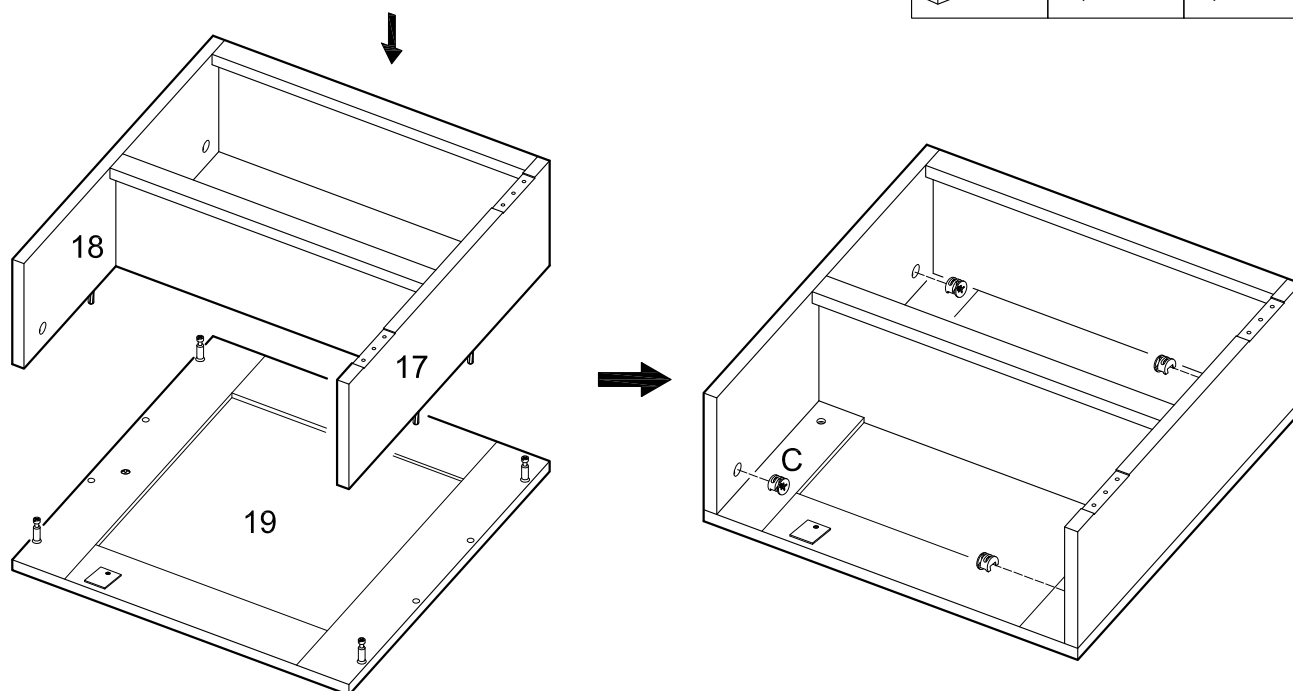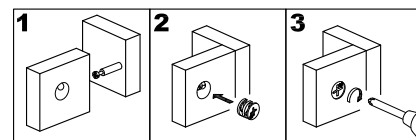
Step 8
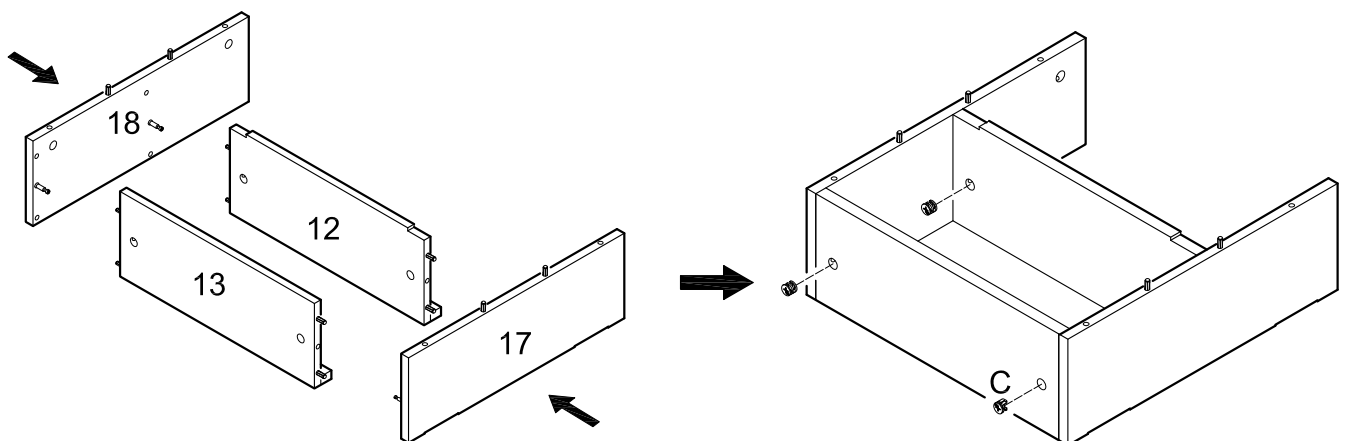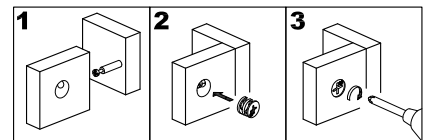
Attach panels (17, 18) to shelves (12, 13) using cam bolts and dowels as guides. Insert cam locks (C) into shelves (12, 13) and tighten with a screwdriver. Note that two cam locks (C) will be inserted into each shelf (12, 13).
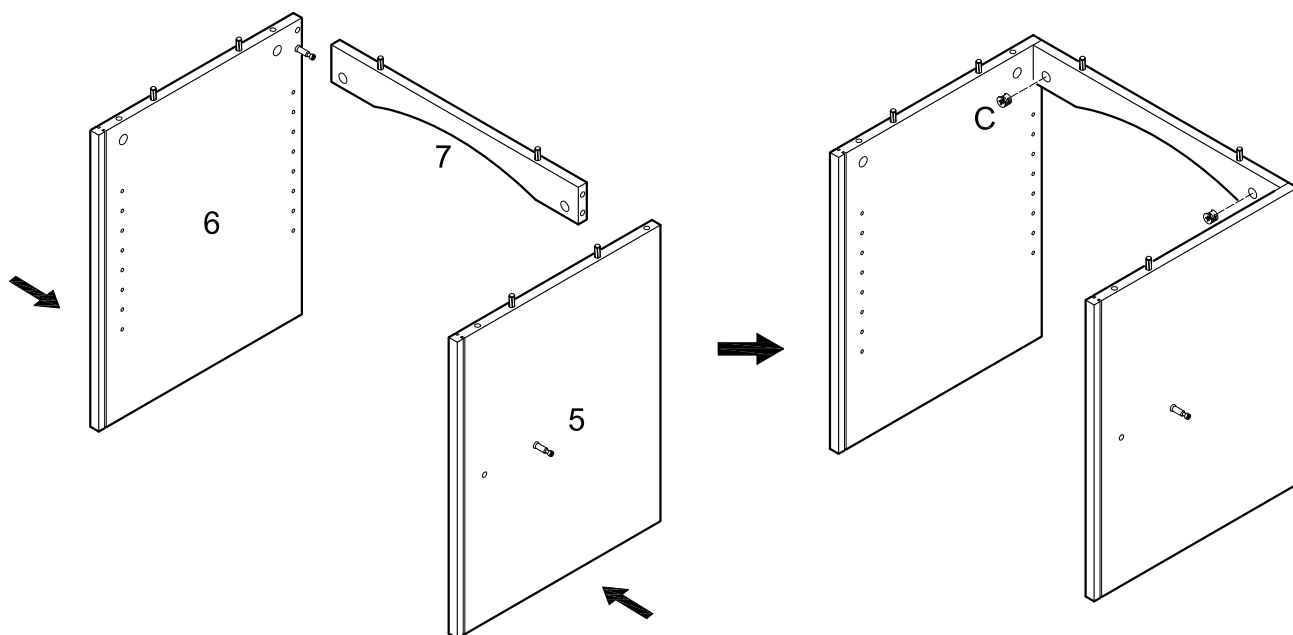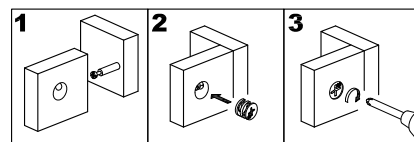
Step 9

Attach the panel (14, 15) assembly to panel (16) using cam bolts and dowels as guides.
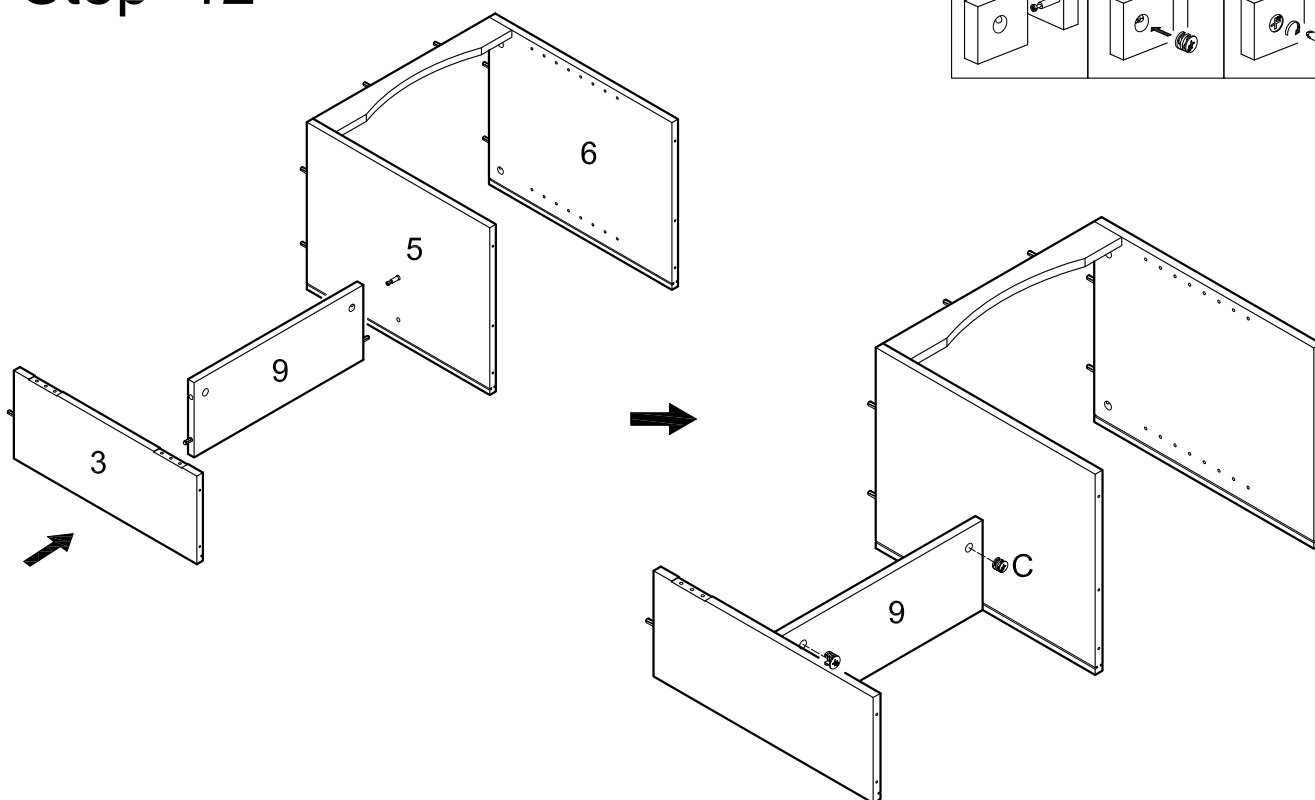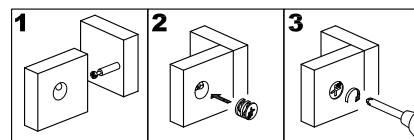Insert cam locks (C) into panels (14, 15) and tighten with a screwdriver.

Step 10

Attach the panel (17, 18) assembly to panel (19) using cam bolts and dowels as guides.
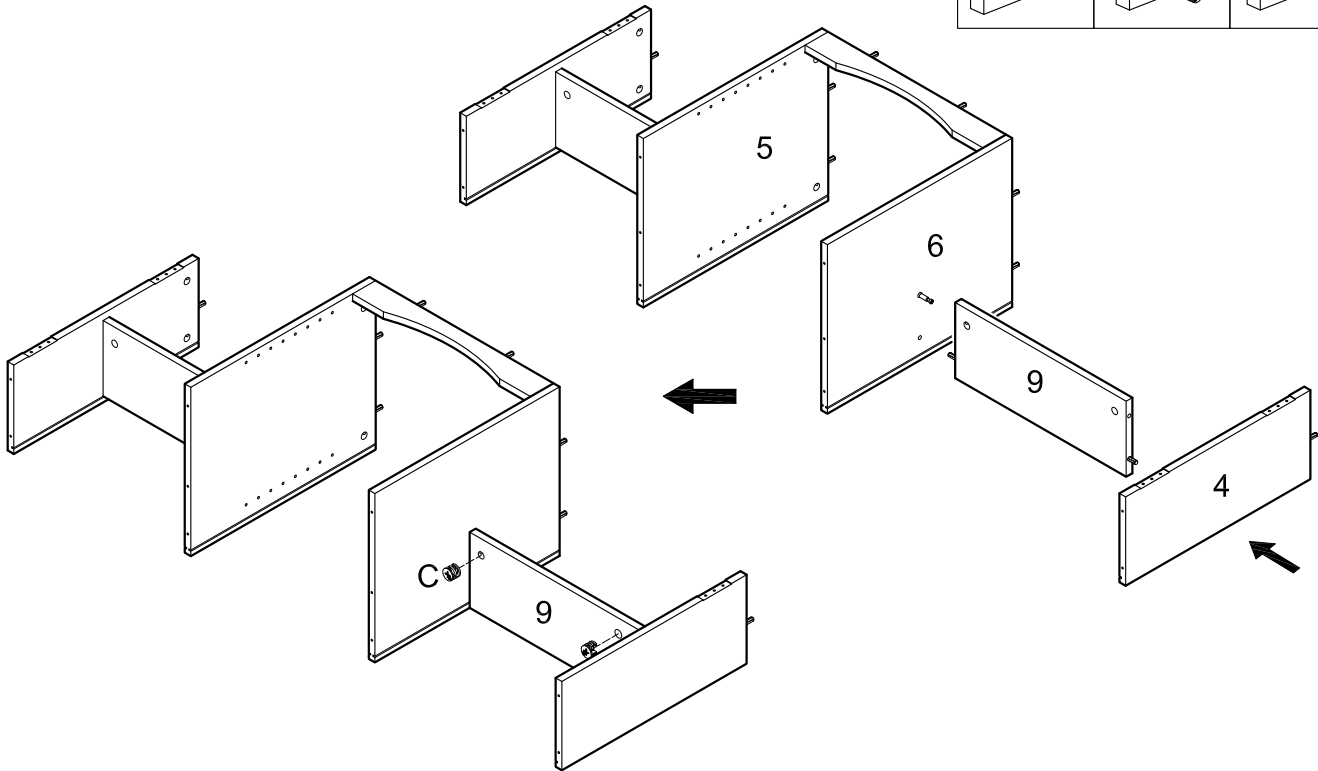Insert cam locks (C) into panels (17, 18) and tighten with a screwdriver.
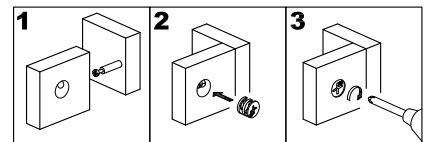
Step 11

Attach panels (5, 6) to slat (7) using cam bolts and dowels as guides. Insert cam locks (C) into slat (7) and tighten with a screwdriver.

Step 12

Attach shelf (9) to the panel (5, 6) assembly, then attach panel (3) to shelf (9) using cam bolts and dowels as guides. Insert cam locks (C) into shelf (9) and tighten with a screwdriver.
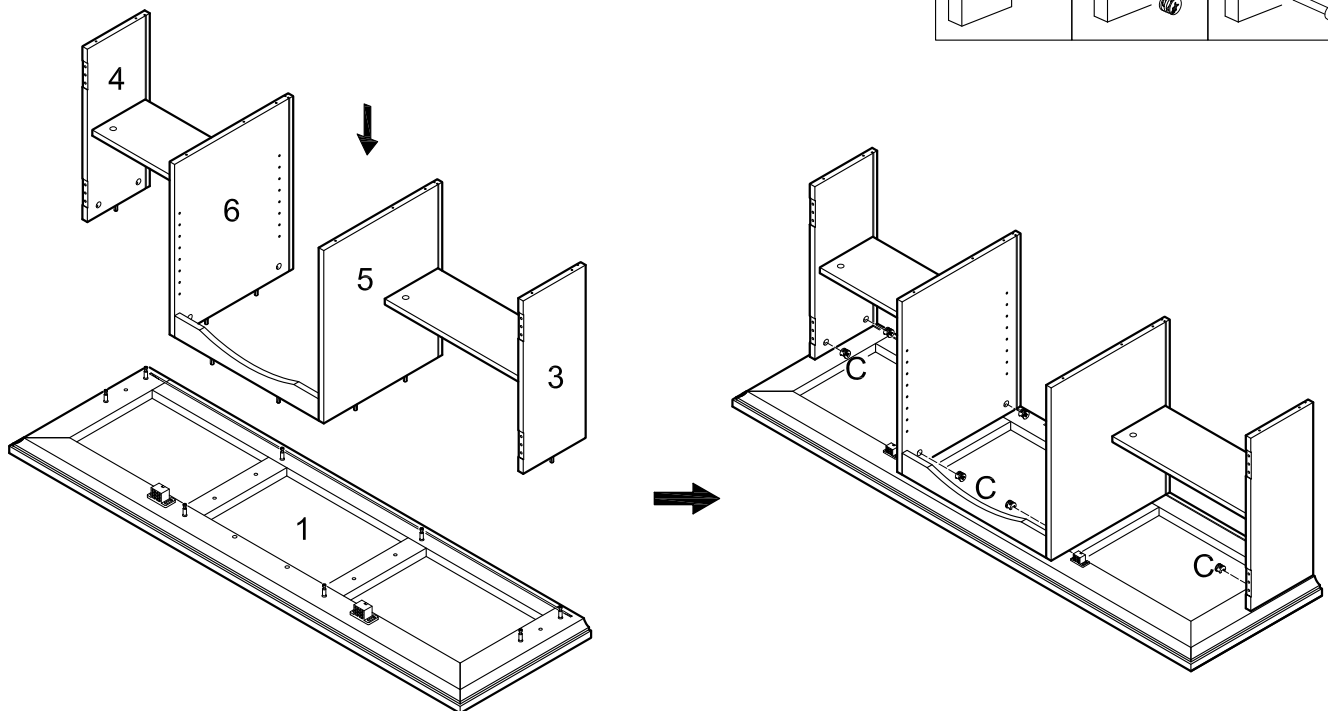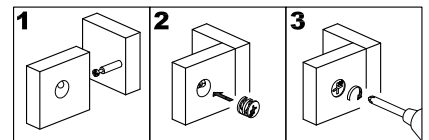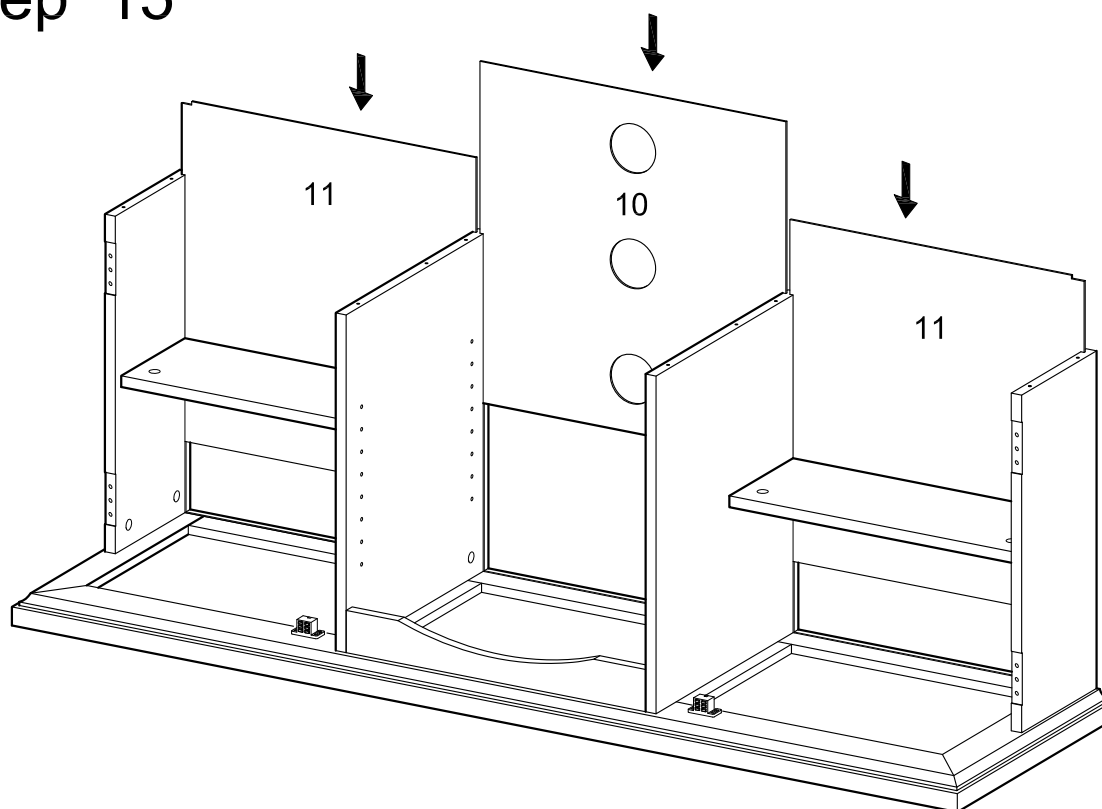
Step 13

Attach shelf (9) to the panel (5, 6) assembly, then attach panel (4) to shelf (9) using cam bolts and dowels as guides. Insert cam locks (C) into shelf (9) and tighten with a screwdriver.
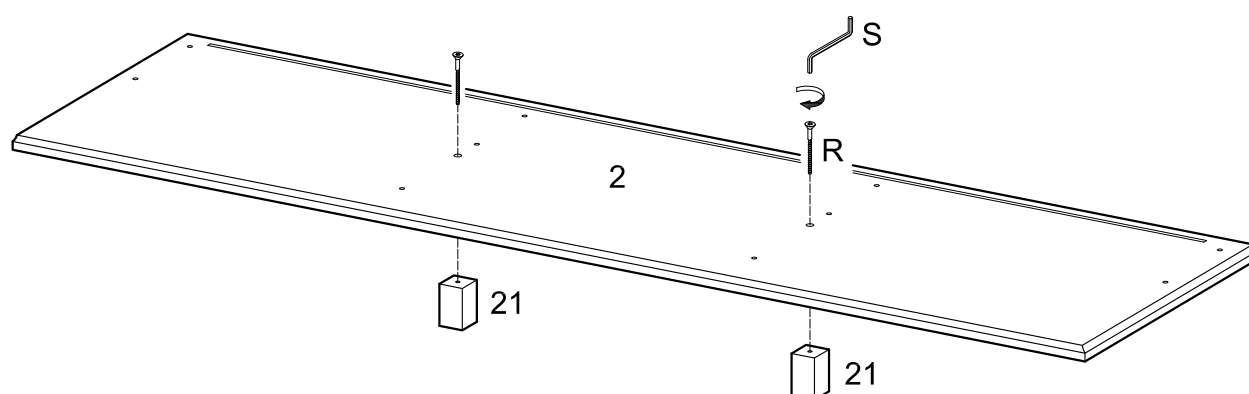
Step 14

Attach the panel (3, 4, 5, 6) assembly to stand top (1) using cam bolts and dowels as guides. Insert cam locks (C) into panels (3, 4, 5, 6) and tighten with a screwdriver. Note that two cam locks (C) will be inserted into each panel (3, 4, 5, 6).
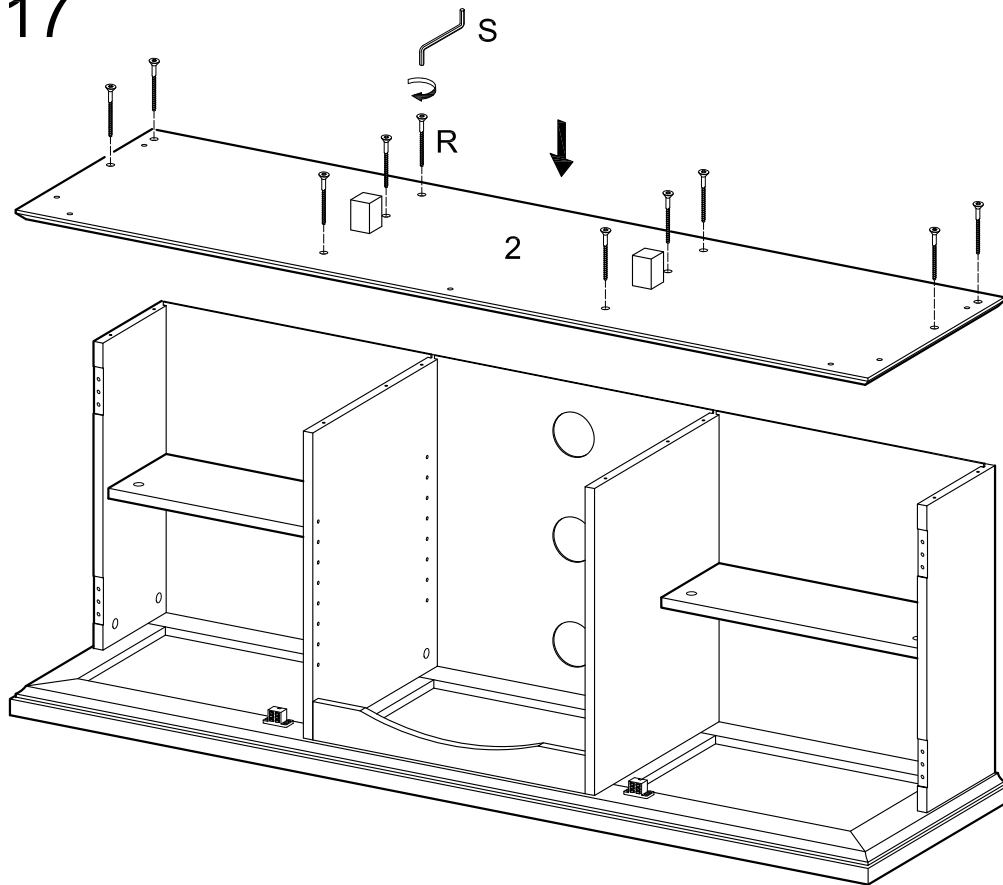
Step 15

11

10

11

Slide back panels (10,11) into the appropriate grooves at the back of the stand assembly.

Step 16
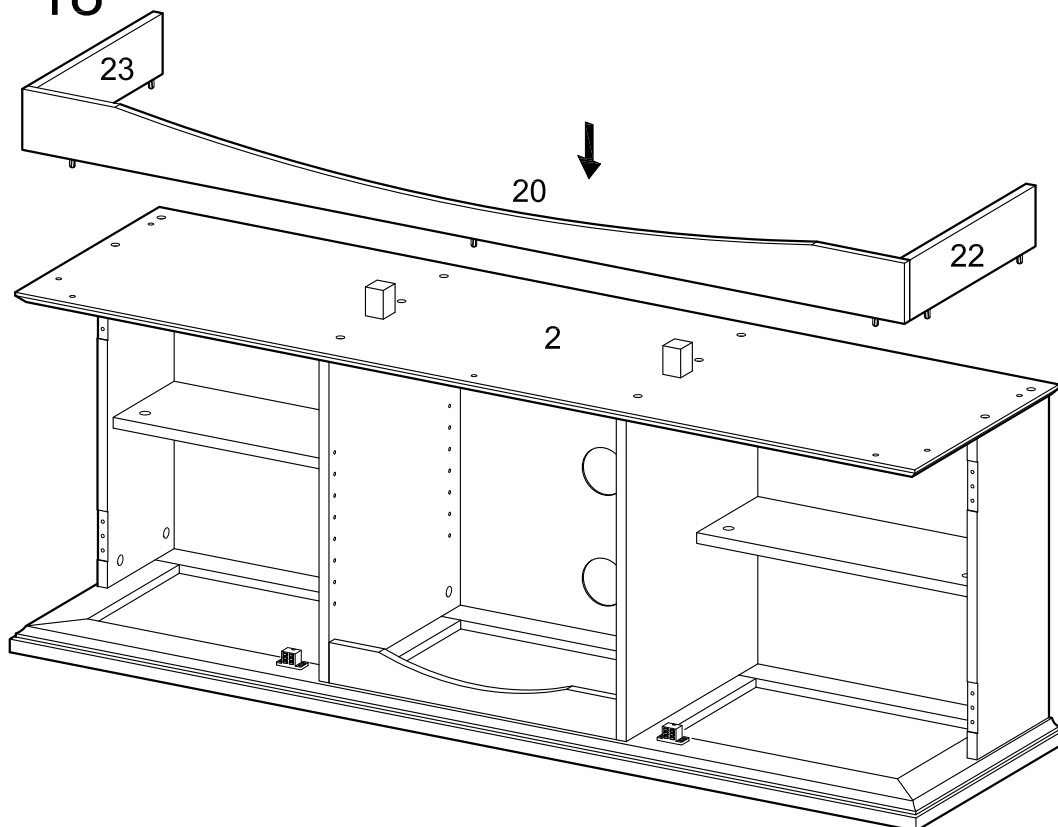

S

R

2

21

21

Attach fell (21) to stand base (2) using large bolts (R) and wrench (S).
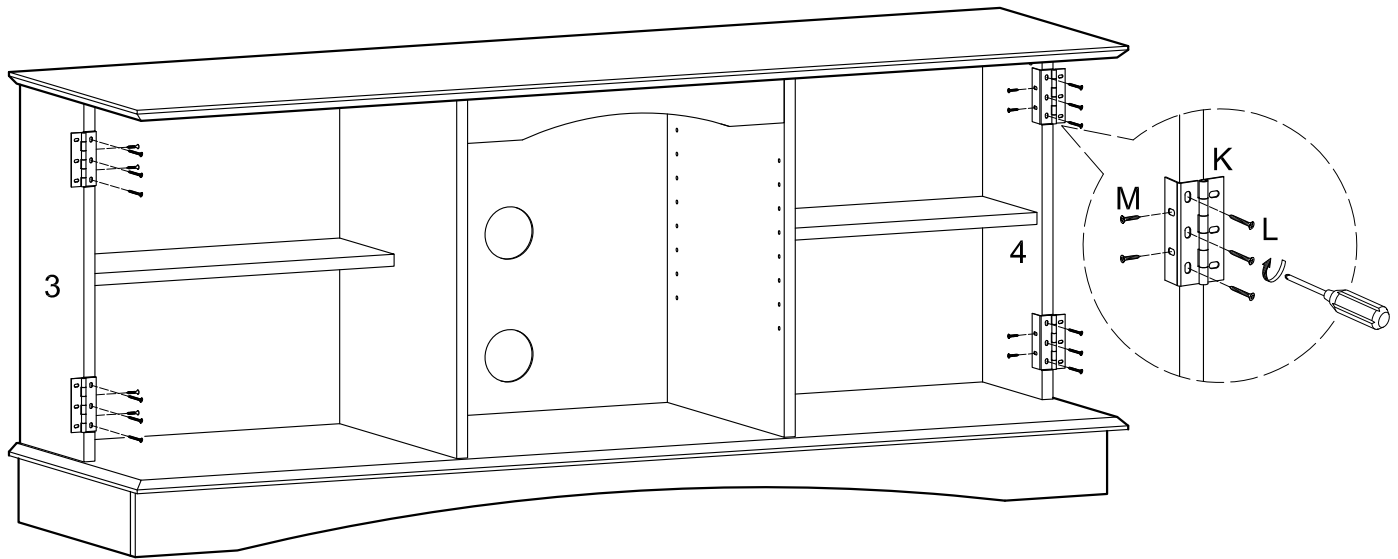
Step 17

S

R

2

Attach stand base (2) to the stand assembly using large bolts (R) and wrench (S).
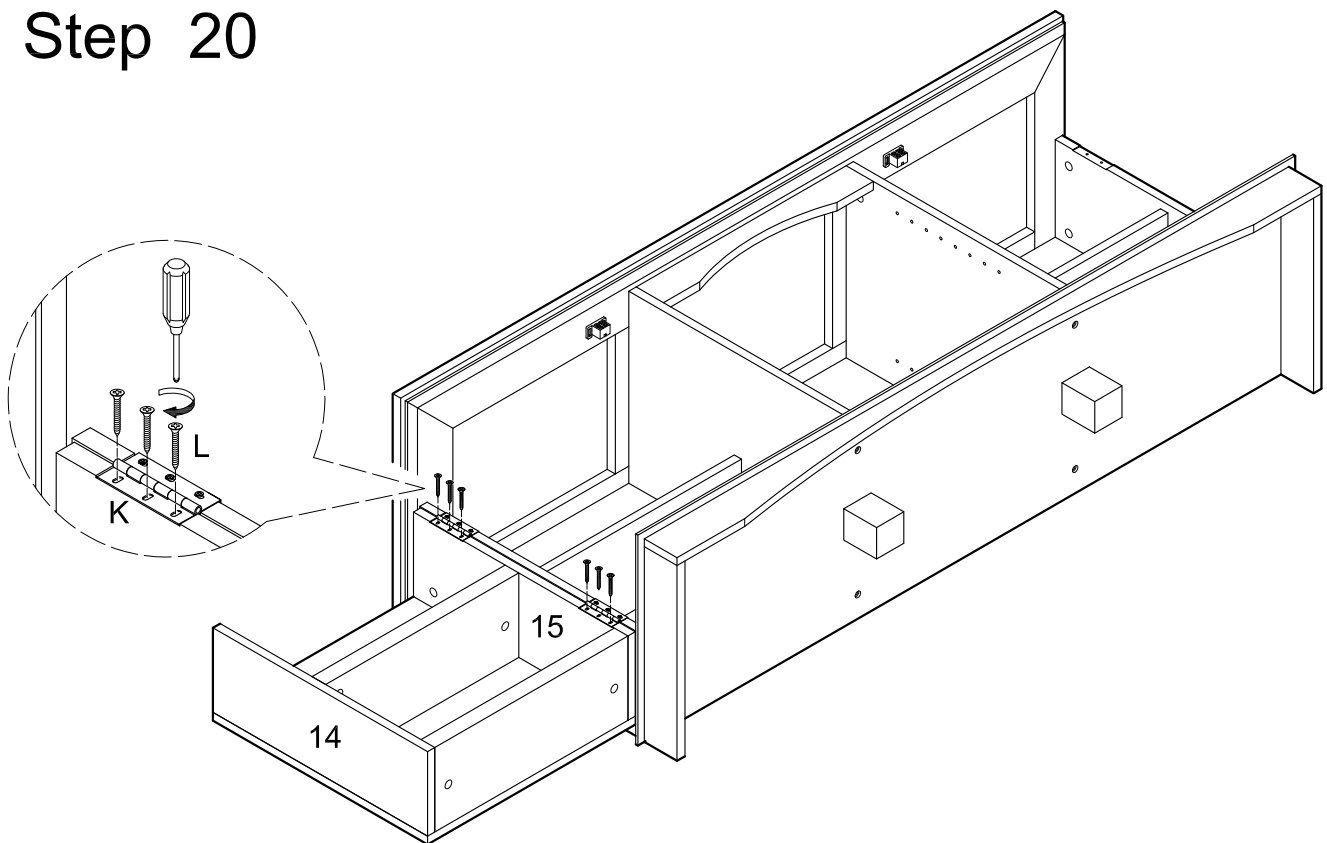
Step 18

23

20

22

2

Attach the slat (20,22,23) assembly to stand base (2) using cam blots and dowels as guides.
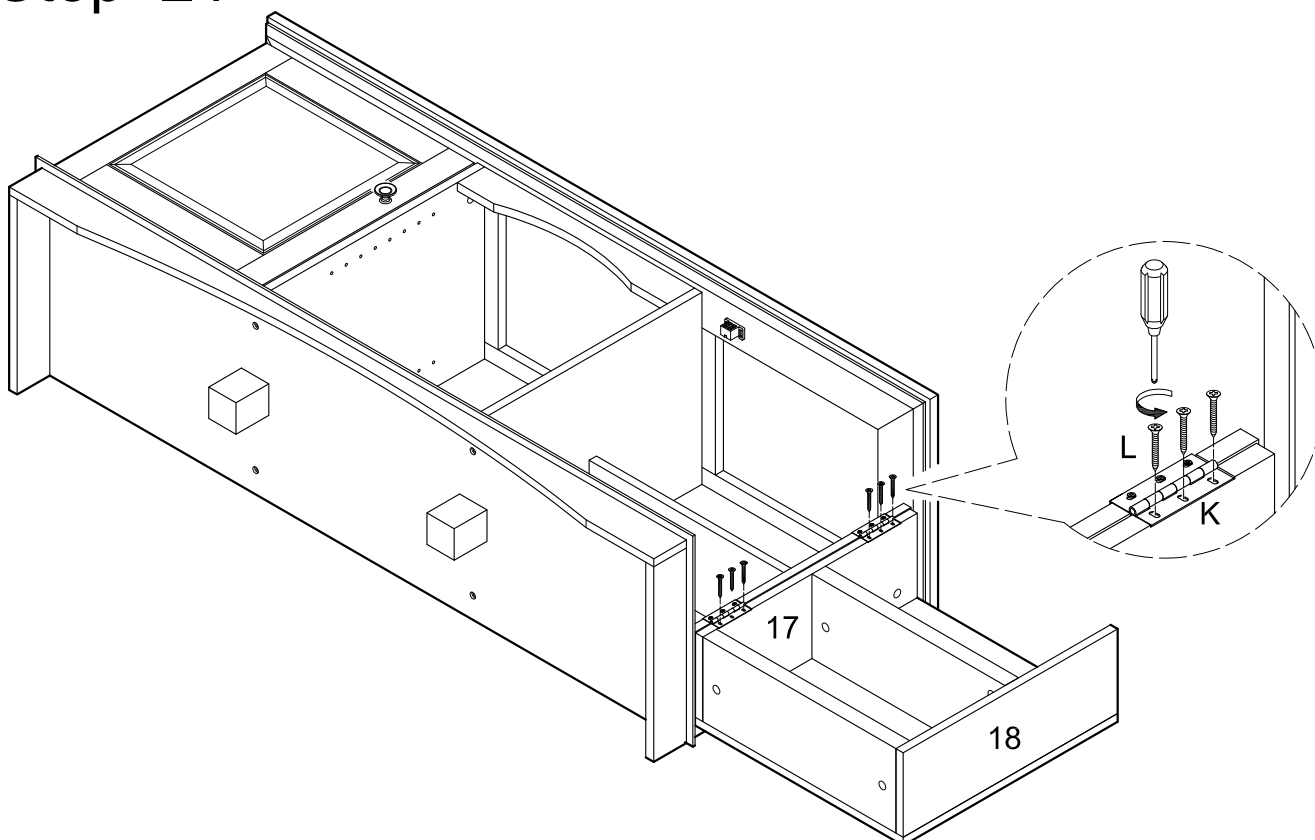
Step 19

Attach door hinges (K) to panels (3,4) using large screws(L) and small screws (M).
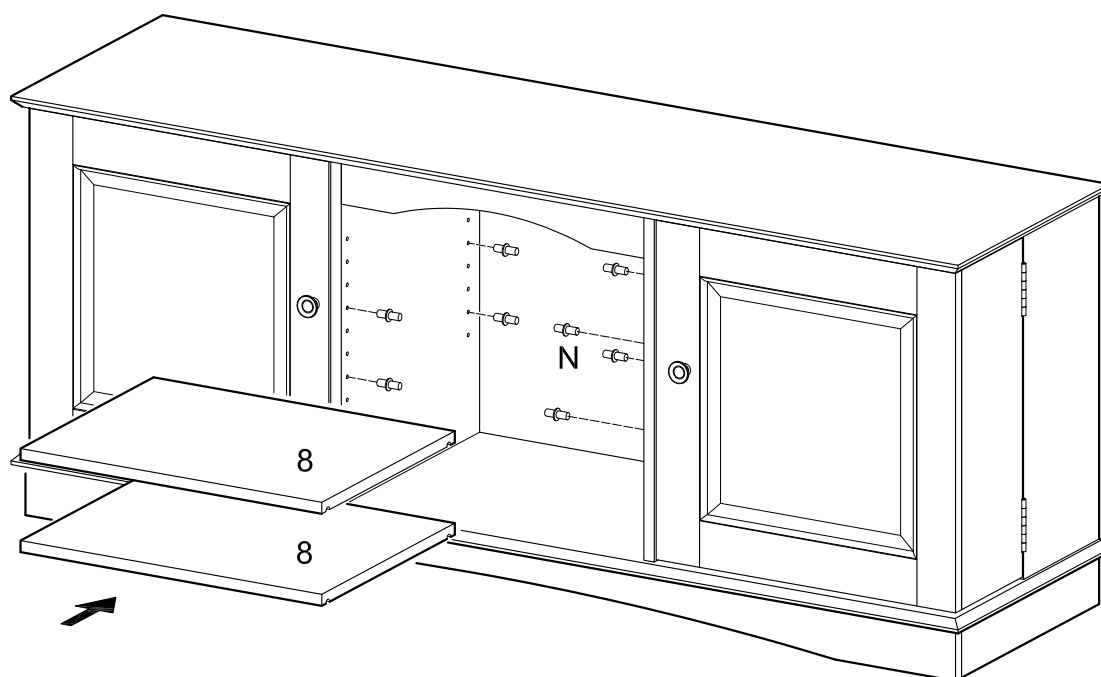
Step 20

Attach the panel (14,15) assembly to the stand assembly at door hinges (K) using large screws (L).
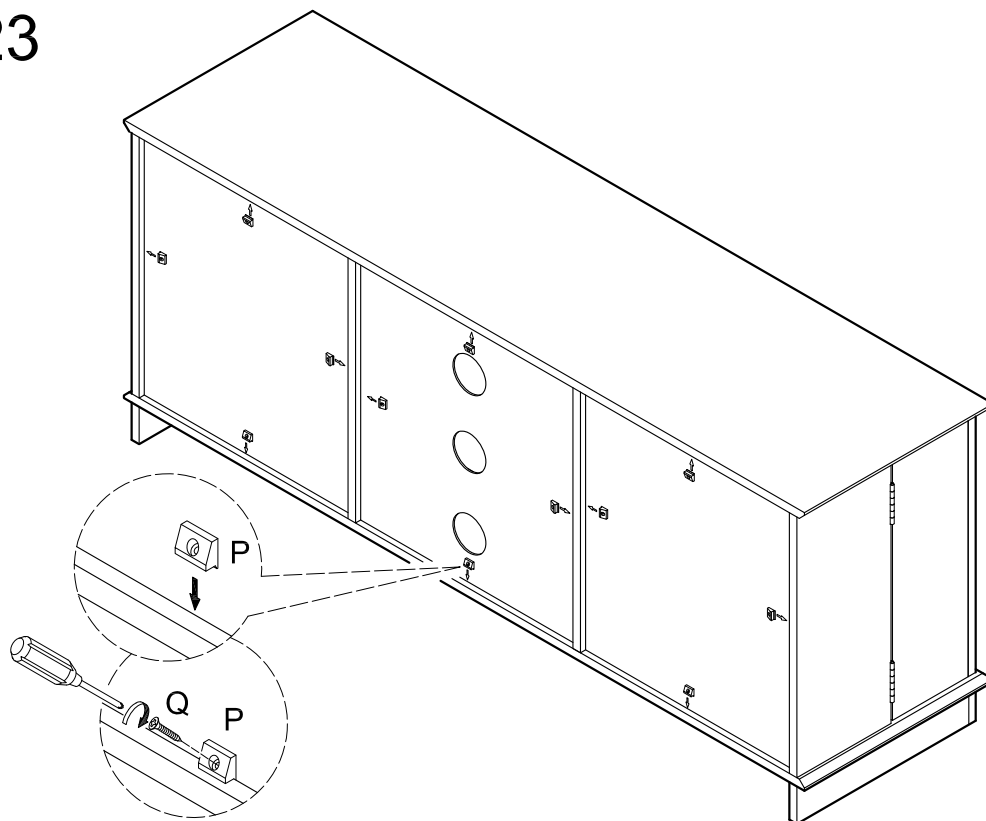
Step 21

Attach the panel (17,18) assembly to the stand assembly at door hinges (K) using large screws (L).
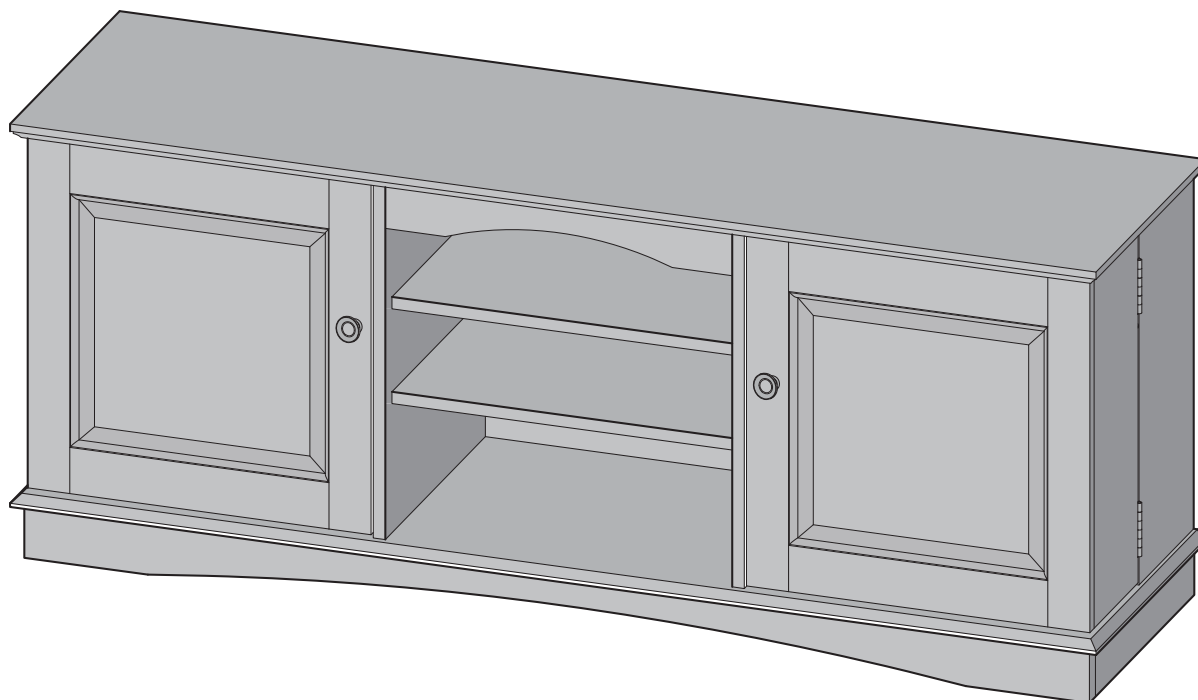
Step 22

Insert shelf support pins (N) into the stand assembly at desired shelf heights. Carefully place shelves (8) onto shelf support pins (N). Note that there will be two shelf support pins (N) on either end of each shelf (8).

Step 23

Secure back panels (10,11) using plastic wedges (P) and large screws (Q).

Step 24

Final Assembly