

ACME

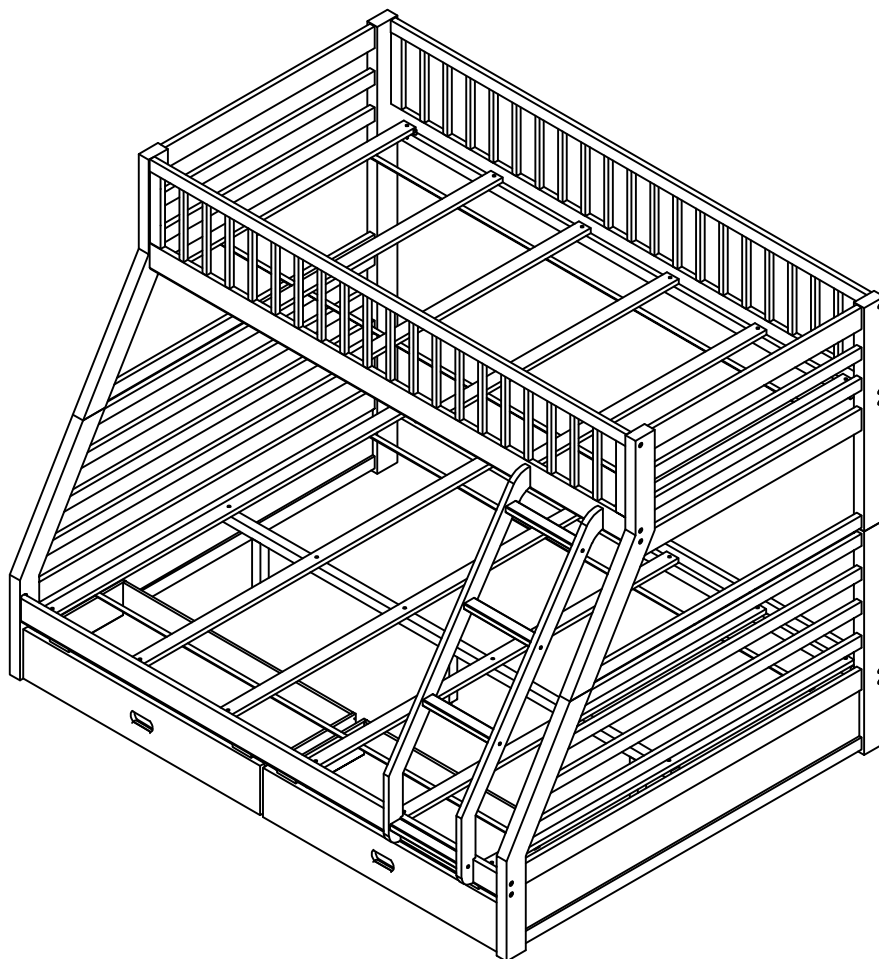
FURNITURE

ASSEMBLY INSTRUCTIONS

Item No: #37425





















*** Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts which may have come loose inside the carton during shipment. Identify and count all parts and compare with parts list below.

*** Assemble product on a flat, soft surface such as a carpet or cloth to prevent scratching the finish. Read all instruction and study the drawings carefully before starting the assembly process.



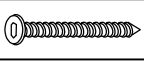


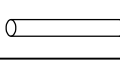
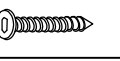



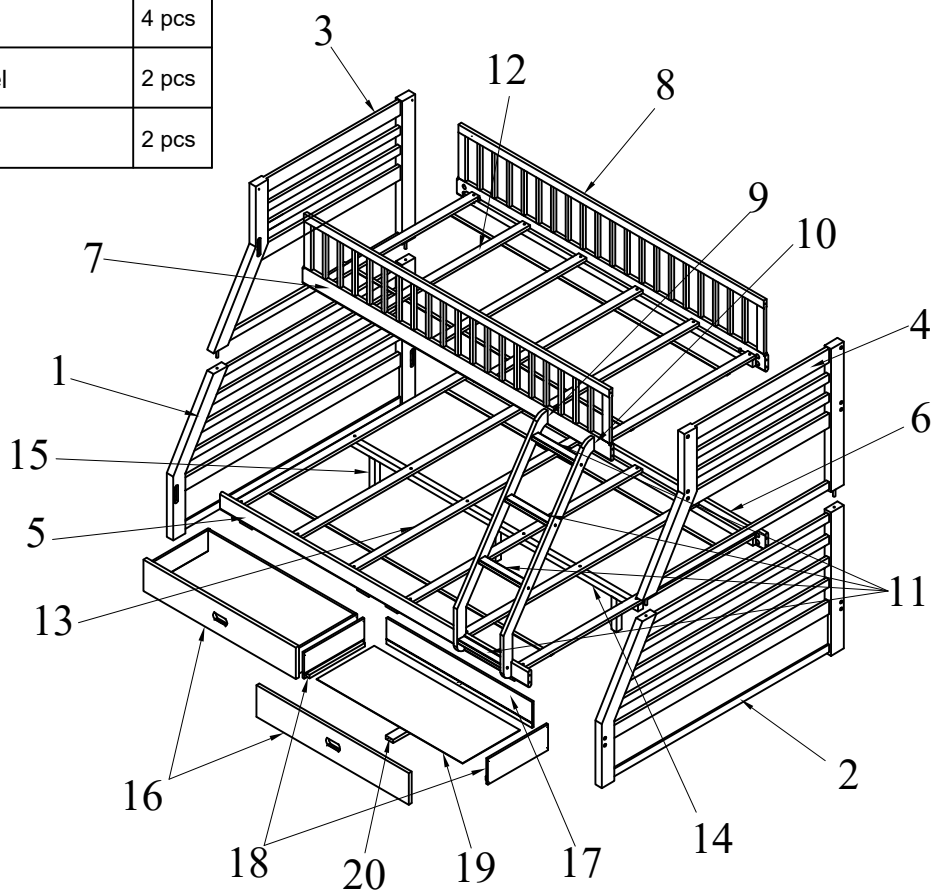
IMPORTANT: Do not tighten bolts completely until all bolt are completely lined up and inserted into holes

PARTS LIST








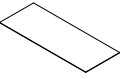



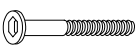



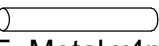




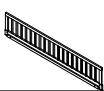
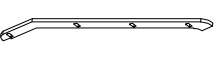


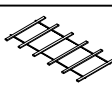
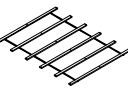
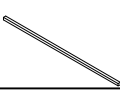

No	DRAGRAM	PART NAME	Q'Ty
1		Lower Headboard (Left Side)	1 pc
2		Lower Headboard (Right Side)	1 pc
3		Upper Headboard (Left Side)	1 pc
4		Upper Headboard (Right Side)	1 pc
5		Lower Front Rail	1 pc
6		Lower Back Rail	1 pc
7		Upper Front Rail	1 pc
8		Upper Back Rail	1 pc
9		Ladder Rail (Left)	1 pc
10		Ladder Rail (Right)	1 pc
11		Ladder Rung	4 pcs
12		Completed Twin slat (6pcs/1set)	1 Set
13		Completed Queen slat (6pcs/1set)	1 Set
14		Center Support slat	1 pc
15		Leg Support slat	3 pcs
16		Front Drawer Panel	2 pcs
17		Back Drawer Panel	2 pcs
18		Side Drawer Panel	4 pcs
19		Bottom Drawer Panel	2 pcs
20		Support Drawer	2 pcs

HARDWARE LIST

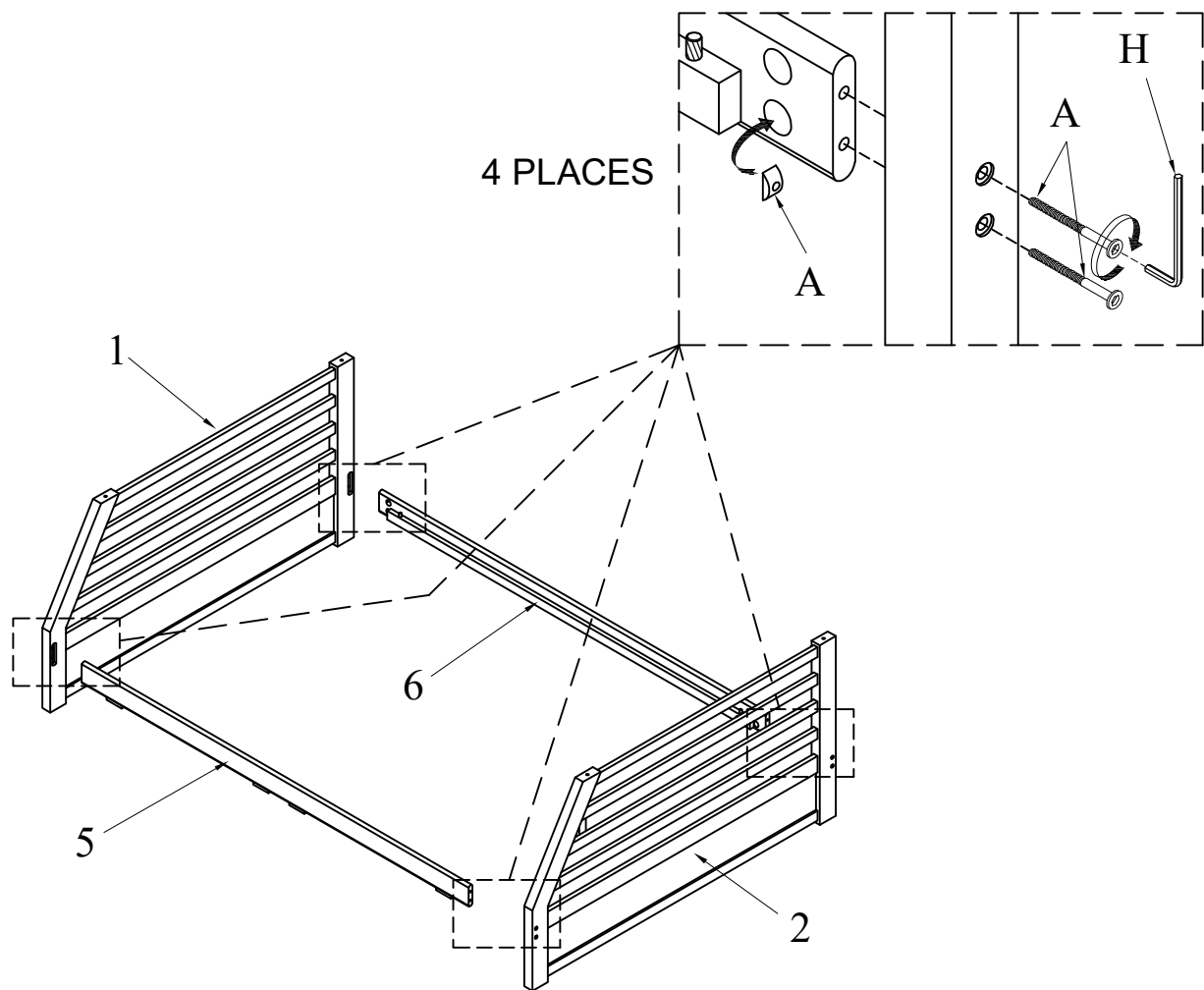
No	DRAGRAM	PART NAME	Q'Ty
A		Bolt: 6.3 * 80 (mm) Half Round Nut	16 pcs
B		Bolt: 6.3 * 35 (mm)	4 pcs
C		Screw: 7 * 80 (mm)	4 pcs
D		Screw: 4 * 30 (mm)	38 pcs
E		Screw: 4 * 25 (mm)	16 pcs
F		Metal: 9 * 90 (mm)	4 pcs
G		Bolt: 7* 50 (mm)	8 pcs
H		Allen Key	1 Pc



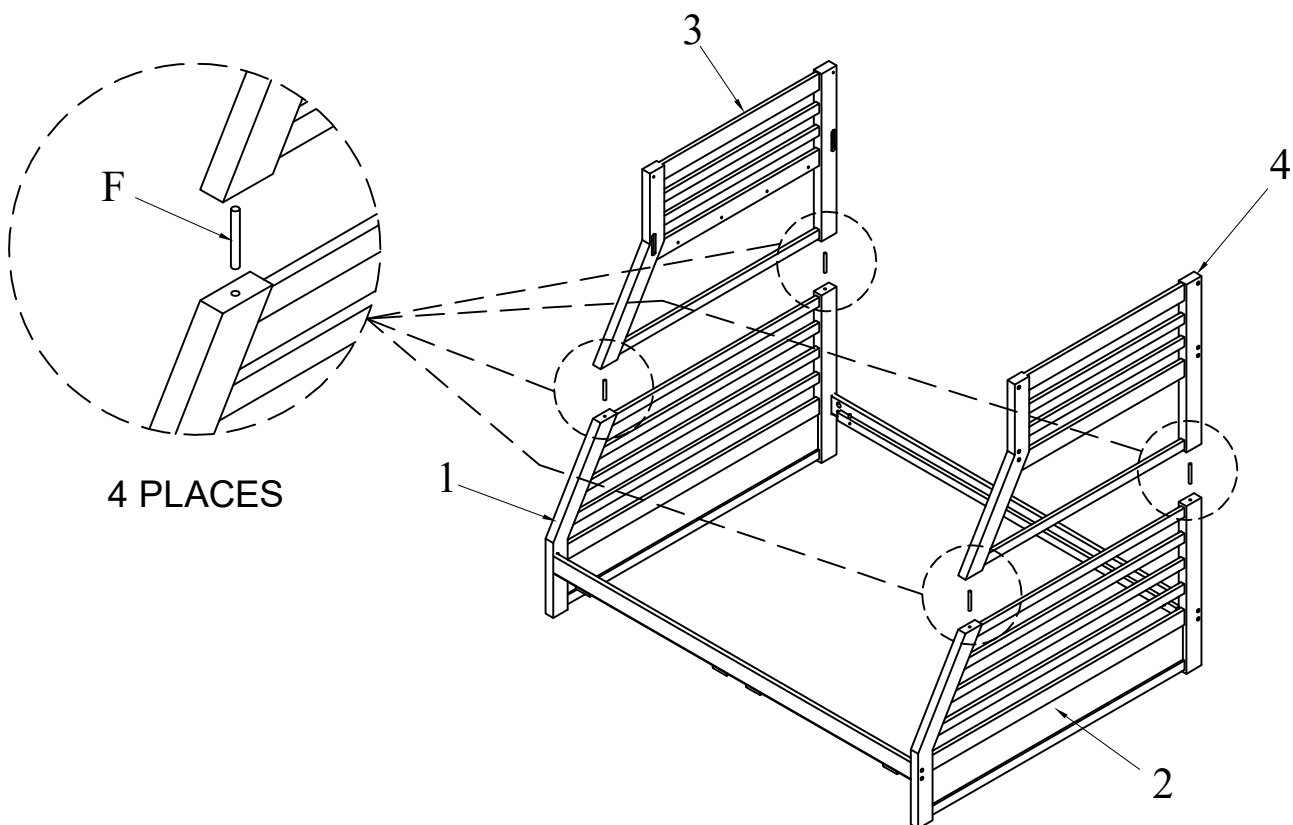
#37425 is packed in 2 cases

Carton	Disignation	Part	Hardware
Item: #37425HF	Lower Headboard (Left Side) x 1pc	#1 	
	Lower Headboard (Right Side) x 1pc	#2 	
	Upper Headboard (Left Side) x 1pc	#3 	
	Upper Headboard (Right Side)x 1pc	#4 	
	Front Drawer Panel x 2pcs	#16 	
	Back Drawer Panel x 2pcs	#17 	
	Side Drawer Panel x 4pcs	#18 	
	Bottom Drawer Panel x 2pcs	#19 	
	Support Drawer x 2pcs	#20 	
Item: #37426R	Lower Front Rail x 1pc	#5 	 A: Bolt x16pcs Half Round Nut x16pcs  B: Bolt x 4pcs  C: Screw 30 x4pcs  D: Screw 25 x38pcs  E: Screw x16pcs  F: Metal x4pcs  G: Bolt x 8pcs  H: Allen Key x1pc
	Lower Back Rail x 1pc	#6 	
	Upper Front Rail x 1pc	#7 	
	Upper Back Rail x 1pc	#8 	
	Ladder Rail (Left) x 1pc	#9 	
	Ladder Rail (Right) x 1pc	#10 	
	Ladder Rung x 4pcs	#11 	
	Completed Twin slat x 6pcs	#12 	
	Completed Queen slat x 6pcs	#13 	
	Center Support slat x 1pc	#14 	
	Leg Support slat x 3pc	#15 	

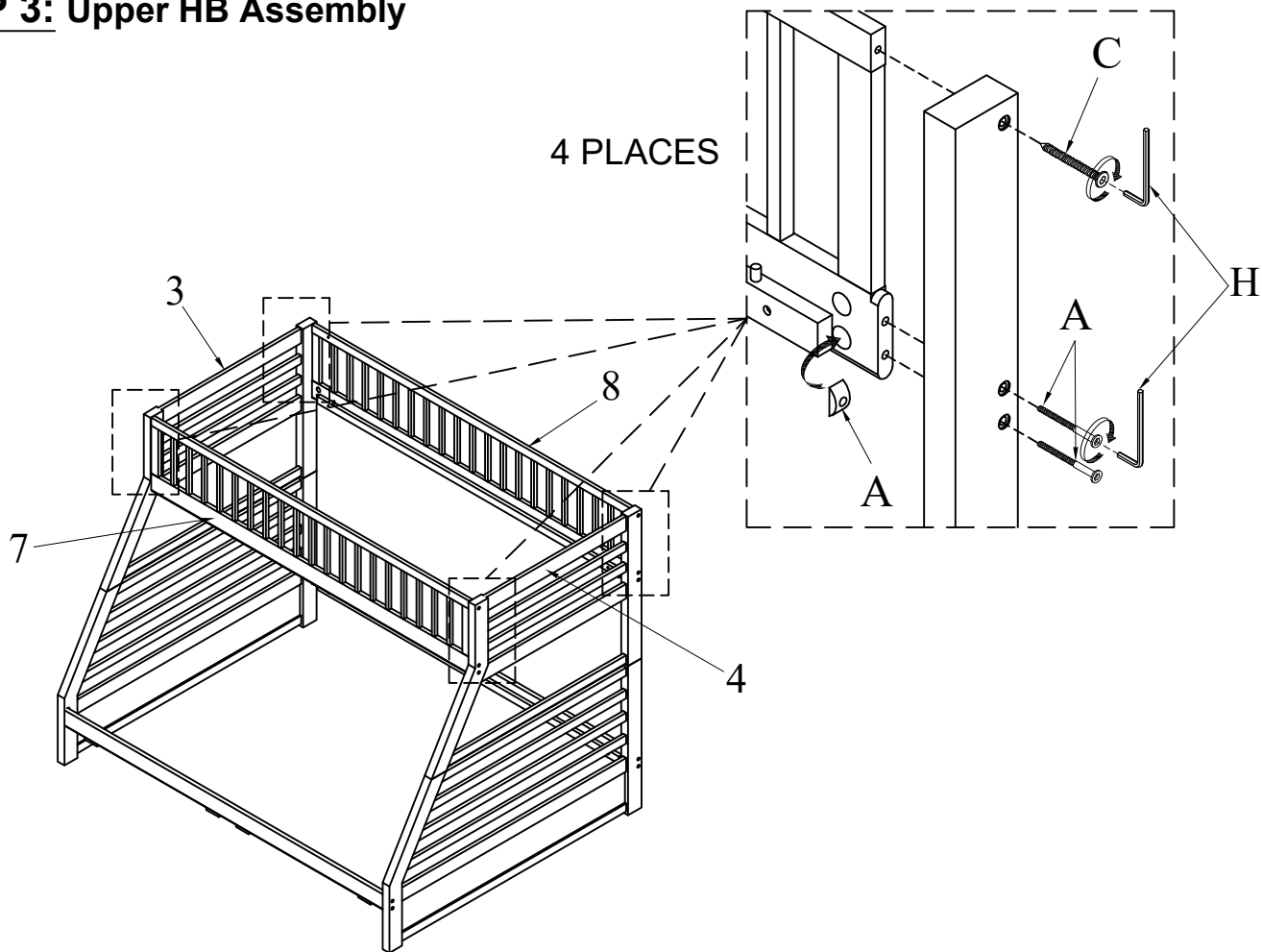
STEP 1: Lower HB Assembly



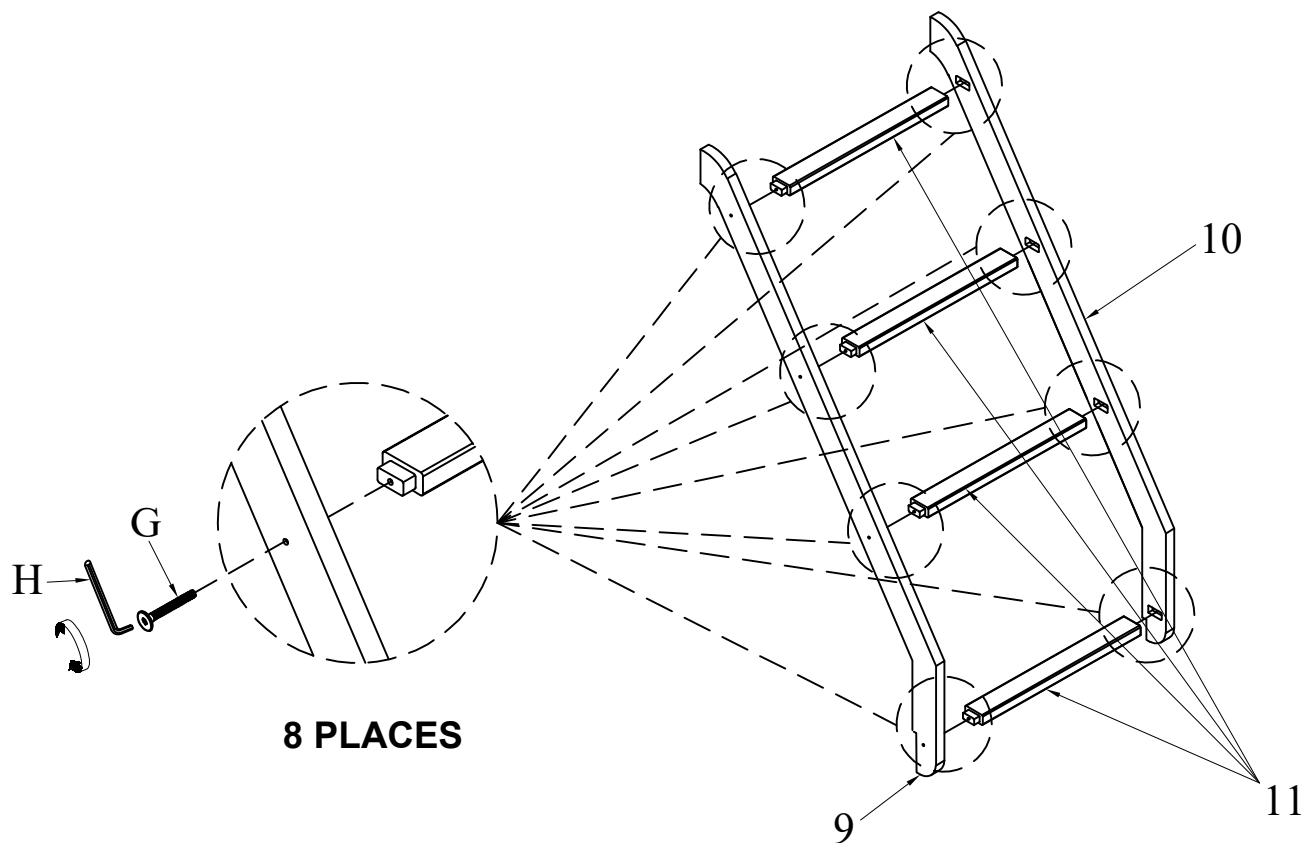
STEP 2: Upper & Lower HB Assembly



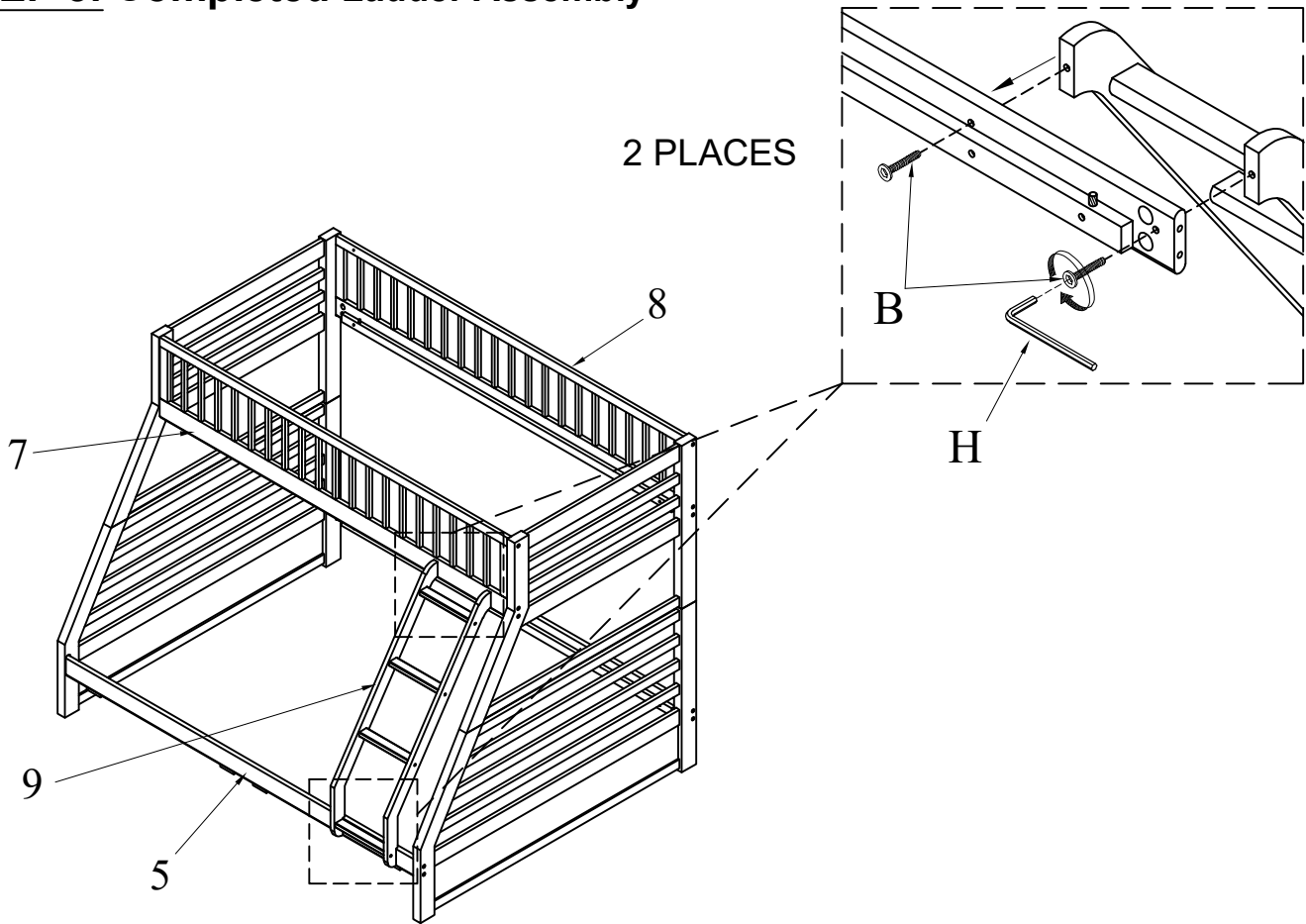
STEP 3: Upper HB Assembly



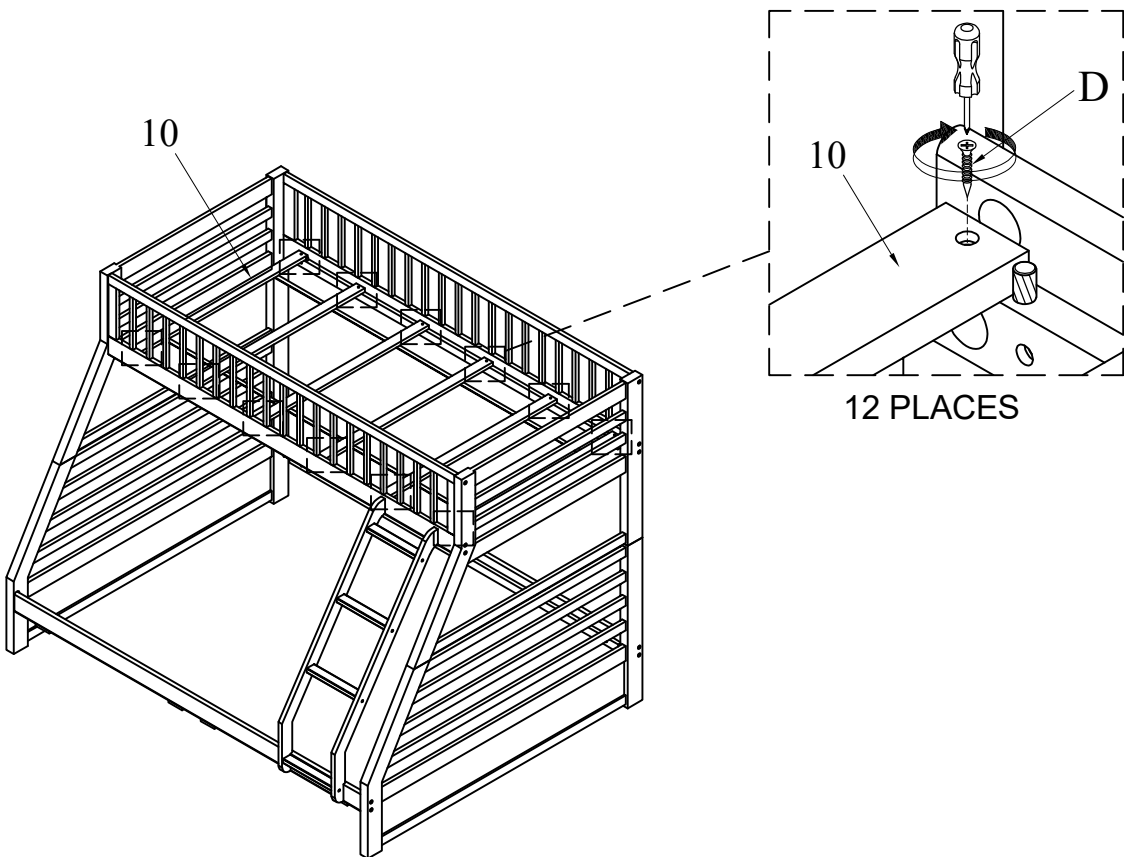
STEP 4: Ladder Assembly



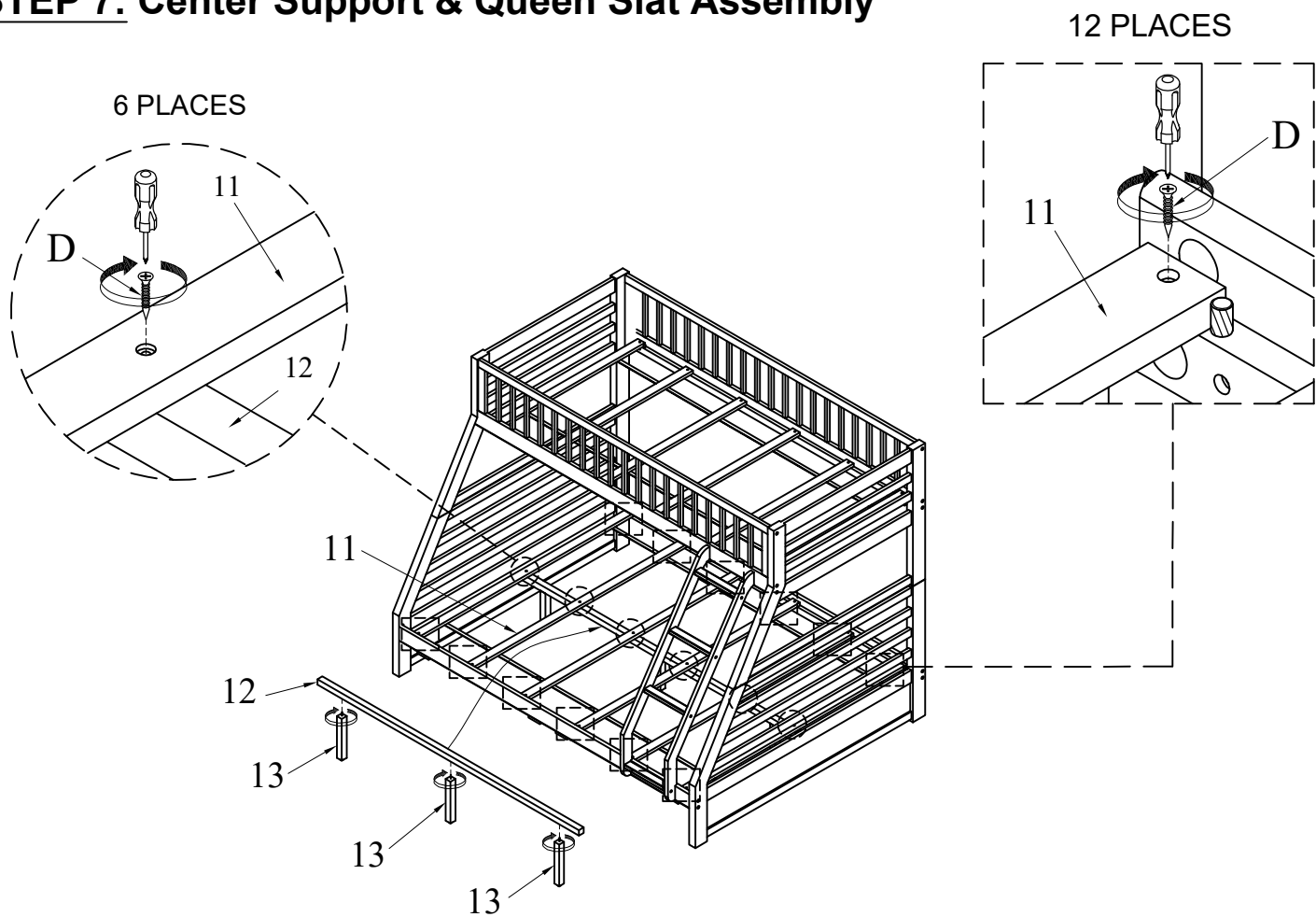
STEP 5: Completed Ladder Assembly



STEP 6: Completed Twin Slat Assembly

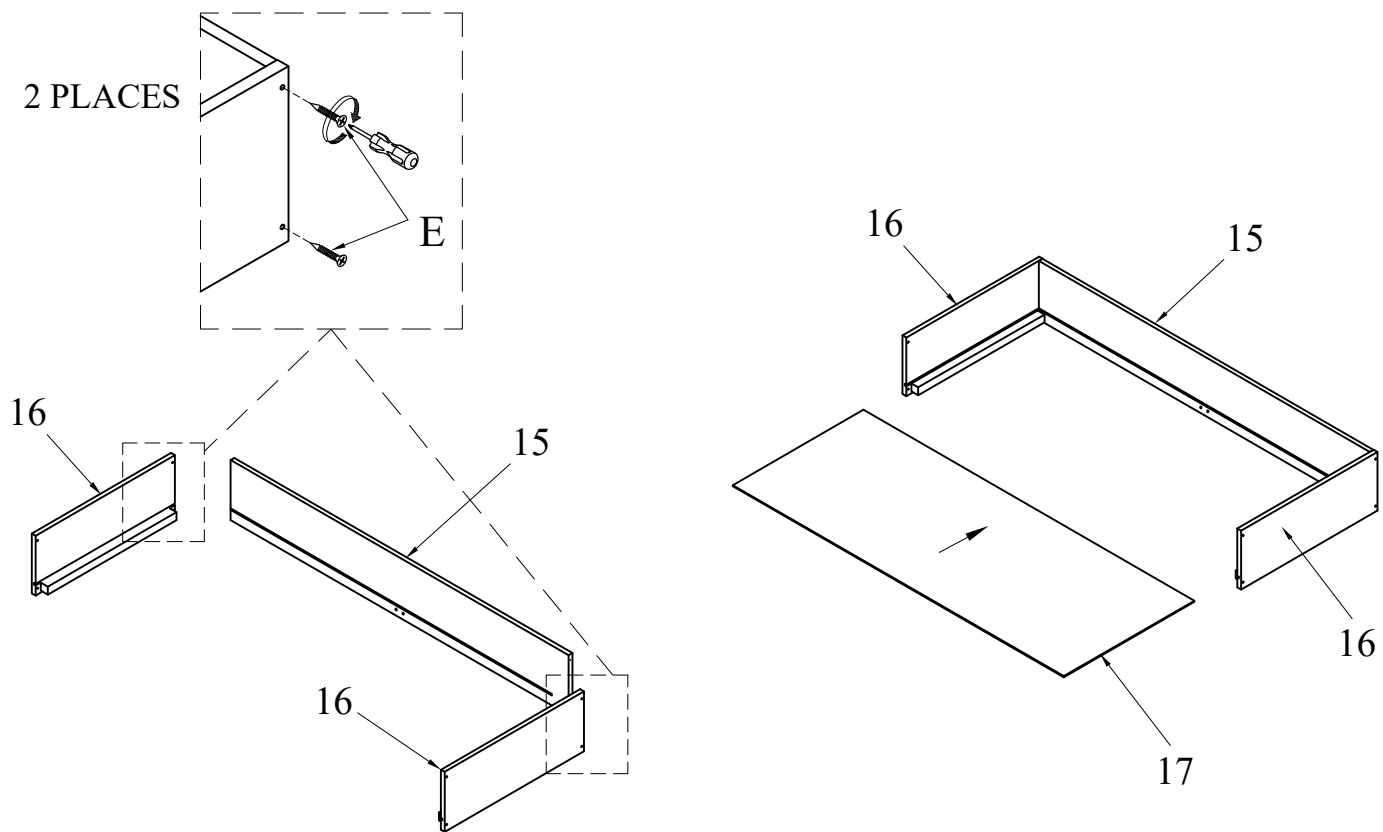


STEP 7: Center Support & Queen Slat Assembly

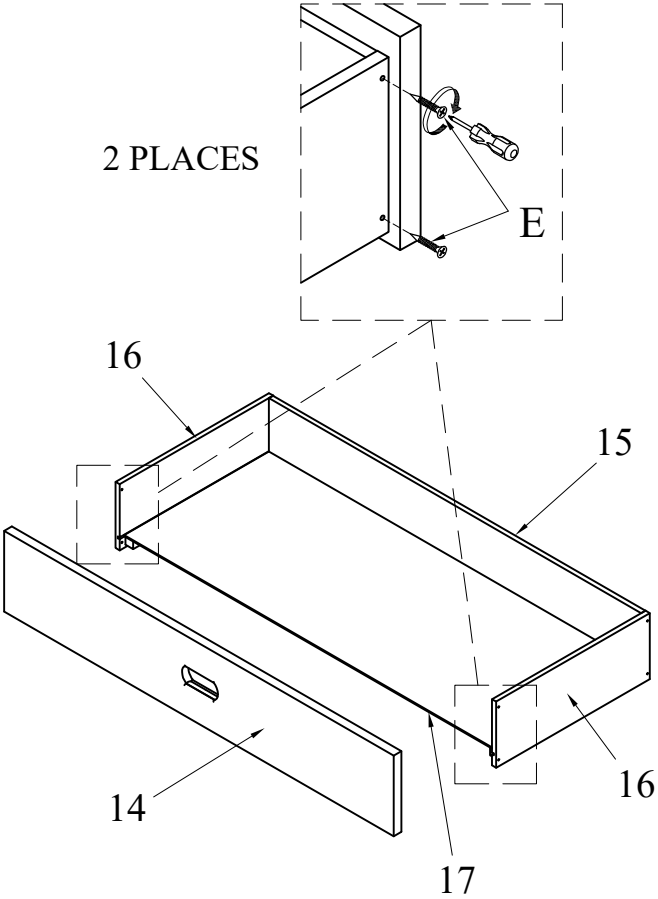


STEP 8: Drawer Assembly

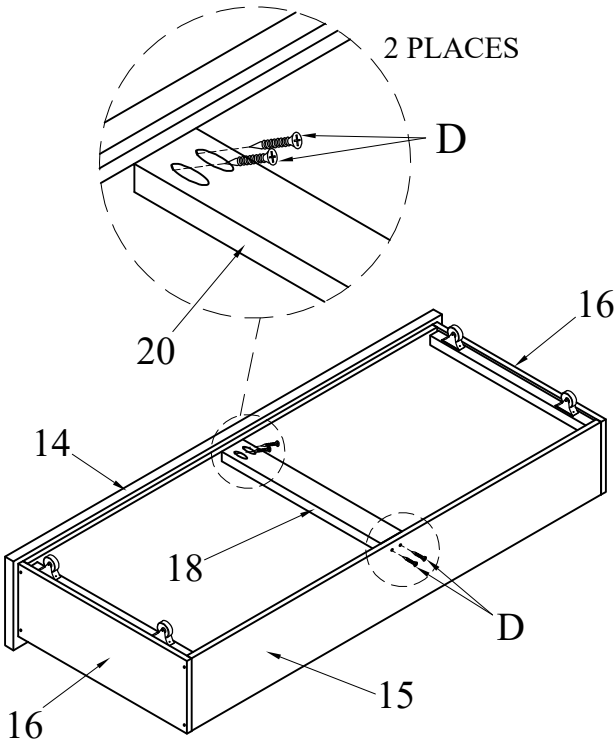
STEP 9: Drawer Assembly



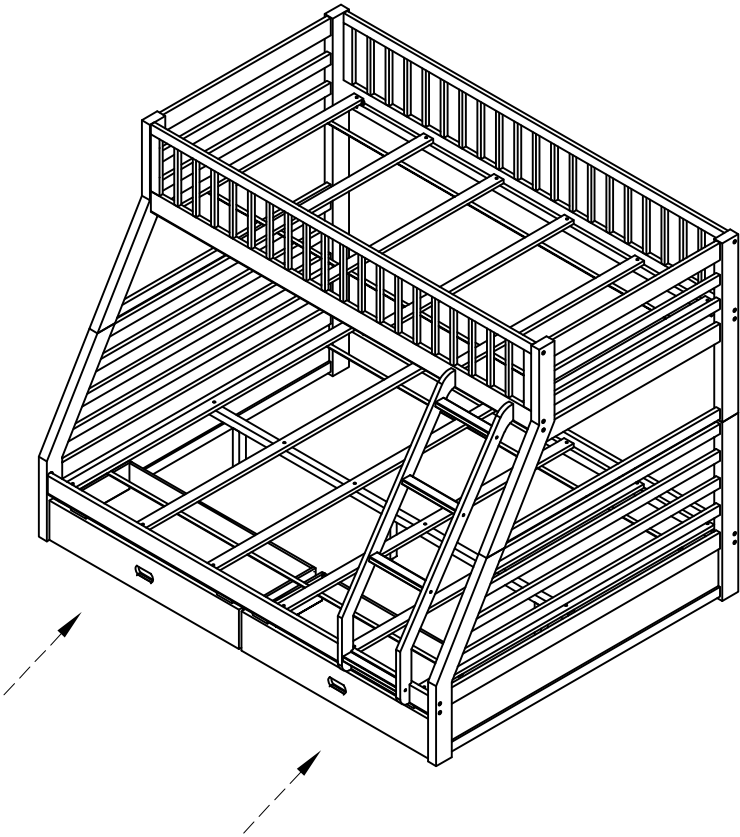
STEP 10: Drawer Assembly

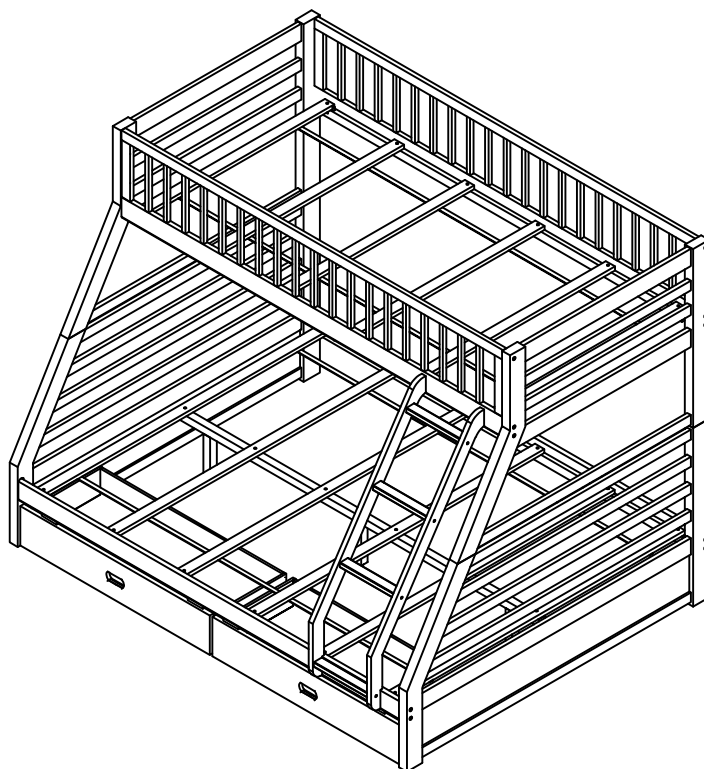


STEP 11: Drawer Assembly



STEP 12:





ASSEMBLY IS COMPLETED

WARNING !!!

To help prevent serious or fatal injuries from entrapment or falls:

1. Follow the information on the warning label appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
2. Always use the recommended size mattress or mattress support, or both, to help prevent the like hood of entrapment or falls. Use only a mattress which is 80" long and 39" wide for twin X-Long, which is 80" long and 61" wide for queen size.
3. Ensure thickness of upper mattress does not exceed 6" and top surface of mattress is at least 5" below the upper edge of guardrails.
4. Do not allow children under 6 years to use the upper bunk.
5. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
6. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
7. Always use ladder for entering and leaving upper bunk.
8. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
9. Use of a night-light may provide added safety precaution for a child using the upper bunk.
10. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
11. The use of water or sleep flotation mattresses is prohibited.

STRANGULATION HAZARD:

12. Never attach or hang items to any part of the bunk bed that are not designed for use with the bed, for example, but not limited to, hooks, belts and jump ropes.
13. Prohibit more than one person on upper bunk.
14. Maximum total weight not to exceed-150 lbs on the upper bunk, and maximum 200 lbs on lower bunk.
15. Keep these instructions for future reference.