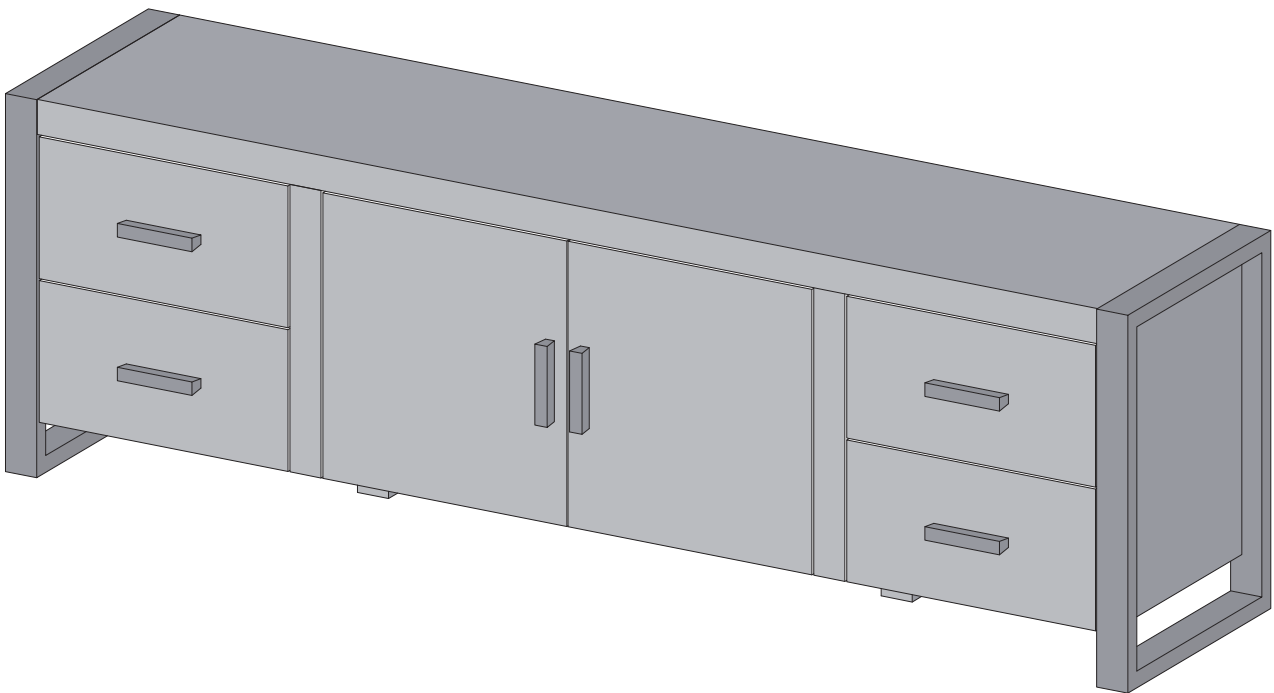




Item # :W70UBC22
Assembly Instructions

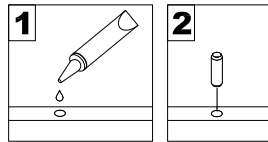


*Please visit our website for the most current instructions, assembly tips, report damage, or request parts. **www.walkeredison.com***

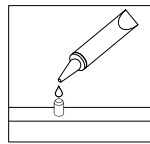
Revised 03/2017

General Assembly Guidelines

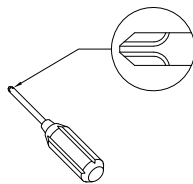
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



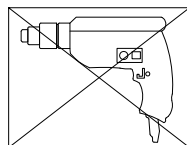
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



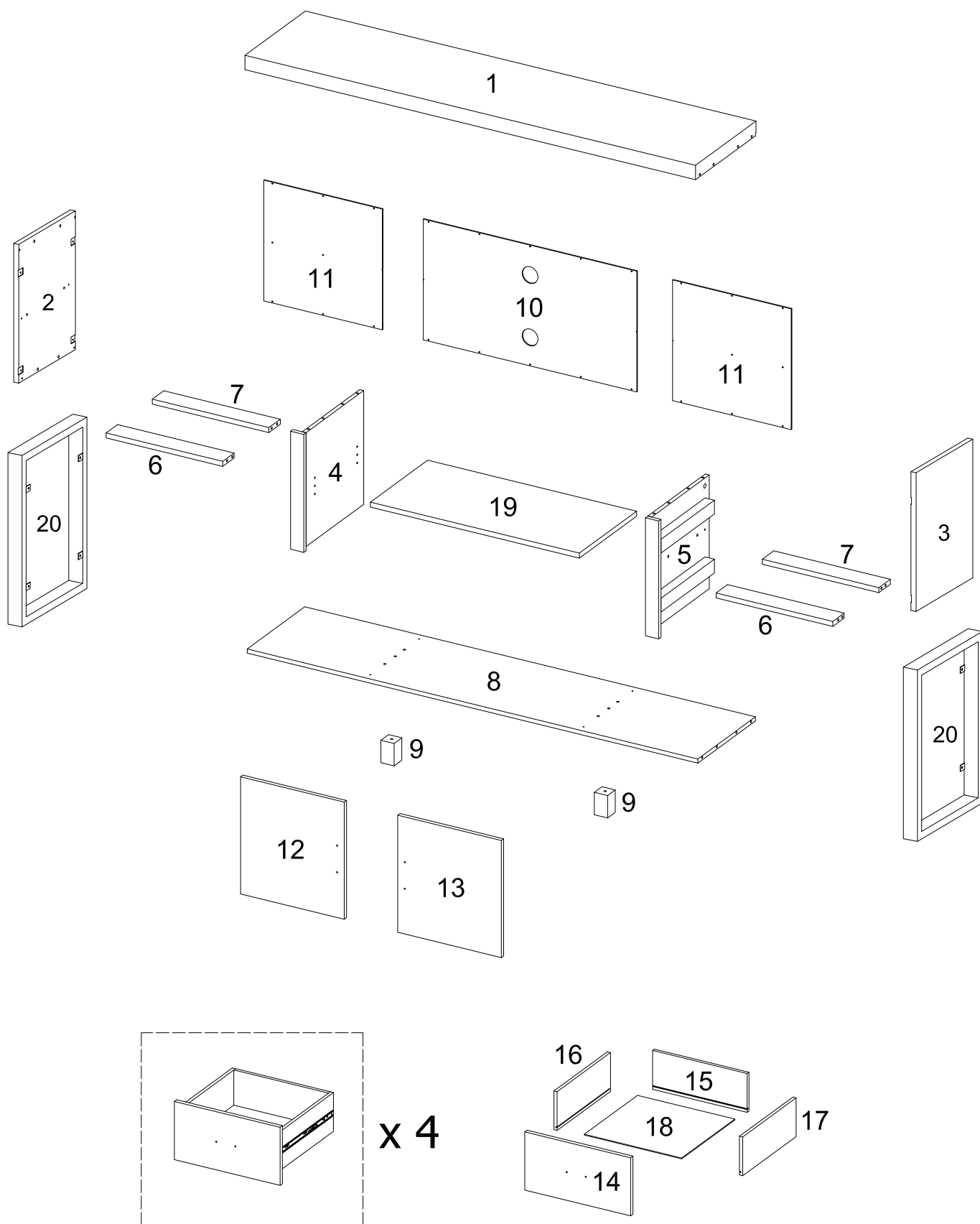
- VI. A Phillips head screwdriver is required for the assembly of this product .




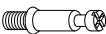



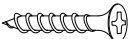











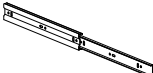
- VII. Power tools should not be used to assemble this product .



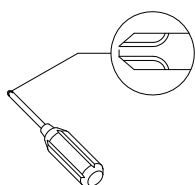
Parts List



Hardware List

A		Ø8x30mm	Wooden dowel	24 pcs
B		Ø6x35mm	Cam bolt	36 pcs
C		Ø15x12mm	Cam lock	20 pcs
D		Ø15x9.5mm	Cam lock	16 pcs
E		Ø7x3x12mm	Screw	28 pcs
F		Ø8x4x32mm	Screw	16 pcs
G			Handle	6 pcs
H		Ø4x22mm	Bolt	12 pcs
J			Hinge	4 pcs
K		Ø3.5x15mm	Screw	16 pcs
L		Ø8x5x16mm	Shelf support pin	4 pcs
M		Ø6x50mm	Bolt	6 pcs
N		M4mm	Wrench	1 pc
P		Ø30mm	Sticker	36 pcs
Q			Glue tube	2 pcs
R		Ø6x12mm	Bolt	8 pcs
S		Ø3x12mm	Screw	48 pcs
T			Keyboard tray slider	8 sets

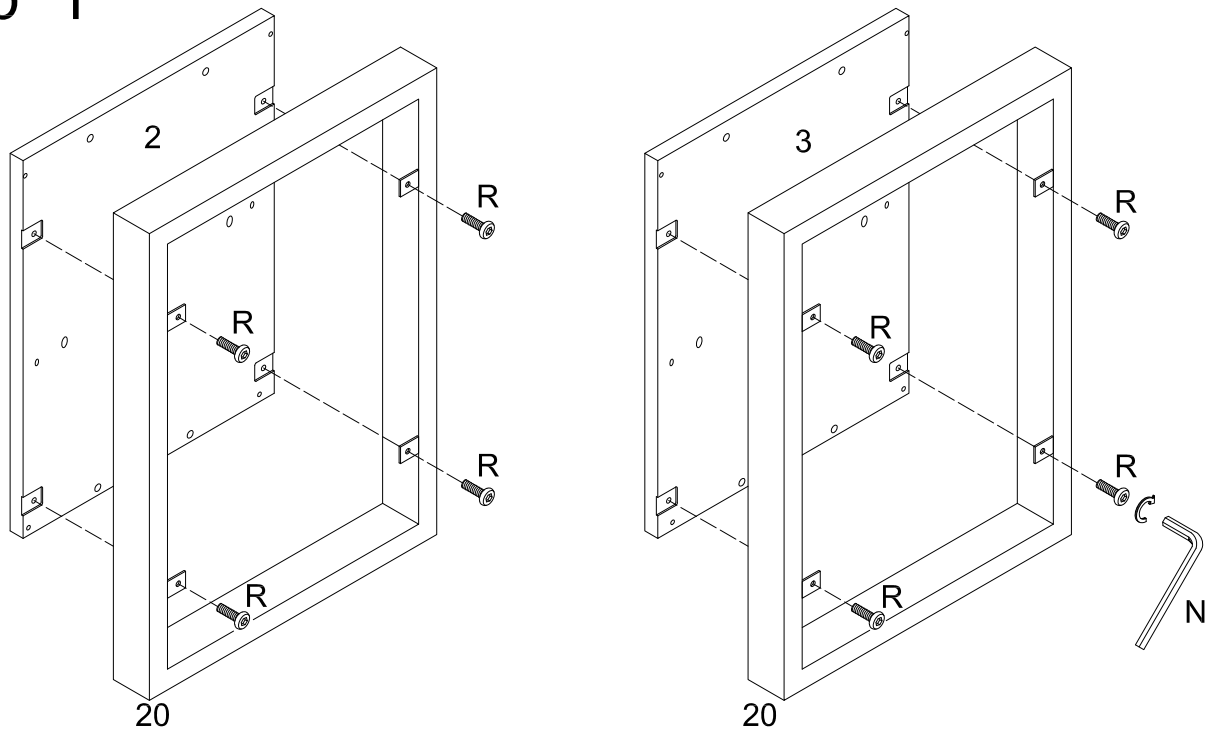
* Note: This piece comes preassembled for shipping purposes and must be disassembled to complete the TV Stand assembly.



Philips head screwdriver required for assembly
(not included)

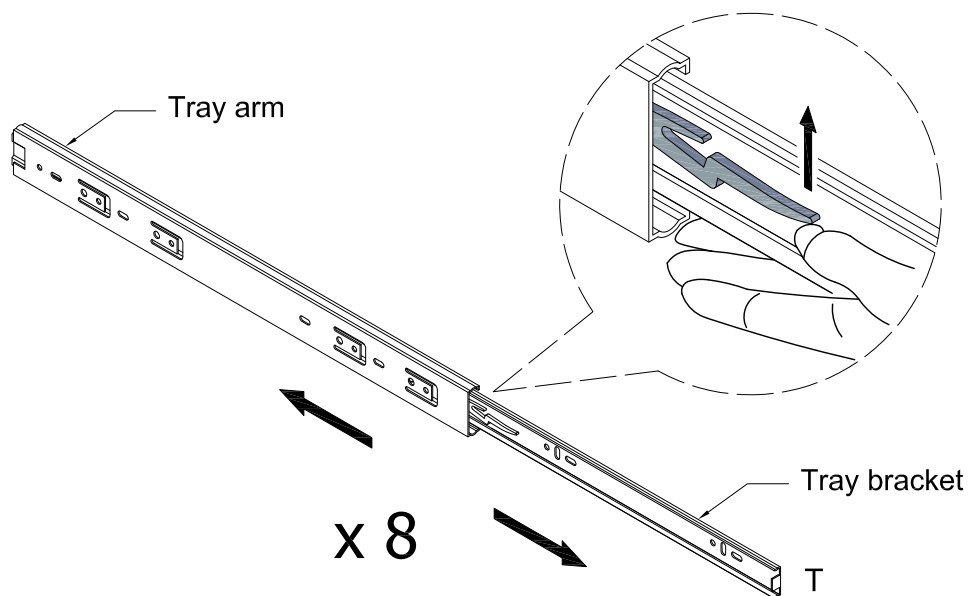
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



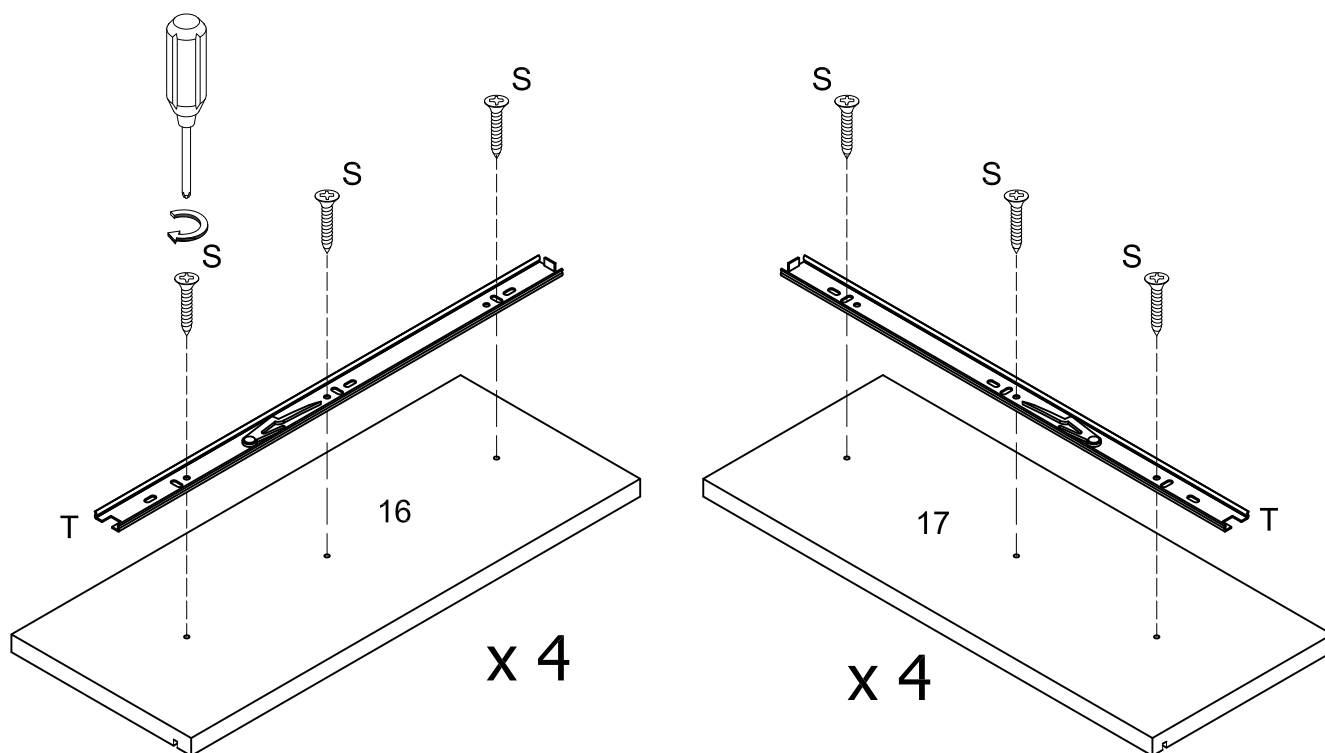
Use wrench (N), bolt (R) to secure the side frame (20) to the side panel (2,3).

Step 2



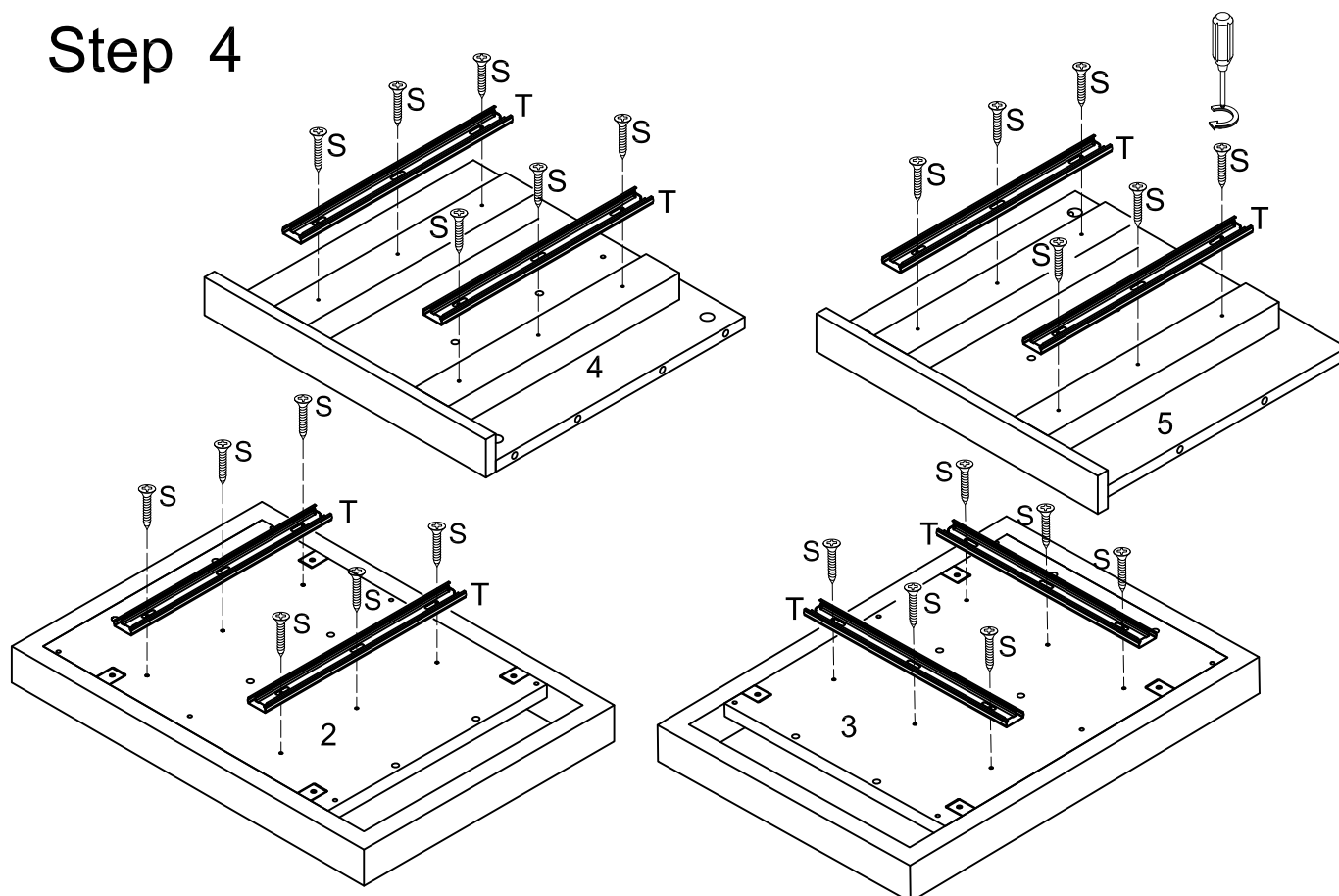
Disassemble keyboard tray slider (T) by sliding the tray arm and tray bracket apart. Depress the small lever of the tray bracket and carefully pull the two pieces apart. Repeat this process for both keyboard tray sliders (T).

Step 3



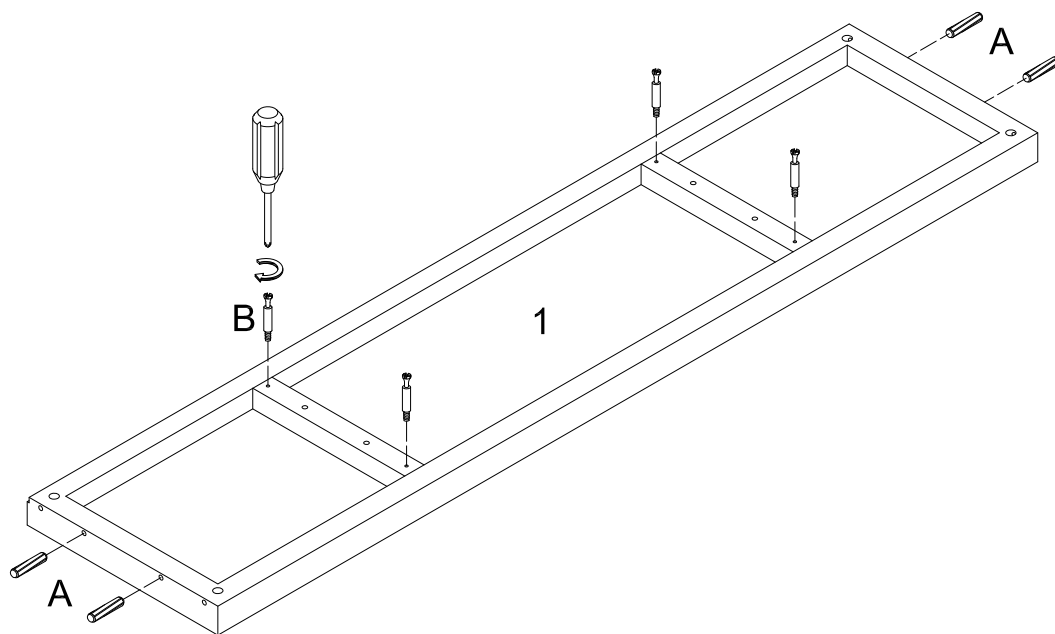
Secure screw (S) to the tray bracket of keyboard tray slider (T) to the drawer side panel (16,17).

Step 4



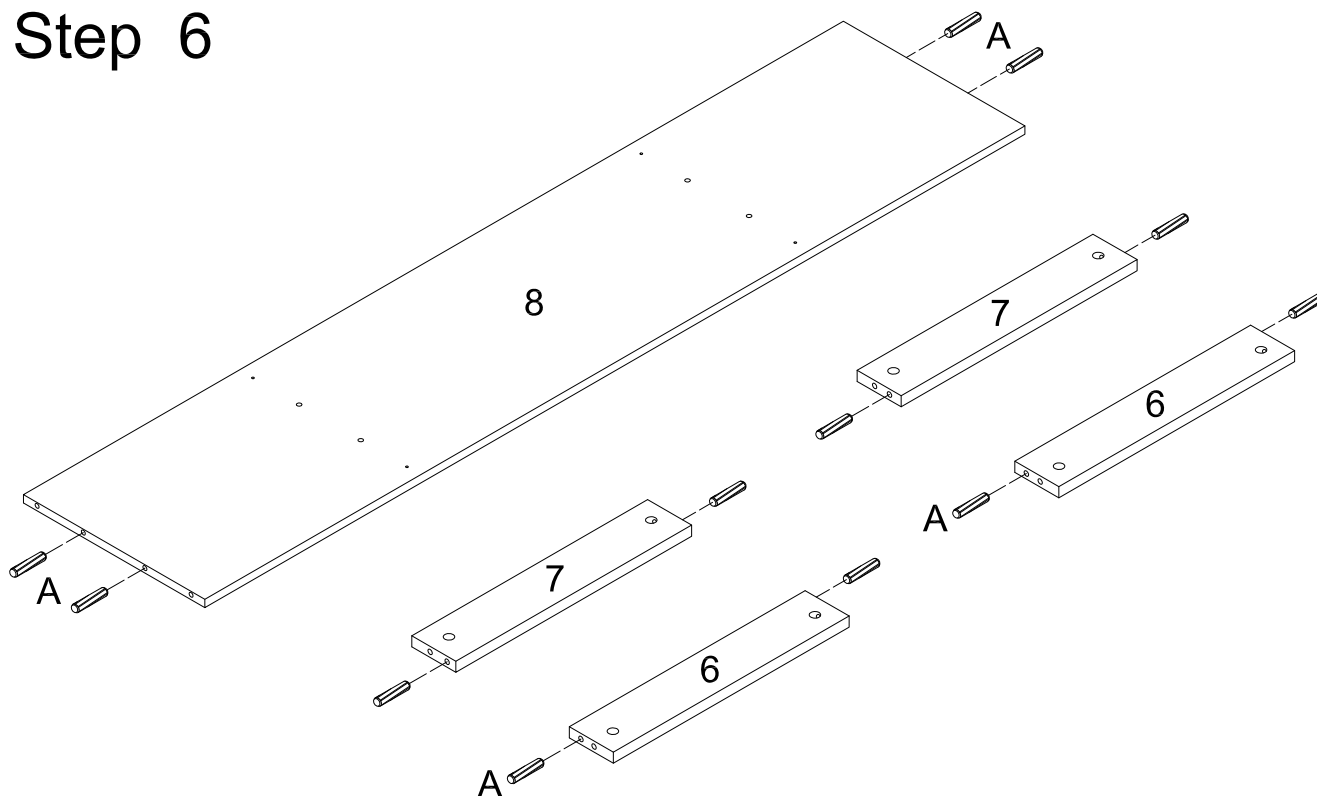
Secure screw (S) to the tray arm of keyboard tray slider (T) to the side panel (2,3) and middle side panel (4,5).

Step 5



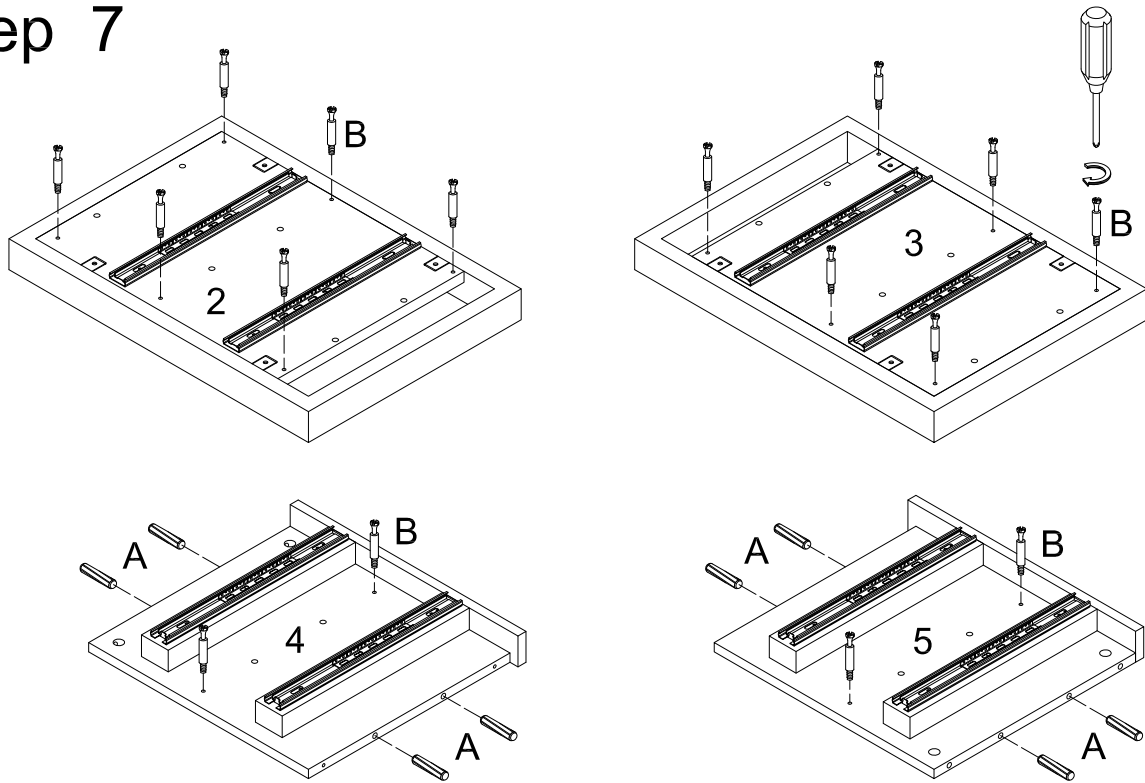
Secure cam bolts (B) and insert wooden dowels (A) into top panel (1).

Step 6



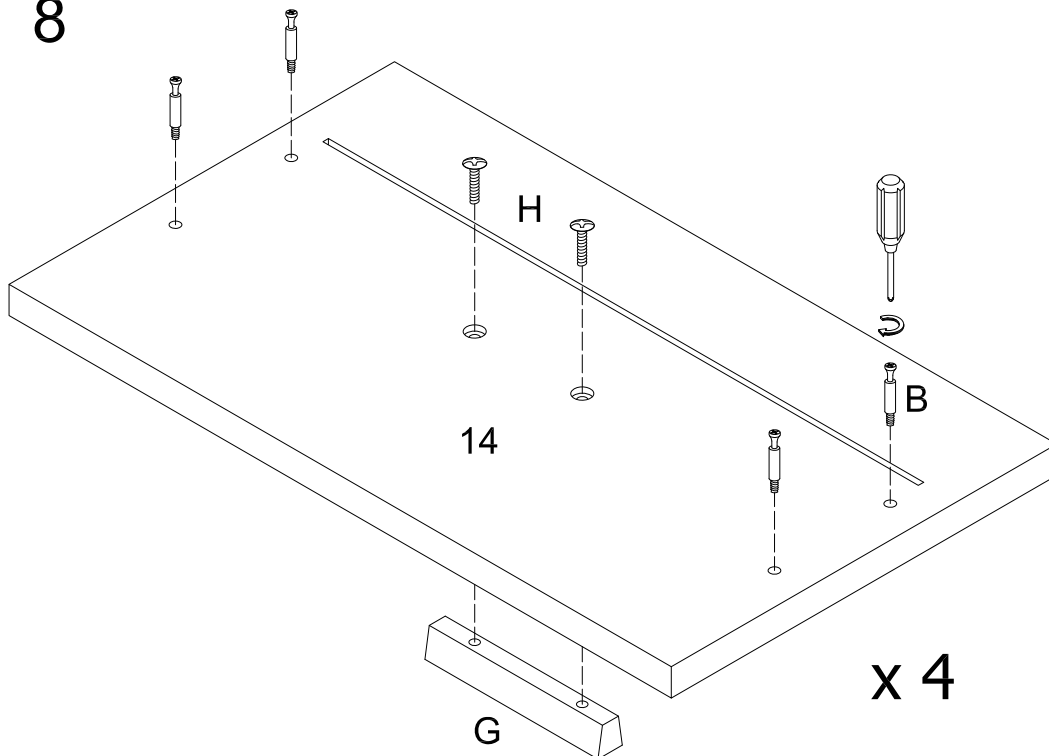
Insert wooden dowels (A) into bottom panel (8) and support bars (6,7).

Step 7



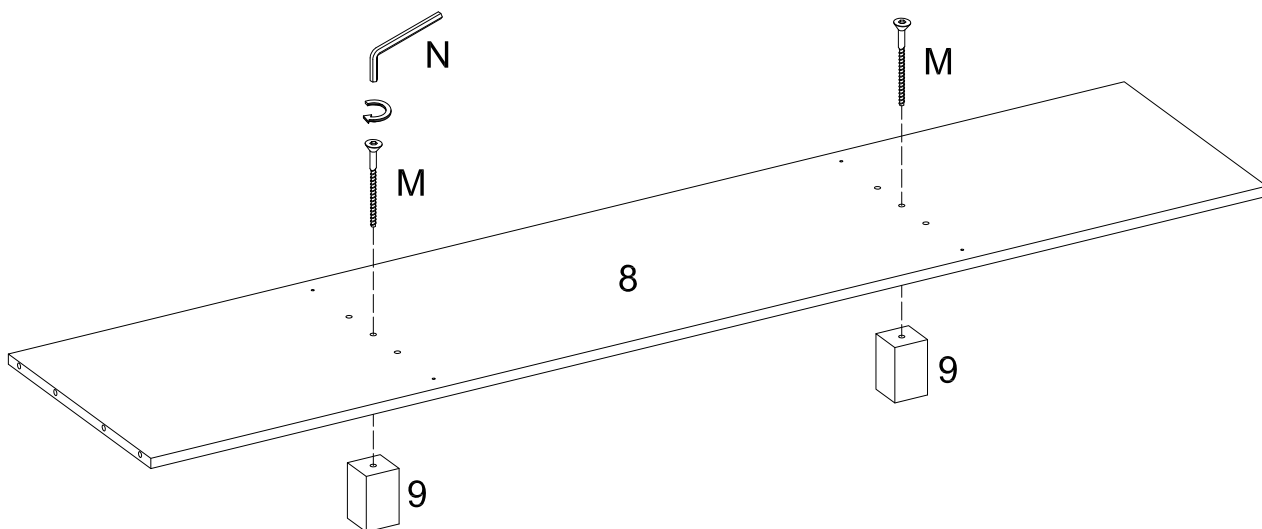
Secure cam bolts (B) into panels (2,3,4,5). Insert wooden dowels (A) into panels (4,5).

Step 8



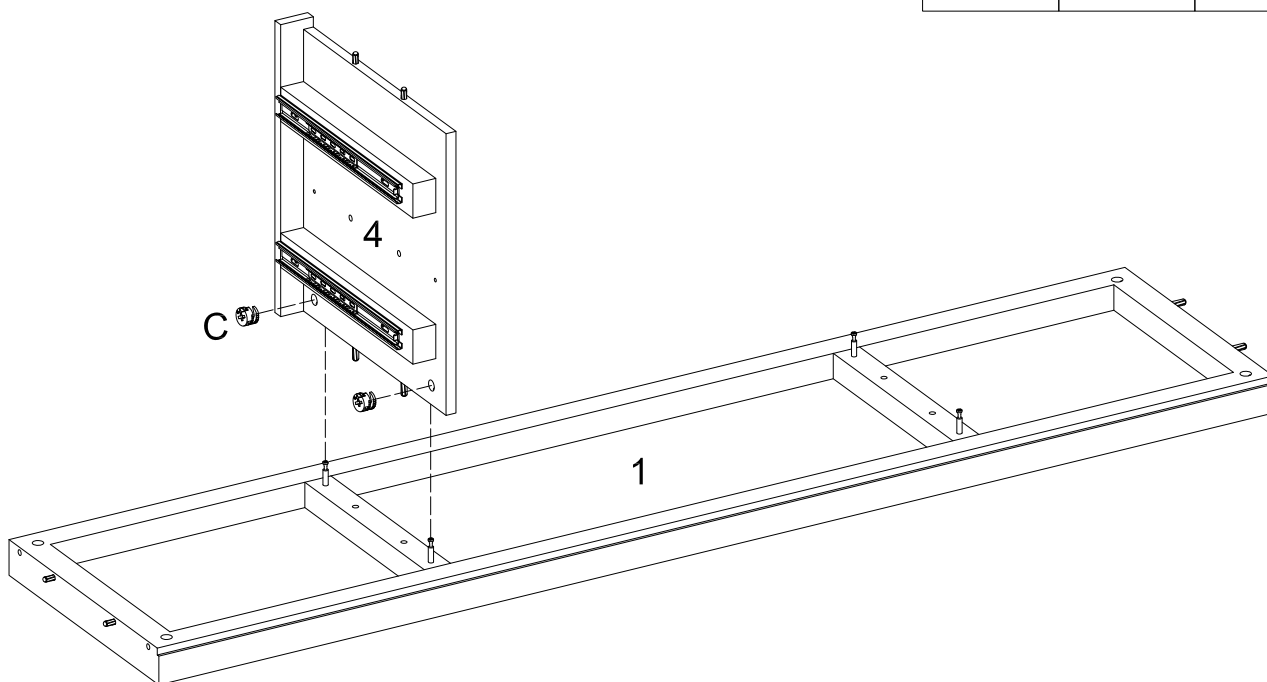
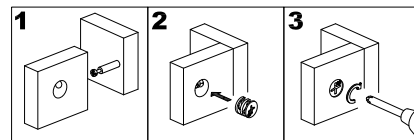
Attach drawer handle (G) using bolts (H) and secure cam bolts (B) into drawer panels (14).

Step 9



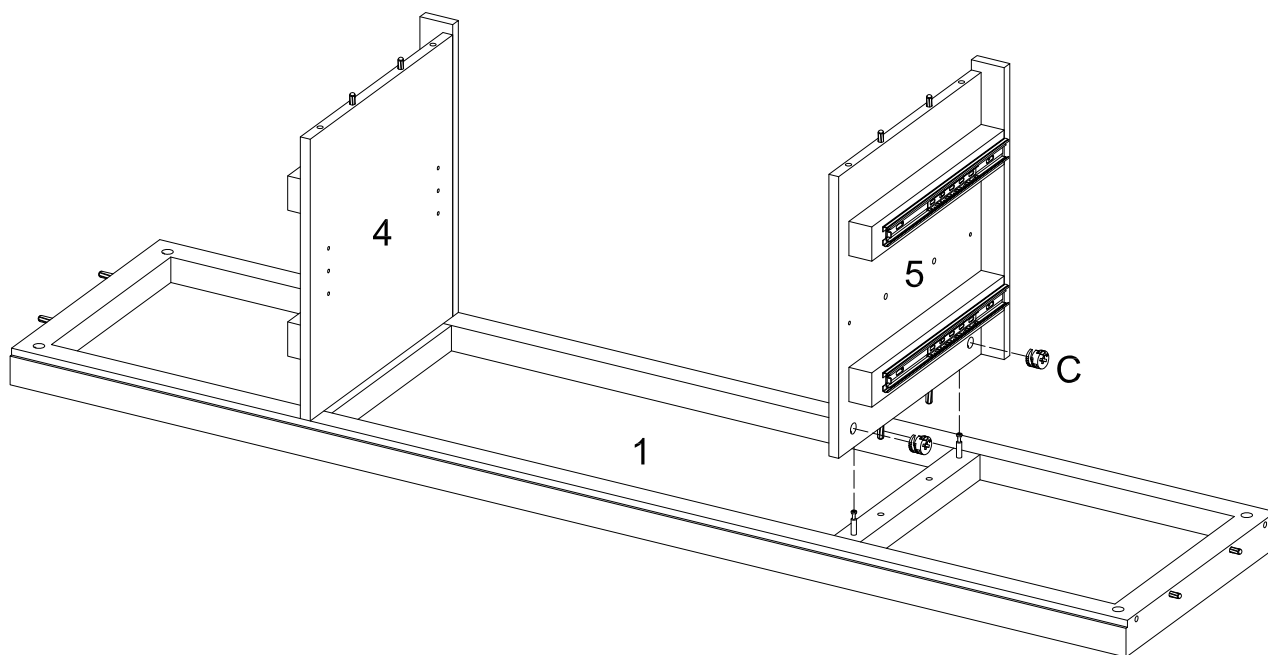
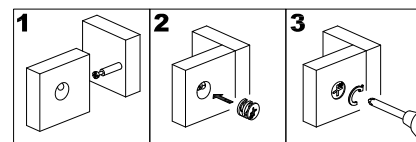
Secure legs (9) to bottom panel (8) using screws (M).

Step 10



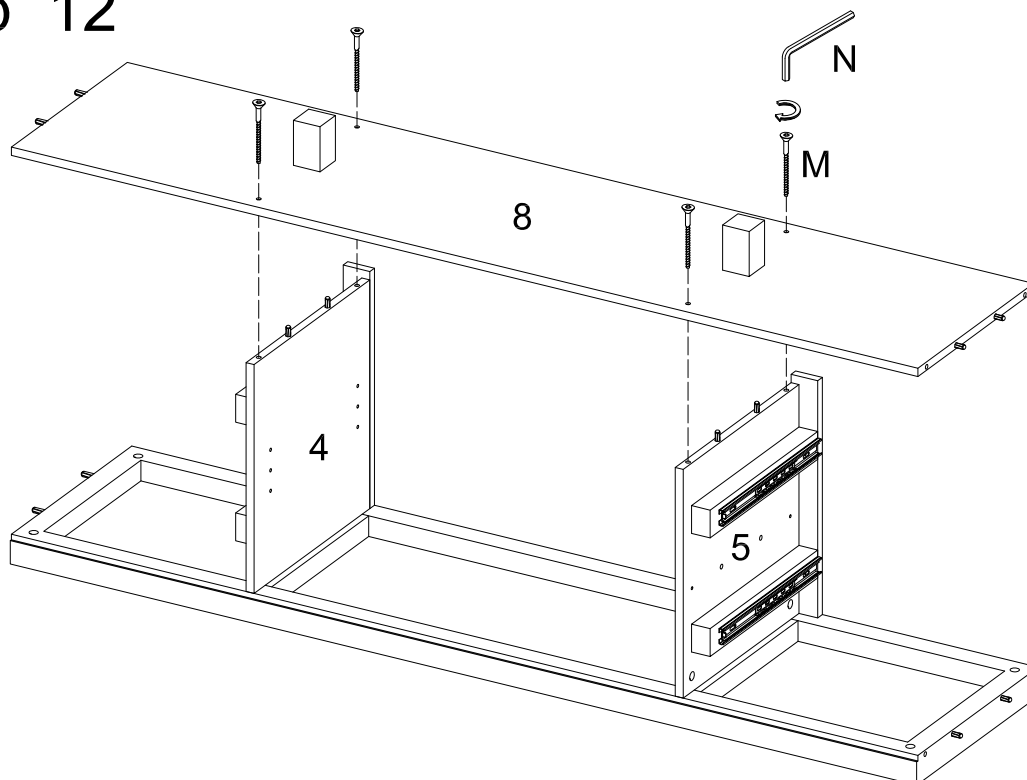
Attach side panel (4) to top panel (1) using cam locks (C).

Step 11



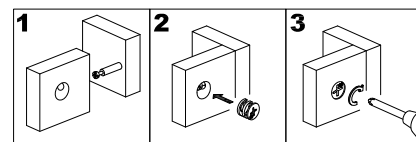
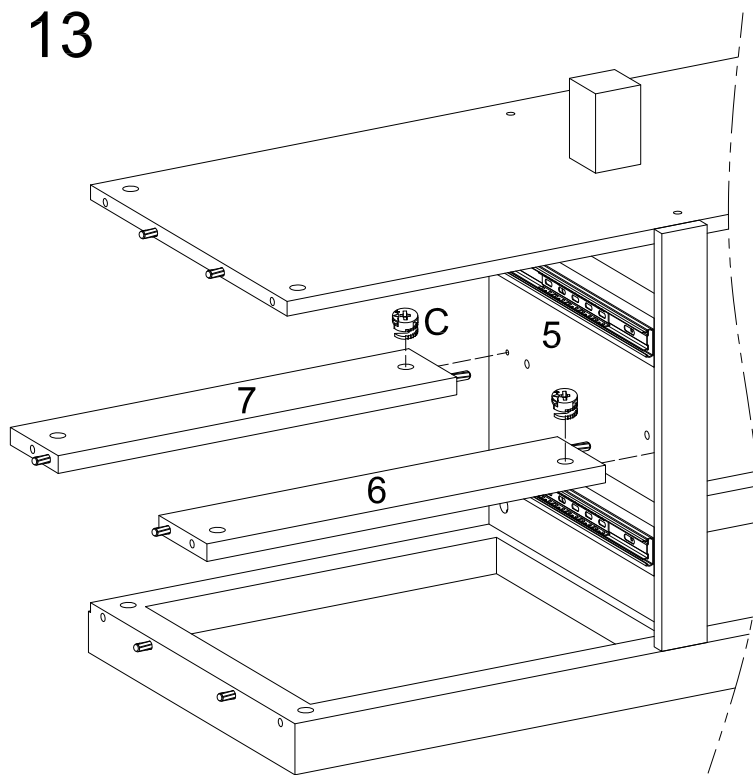
Attach side panel (5) to top panel (1) using cam locks (C).

Step 12



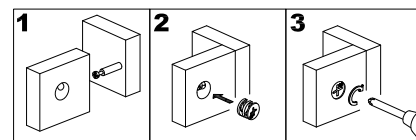
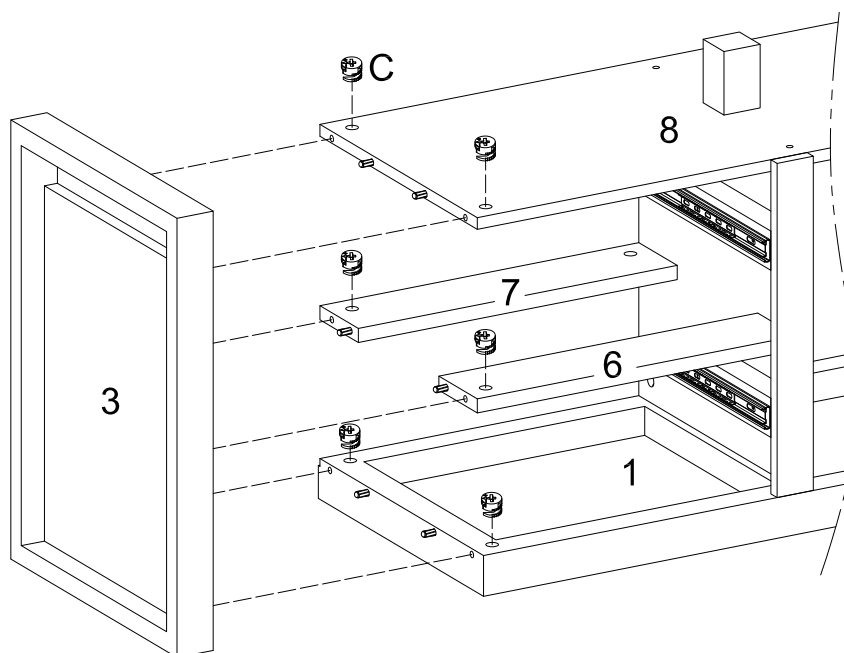
Attach side panel (5) to top panel (1) using cam locks (C).

Step 13



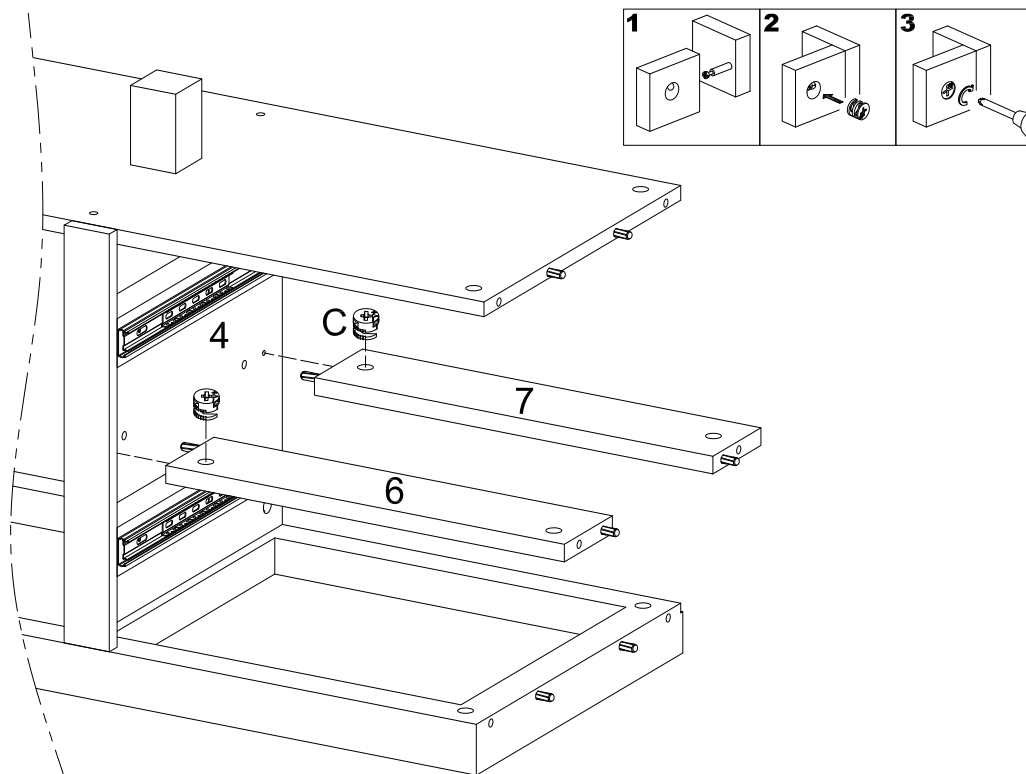
Attach support bars (6,7) to side panel (5) using cam locks (C).

Step 14



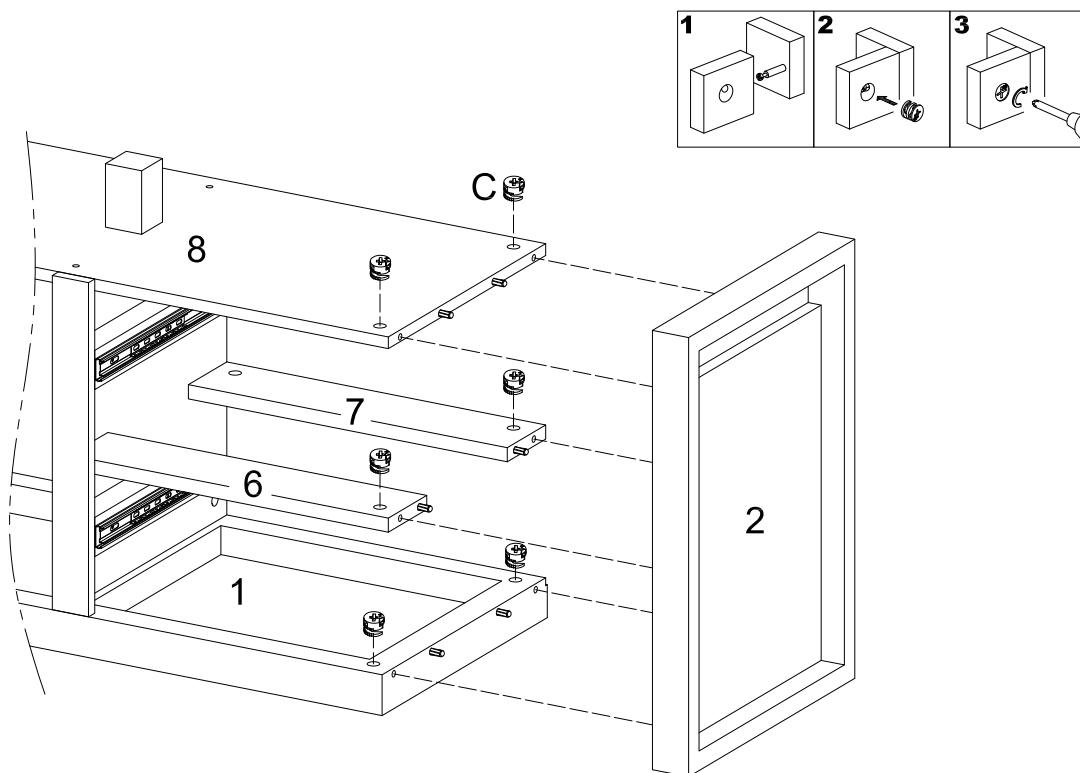
Attach side panel (3) to unit using cam locks (C).

Step 15



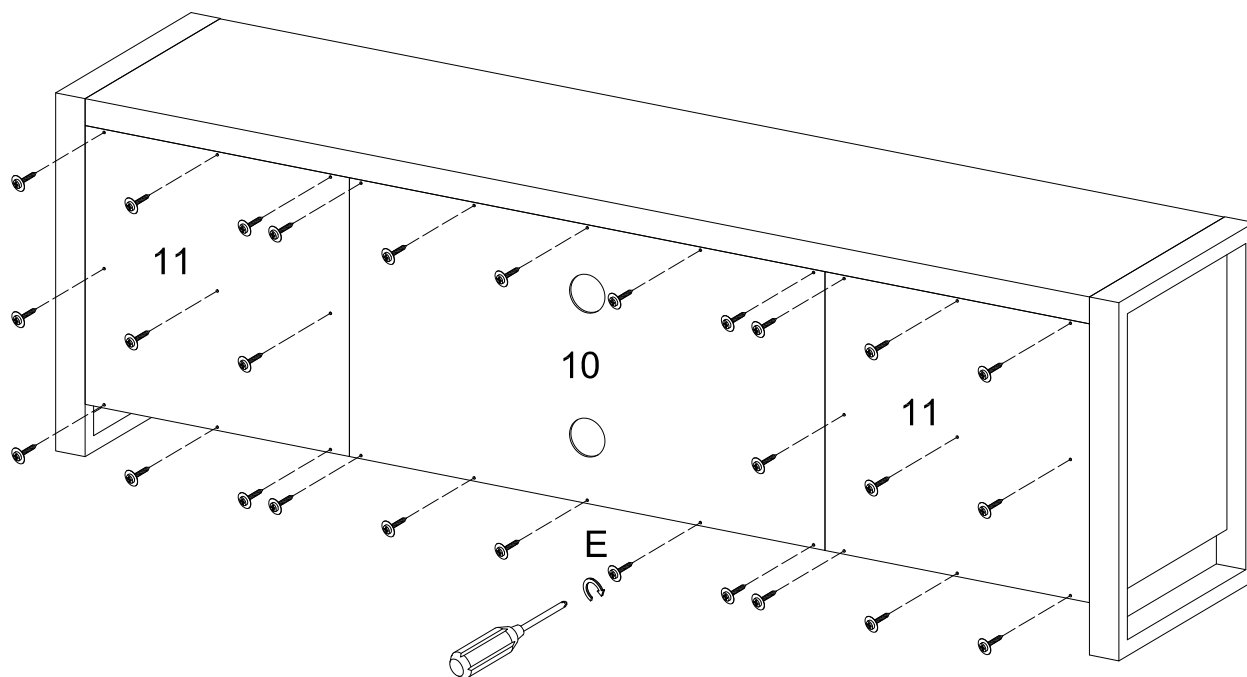
Attach support bars (6,7) to side panel (4) using cam locks (C).

Step 16



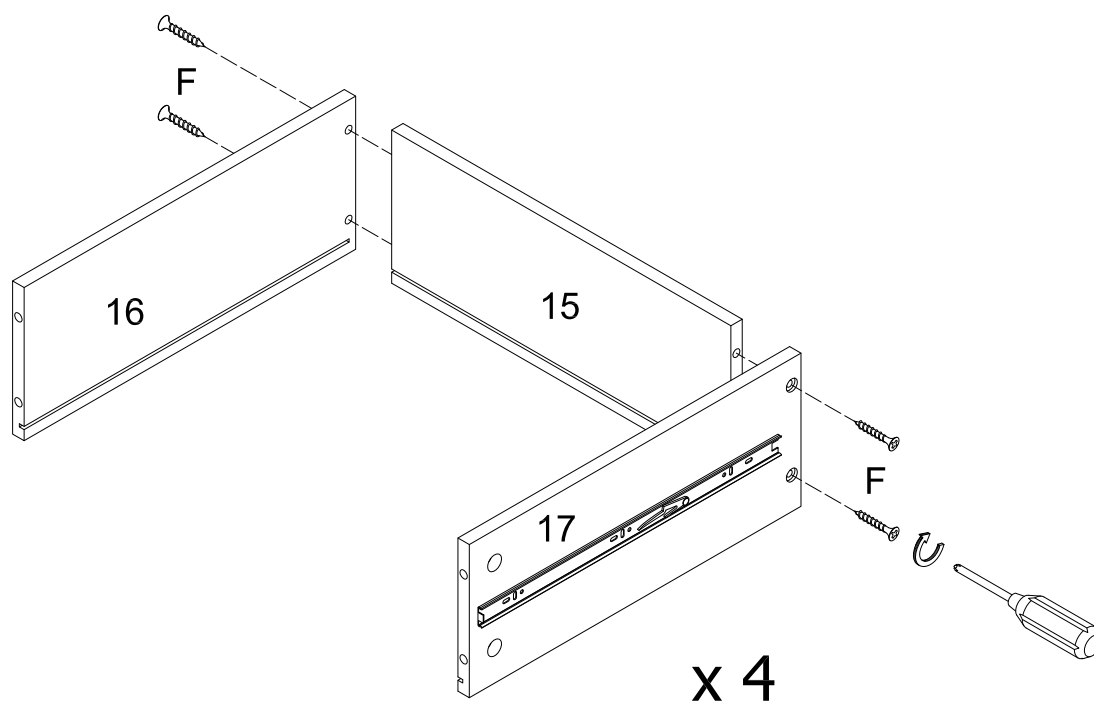
Attach side panel (2) to unit using cam locks (C).

Step 17



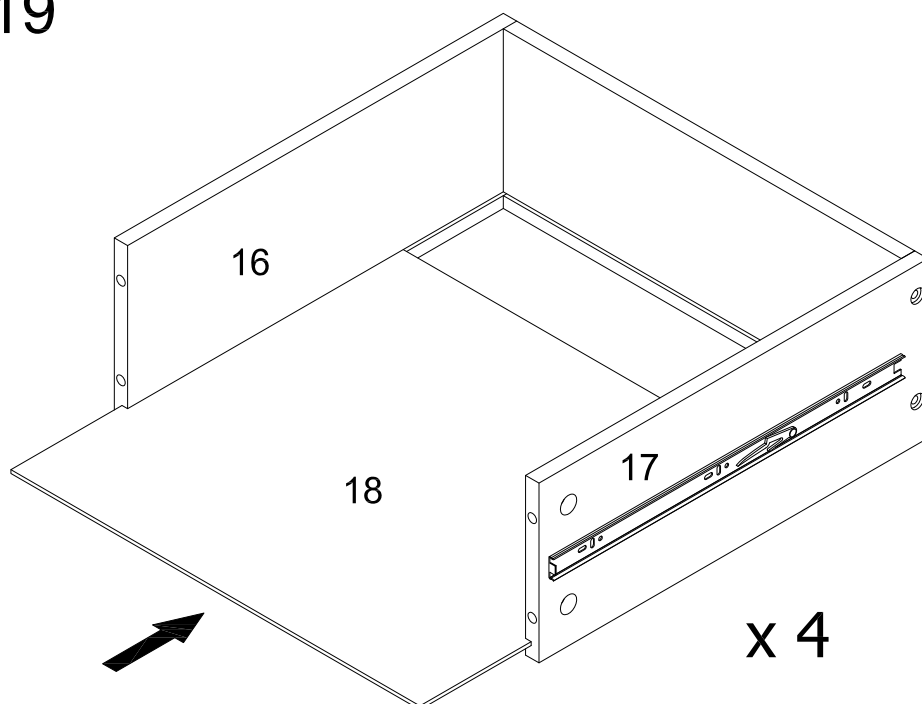
Attach back panels (10,11) to unit using screws (E).

Step 18



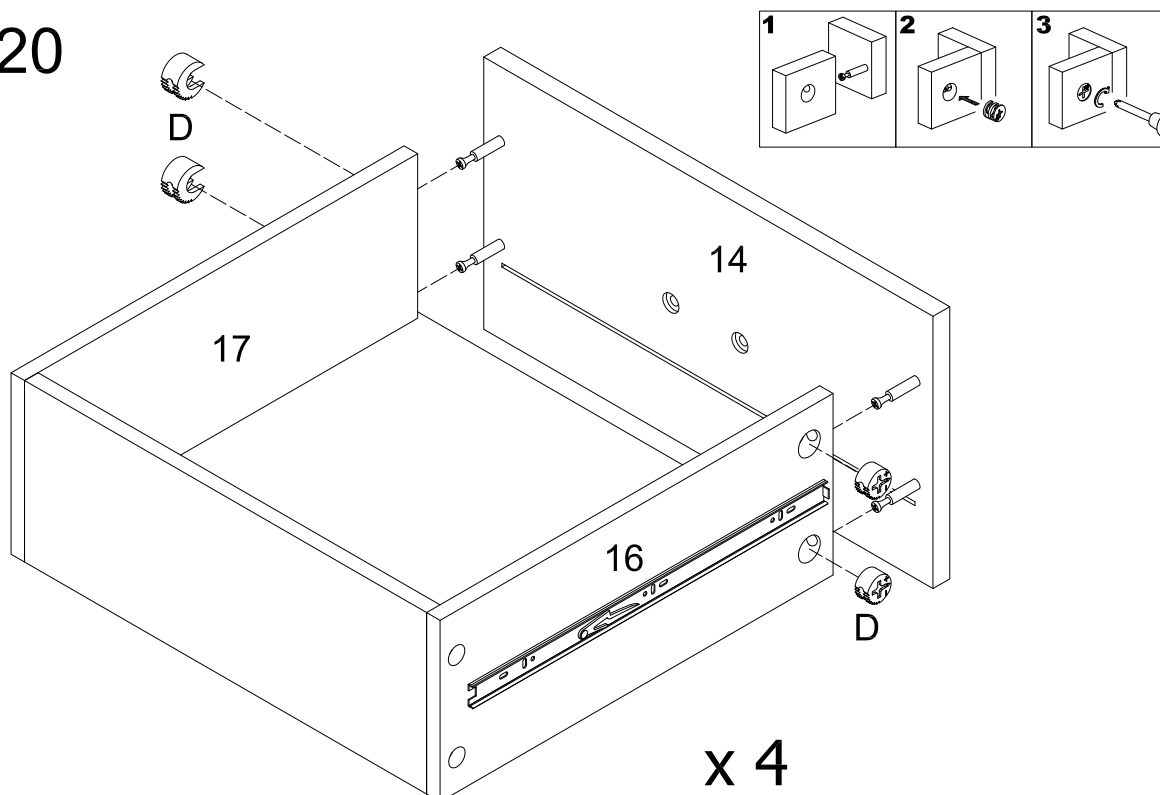
Attach drawer panels (16,17) to drawer panel (15) using screws (F).

Step 19



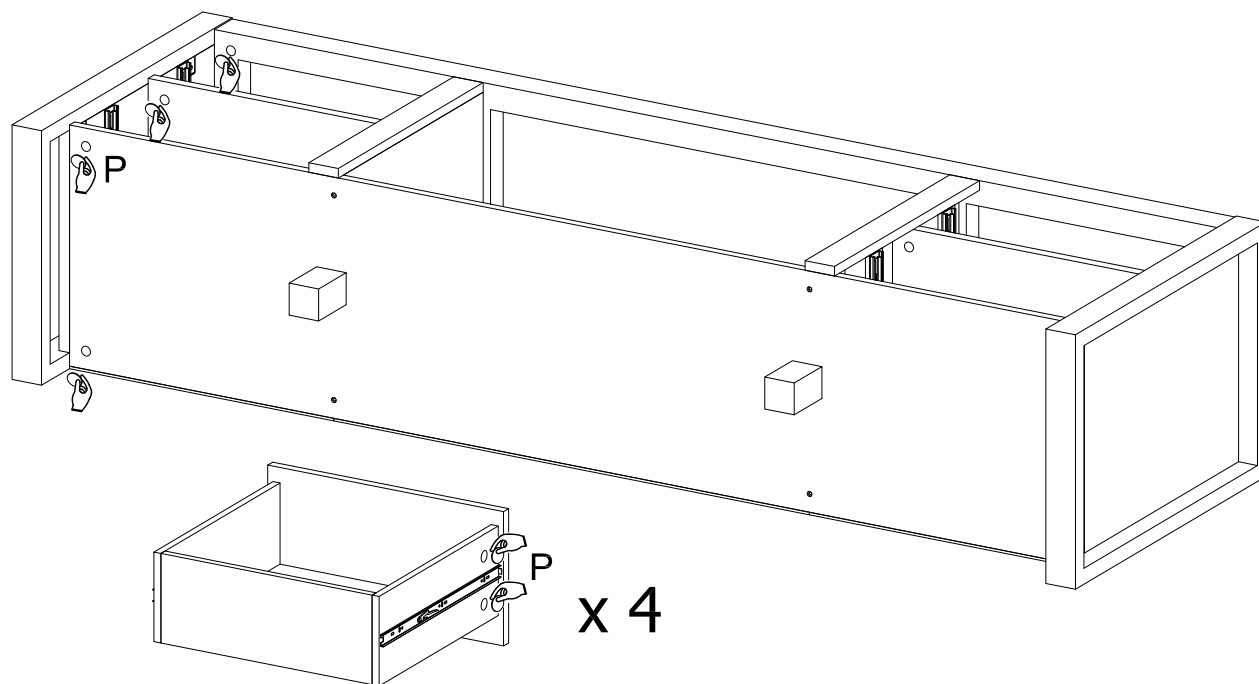
Carefully insert drawer panel (18) along the thin grooves of drawer assembly.

Step 20



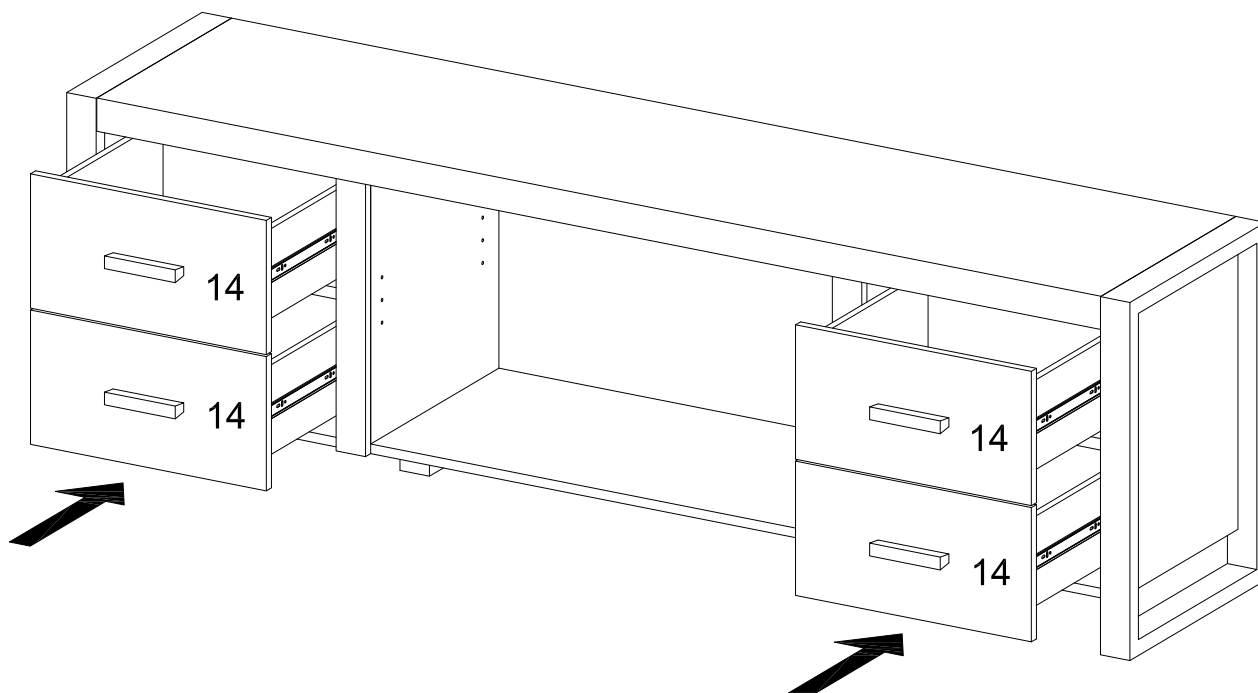
Attach door panel (14) to assembled drawer using cam locks (D).

Step 21



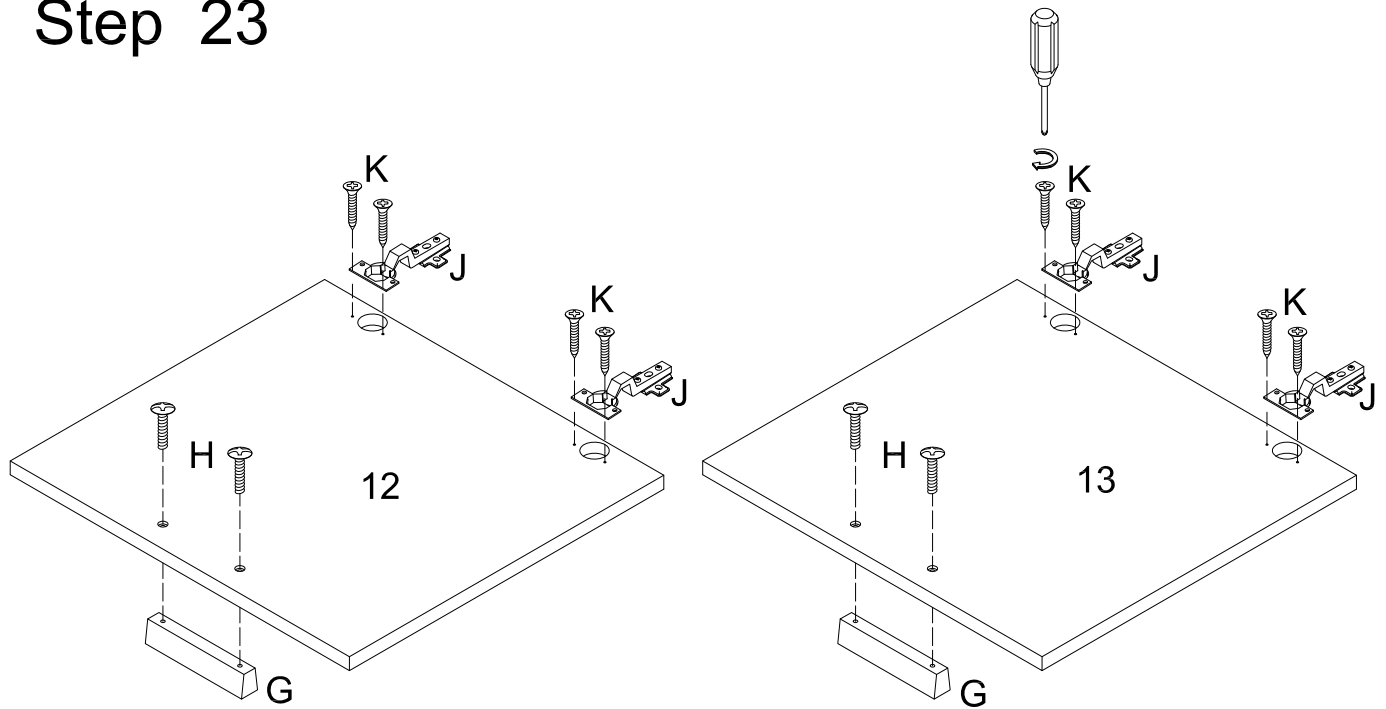
Cover all cam locks using stickers (P).

Step 22



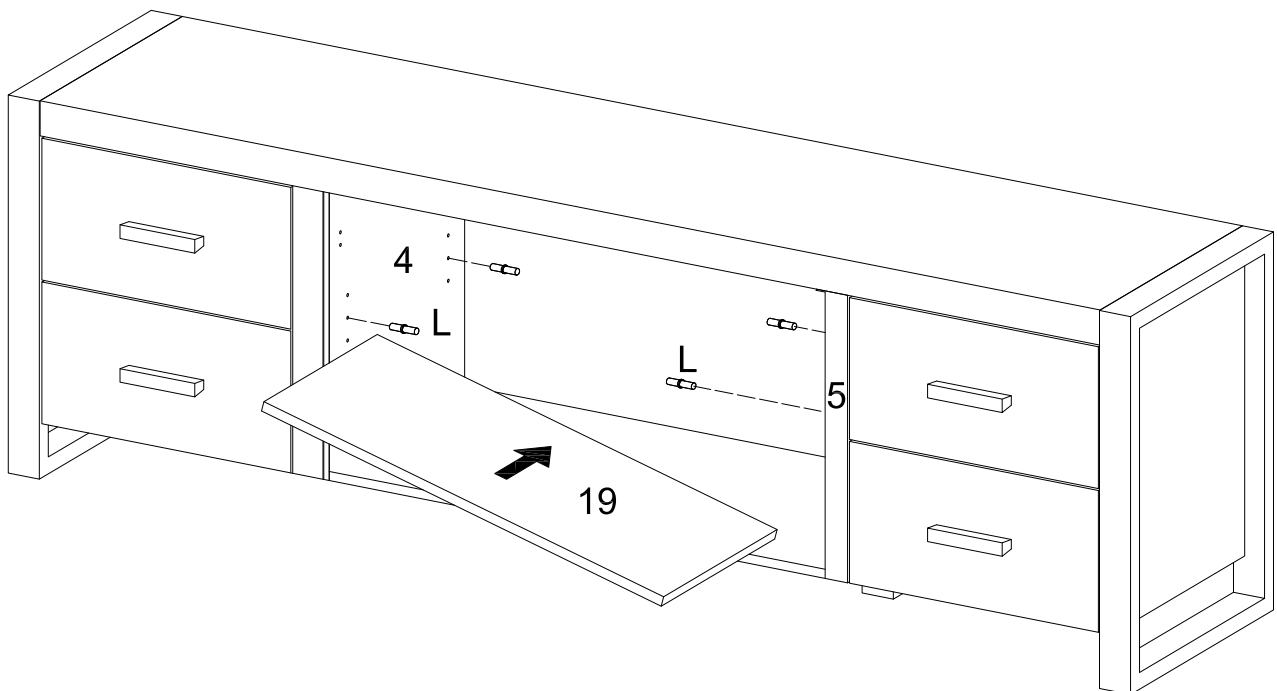
Carefully insert drawer assembly into assembled unit.

Step 23



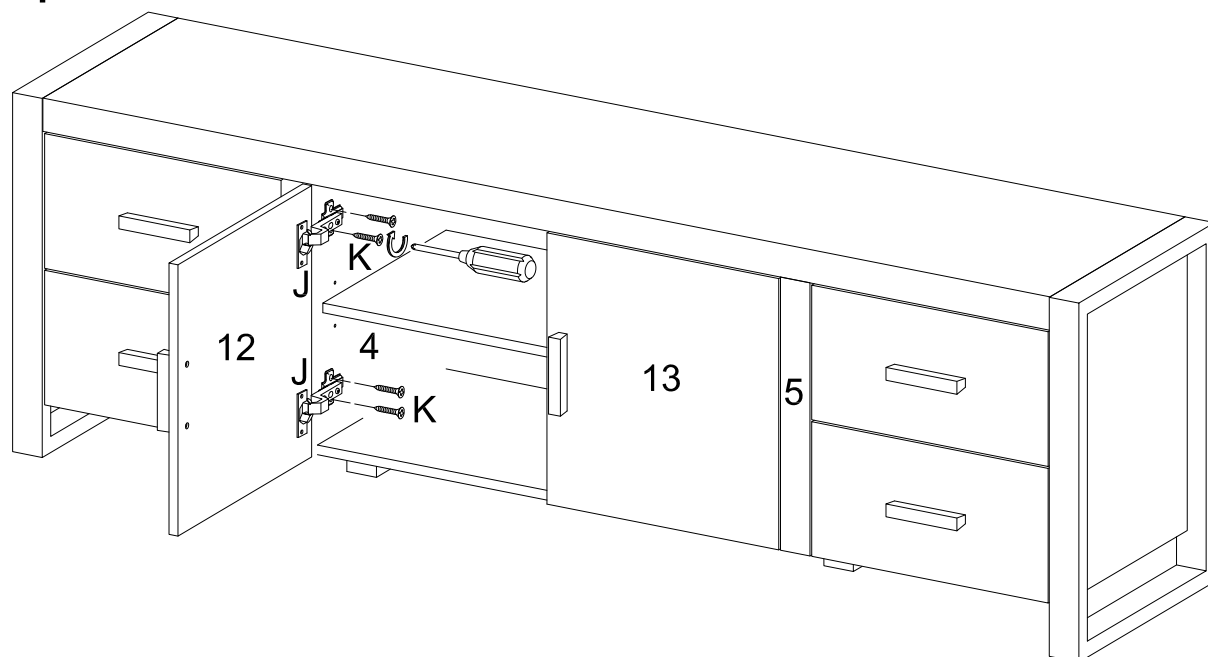
Attach hinge (J) to doors (12,13) using screws (K). Attach handles (G) using bolts (H).

Step 24



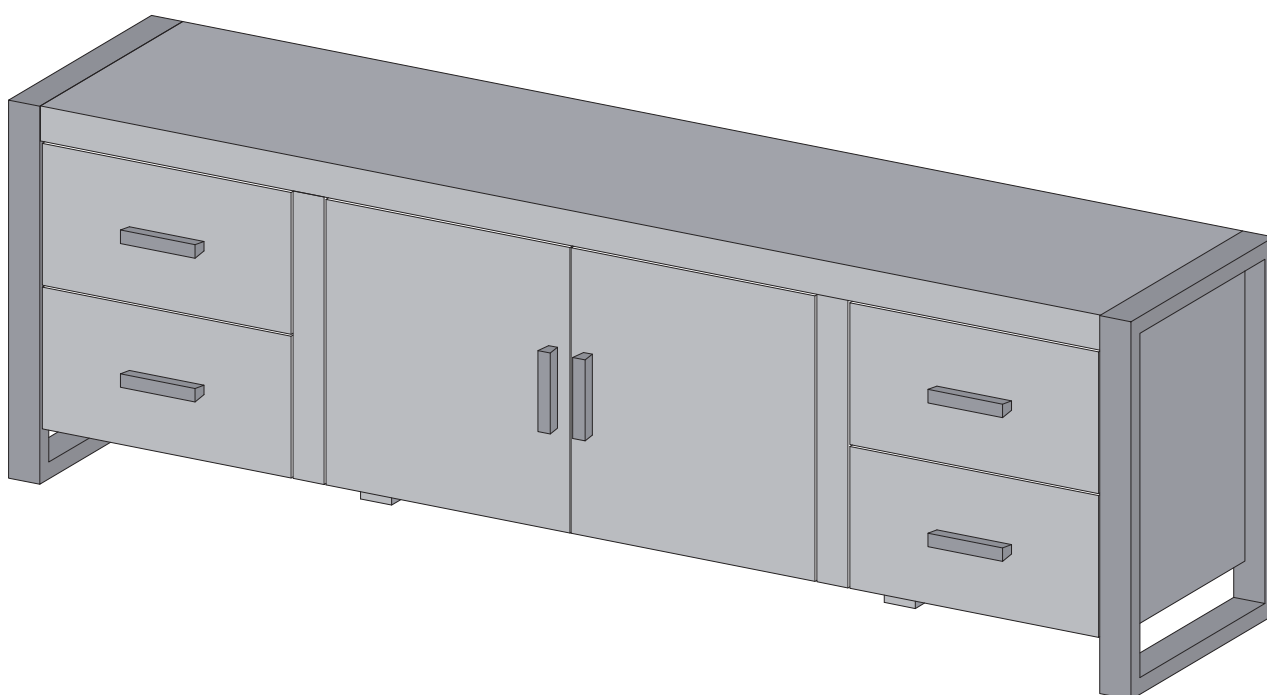
Insert shelf pins (L) and carefully insert shelf panel (19).

Step 25



Attach doors (12,13) to assembled unit using screws (K).

Step 26



Final Assembly