

Item # : BU52SV6D Assembly Instructions

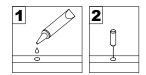


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Revised 01/2018

#### **General Assembly Guidelines**

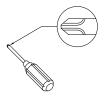
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



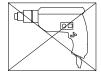
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.

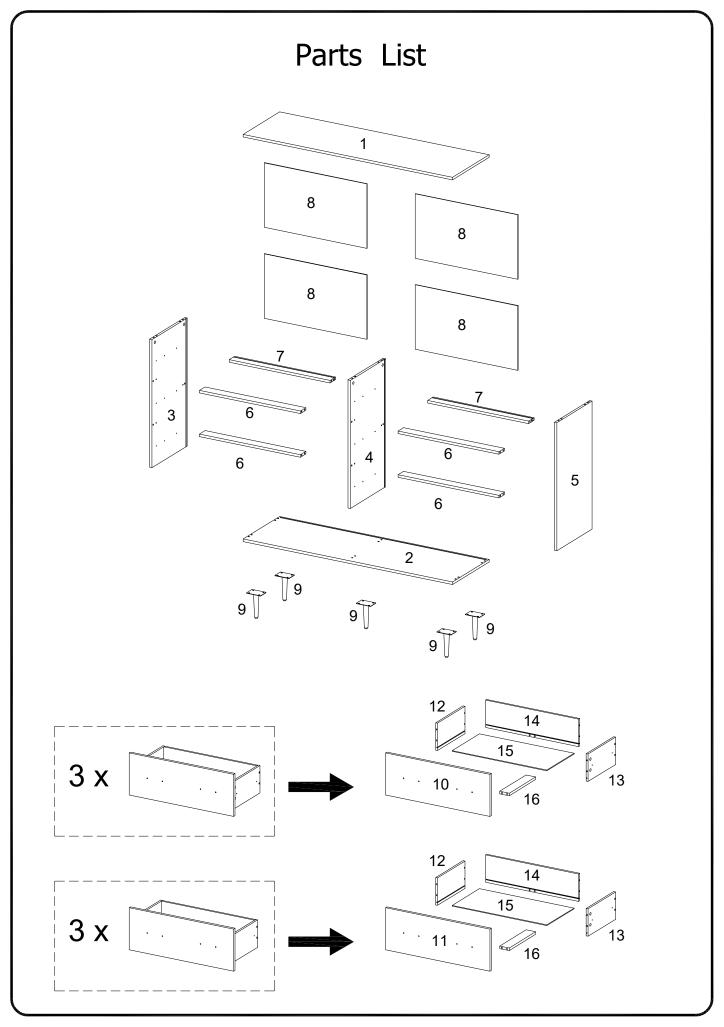


VI. A Phillips head screwdriver is required for the assembly of this product.



VII. Power tools should not be used to assemble this product.



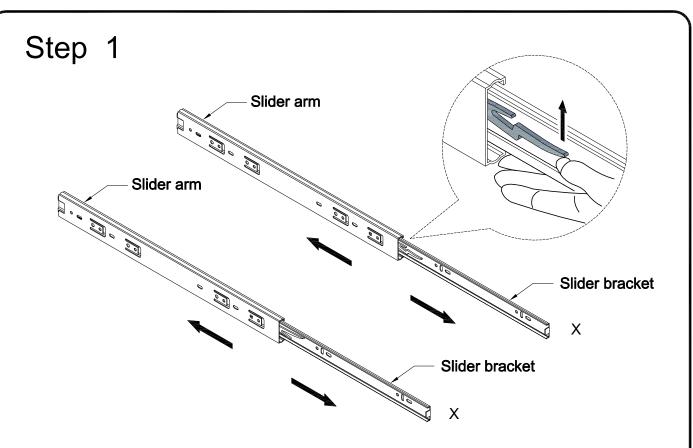


### Hardware List

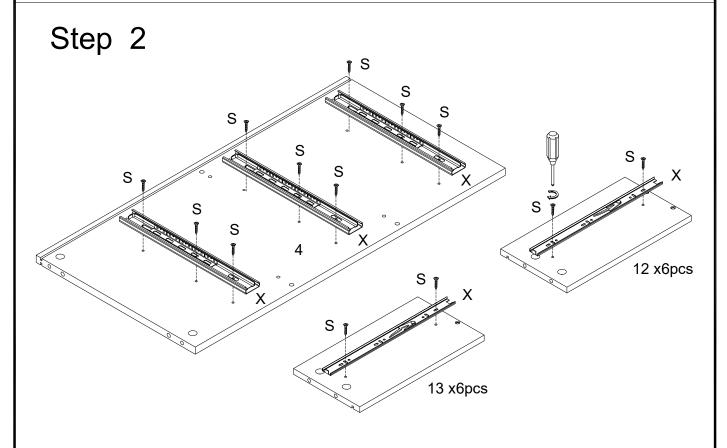
Α		Ø8x30mm	Wooden dowel	30	pcs
В		Ø8x50mm	Wooden dowel	3	pcs
С		Ø6x35mm	Cam bolt	48	pcs
D		Ø6x64mm	Cam bolt	3	pcs
Е		Ø15x11mm	Cam lock	24	pcs
F		Ø15x9mm	Cam lock	24	pcs
G		Ø30mm	Sticker	48	pcs
Н	<i>aaaaaaa</i>	Ø6x50mm	Bolt	6	pcs
J		Ø6x12mm	Bolt	20	pcs
K		M 4	Wrench	1	pcs
L			Handle	12	pcs
М	(3)	Ø4x22mm	Handle Bolt	24	pcs
N		Ø3x17mm	Screw	16	pcs
Р			Plastic wedge	16	pcs
Q		Ø3x25mm	Screw	30	pcs
R			Glue tube	1	pcs
S		Ø4x14mm	Screw	60	pcs
Т	0 0 0	94x15x2mm	Flat plate	2	pcs
U		Ø4x12mm	Screw	4	pcs
V		Ø3x26mm	Screw	2	pcs
W		Ø8x30mm	Plug	2	pcs
X	(II 6) 11 10 11		Drawer slider	6	sets
		* Note: This piece comes preassembled for shipping purposes and must be disassembled to complete assembly.  Philips head screwdriver required for assembly			
		(not included)			

The hardware quantities listed above are required for proper assembly.

Some extra hardware may also have been included.

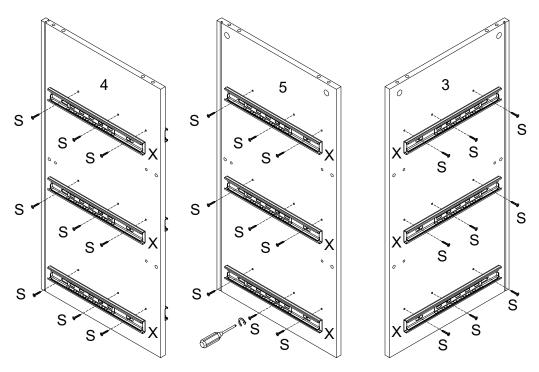


Disassemble drawer slider (X) by sliding the slider arm and slider bracket apart. Depress the small lever of the slider bracket and carefully pull the two pieces apart. Repeat this process for both drawer sliders (X).



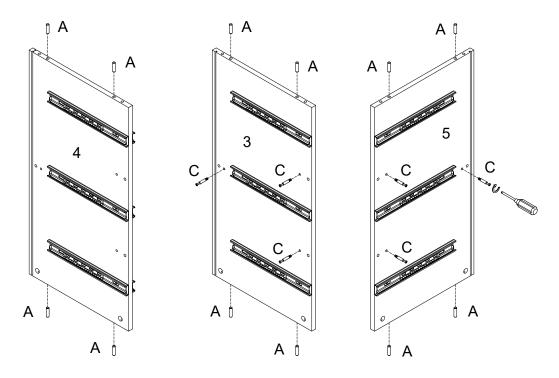
Secure slider arm (X) to side panel (4) with screw (S). Secure slider bracket (X) to drawer side panel (12,13) with screw (S), repeat this step six times.

# Step 3



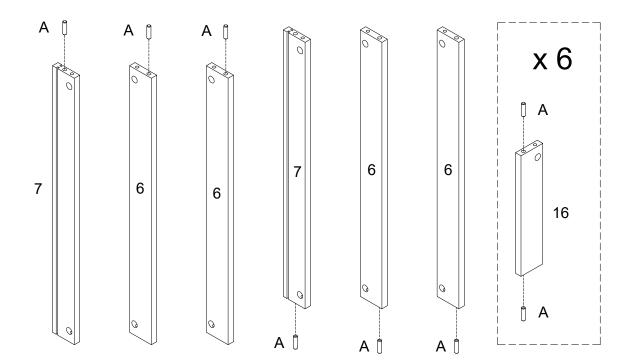
Secure slider arm (X) to side panel (3,4,5) with screw (S). Please note side panel (4) will have slider arm (X) on both sides.

### Step 4

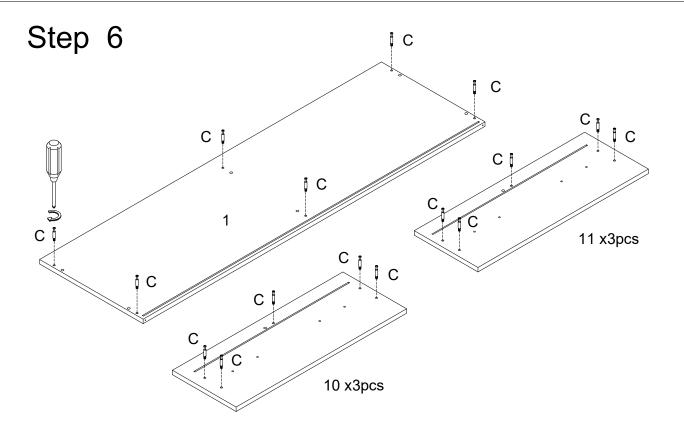


Insert wooden dowel (A) into side panel (3,4,5) and secure cam bolt (C) to side panel (3,5).

# Step 5

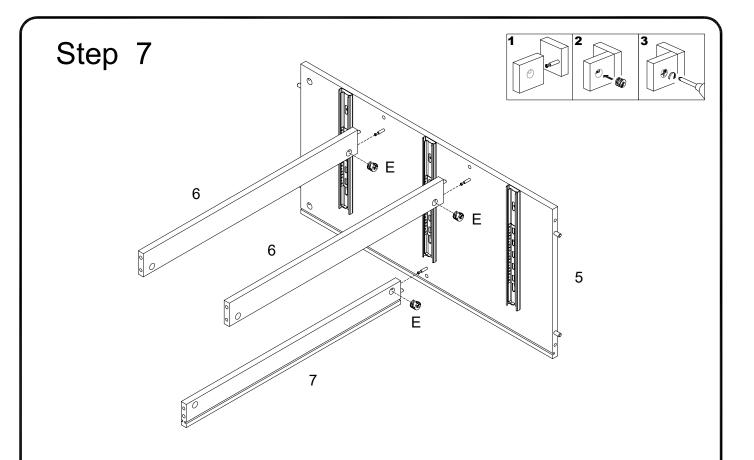


Insert wooden dowel (A) into part (6,7). Insert wooden dowel (A) into part (16), repeat this step six times.

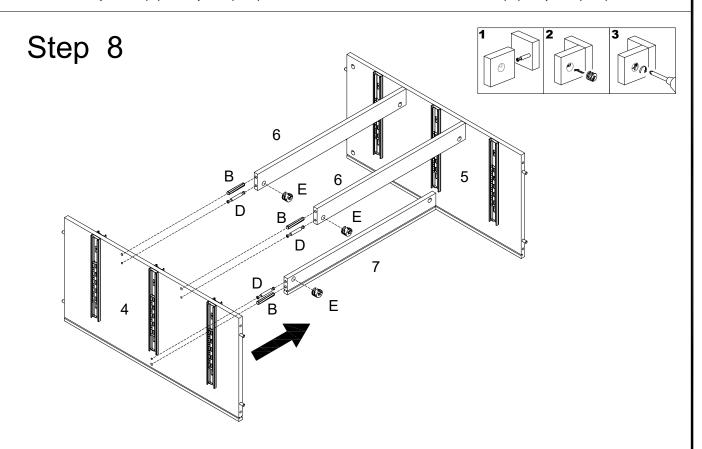


Secure cam bolt (C) to top panel (1).

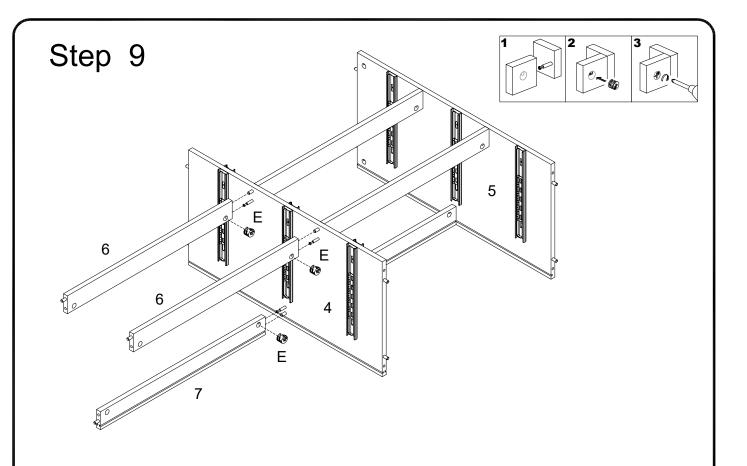
Secure cam bolt (C) to drawer front panel (10,11), repeat this step three times.



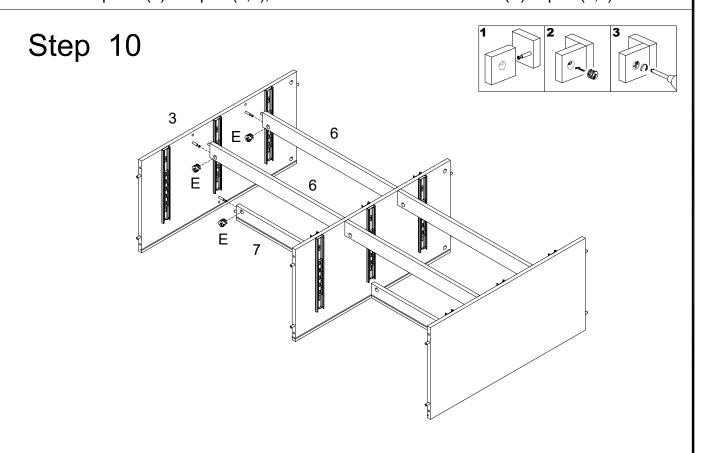
Insert side panel (5) into part (6,7), then insert and secure cam lock (E) to part (6,7) to lock it.



Insert wooden dowel (B) and cam bolt (D) into part (6,7) first, then insert side panel (4) to part (6,7), then insert and secure cam lock (E) to part (6,7) to lock it.

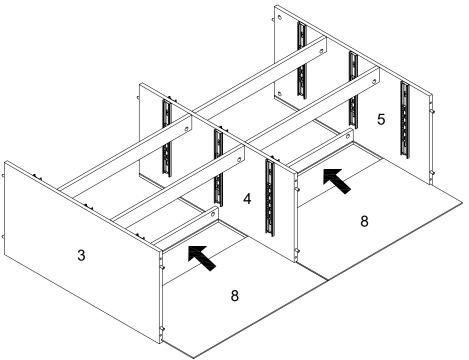


Insert side panel (4) into part (6,7), then insert and secure cam lock (E) to part (6,7) to lock it.

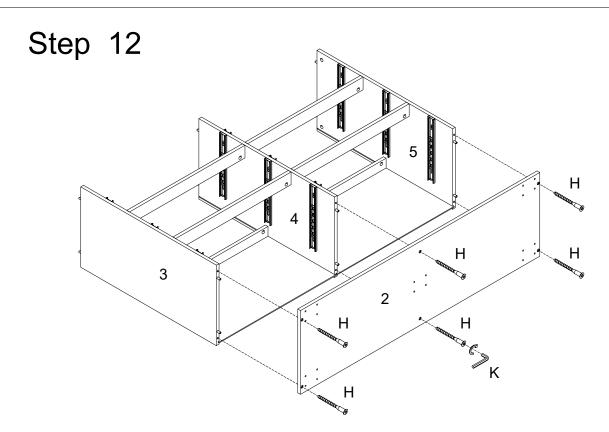


Insert side panel (3) into part (6,7), then insert and secure cam lock (E) to part (6,7) to lock it.

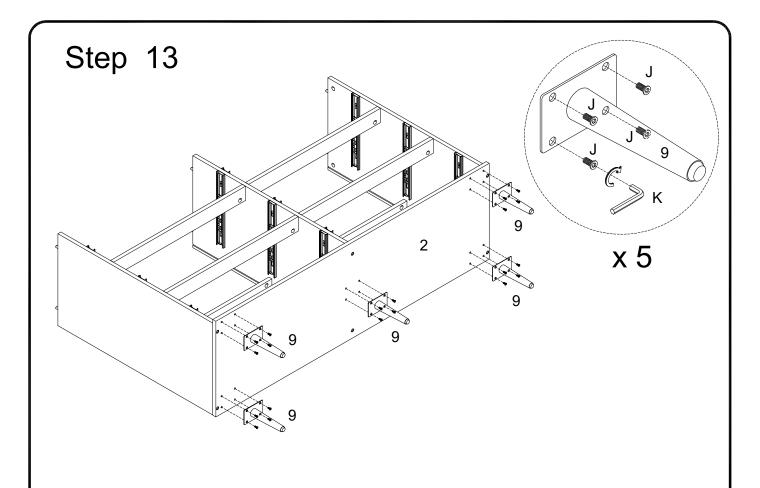
# Step 11



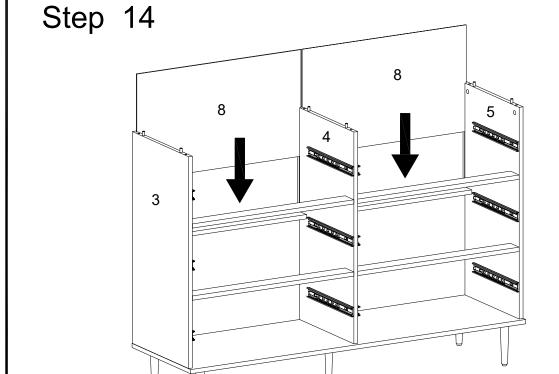
Slide back panels (8) into grooves as per diagram.



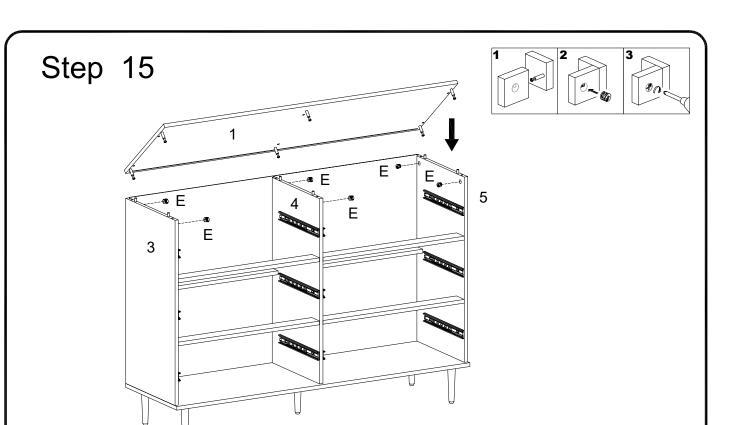
Use wrench (K) to secure bottom panel (2) to side panel (3,4,5) with bolt (H).



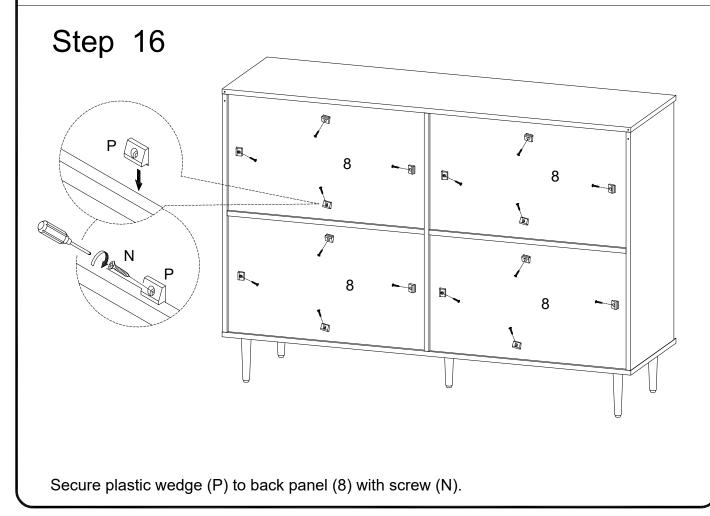
Use wrench (K) to leg (9) to bottom panel (2) with bolt (J).



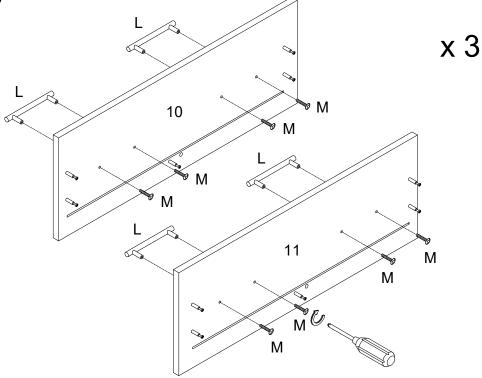
Slide back panels (8) into grooves as per diagram.



Insert top panel (1) into side panel (3,4,5), then insert and secure cam lock (E) to side panel (3,4,5) to lock it.

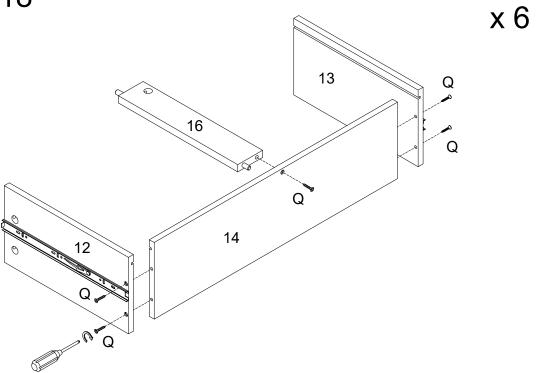


Step 17



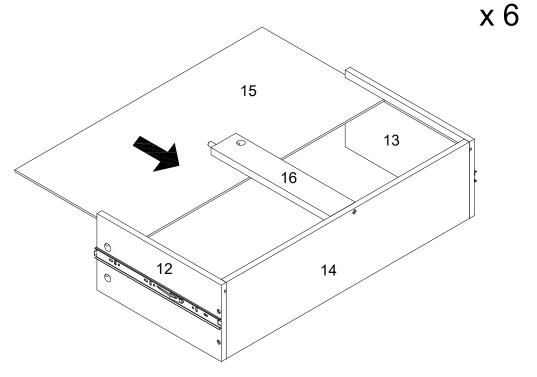
Secure handle (L) to drawer front panel (10,11) with handle bolt (M), repeat this step three times.

Step 18

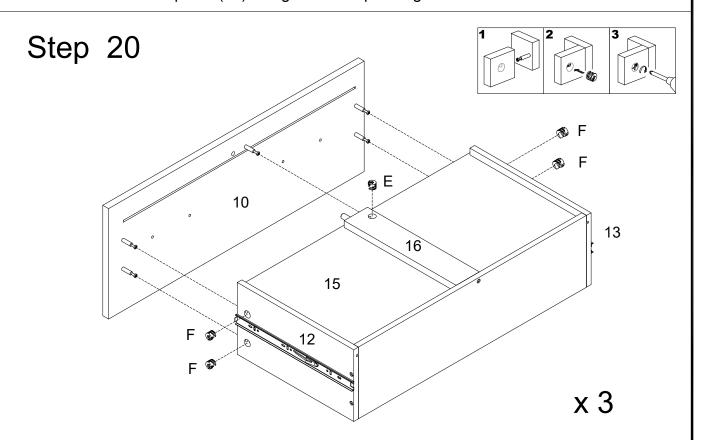


Secure drawer side panel (12,13) and part (16) to drawer back panel (14) with screw (Q), repeat this step six times.

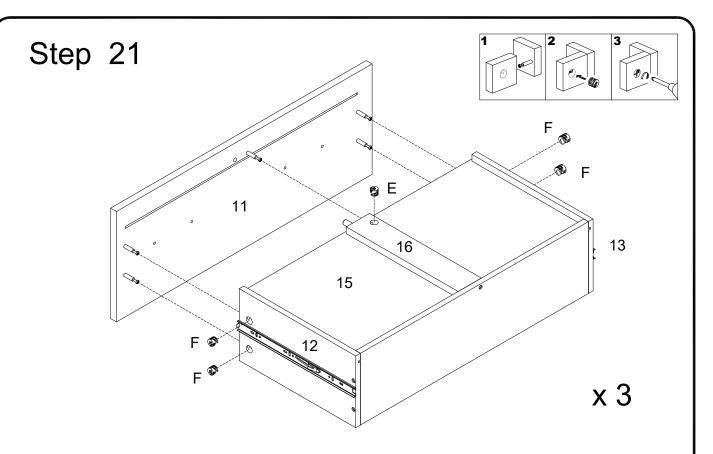
Step 19



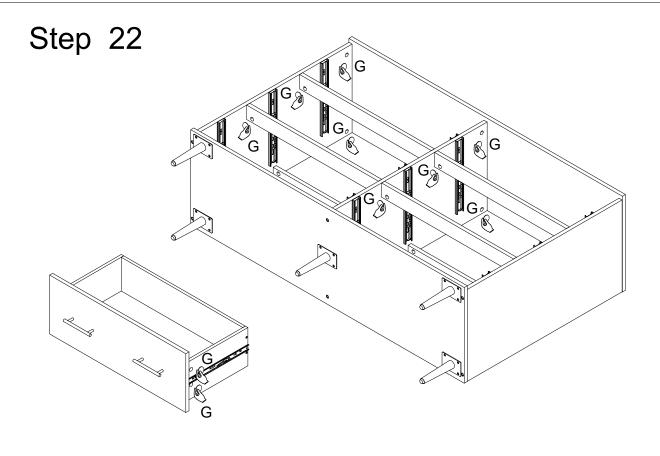
Slide drawer bottom panel (15) into grooves as per diagram.



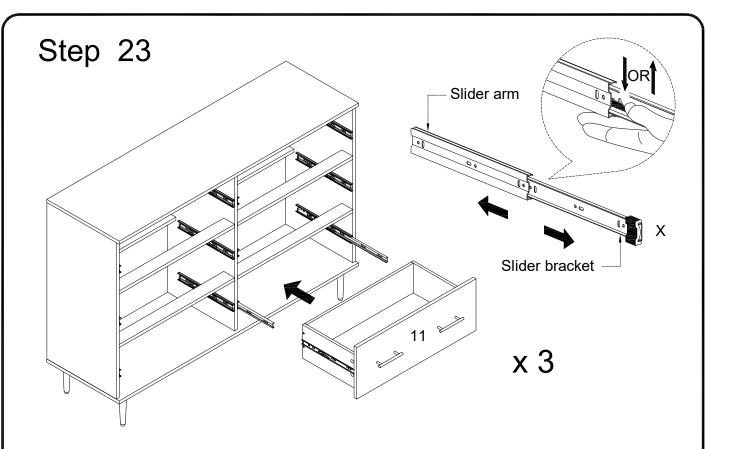
Insert drawer front panel (10) into side panel (12,13) and part (16), then insert and secure cam lock (F) to side panel (12,13) and cam lock (E) to part (16) to lock it, repeat this step three times.



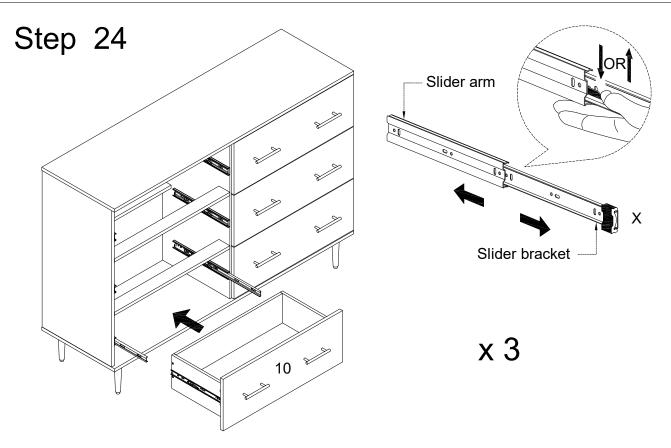
Insert drawer front panel (11) into side panel (12,13) and part (16), then insert and secure cam lock (F) to side panel (12,13) and cam lock (E) to part (16) to lock it, repeat this step three times.



Place sticker (G) over holes as per diagram.

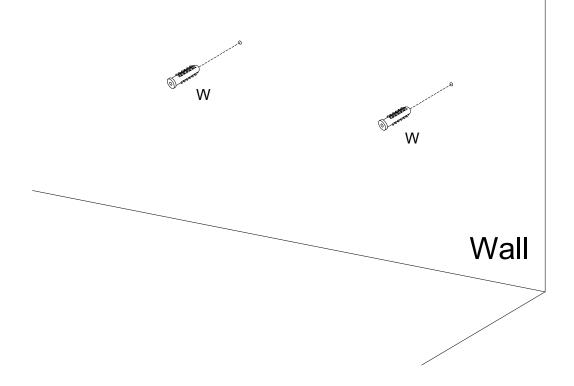


Press down/up on slider bracket (X) lock, then insert the drawer into slider arm (X) to lock it. Repeat this step 3 times.



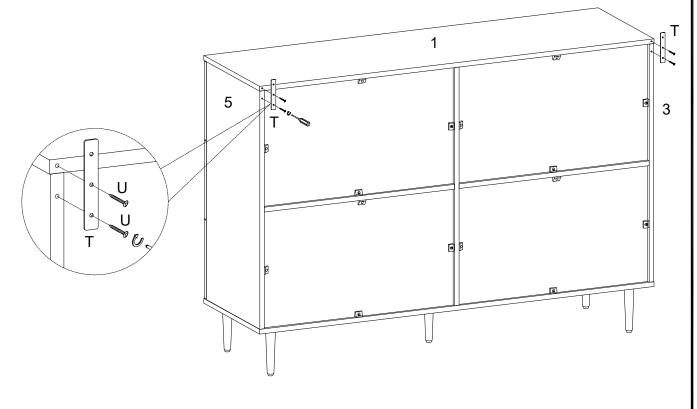
Press down/up on slider bracket (X) lock, then insert the drawer into slider arm (X) to lock it. Repeat this step 3 times.





Place unit in desired location and mark the wall for anchor location. Insert plug (W) into wall as per diagram.

### Step 26



Secure flat plate (T) as shown with screw (U) as per diagram.

