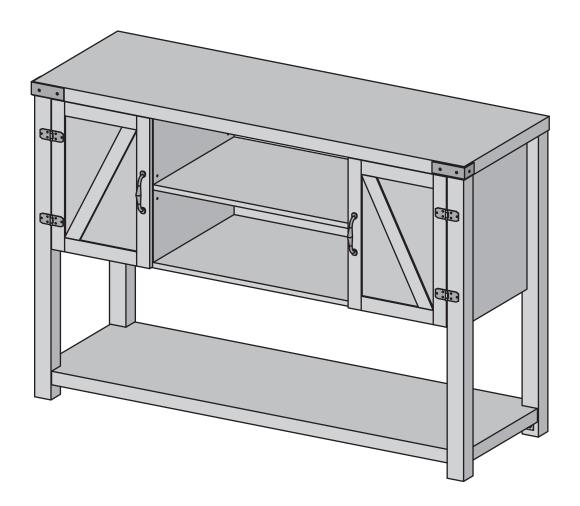


Item #: W52BD4C Assembly Instructions

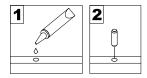


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Revised 03/2017

### **General Assembly Guidelines**

- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



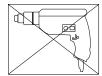
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.

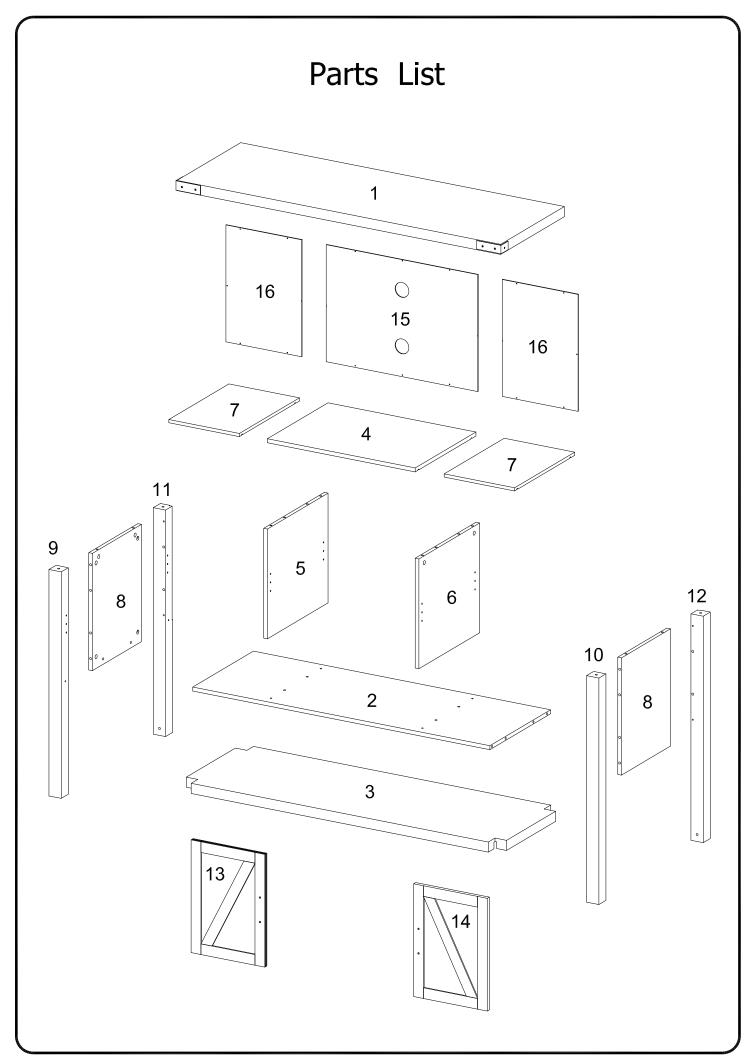


VI. A Phillips head screwdriver is required for the assembly of this product.



VII. Power tools should not be used to assemble this product.





### Hardware List

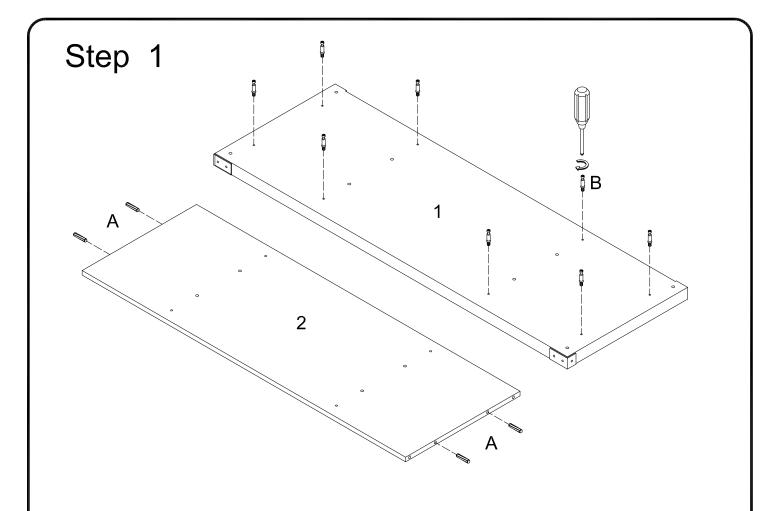
Α		Ø8x30mm	Wooden dowel	24	pcs
В		Ø6x35mm	Cam bolt	20	pcs
С		Ø15x11mm	Cam lock	20	pcs
D		Ø3x12mm	Screw	18	pcs
Е			Shelf support pin	12	pcs
F	O		Iron angle	4	pcs
G			Bolt	8	pcs
Н	6		Handle	2	pcs
J	<i>aaaaaaa</i> (})	Ø4x22mm	Bolt	4	pcs
K			Hinge	4	pcs
L	<======(\frac{1}{2})	Ø3x12mm	Screw	24	pcs
M			Sticker	20	pcs
N	<i>annannan</i> (4)	Ø6x50mm	Screw	4	pcs
Р			Door stopper	2	pcs
Q	************************************	Ø3x15mm	Screw	4	pcs
R		30x20mm	Metal piece	2	pcs
S	<( <del>}</del>	Ø3x12mm	Screw	2	pcs
U		Ø4mm	Wrench	1	рс
V			Glue tube	1	рс

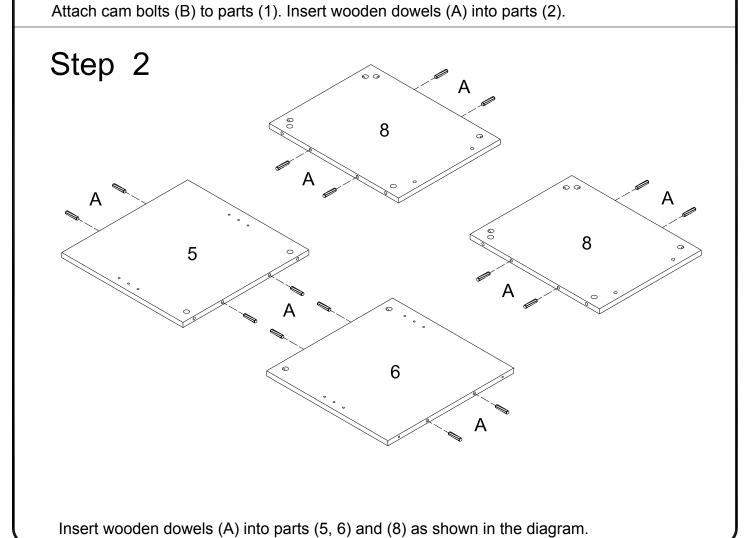


Philips head screwdriver required for assembly (not included)

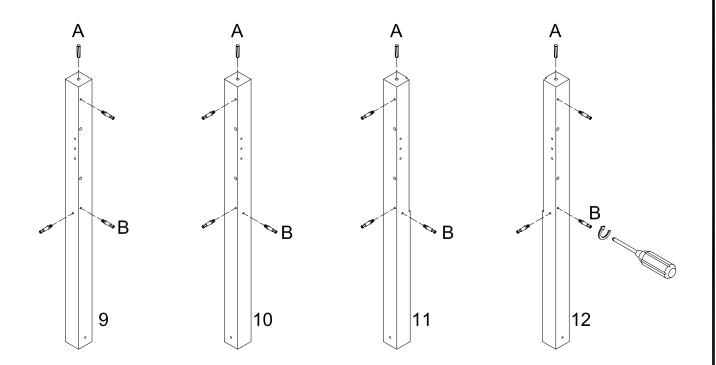
The hardware quantities listed above are required for proper assembly.

Some extra hardware may also have been included.

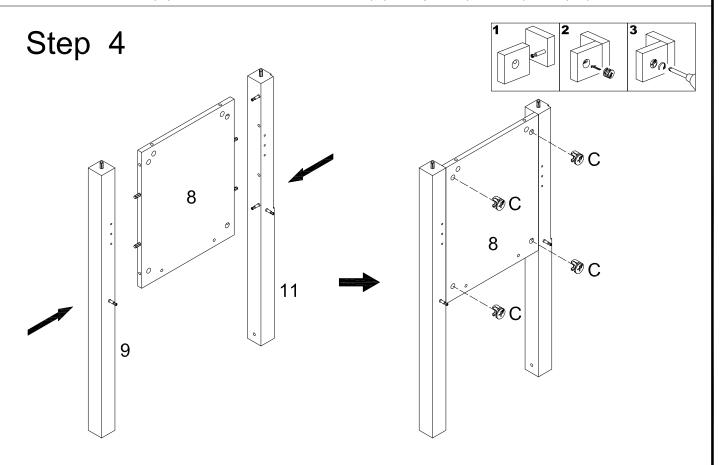




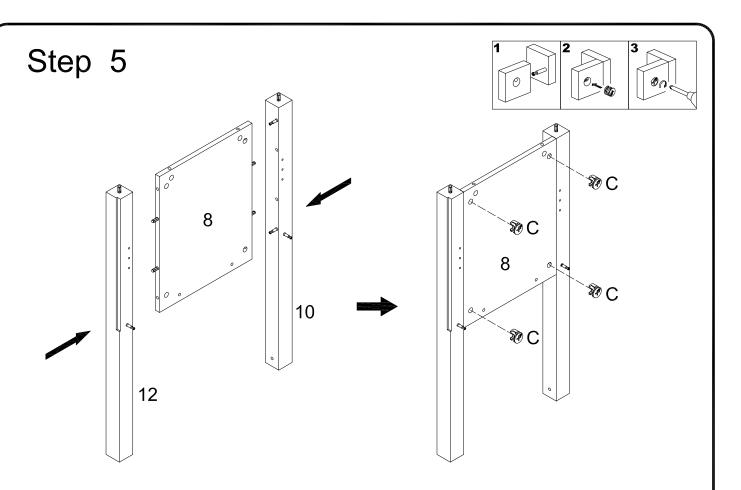
## Step 3



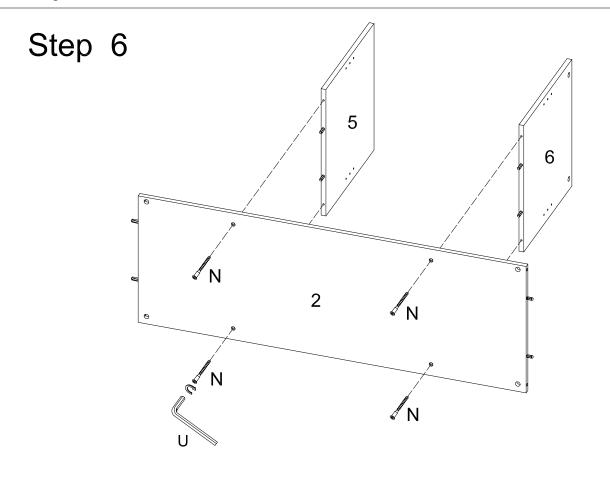
Attach cam bolts (B) and Insert wooden dowels (A) into parts (9,10,11) and (12).



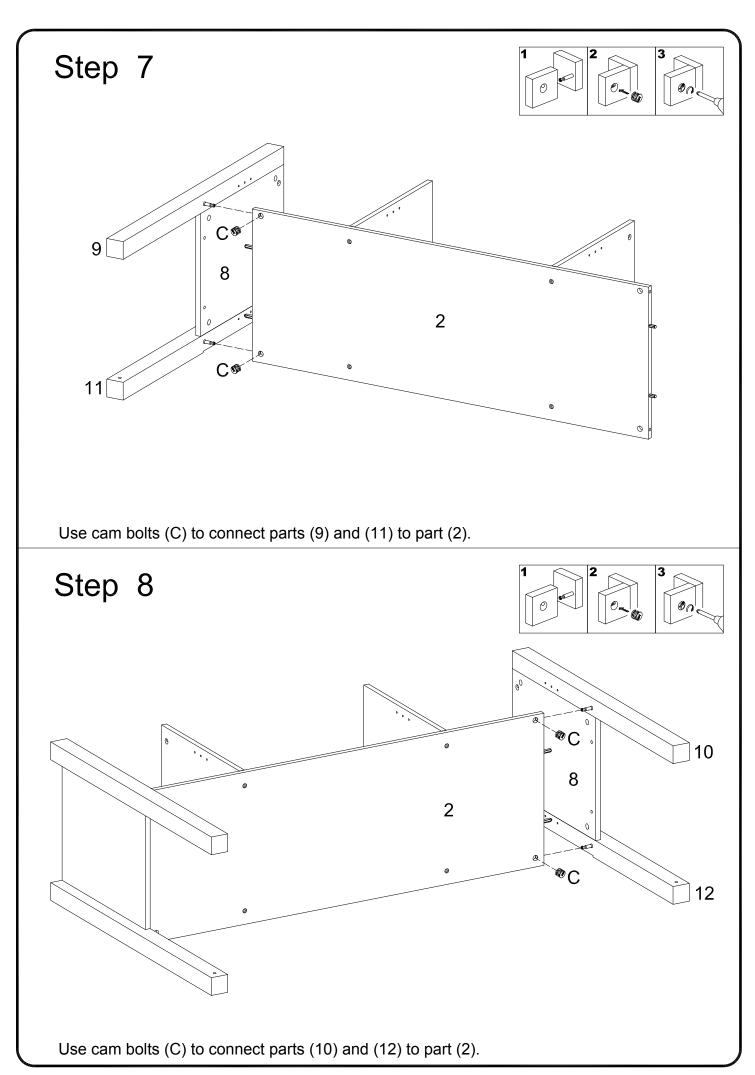
Attach parts (9) and (11) to part (8), then insert and tighten cam locks (C) as shown in the diagram.

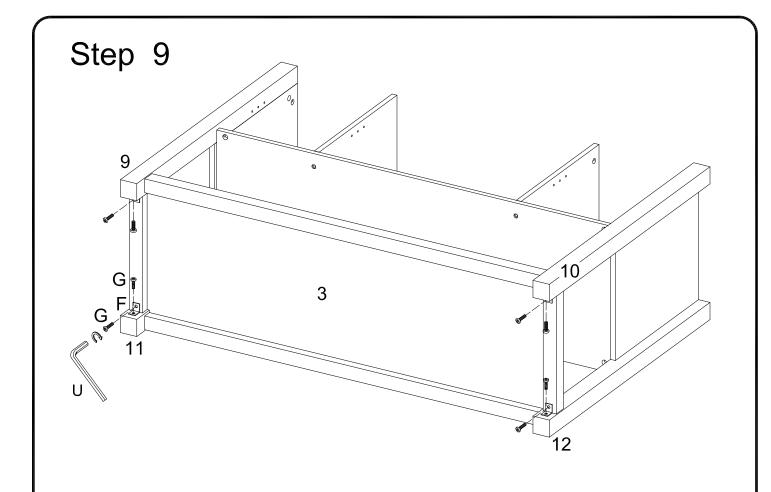


Attach parts (10) and (12) to part (8), then insert and tighten cam locks (C) as shown in the diagram.

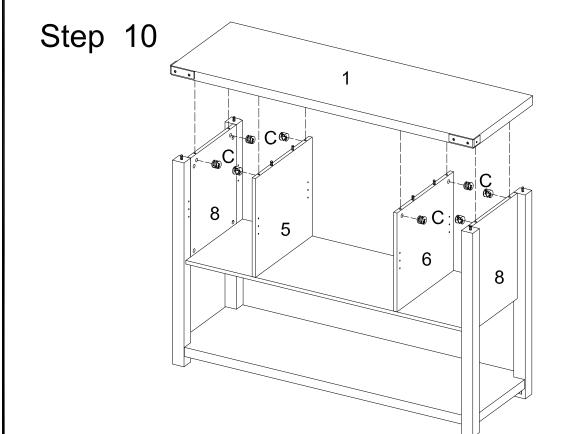


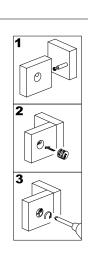
Use the wrench (U) to tighten bolts (N) to connect parts (5) and (6) to part (2).



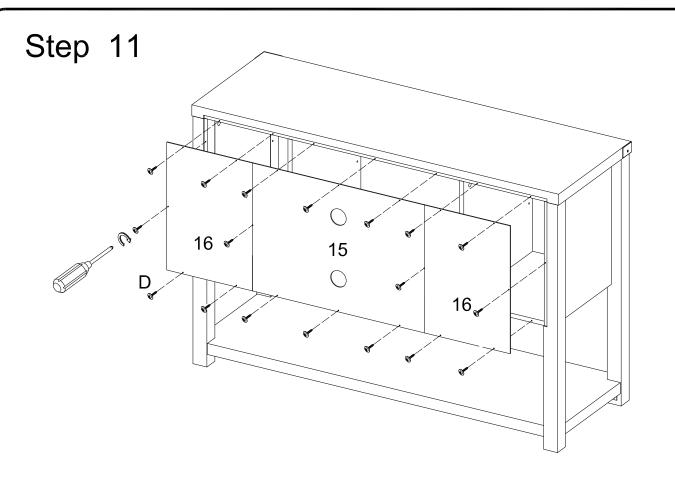


Secure shelf (3) to legs using parts (F) and (G) as shown in the diagram.

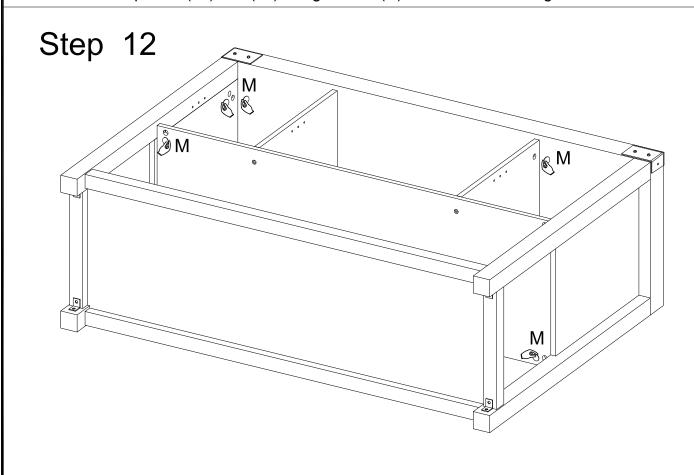




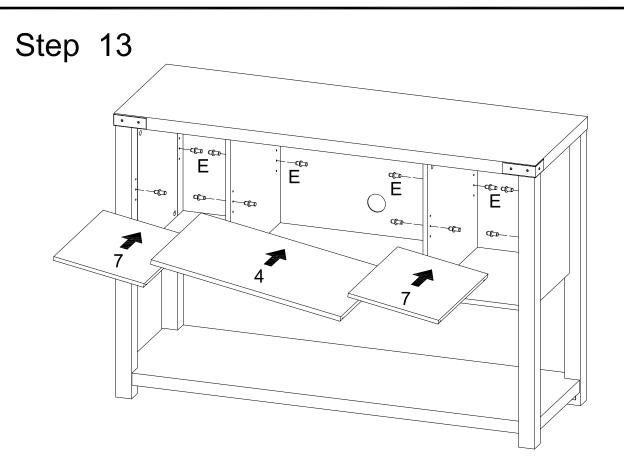
Use cam bolts to connect part (1) to the frame assembly as shown in the diagram.



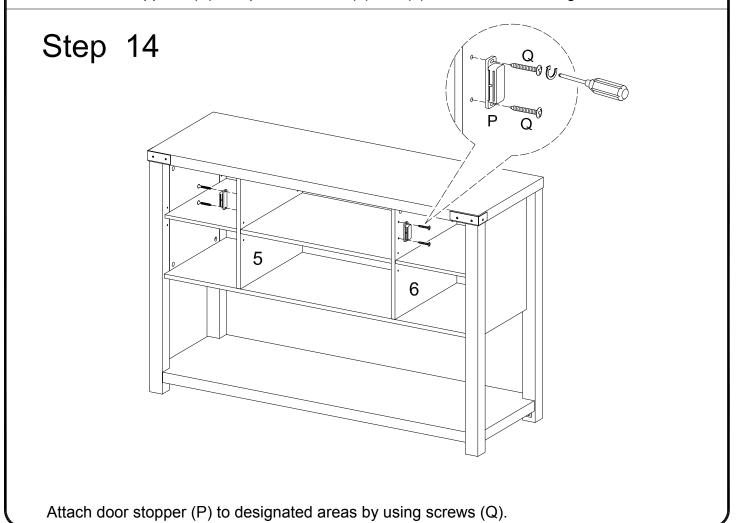
Attach back panels (15) and (16) using screws (D) as shown in the diagram.



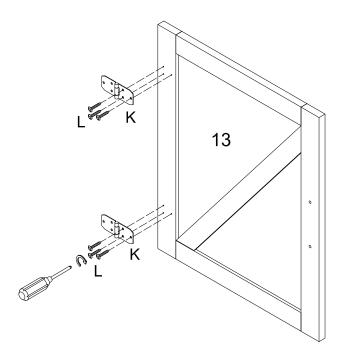
Place stickers (M) over cam locks as desired.

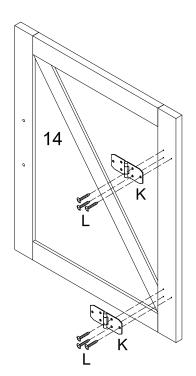


Insert shelf supports (E) and place shelves (4) and (7) as shown in the diagram.



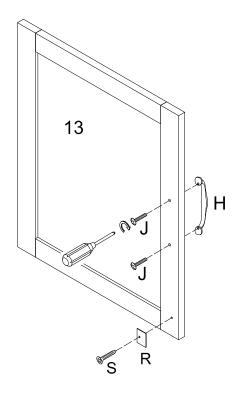
## Step 15

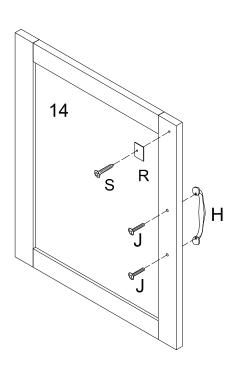




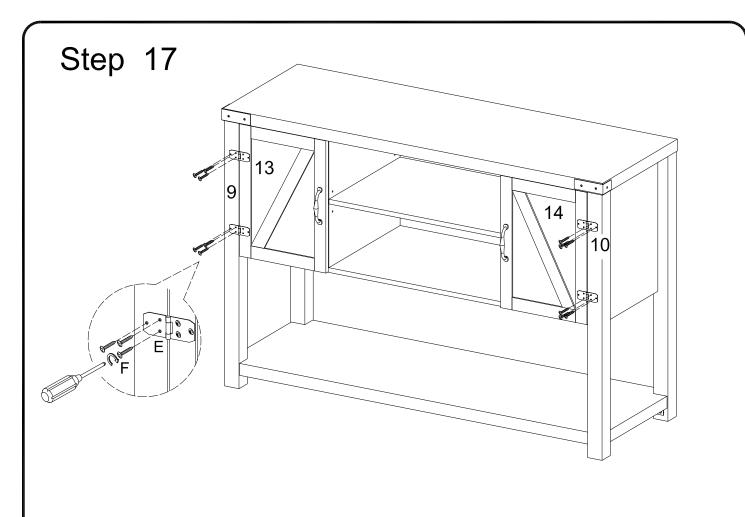
Attach hinges (K) to the doors (13,14) by using screws (L).

# Step 16





Attach handles (H) to the doors (13,14) by using screws (J). Attach metal stopper (R) using screw (S).



Attach hinges (E) by using screws (F) as shown in the diagram.

