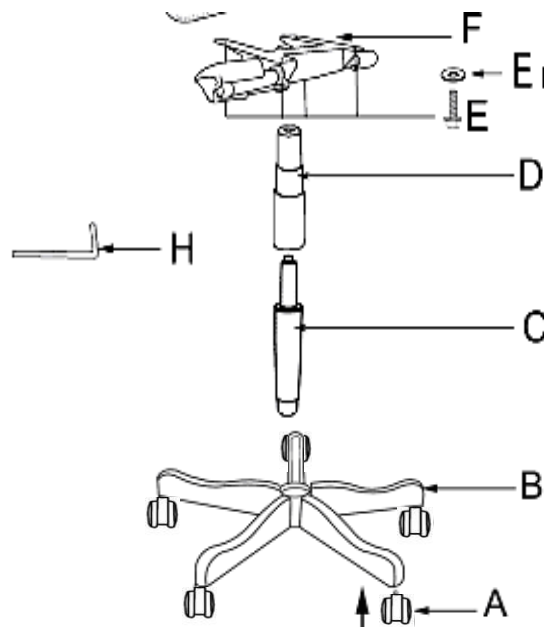


Carefully unpack all parts and identify them with parts list before attempting to assemble the chair.

IMPORTANT: DO NOT TIGHTEN BOLTS AND SCREWS FULLY UNTIL YOU HAVE COMPLETED THE FINAL ASSEMBLY.

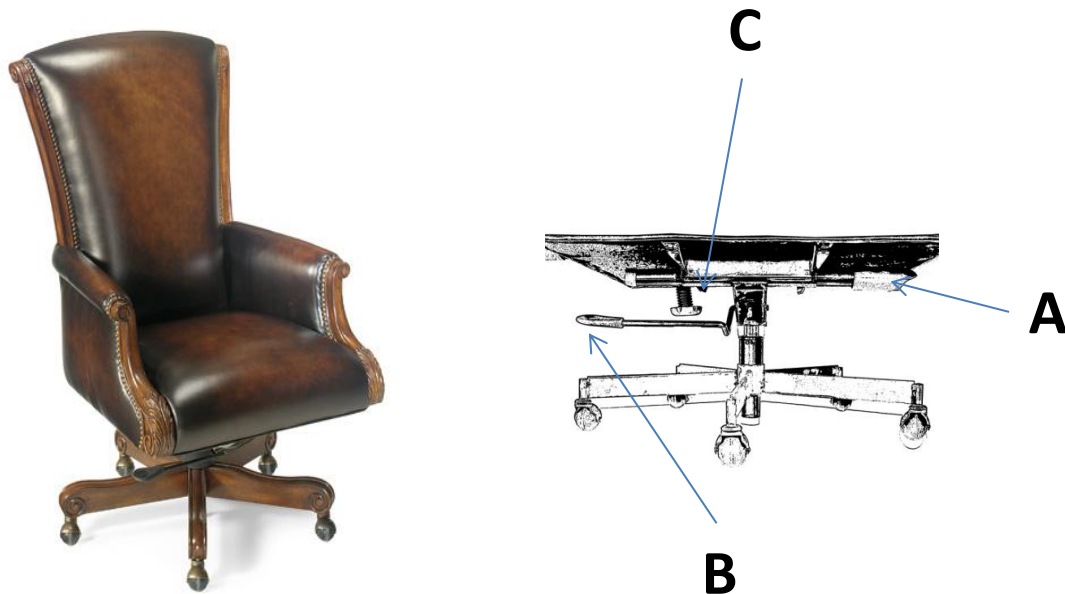
1. Carefully remove the 5 STAR BASE(B) from the carton. The base is located behind the fiberboard that is behind the chair UNIT SEATING(G).
2. Put 5 CASTERS (A) into the holes of 5 STAR BASE (B).
3. Insert GAS LIFT (C) to the center hole top of 5 STAR BASE (B), and put the BELLOWS(D) onto the GAS LIFT(C).
4. Attach SEAT PLATE (F) to the Unit Seating(G) by using 4 SCREWS (E) with 4 FLAT WASHERS (E1).
5. Insert the pre-assembled seat unit onto the gas lift to finish the final assembly.
6. Be sure that all the screws are fully tightened before using.



Parts List

A.	CASTERS	5
B.	5 STAR BASE	1
C.	GAS LIFT	1
D.	BELLOWS	1
E.	SCREWS (5/16"x1-1/4")	4
E1.	FLAT WASHERS	4
F.	SEAT PLATE	1
G.	UNIT SEATING	1
H.	ALLEN KEY	1

EC245 Operational Instruction



The instructions below are for the chair mechanism operating:

A: This handle is for the seater reclining locking, pull the handle outwards, the mech is loose to recline; when you want to keep the chair upright, push the handle inwards and it will lock at this position. There is only one position you can lock at.

B: This handle is for gas lift locking/unlocking, turn this upwards, the gas lift is active and you can adjust the seat height by your body motion, release it when you get a desired seat height, then it will lock the mechanism to keep this height for you.

C: This knob is for adjusting the tightness of the mechanism. Turn it leftwards, the mechanism is easier to recline, turn it rightwards, the mechanism gets firmer for reclining.