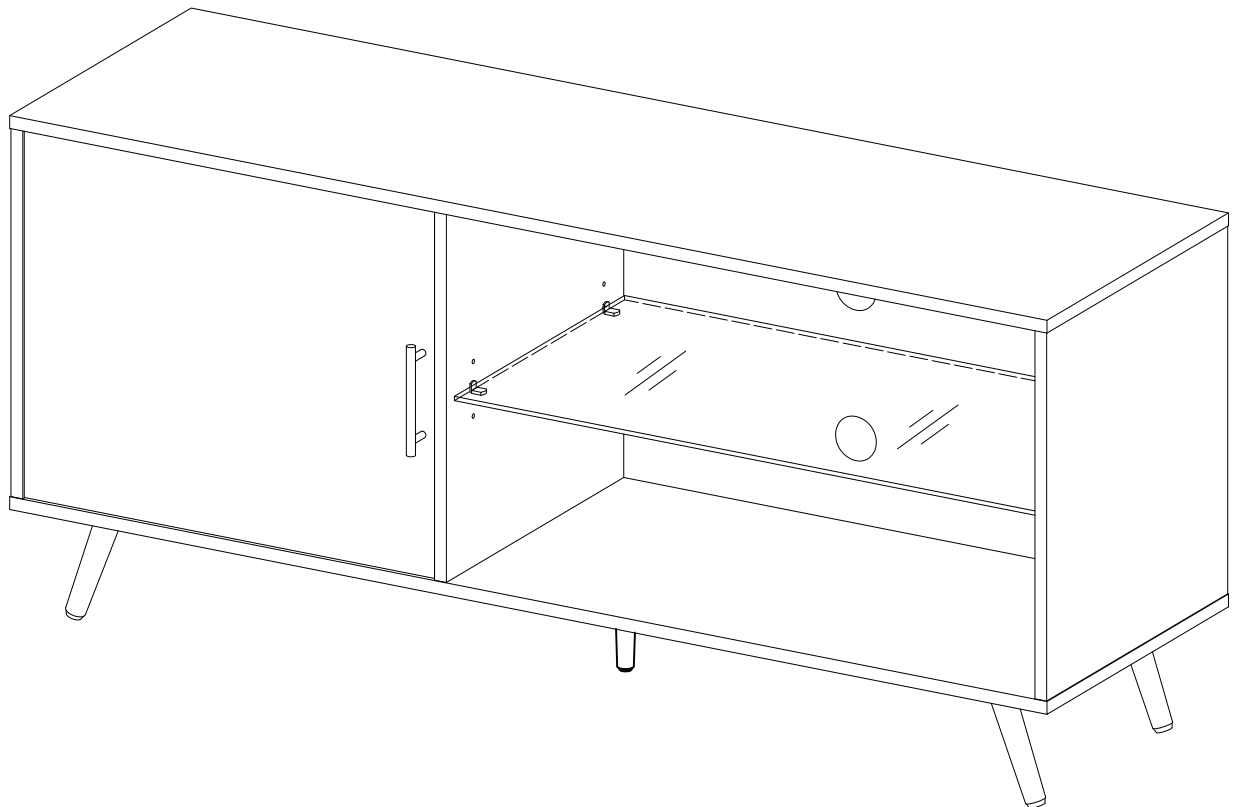




Item # : W52NORGS
Assembly Instructions

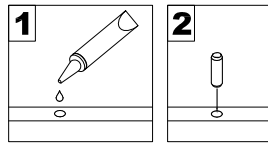


*Please visit our website for the most current instructions, assembly tips, report damage, or request parts. **www.walkeredison.com***

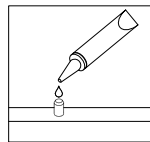
Revised 12/2017

General Assembly Guidelines

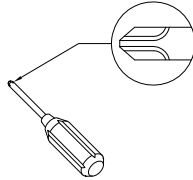
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



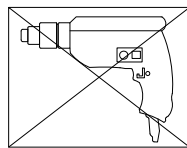
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



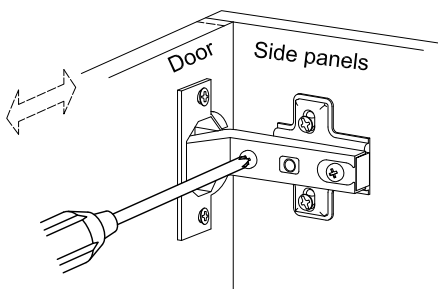
- VI. A Phillips head screwdriver is required for the assembly of this product .



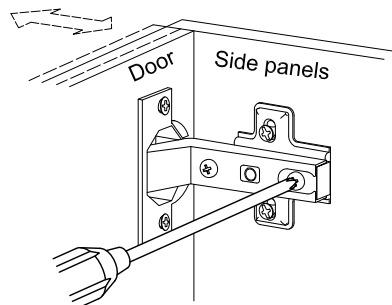
- VII. Power tools should not be used to assemble this product .



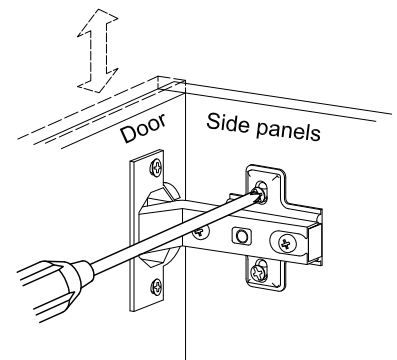
- VIII. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

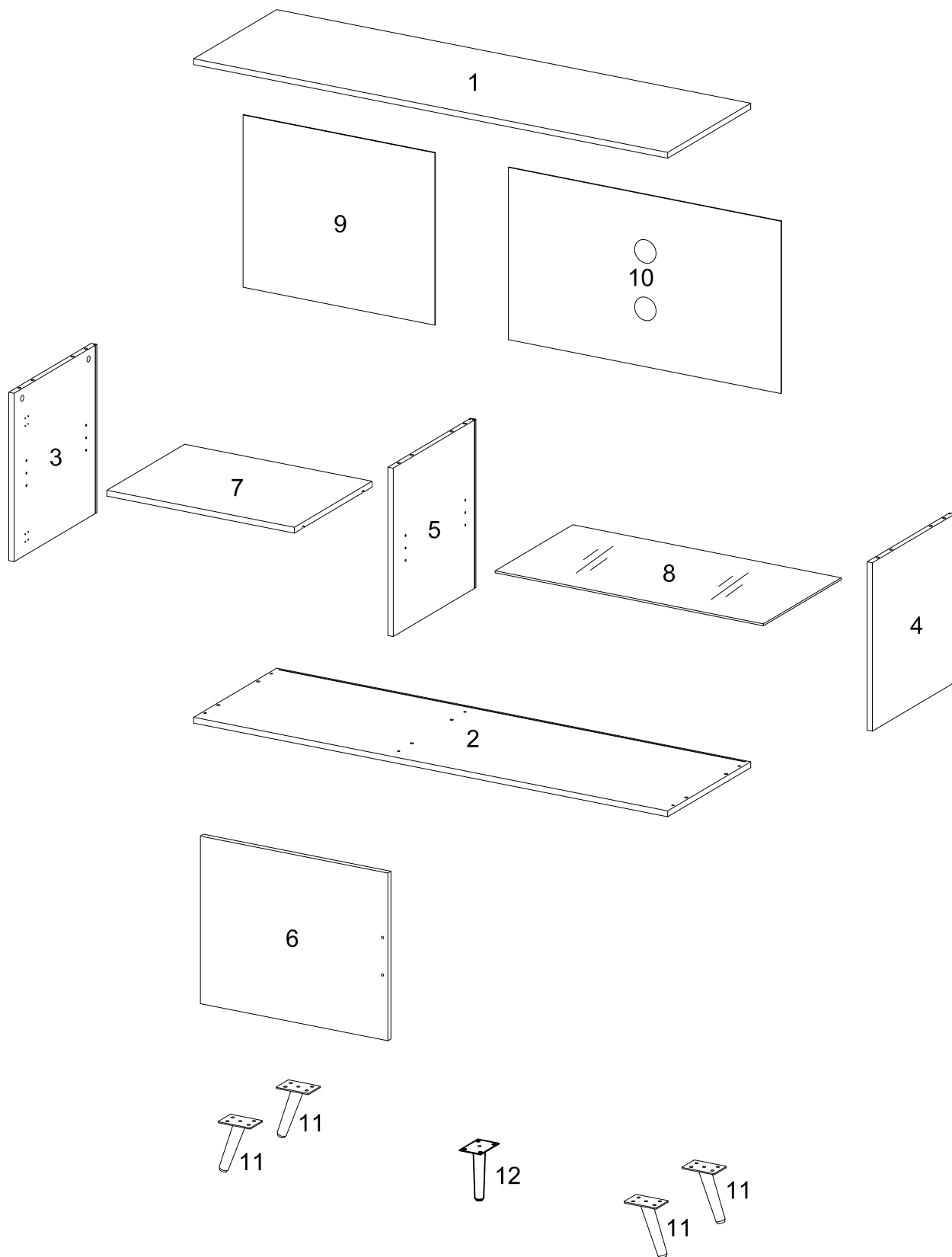


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment







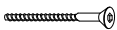



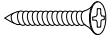






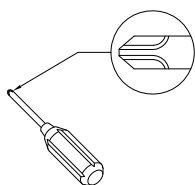
Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List



Hardware List

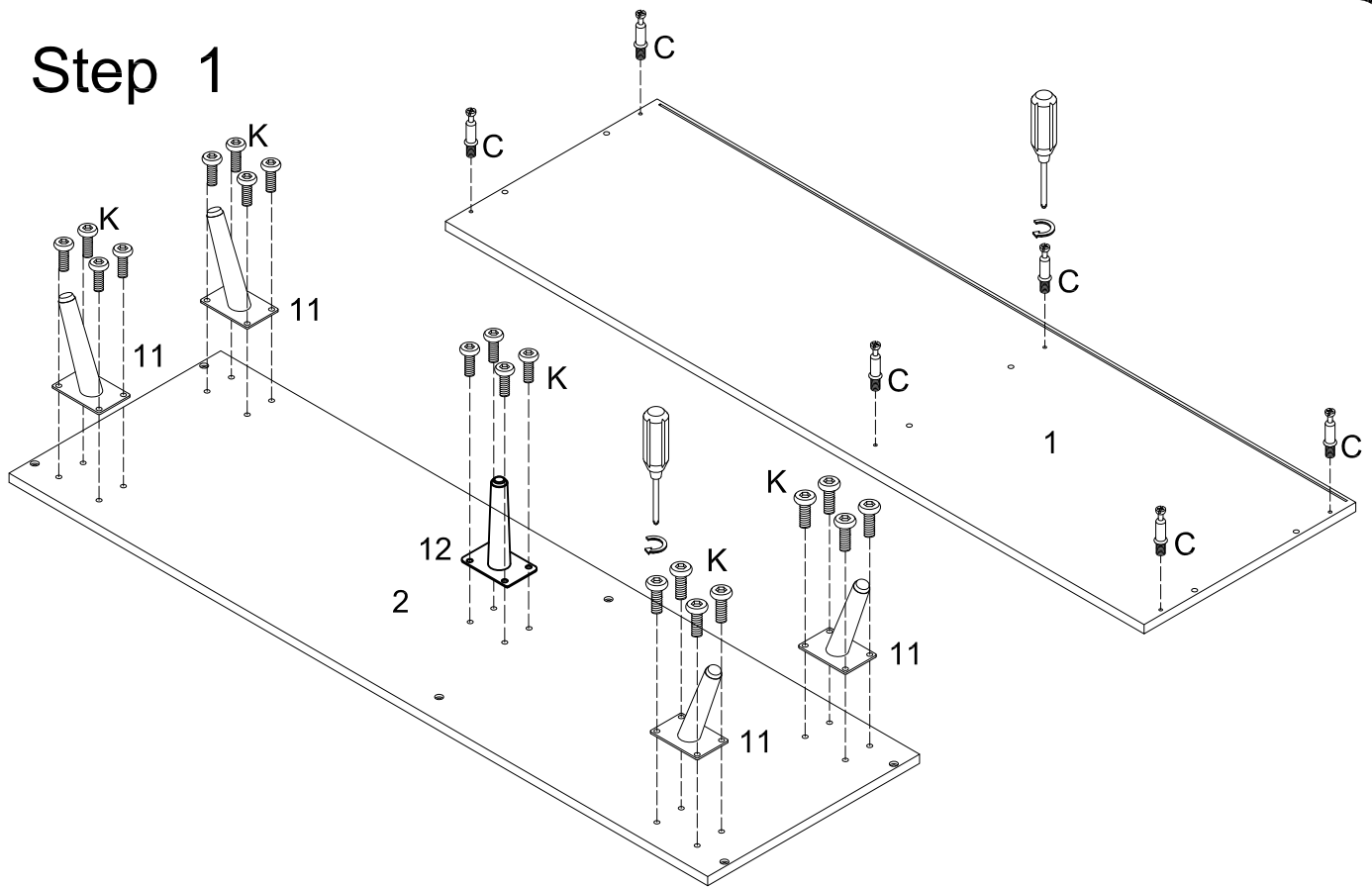
A		Ø8x30mm	Wooden dowel	12 pcs
B		Ø15x11mm	Cam lock	6 pcs
C		Ø6x35mm	Cam bolt	6 pcs
D			Shelf support pin	4 pcs
E			Handle	1 pc
F		Ø4x22mm	Bolt	2 pcs
G		Ø6x50mm	Bolt	6 pcs
H			Hinge	2 pcs
J			Screw	12 pcs
K		Ø6x12mm	Bolt	20 pcs
L			Plastic wedges	8 pcs
M		Ø3x17mm	Screw	8 pcs
N			Glue tube	1 pc
P			Wrench	1 pc
Q		Ø30	Sticker	6 pcs
R			Shelf support pin	4 pcs



Philips head screwdriver required for assembly
(not included)

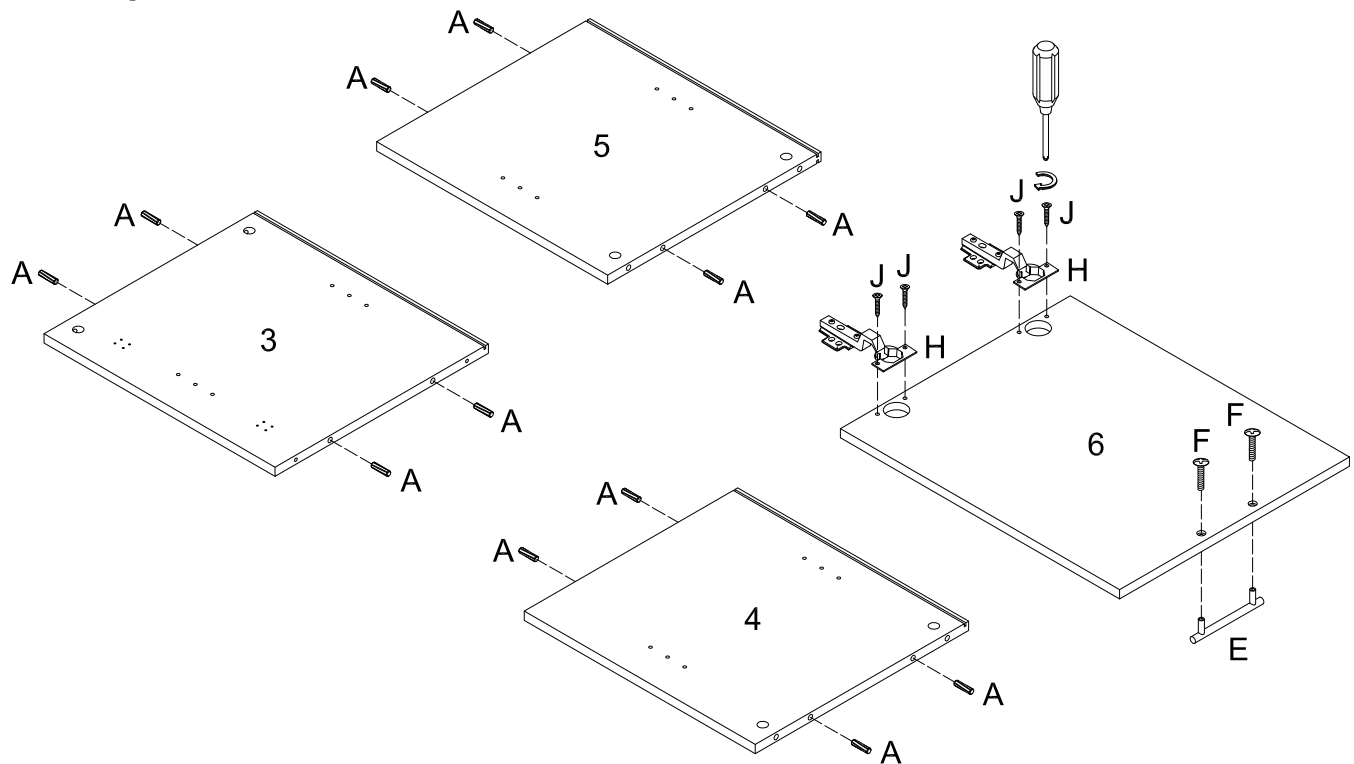
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



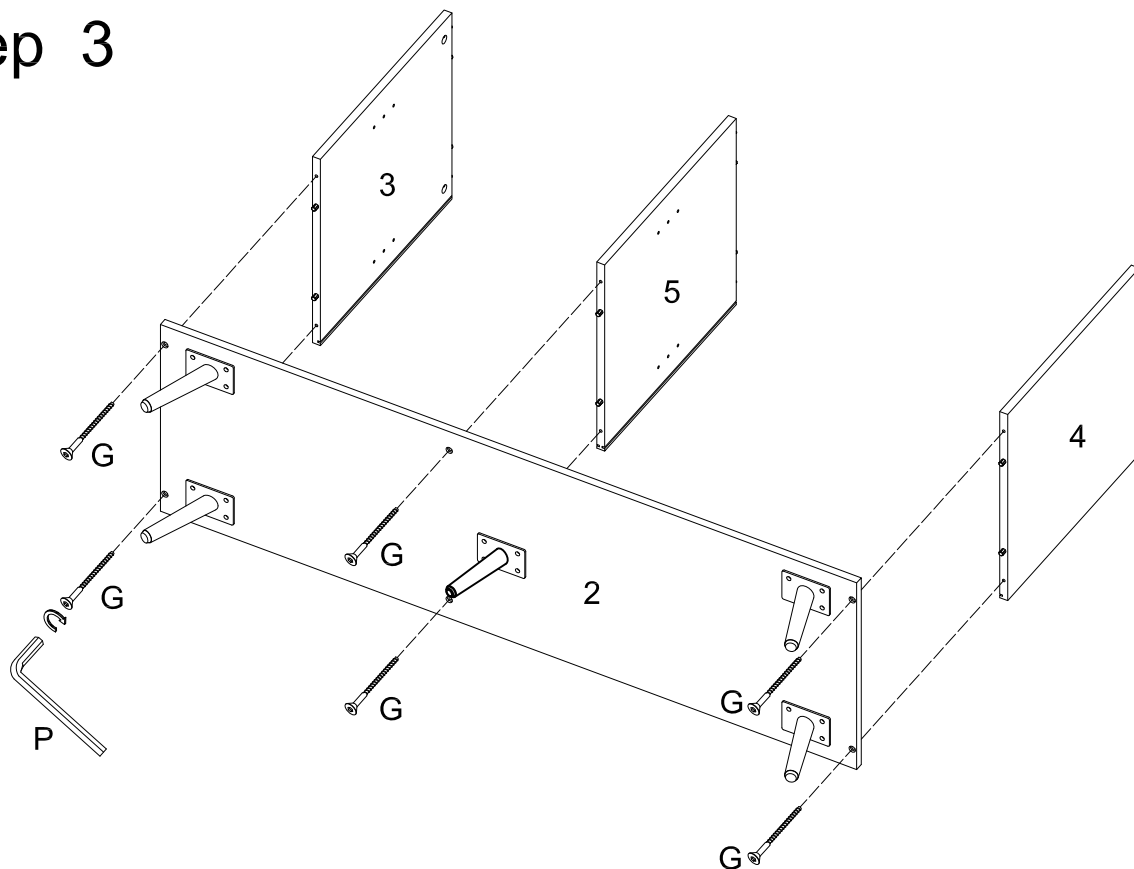
Secure legs (11,12) to bottom panel (2) with bolt (K).
Secure cam bolt (C) to top panel (1).

Step 2



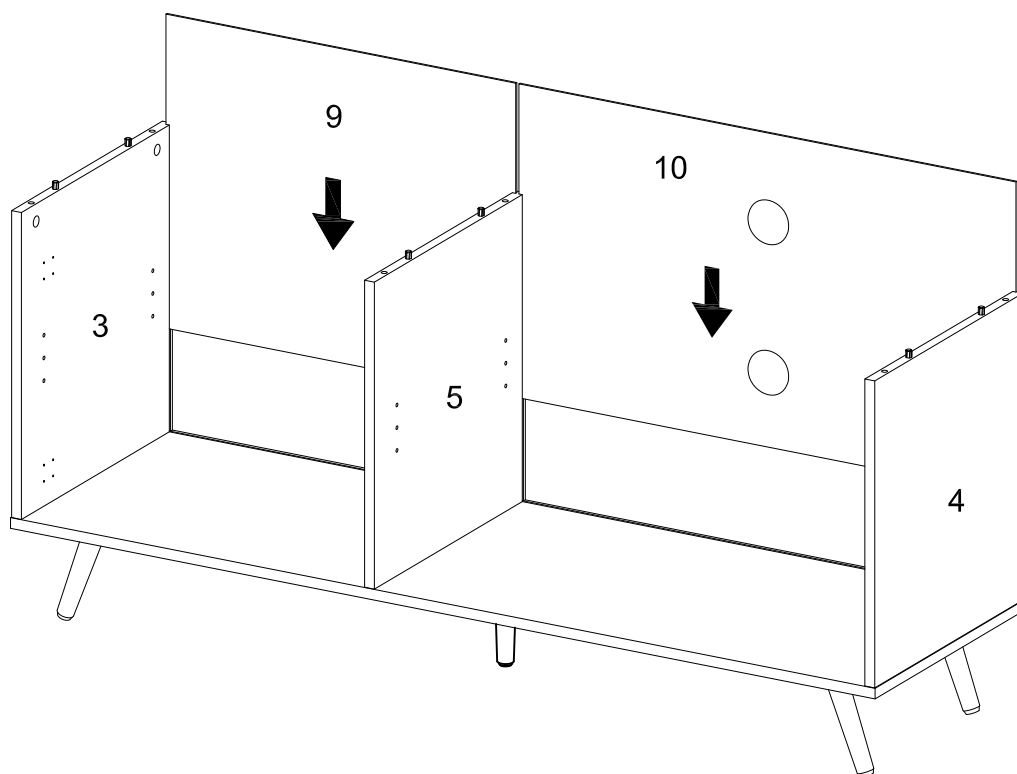
Insert wooden dowel (A) into side panel (3,4,5).
Secure hinge (H) to door (6) with screw (J), secure handle (E) to door (6) with bolt (F).

Step 3



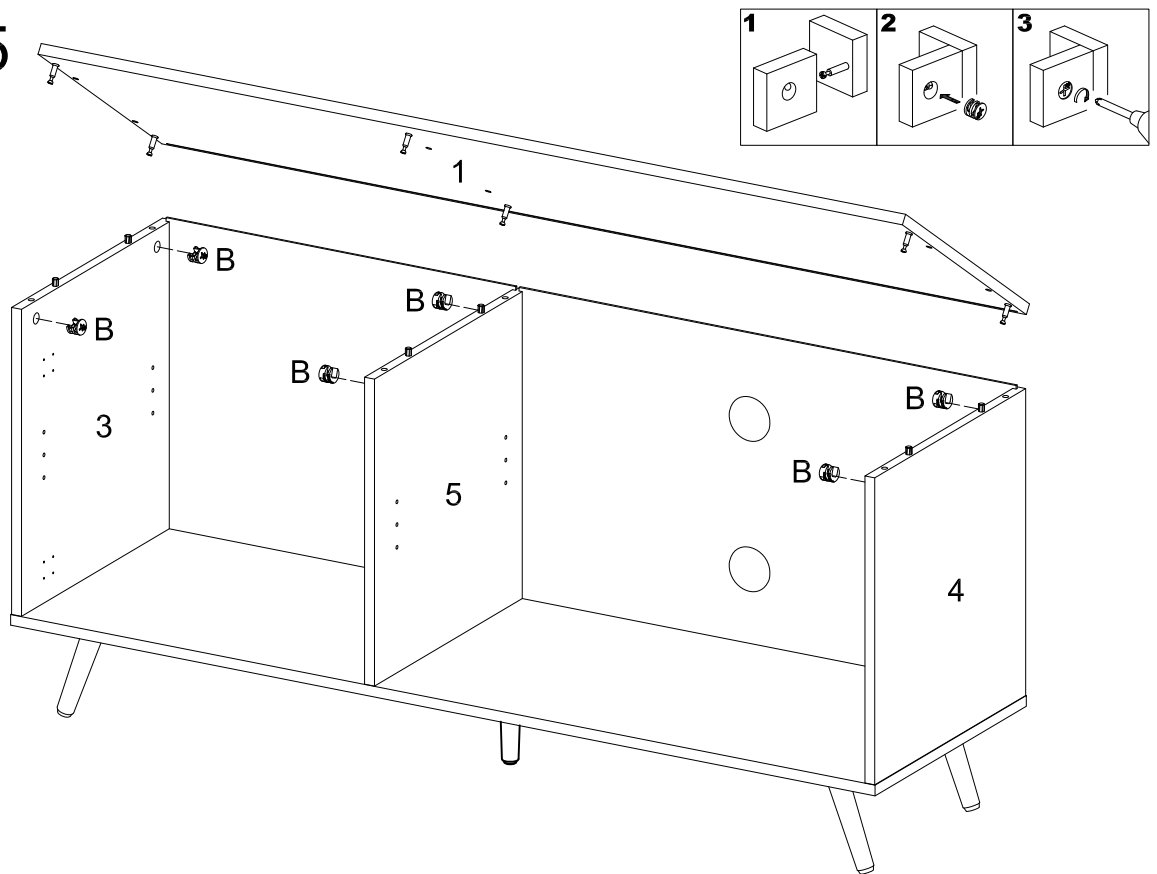
Insert side panel (3,4,5) into bottom panel (2) and use wrench (P) to secure them with bolt (G).

Step 4



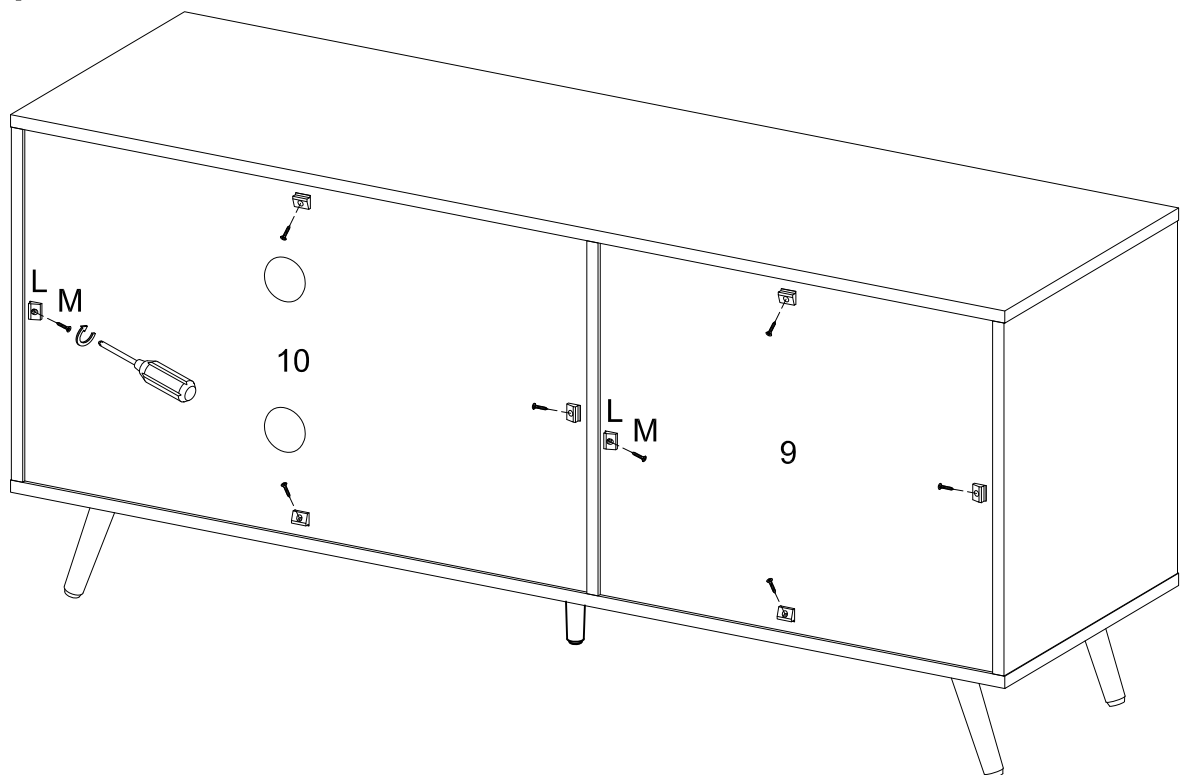
Slide back panel (9,10) into grooves.

Step 5



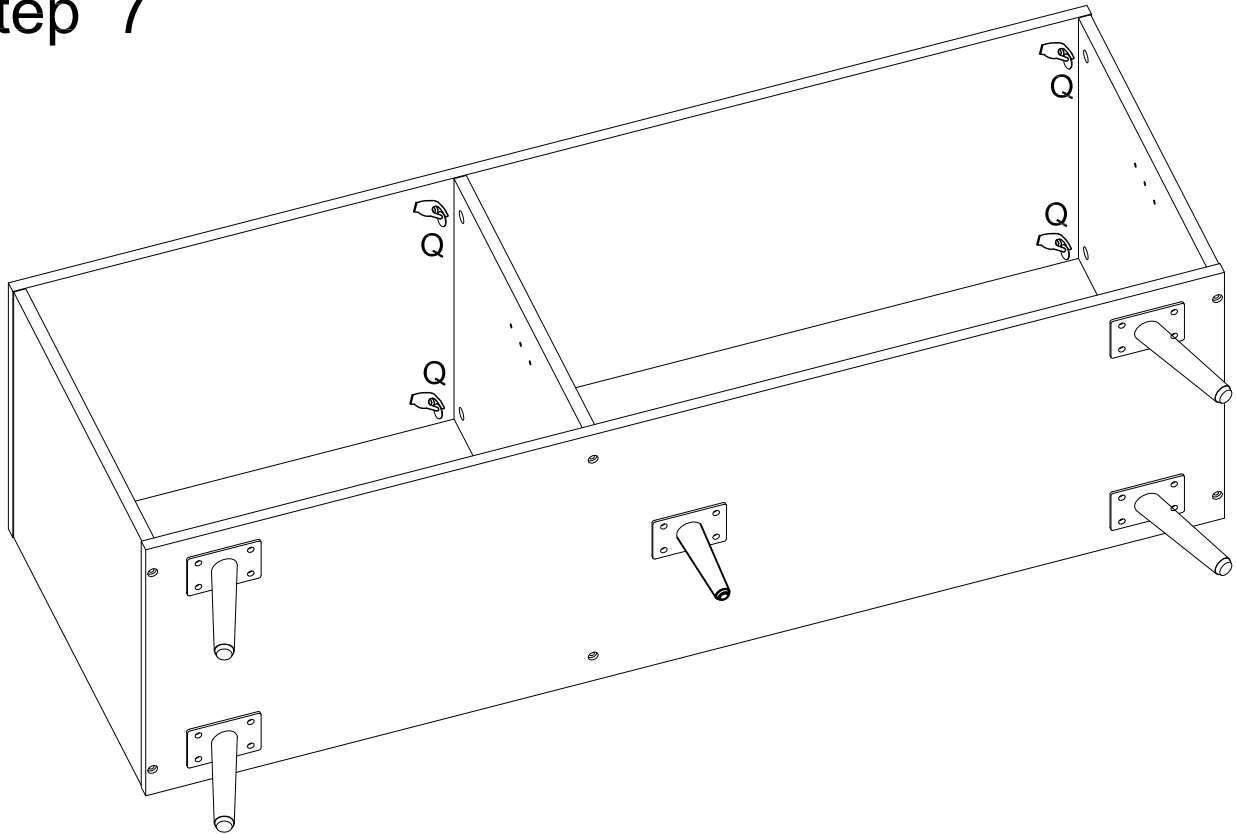
Insert top panel (1) into side panel (3,4,5), then insert and secure cam lock (B) to side panel (3,4,5) to lock it.

Step 6



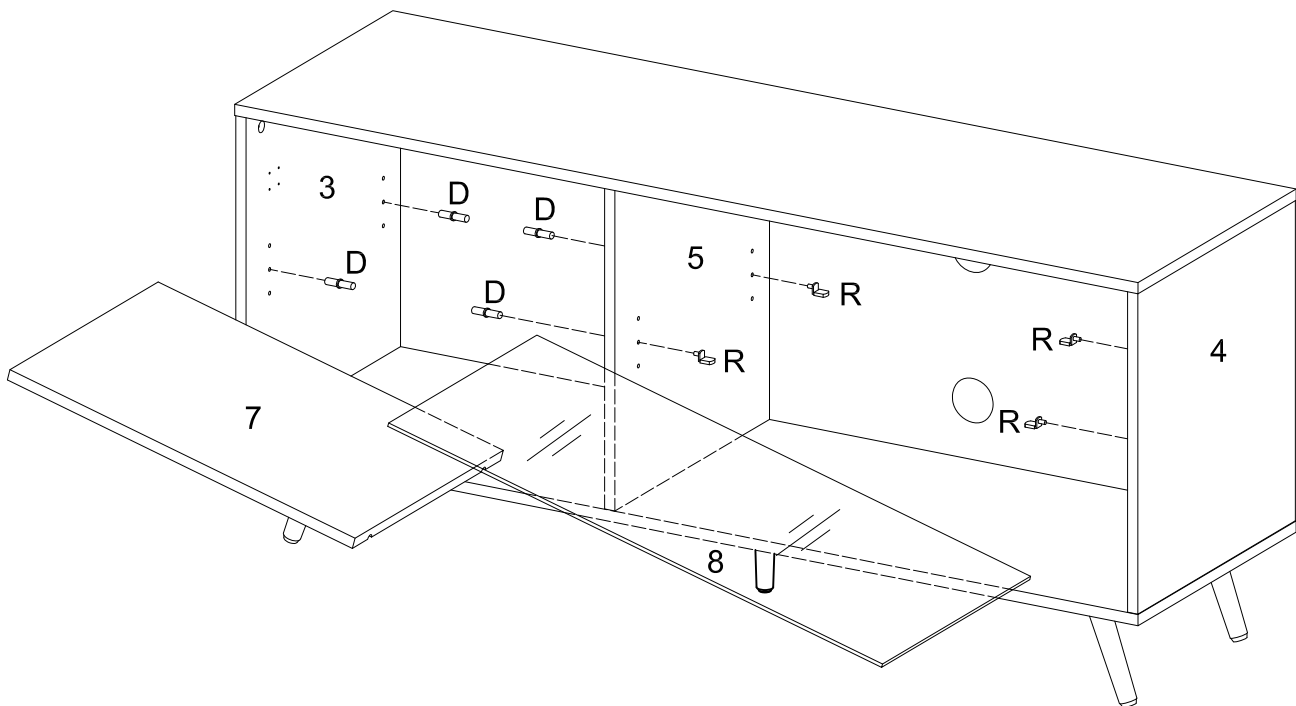
Secure plastic wedges (L) to back panel (9,10) with screw (M).

Step 7



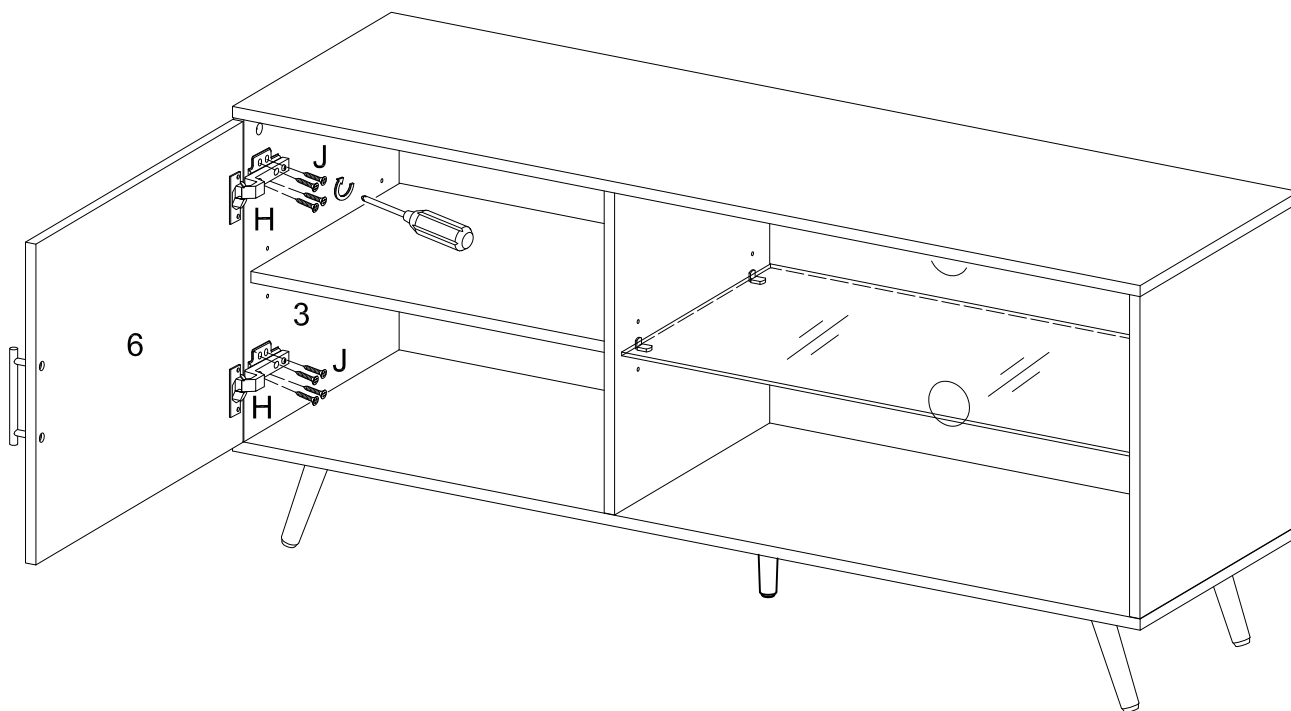
Place sticker (Q) over holes as per diagram.

Step 8



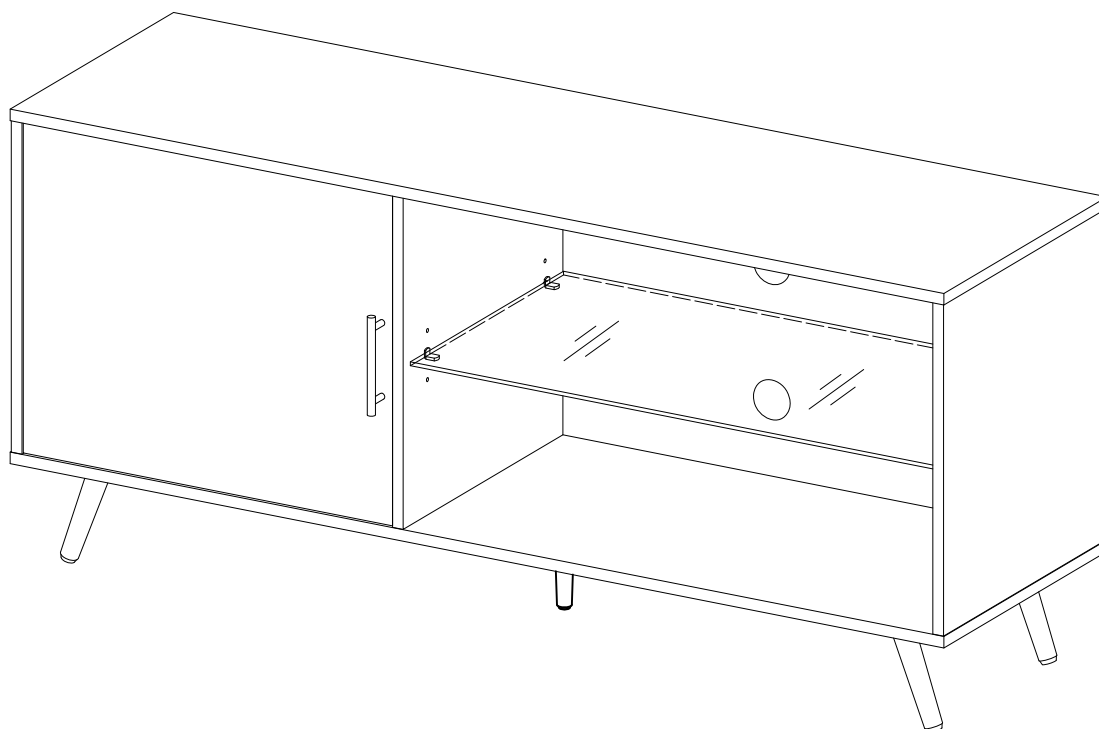
Assemble shelf support pin (D) to side panel (3,5), then place shelf (7) on top of the support pin (D). Assemble shelf support pin (R) to side panel (4,5), then place glass shelf (8) on top of the support pin (R) carefully.

Step 9



Secure hinge (H) to side panel (3) with screw (J) to holding door (6).

Step 10



Final Assembly