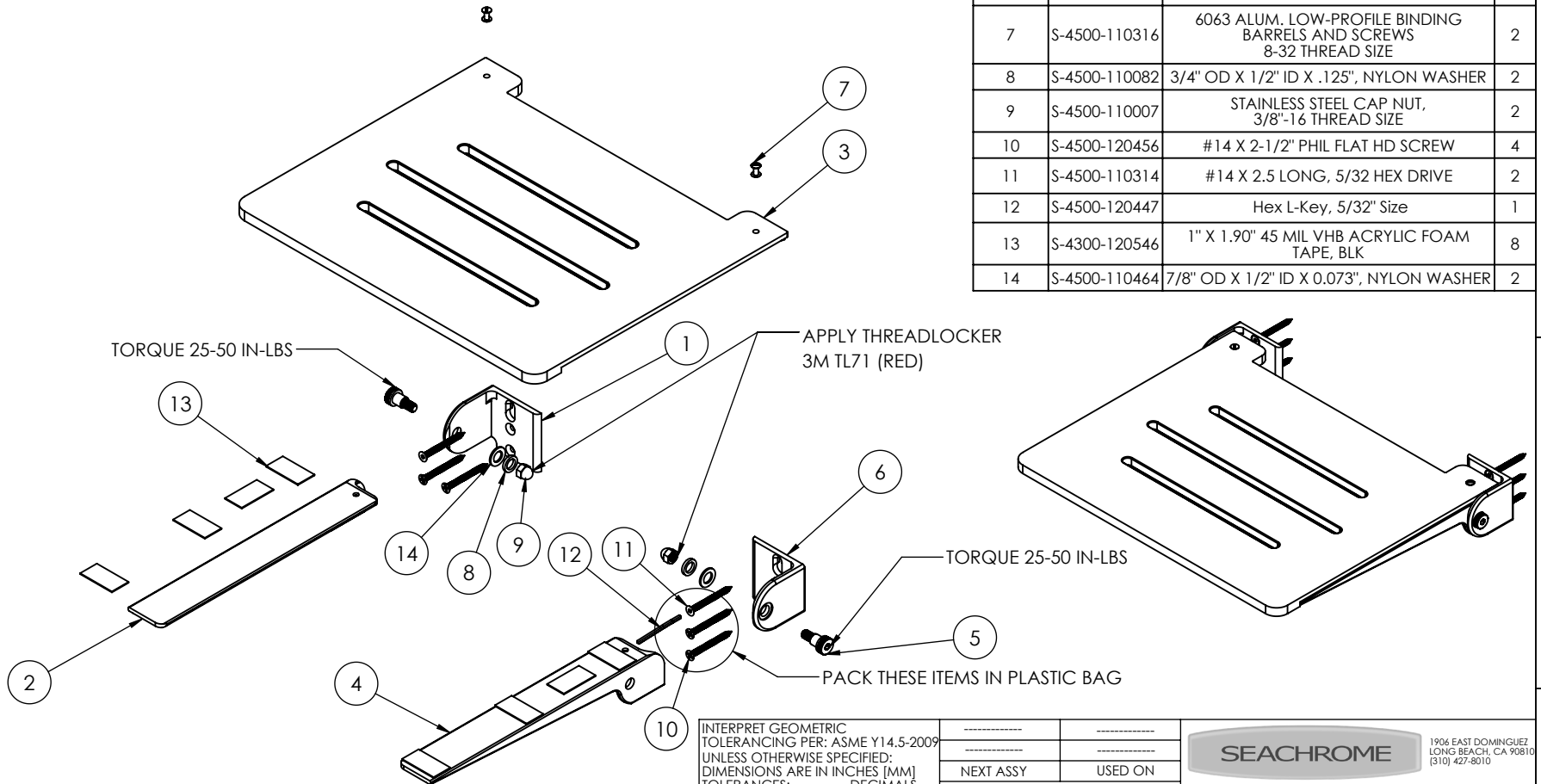


NOTES:

1. PART GEOMETRY IS DEFINED BY CAD MODEL PROVIDED BY ENGINEERING.
2. AESTHETIC DIMENSIONS SHALL NOT AFFECT FIT AND FUNCTION OF PART.
3. DIMENSIONS IN BRACKETS [] ARE MILLIMETERS AND FOR REFERENCE ONLY.
4. GRAIN DIRECTION PER ASME Y14.36M-1996 FOR SS SATIN FINISHES (180 GRIT) ONLY.
5. DO NOT POLISH THIS SURFACE.
6. MASK THIS SURFACE PRIOR TO POWDER COAT.

| BOM Table | | | |
|-----------|---------------|---|------|
| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
| 1 | 500013 | LH MOUNTING BRACKET | 1 |
| 2 | 500015 | LH FRAME | 1 |
| 3 | 600053 | PHENOLIC SEAT TOP | 1 |
| 4 | 500016 | RH FRAME | 1 |
| 5 | 700024 | 18-8 S.S. SHOULDER SCREW, 1/2" SHOULDER DIA., 1/2" SHOULDER LENGTH, 3/8"-16 THREAD, .590-.605 LENGTH" | 2 |
| 6 | 500014 | RH MOUNTING BRACKET | 1 |
| 7 | S-4500-110316 | 6063 ALUM. LOW-PROFILE BINDING BARRELS AND SCREWS 8-32 THREAD SIZE | 2 |
| 8 | S-4500-110082 | 3/4" OD X 1/2" ID X .125", NYLON WASHER | 2 |
| 9 | S-4500-110007 | STAINLESS STEEL CAP NUT, 3/8"-16 THREAD SIZE | 2 |
| 10 | S-4500-120456 | #14 X 2-1/2" PHIL FLAT HD SCREW | 4 |
| 11 | S-4500-110314 | #14 X 2.5 LONG, 5/32 HEX DRIVE | 2 |
| 12 | S-4500-120447 | Hex L-Key, 5/32" Size | 1 |
| 13 | S-4300-120546 | 1" X 1.90" 45 MIL VHB ACRYLIC FOAM TAPE, BLK | 8 |
| 14 | S-4500-110464 | 7/8" OD X 1/2" ID X 0.073", NYLON WASHER | 2 |



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INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009
 UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES [MM]
 TOLERANCES: DECIMALS
 FRACTIONAL ±1/64 .X ±0.1
 ANGLES ±1° .XX ±0.02
 BEND ±1° .XXX ±0.005
 (XX) DENOTES CRITICAL DIMENSION
 ALL THREADS ARE CRITICAL
 REMOVE ALL BURRS & SHARP EDGES
 MATERIAL
 FINISH SEE NOTE

| TESTING | ASSEMBLY | POLISHING | MACHINING | TOOLING FIXTURE # |
|---------|----------|-----------|-----------|-------------------|
| ----- | ----- | ----- | ----- | ----- |

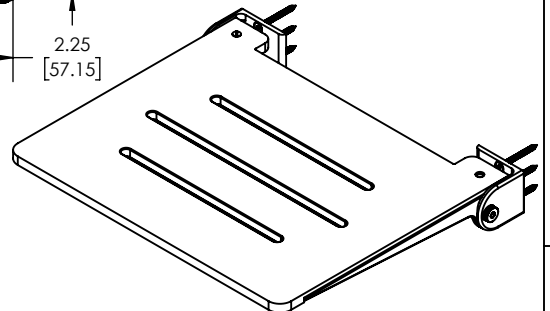
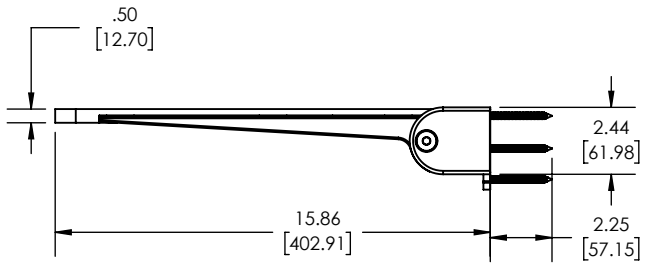
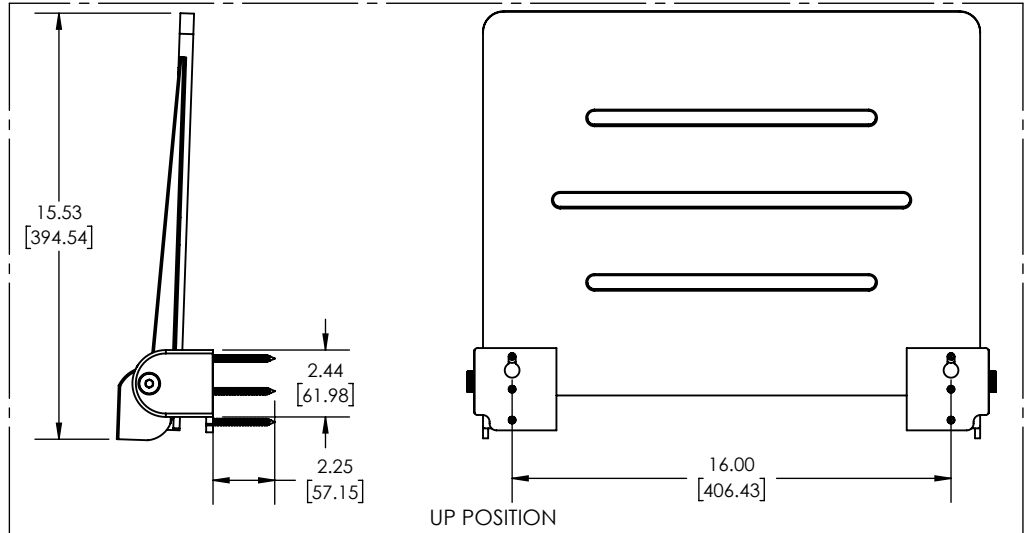
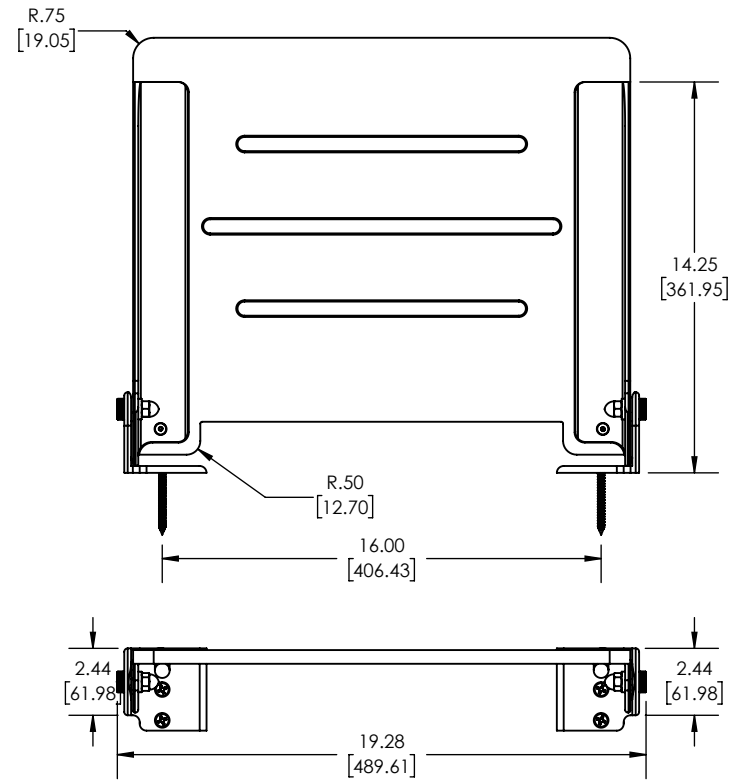
| | | | |
|------------------------------|-----------|---|----------------------------|
| SEACHROME CORPORATION | | 1906 EAST DOMINGUEZ LONG BEACH, CA 90810 (310) 427-8010 | |
| NEXT ASSY | | USED ON | |
| APPLICATION | | | |
| DRAWN | J. AMOZOC | 2/18/20 | |
| CHECKED | J. AMOZOC | 2/18/20 | |
| ENG APPR. | J. AMOZOC | 2/18/20 | |
| MFG APPR. | R. CANO | XX-XX-XX | |
| Q.A. | ----- | XX-XX-XX | |
| DWG. NO. SHAFSL-185155 | | REV B | |
| DO NOT SCALE DRAWING | | SIZE A | SCALE: 1:12 SHEET 1 OF 2 |

| ZONE | REV | ECN NO./DESCRIPTION | DATE | APPROVED |
|------|-----|---------------------------|---------|----------|
| | B | Hex Key | 6/23/20 | J.A. |
| | A | Nut replaced with Cap nut | 3/3/20 | J.A. |
| | - | RELEASED | 2/18/20 | J.A. |

NOTES:

1. DIMENSIONS IN BRACKETS [] ARE MILLIMETERS, FOR REFERENCE ONLY.
2. GRAIN DIRECTION PER ASME Y14.36M-1996 FOR SS SATIN FINISHES ONLY.

CUSTOMER SPECIFICATION DWG



PRODUCT SPECIFICATION

-CLIENT: NA
-MATERIAL: NA

-AVAILABLE FINISHES

-POWDER COAT

1. ALMOND
2. WHITE
3. MATTE BLACK
4. SILVER
5. REFERENCE PRICE BOOK FOR ADDITIONAL OPTIONS

-HARDWARE PACKAGE INCLUDES:

1. #14X2.5" 5/32" HEX DRIVE 18-8 (S-4500-110314 QTY 2)
2. #14X2.5" PHIL. DRIVE 18-8 (S-4500-120456 QTY 4)
3. 5/32" HEX KEY (S-4500-120447 QTY 1)

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| | |
|---|-----------|
| INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009 | |
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MM] | |
| TOLERANCES: | DECIMALS |
| FRACTIONAL ±1/64 | .X ±0.1 |
| ANGLES ± 1° | .XX ±0.02 |
| DRAWN | J. AMOZOC |
| ENG APPR. | |

| | | | |
|---|-------------------------------|---|--------------|
| SEACHROME | | 1906 EAST DOMINGUEZ LONG BEACH, CA 90810 (310) 427-8010 | |
| CORPORATION | | | |
| TITLE: SILHOUETTE SLIMLINE SHOWER SEAT | | | |
| DWG. NO. | SHAFSL-185155 | REV | B |
| SIZE | A DO NOT SCALE DRAWING | SCALE: | 1:12 SHEET 1 |