









# ASSEMBLY INSTRUCTION

Item: 6075-75401 Upholstered Arm Chair

Thank you for purchasing this quality product. Be sure to unpack carefully looking for small parts which may have come loose during shipment. Read all instruction and study the drawing carefully before starting the assembly process.

HARDWARE PACK				
NO	DRAWING	DESCRIPTION	SIZE	Q'ty
A		Hexagonal Bolt	φ5/16"*2"	1pc
B		Hexagonal Bolt	φ5/16"*3-1/8"	4pcs
C		Hexagonal Bolt	φ5/16"*1-5/8"	2pcs
D		nut	φ5/16"	4pcs
E		Lock Washer	φ5/16"	11pcs
F		Flat Washer	φ5/16"*19D	11pcs
G		Open Wrench	13mm	1pc
H		Screw	φ8*1-1/4"	2pcs

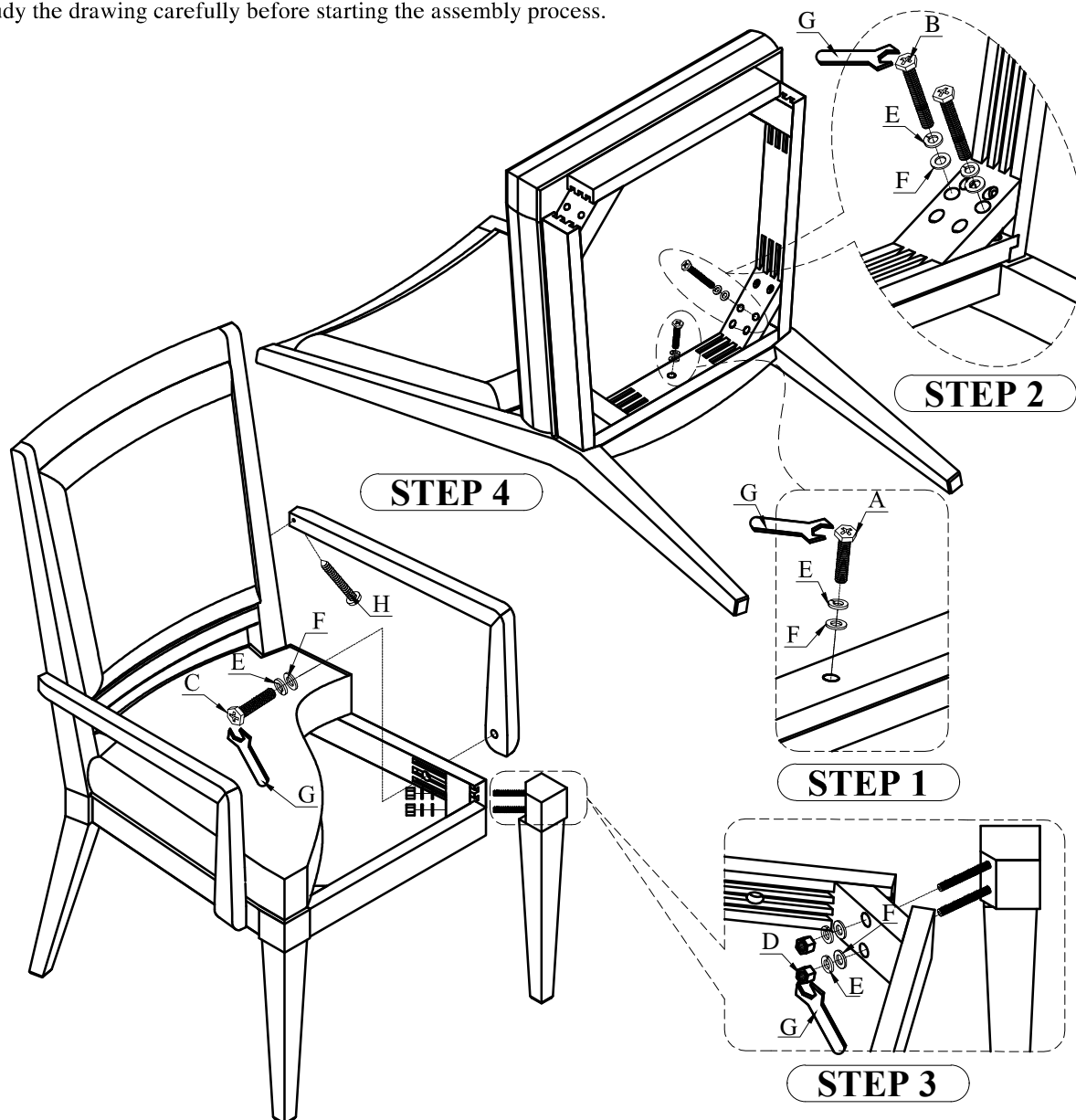
**STEP 1.** Place the chair back on a smooth and flat surface with boring holes facing up. Attach seat frame to the chair back using bolt (A), lock washer (E) and flat washer (F). Tighten the bolts with an open wrench (G).

**STEP 2.** Insert the bolts (B), lock washer (E) and flat washer (F) through the corner blocks into the chair back. Tighten the bolts with an a open wrench (G) . Important: Do not over-tighten.

**STEP 3.** Attach the front legs to the front of the seat frame using nut (D), lock washer (E) and flat washer (F).

Tighten the bolts with an open wrench (G). Important: Do not over-tighten.

**STEP 4.** Attach the arm to the apron, secure with flat washer (F), lock washer (E) and bolt (C). One bolts per arm. Tighten the bolts (C) with Open Wrench (G). Attach the arm to the chair back, secure with screw (H). One bolts per arm. Tighten the screw (H) with screwdriver.



Note: Before fully tightening the leg, ensure the chair is level.