



**MANUAL DE MONTAGEM
ASSEMBLY INSTRUCTIONS
INSTRUCCIONES DE MONTAJE**

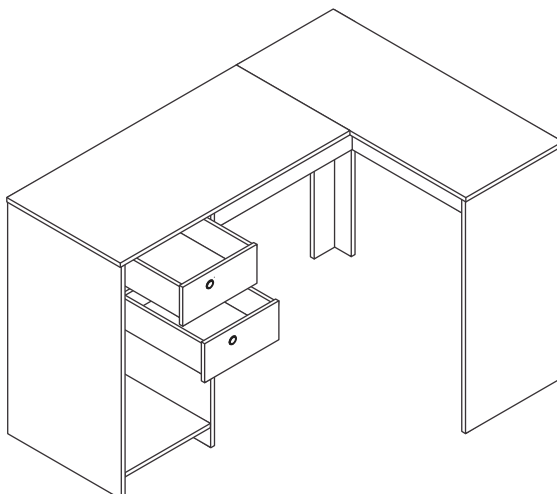
**COD BR: BC 40
COD US: 41AMC6, 41AMC23, 41AMC164**

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Introdução Introduction Introducción

Leia atentamente este manual e siga os passos indicados para uma perfeita montagem.
Read this manual and follow the steps for the perfect fit.
Lea este manual y siga los pasos para el ajuste perfecto.

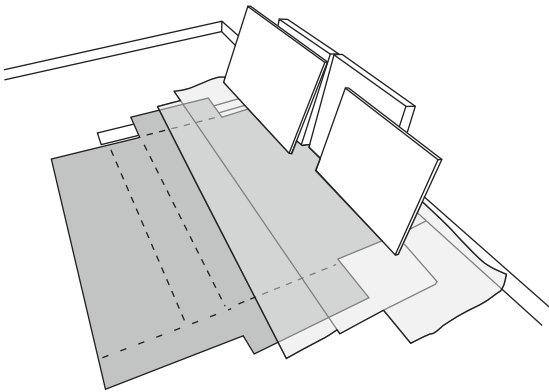


Antes de começar Before starting Antes de comenzar

Antes de começar a montagem prepare o ambiente, deixando-o completamente limpo e com bom espaço para iniciar o trabalho.

Prepare the room before starting the assembly, leaving it completely clean and the area in good condition to start the work.

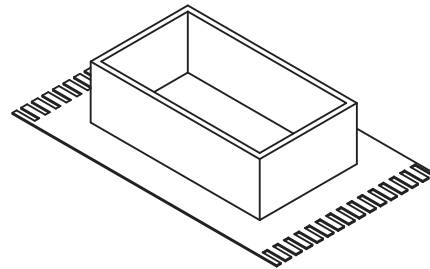
Antes de comenzar el montaje preparar el ambiente, dejándolo completamente limpio y con buen espacio para comenzar el trabajo.



Utilize o papelão da própria embalagem para separar e apoiar as peças retiradas das caixas.

Use the cardboard of the packaging to separate and support the parts removed from the boxes.

Utilice el cartón de la embalaje para separar y apoyar las piezas desmontadas de las cajas.



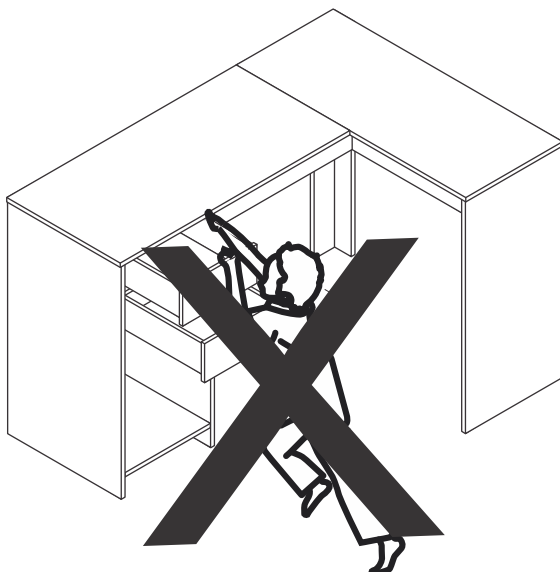
Forre a área de montagem com um cobertor ou tapete. Assim, você evita avarias nas peças durante o processo de montagem.

Cover the assembly area with a blanket or carpet to avoid damaging the parts during the assembly process.

Cubrir la zona de ensamble con una manta o alfombra. De este modo, se evitan daños en las piezas durante el proceso de montaje.



Evite acidentes Avoid accidents Prevenir accidentes



Não escale ou se apoie no móvel.

Do not climb or lean on the furniture.

No se suba ni se apoye en el mueble.

Dimensões e ferramentas
Dimensions and tools
Dimensiones y herramientas

Dimensões:

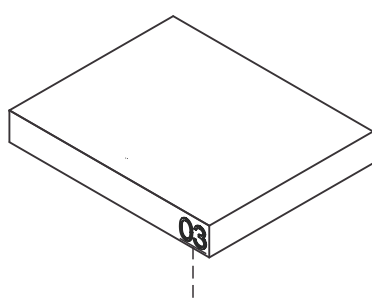
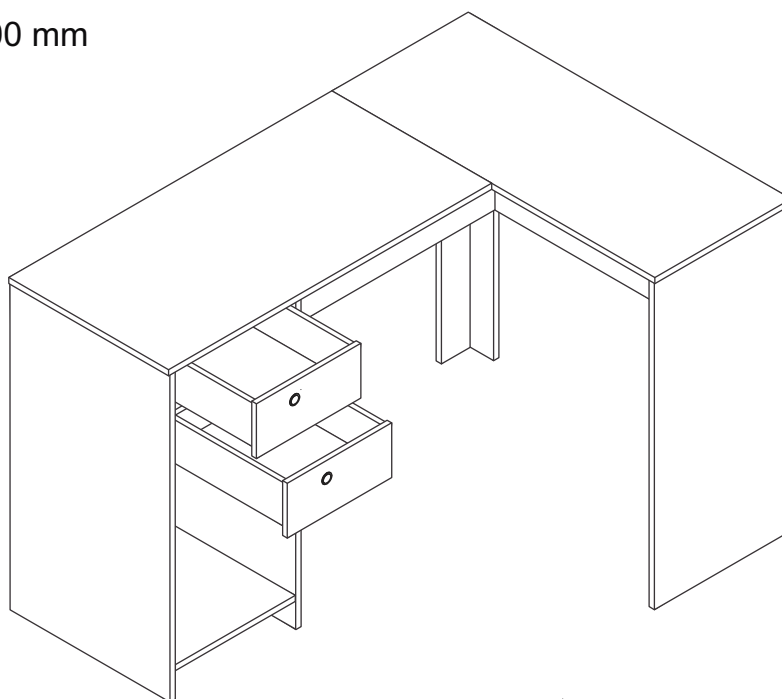
L: 1280 A: 810 P: 900 mm

Dimensions:

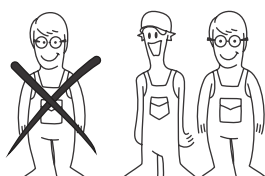
W: 50.39 H: 31.89 D: 35.43 inches

Dimensiones:

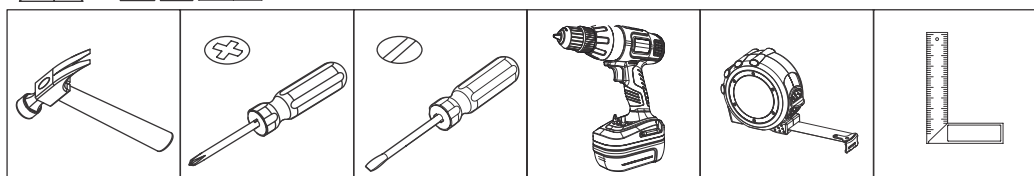
L: 1280 A: 810 P: 900 mm



UTILIZE ALCOOL PARA REMOVER O NUMERO DAS PEÇAS
USE ALCOHOL TO REMOVE PART NUMBERS
UTILICE ALCOHOL PARA ELIMINAR EL NUMERO DE LAS PIEZAS

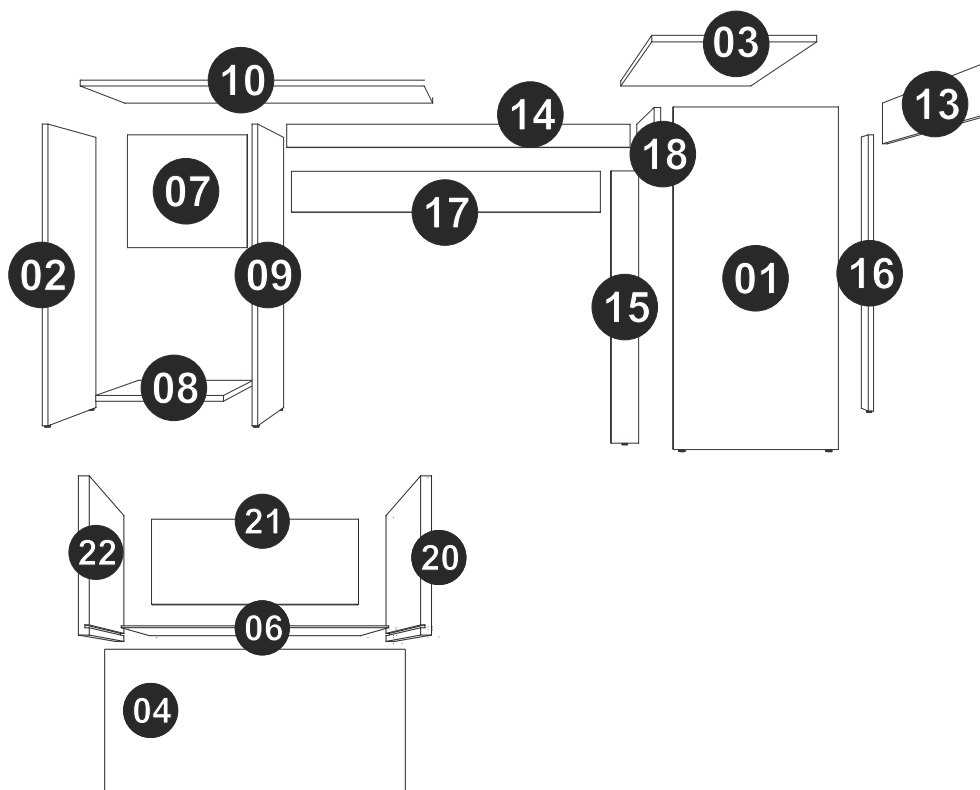


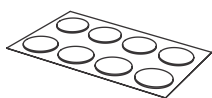
✓ Para facilitar a montagem, utilize uma parafusadeira elétrica.
To improve assembly, use an electronic screwdriver.
Para facilitar el armado, utilice un destornillador eléctrico.



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PEÇA	DESCRIÇÃO	QUANT.	PART	DESCRIPTION	QTY	PIEZA	DESCRIPCIÓN	CANTIDAD
001	LATERAL DIREITA	1	001	RIGHT SIDE	1	001	LATERAL DERECHA	1
002	LATERAL ESQUERDA	1	002	LEFT SIDE	1	002	LATERAL IZQUIERDA	1
003	TAMPO MENOR	1	003	LOWER TOP	1	003	TAPA MENOR	1
004	FRENTE GAVETA	2	004	FRONT DRAWER	2	004	FRENTE DE CAJÓN	2
006	FUNDO DE GAVETA	2	006	BOTTOM DRAWER	2	006	FONDO DE CAJÓN	2
007	COSTA	1	007	BACK	1	007	REVÉS	1
008	BASE	1	008	BASE	1	008	BASE	1
009	DIVISÓRIA	1	009	PARTITION	1	009	DIVISORIO	1
010	TAMPO MAIOR	1	010	LONGER TOP	1	010	TAPA MAYOR	1
013	TRAVESSA MENOR	1	013	LOWER TRAVERSE	1	013	TRAVIESA MENOR	1
014	TRAVESSA MAIOR	1	014	LONGER TRAVERSE	1	014	TRAVIESA MAYOR	1
015	PÉ DIREITO	1	015	RIGHT FOOT	1	015	PIE DERECHO	1
016	PÉ ESQUERDO	1	016	LEFT FOOT	1	016	PIE IZQUIERDO	1
017	VISTA MAIOR	1	017	LONGER DETAIL	1	017	DETALLE MAYOR	1
018	VISTA MENOR	1	018	LOWER DETAIL	1	018	DETALLE MENOR	1
020	LATERAL DIREITA DE GAVETA	2	020	RIGHT DRAWER	2	020	LATERAL DERECHA DE CAJÓN	2
021	COSTA DE GAVETA	2	021	BACK DRAWER	2	021	REVÉS DE CAJÓN	2
022	LATERAL ESQUERDA DE GAVETA	2	022	LEFT DRAWER	2	022	LATERAL IZQUIERDA DE CAJÓN	2





TAPA FUROS x 35
STICKER x 35
TAPAS PLÁSTICAS x 35



PÉS REDONDOS x 8
ROUND FEET x 8
PIES REDONDOS x 8



EF 000106 x 8



EF 000033 x 23



EF 000134 X 2



EF 000132 x 3



EF 000061 X 2



GIZ x 01
CHALK x 01
TIZA x 01



EF 000168 X 20



EF 000216 X 29



EF 000094 X 29



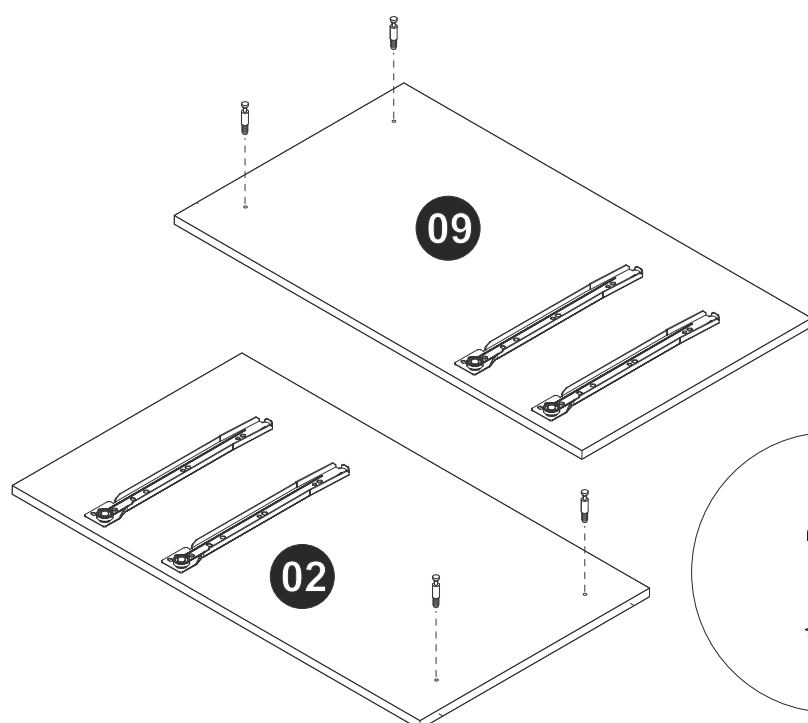
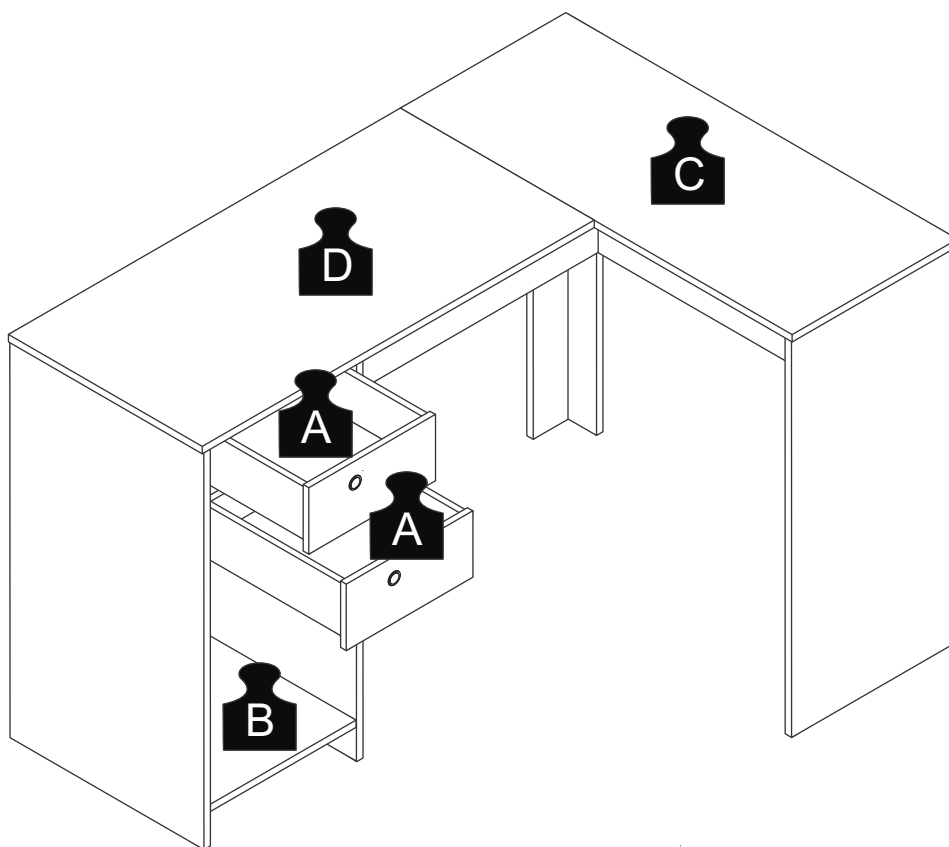
PUXADOR x 2
HANDLE x 2
MANIJA x 2

A = 2KG - 4.41LB

B = 4KG - 8.82LB

C = 10KG - 22LB

D = 18KG - 30.9LB

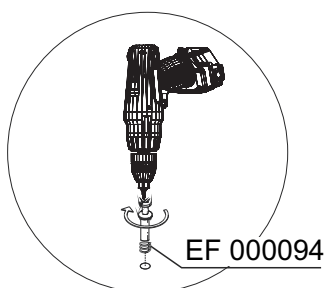


PASSO 1 / STEP 1 / PASO 1

Fixe a ferragem EF 000094 nas peças 02 e 09. Fixe os pés redondos usando a ferragem EF 000168.

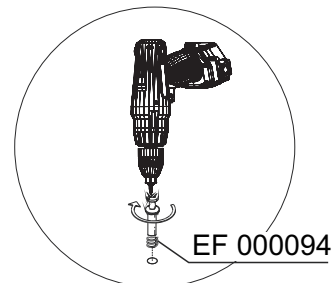
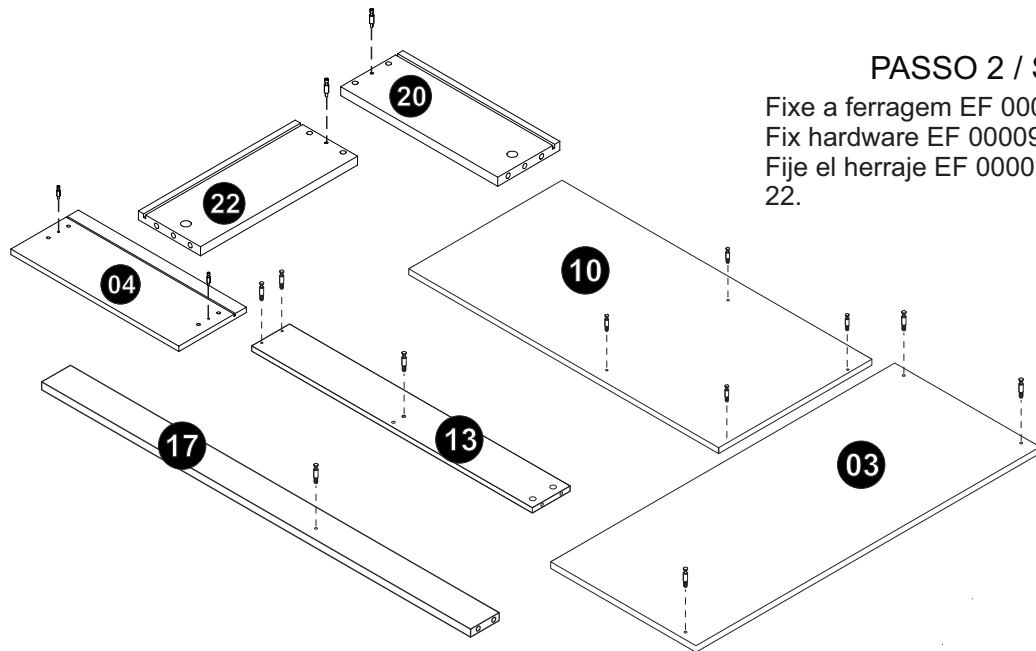
Fix hardware EF 000094 in pieces 02 and 09. Fix the round feet using hardware EF 000168.

Fije el herraje EF 000094 en las piezas 02 y 09. Fije los pies redondos utilizando el herraje EF 000168.



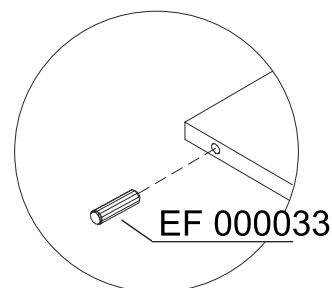
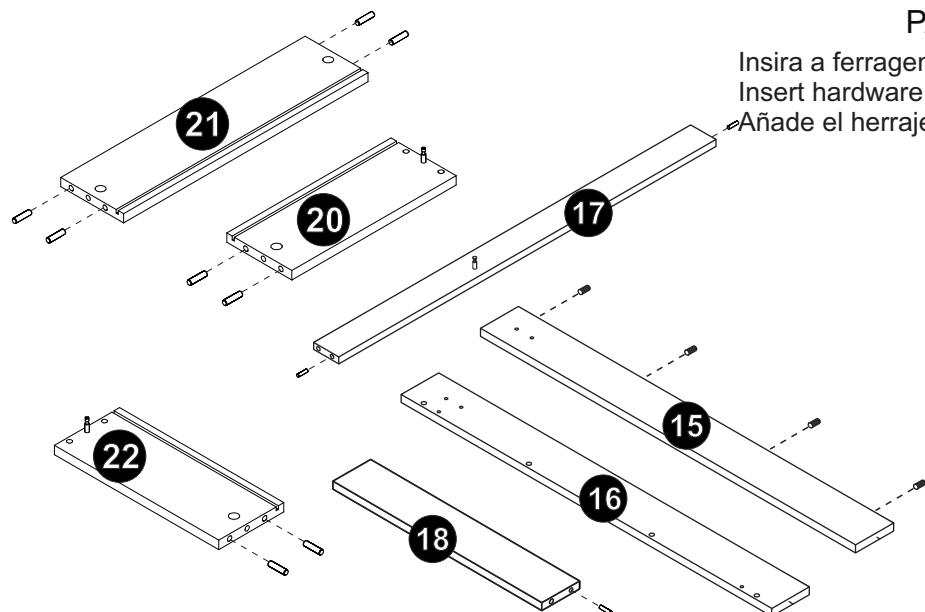
PASSO 2 / STEP 2 / PASO 2

Fixe a ferragem EF 000094 nas peças 03, 04, 10, 13, 17, 20 e 22.
Fix hardware EF 000094 in pieces 03, 04, 10, 13, 17, 20 and 22.
Fije el herraje EF 000094 en las piezas 03, 04, 10, 13, 17, 20 y 22.



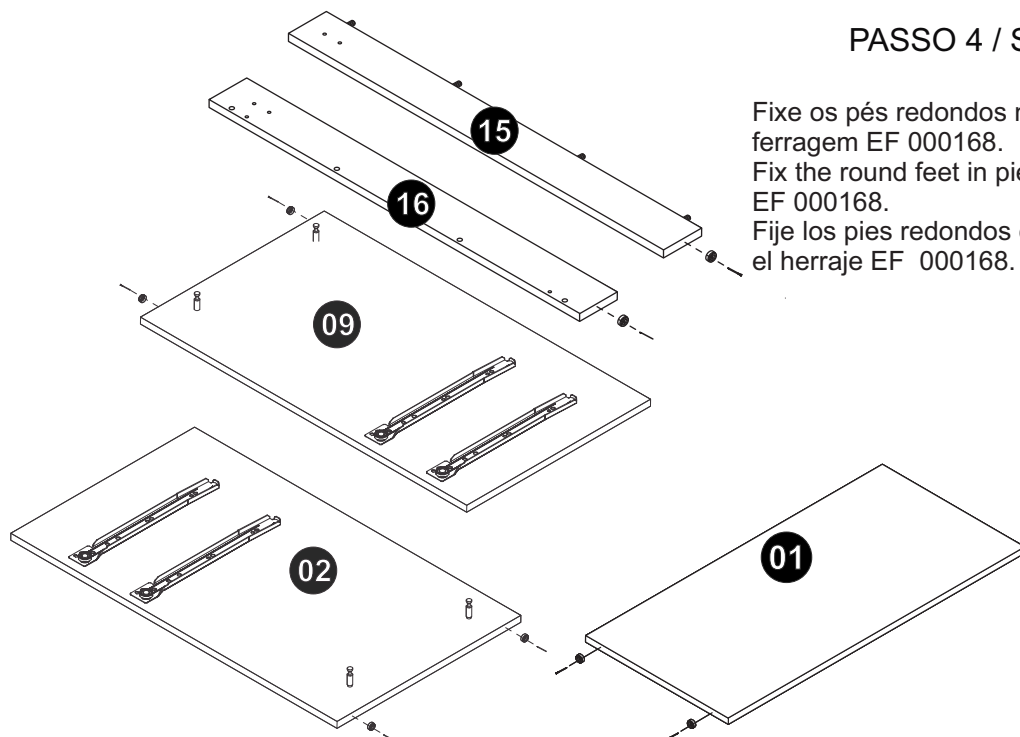
PASSO 3 / STEP 3 / PASO 3

Insira a ferragem EF 000033 nas peças 15, 16, 17, 18, 20, 21 e 22.
Insert hardware EF 000033 in pieces 15, 16, 17, 18, 20, 21 and 22.
Añade el herraje EF 000033 en las piezas 15, 16, 17, 18, 20, 21 y 22.

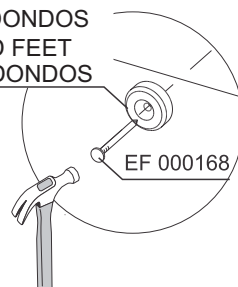


PASSO 4 / STEP 4 / PASO 4

Fixe os pés redondos nas peças 01, 02, 09, 15 e 16 usando a ferragem EF 000168.
Fix the round feet in pieces 01, 02, 09, 15 and 16 using hardware EF 000168.
Fije los pies redondos en las piezas 01, 02, 09, 15 y 16 utilizando el herraje EF 000168.



PÉS REDONDOS
ROUND FEET
PIES REDONDOS

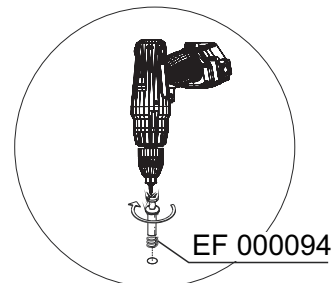
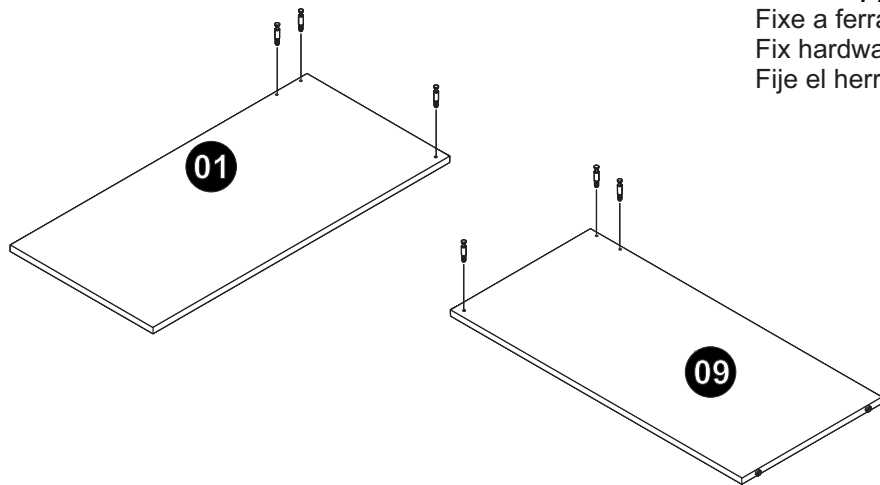


PASSO 5 / STEP 5 / PASO 5

Fixe a ferragem EF 000094 nas peças 01 e 09.

Fix hardware EF 000094 in pieces 01 and 09.

Fije el herraje EF 000094 en las piezas 01 y 09.

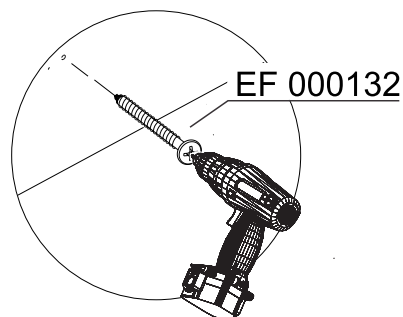
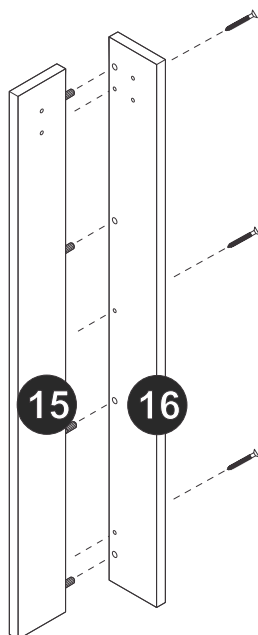


PASSO 6 / STEP 6 / PASO 6

Conecte as peças 15 e 16 usando a ferragem EF 000132.

Connect pieces 15 and 16 using hardware EF 000132.

Junte las piezas 15 y 16 utilizando el herraje EF 000132.

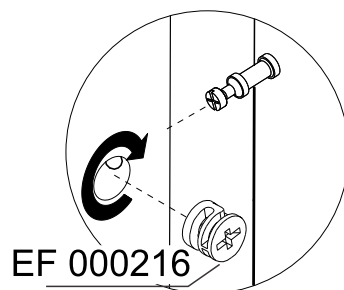
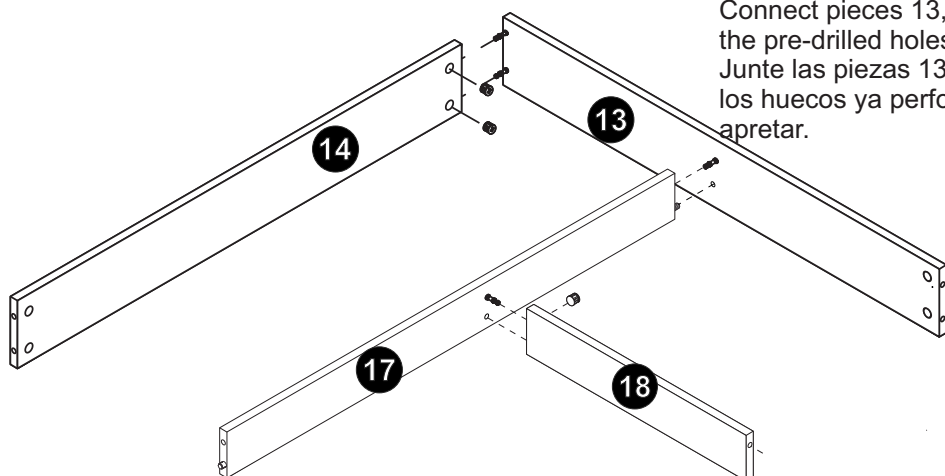


PASSO 7 / STEP 7 / PASO 7

Conecte as peças 13, 14, 17 e 18, insira a ferragem EF 000216 nas pré-furações das peças 17, 18 e 14, gire para apertar.

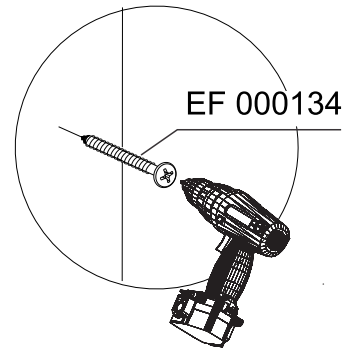
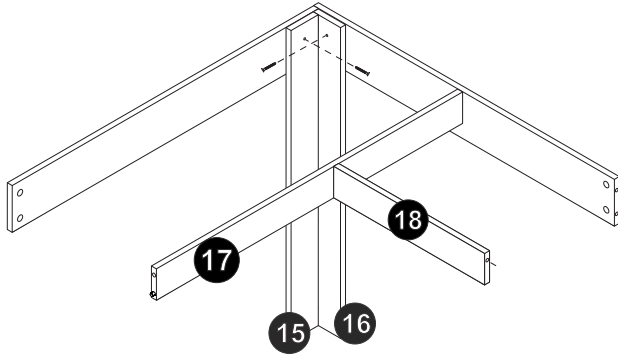
Connect pieces 13, 14, 17 and 18, insert hardware EF 000216 in the pre-drilled holes in pieces 17, 18 and 14, turn to tighten.

Junte las piezas 13, 14, 17 y 18, añada el herraje EF 000216 en los huecos ya perforados en las piezas 14, 18 y 17, gire para apretar.



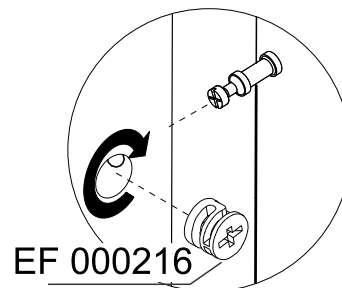
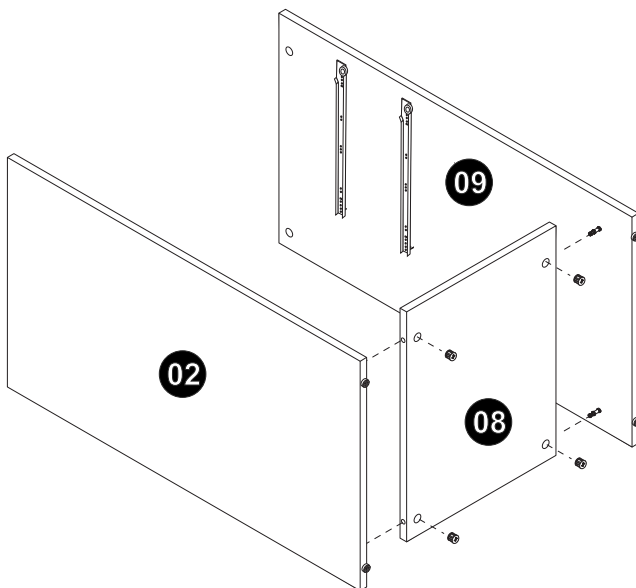
PASSO 8 / STEP 8/ PASO 8

Conecte as partes montadas nos passos 6 e 7 usando a ferragem EF 000134.
Connect the parts assembled in the steps 6 and 7 using hardware EF 000134.
Junte las partes armadas en los pasos 6 y 7 using el herraje EF 000134.



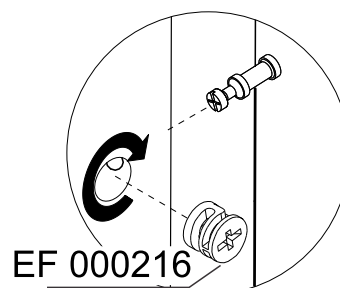
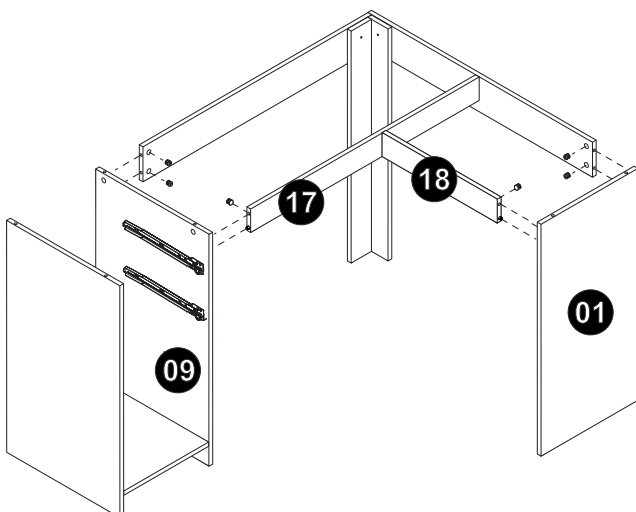
PASSO 9 / STEP 9 / PASO 9

Conecte as peças 02, 08 e 09, insira a ferragem EF 000216 nas pré-furações da peça 08, gire para apertar.
Connect pieces 02, 08 and 09, insert hardware EF 000216 in the pre-drilled holes in pieces 08, turn to tighten.
Junte las piezas 02, 08 y 09, añade el herraje EF 000216 en los huecos ya perforados en las piezas 08, gire para apretar.

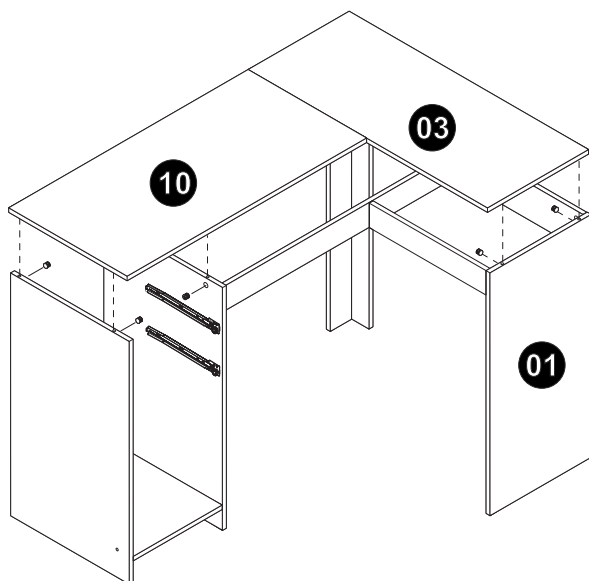


PASSO 10 / STEP 10 / PASO 10

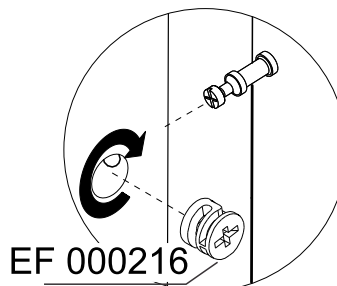
Conecte as partes montadas nos passos 8 e 9. Insira a ferragem EF 000216 e gire para apertar.
Connect the parts assembled in the steps 8 and 9. Insert hardware EF 000216 and turn to tighten.
Junte las partes armadas en los pasos 8 y 9. Añade el herraje EF 000216 y gire para apretar.



PASSO 11 / STEP 11/ PASO 11

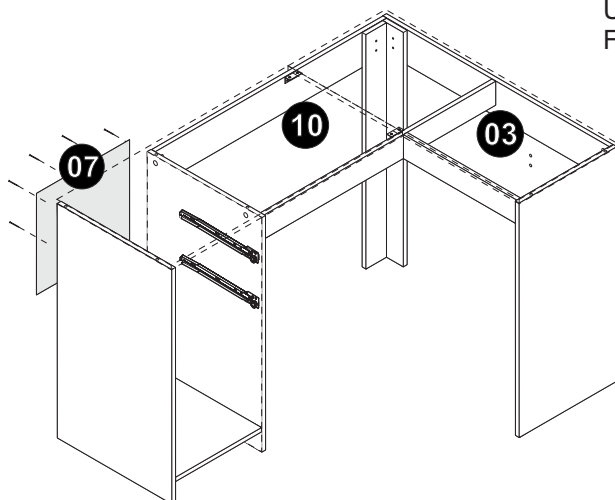


Conecte as peças 03 e 10 à parte montada no passo anterior, insira a ferragem EF 000216 e gire para apertar.
Connect pieces 03 and 10 to the part assembled in the previous step, insert hardware EF 000216 and turn to tighten.
Junte las piezas 03 and 10a la parte armada en el paso anterior, añade el herraje EF 000216 y gire para apretar.

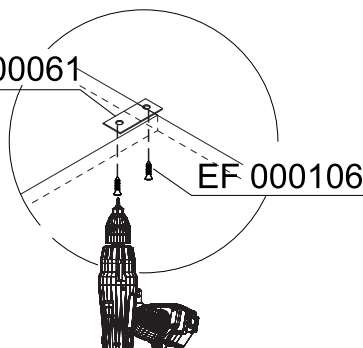


PASSO 12 / STEP 12 / PASO 12

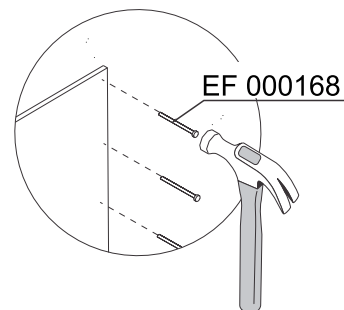
Use as ferragens EF 000061 e EF 000106 para unir as peças 03 e 10. Fixe a peça 07 à parte montada no passo anterior.
Use hardware EF 000061 and EF 000106 to join pieces 03 and 10. Fix piece 07 to the part assembled in the previous step.
Utilice los herrajes EF 000061 y EF 000106 para juntar las piezas 03 y 10. Fije la pieza 07 a la parte armada en el paso anterior.



EF 000061



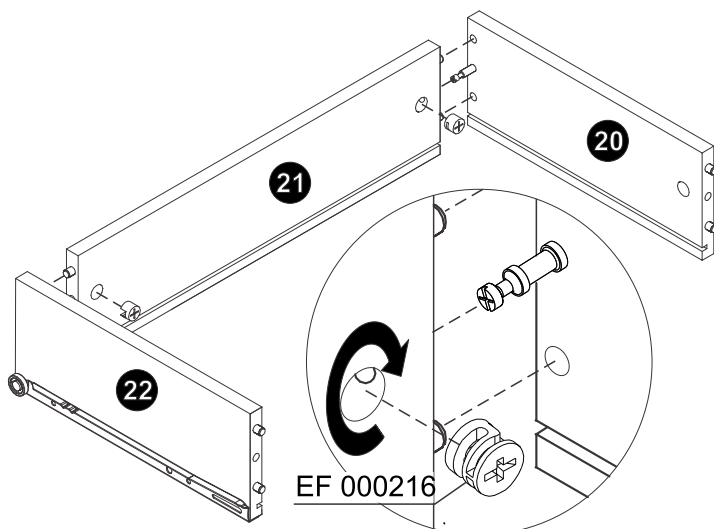
EF 000106



EF 000168

PASSO 13 / STEP 13 / PASO 13

Conecte as peças 20, 21 e 22, encaixando as ferragens EF 000094 e EF 000216 e gire a ferragem EF 000216 até apertar.
Connect pieces 20, 21 and 22 fitting hardware EF 000216 and EF 000094, turn hardware EF 000216 to tighten.
Junte las piezas 20, 21 y 22, encajando los herrajes EF 000094 y EF 000216 y gire el herraje EF000216 hasta apretar.

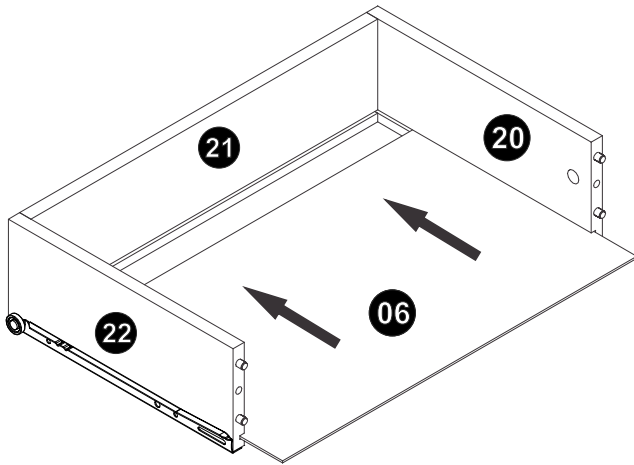


EF 000216



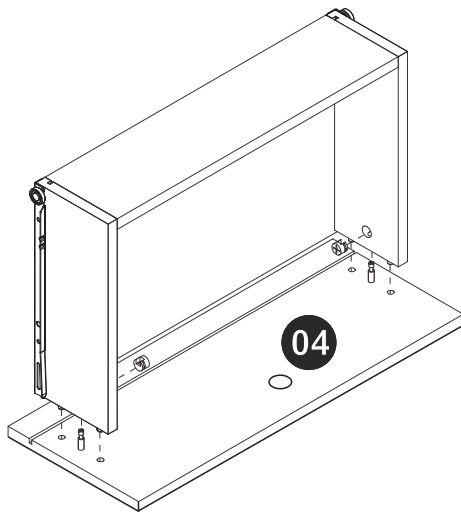
PASSO 14 / STEP 14/ PASO 14

Encaixe a peça 06 entre os espaços específicos nas peças 20 e 22.
Fit piece 06 trough the specific spaces in pieces 20 and 22.
Añade la pieza 06 entre los espacios específicos en las piezas 20 y 22.



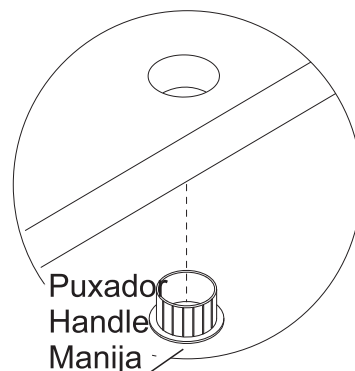
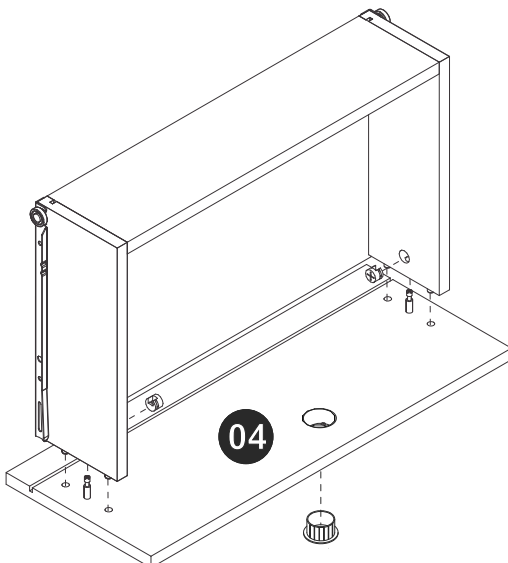
PASSO 15 / STEP 15 / PASO 15

Encaixe a peça 04, insira a ferragem EF 000216 e gire para apertar.
Fixe a peça 04, insert hardware EF 000216 and turn to tighten.
Fije la pieza 04, añade el herraje EF 000216 y gire para apretar.



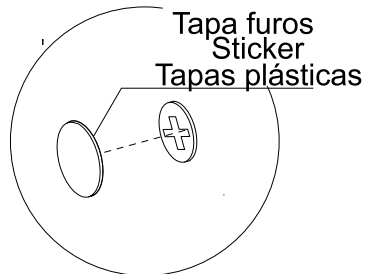
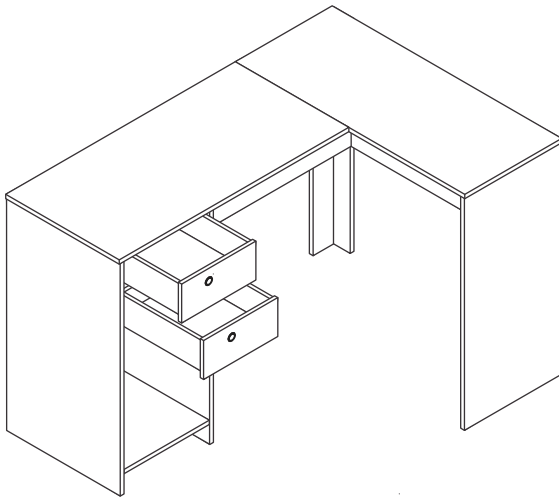
PASSO 16 / STEP 16 / PASO 16

Insira o puxador.
Inset the handle.
Fije la manija.



PASSO 17 / STEP 17/ PASO 17

Utilize o tapa furos para cobrir os parafusos aparentes.
Use the sticker to cover the apparent screws.
Utilice los tapa huecos para cubrir los tornillos aparentes.



PASSO 18 / STEP 18 / PASO 18

Utilize o giz para dar o acabamento final ao produto.
Use the chalk to give the final finish on the product.
Utilize la tiza para dar el acabado final al producto.

