

# ACME

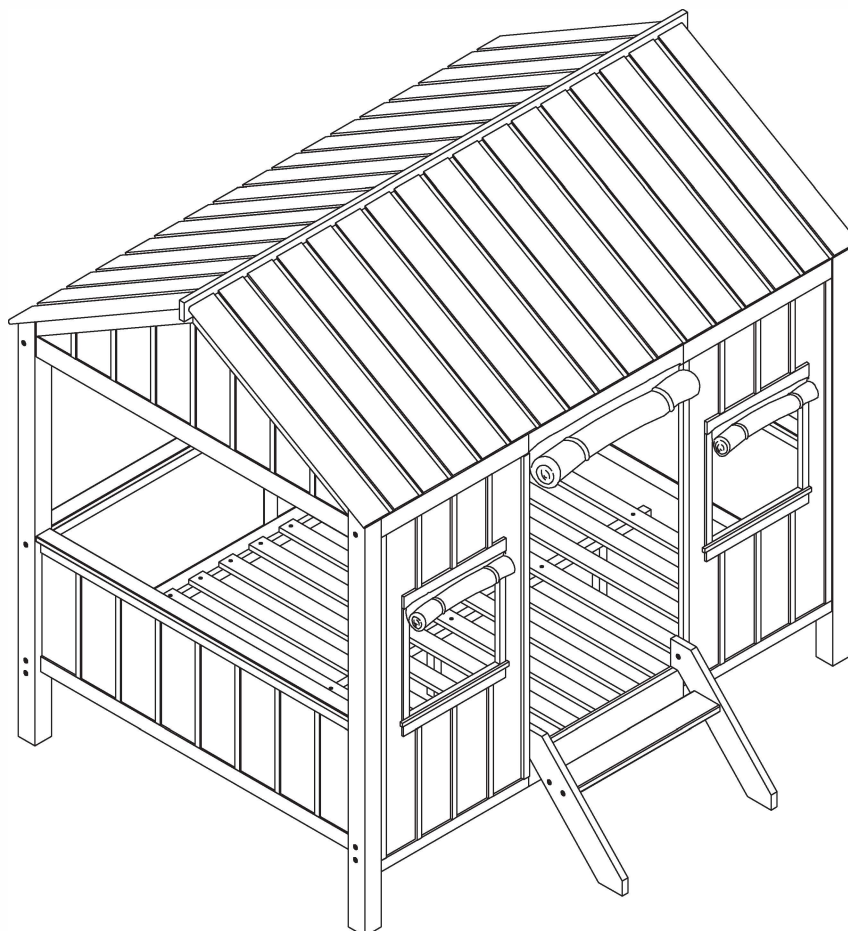
FURNITURE

## ASSEMBLY INSTRUCTIONS

Item No: #37655F & 37695F



















\*\*\* Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts which may have come loose inside the carton during shipment. Identify and count all parts and compare with parts list below.

\*\*\* Assemble product on a flat, soft surface such as a carpet or cloth to prevent scratching the finish. Read all instruction and study the drawings carefully before starting the assembly process.












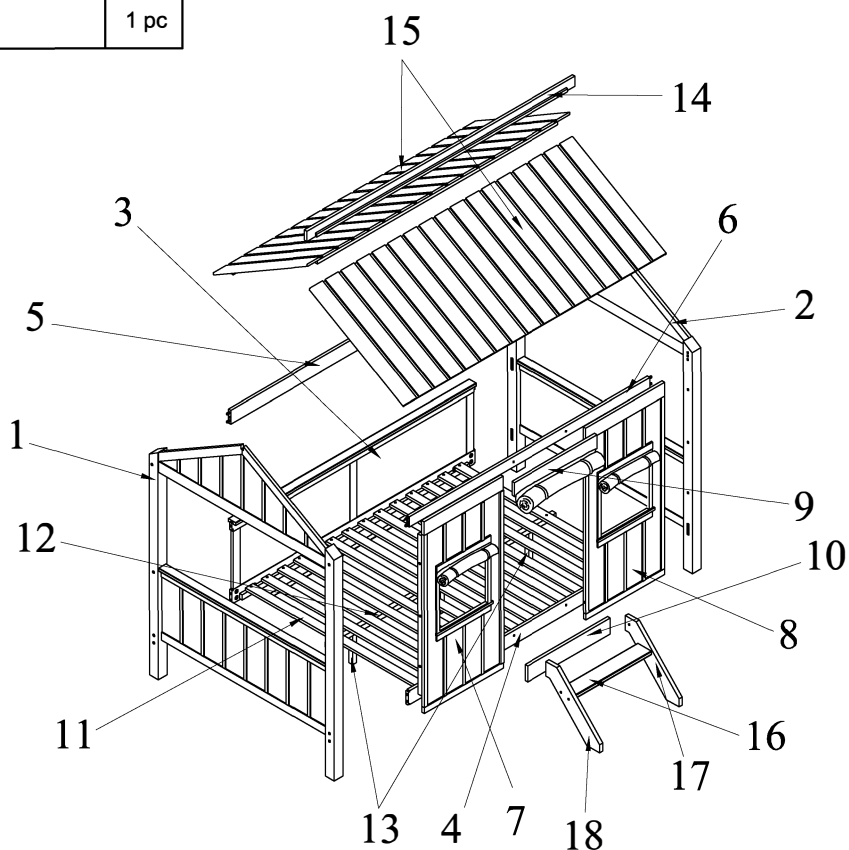
**IMPORTANT:** Do not tighten bolts completely until all bolt are completely lined up and inserted into holes

## PARTS LIST







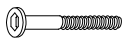
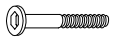











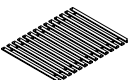
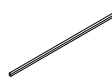
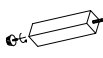
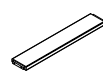



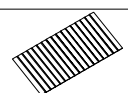
NO.	DRAGRAM	PART NAME	Q'Ty
1		Left Headboard	1 pc
2		Right Headboard	1 pc
3		Bottom Back Rail Panel	1 pc
4		Bottom Front Rail	1 pc
5		Top Back Rail	1 pc
6		Top Front Rail	1 pc
7		Left Window Panel	1pc
8		Right Window Panel	1 pc
9		Top Front Support Guardrail	1 pc
10		Bottom Front Support Rail	1 pc
11		Complete Full Slat (14pcs/1set)	14 pcs
12		Center Support slat	1 pc
13		Leg	3 pcs
14		Top House - Center support	1 pc
15		Top House Panel	2 pcs
16		Ladder Step	1 pc
17		Ladder Rail (Right)	1 pc
18		Ladder Rali (Left)	1 pc

## HARDWARE LIST

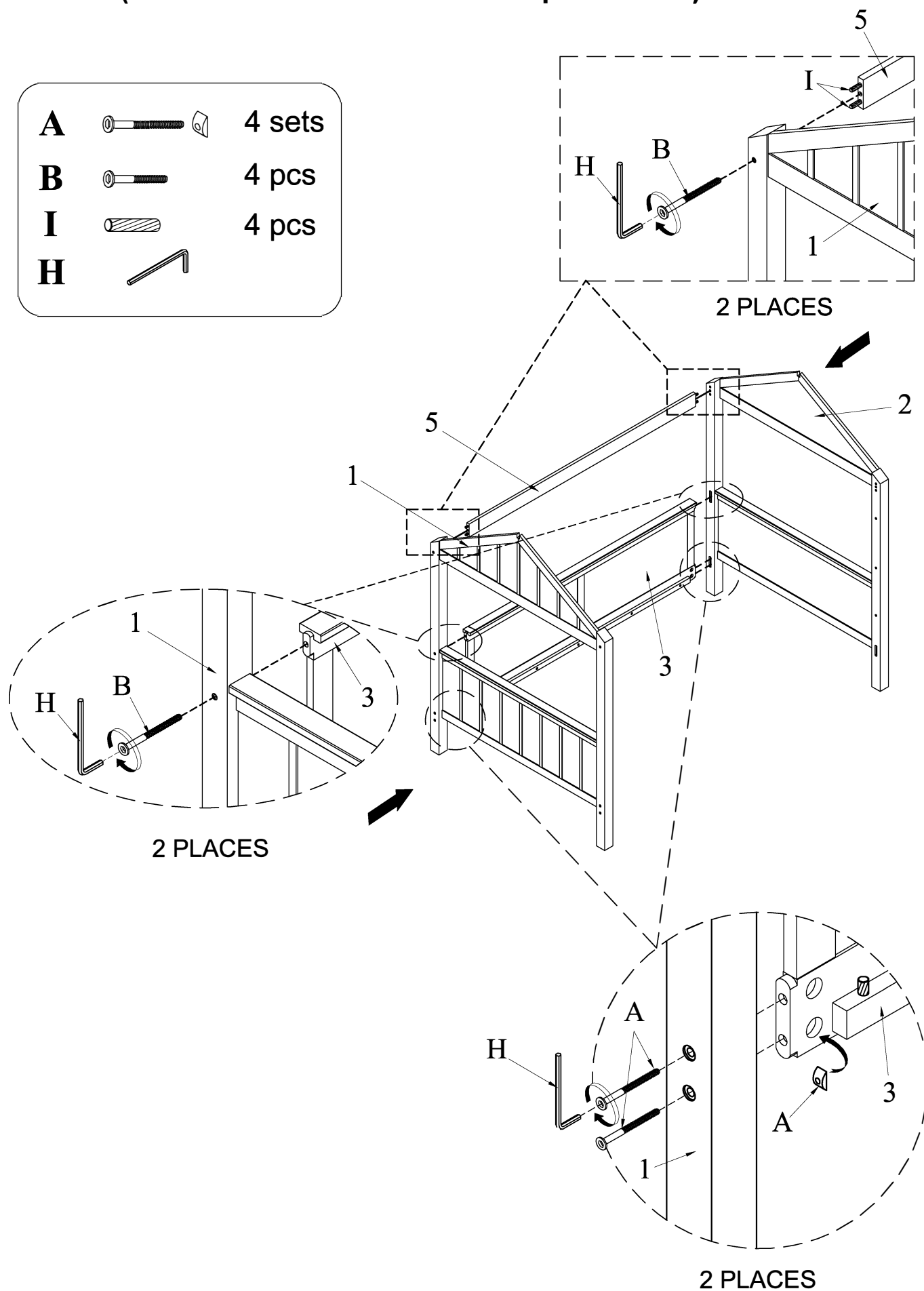
NO.	DRAGRAM	PART NAME	Q'Ty
A		Bolt: 6.3 * 100 (mm) Half Round Nut	8 sets
B		Bolt: 6.3 * 80 (mm)	6 pcs
C		Bolt: 6.3 * 50 (mm)	4 pcs
D		Bolt: 6.3 * 30 (mm)	16 pcs
E		Screw: 4 * 50 (mm)	2 pcs
F		Screw: 4 * 30 (mm)	46 pcs
G		Screw Bolt 7 x 50 (mm)	4 pcs
H		Allen Key (M4)	1 pc
I		Wood Dowel: 10 * 40 (mm)	8 pc







# #37695 / 37655 is packed in 3 cases

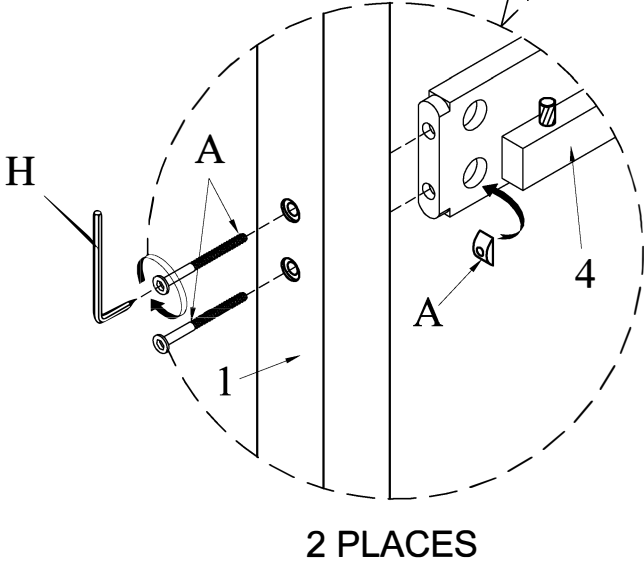
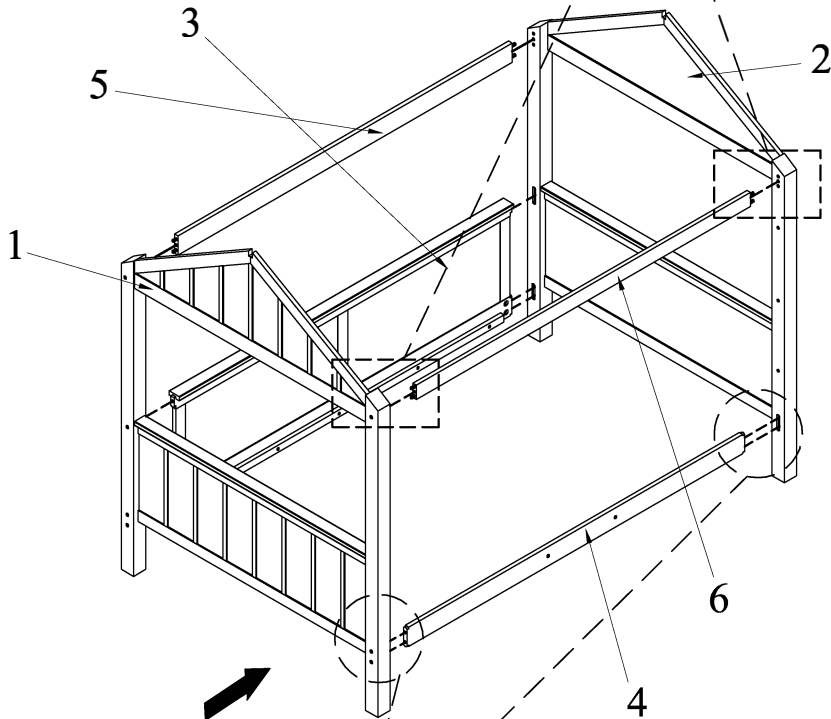
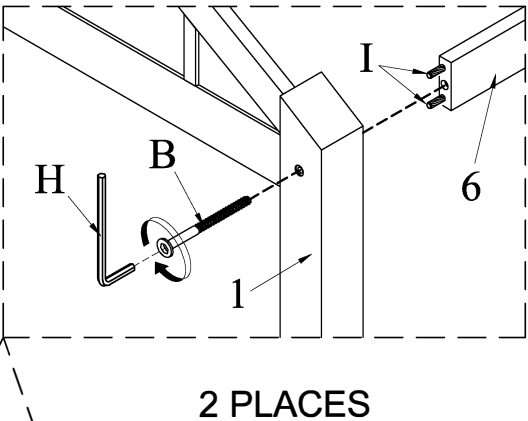
Carton	Disignation	Part		Hardware
<b>Item:</b> <b>37695F-HF</b> <b>37655F-HF</b>	Left Headboard x 1pc	#1		
	Right Headboard x 1pc	#2		
	Left Window Panel x 1pc	#7		
	Right Window Panel x 1pc	#8		
<b>Item:</b> <b>37696F-RL</b> <b>37656F-RL</b>	Bottom Back Rail Panel x 1pc	#3		<b>HARDWARE BOX</b>  <b>A</b>  <b>B</b>  <b>C</b>  <b>D</b>  <b>E</b>  <b>F</b>  <b>G</b>  <b>H</b>  <b>I</b> 
	Bottom Front Rail x 1pc	#4		
	Top Back Rail x 1pc	#5		
	Top Front Rail x 1pc	#6		
	Top Front Support Guardrail x 1pc	#9		
	Bottom Front Support Rail x 1pc	#10		
	Complete Full Slat (14pcs/1set)	#11		
	Center Support slat x 1 pc	#12		
	Leg x 3 pcs	#13		
	Ladder Step x 1 pc	#16		
	Ladder Rail (Right) x 1 pc	#17		
	Ladder Rali (Left) x 1 pc	#18		
<b>Item:</b> <b>37697F-PNL</b> <b>37657F-PNL</b>	Top House - Center support x 1 pc	#14		
	Top House Panel x 2 pcs	#15		

# **STEP 1: Headboard Assembly** **(Bottom Back Rail Panel and Top Back Rail)**



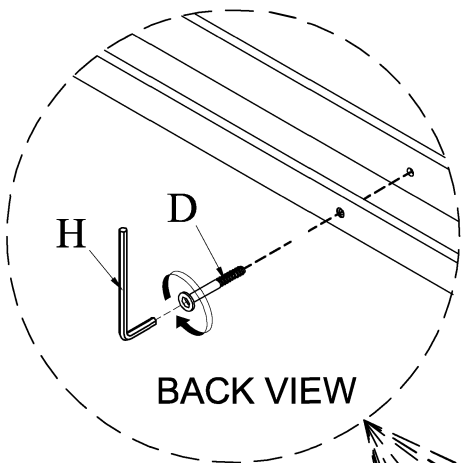
**STEP 2: Headboard Assembly (Bottom Front Rail and Top Front Rail)**




- |          |   |        |
|----------|---|--------|
| <b>A</b> |  | 4 sets |
| <b>B</b> |  | 2 pcs  |
| <b>I</b> |  | 4 pcs  |
| <b>H</b> |  |        |

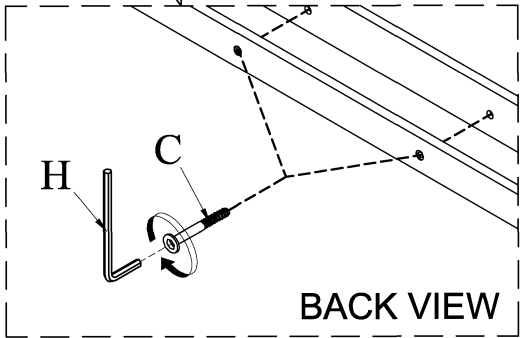
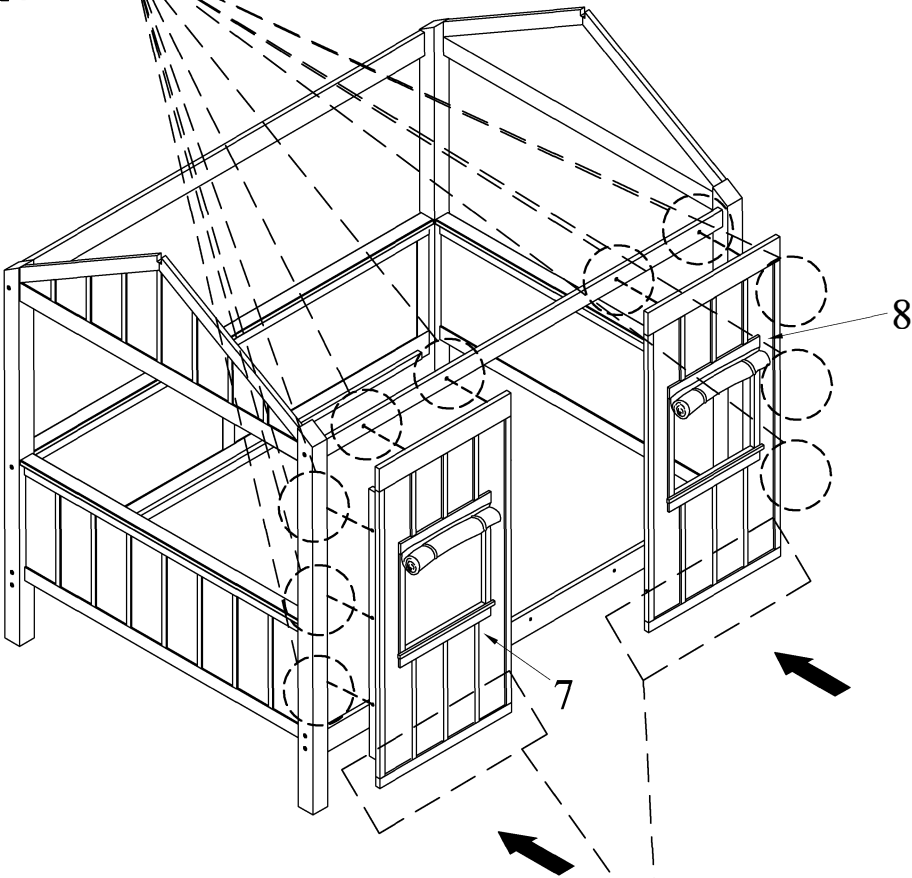


**STEP 3: Window Panel Assembly**

10 PLACES

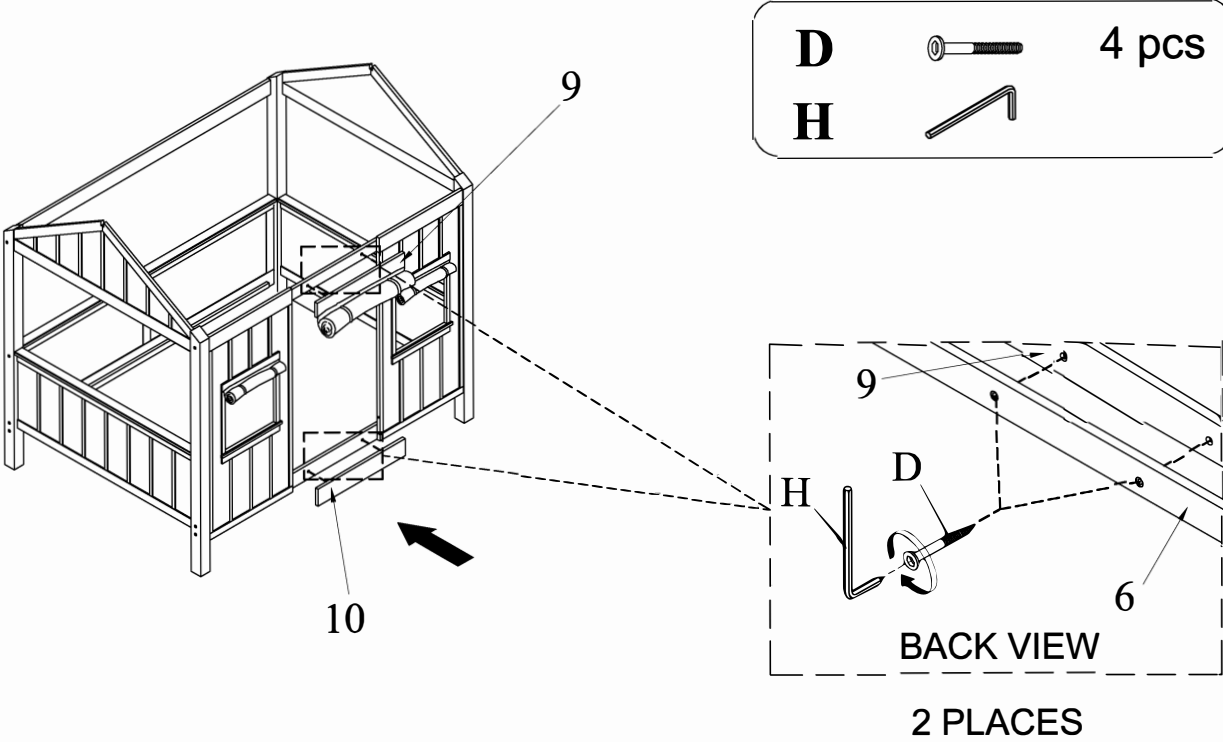


- |          |   |        |
|----------|---|--------|
| <b>C</b> |  | 4 pcs  |
| <b>D</b> |  | 10 pcs |
| <b>H</b> |  |        |

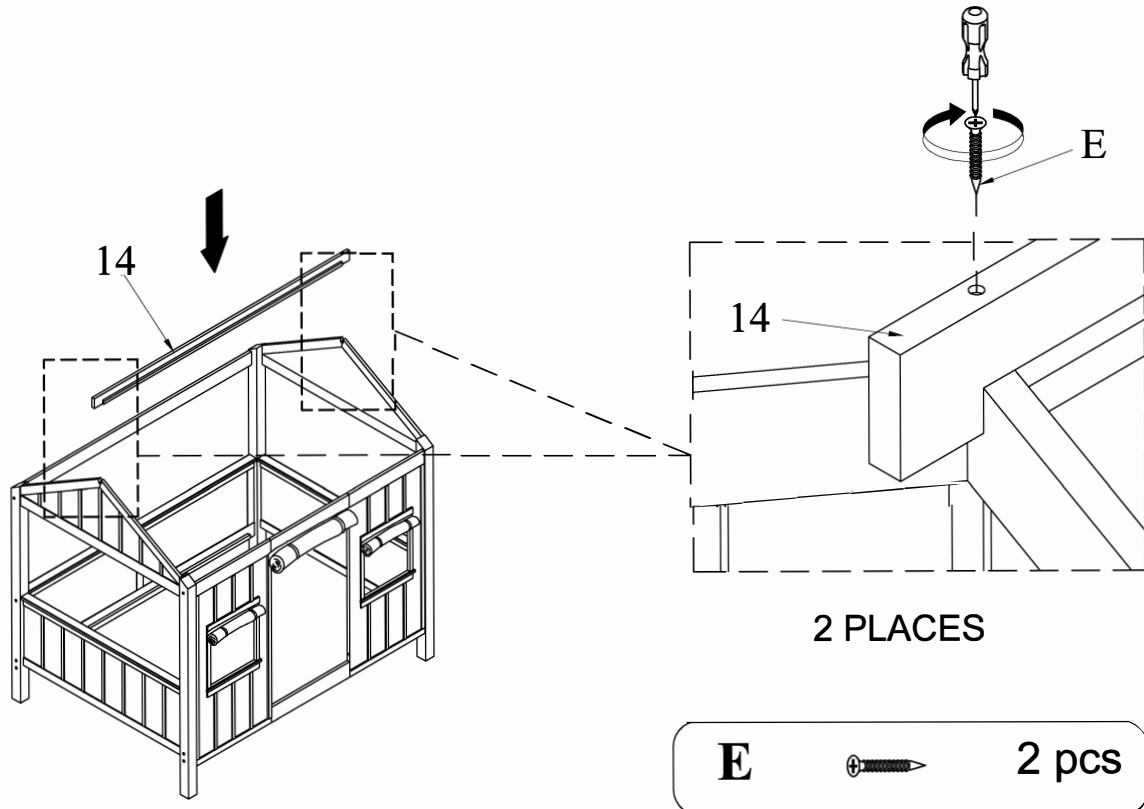


2 PLACES

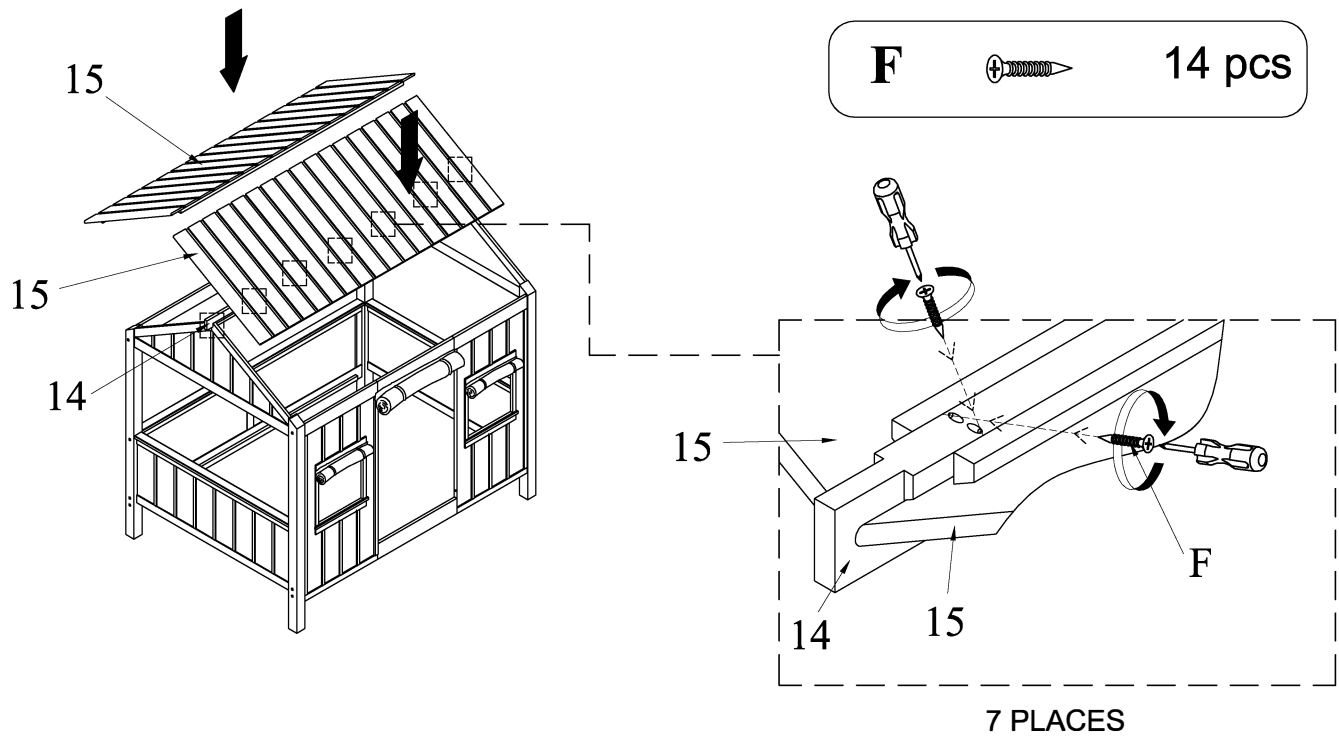
**STEP 4: Front Support Assembly**



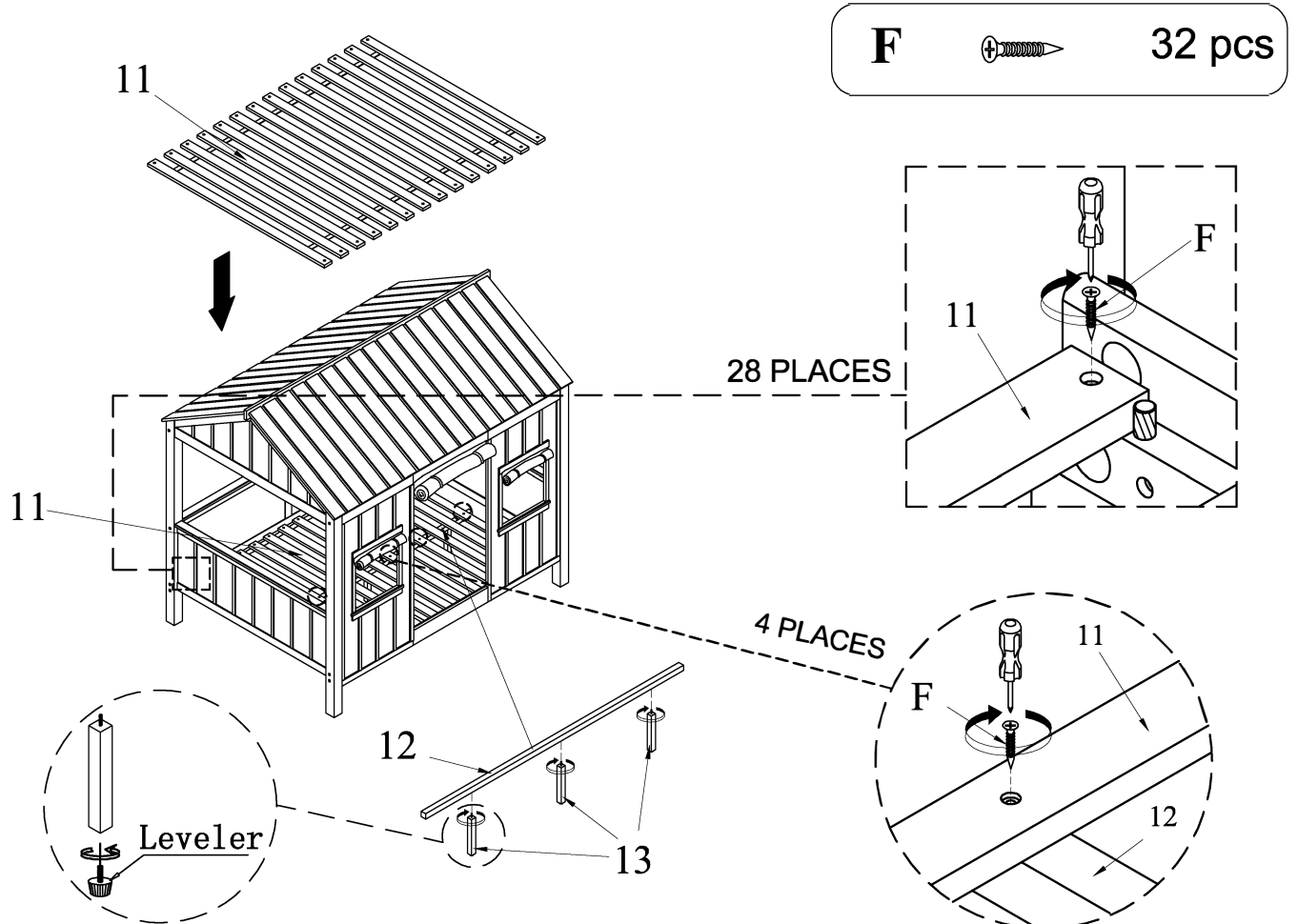
**STEP 5: Top House - Center support Assembly**



## STEP 6: Top House Panel Assembly

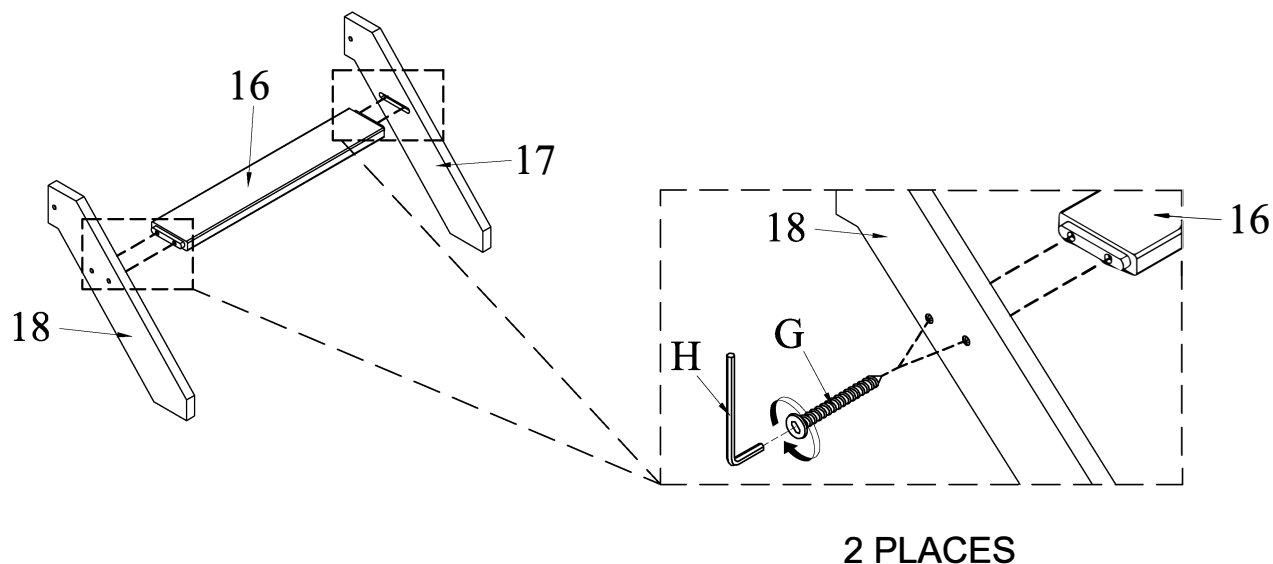
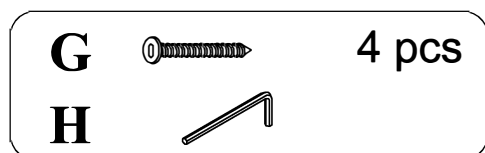


## STEP 7: Center Support slat & Complete Full Slat

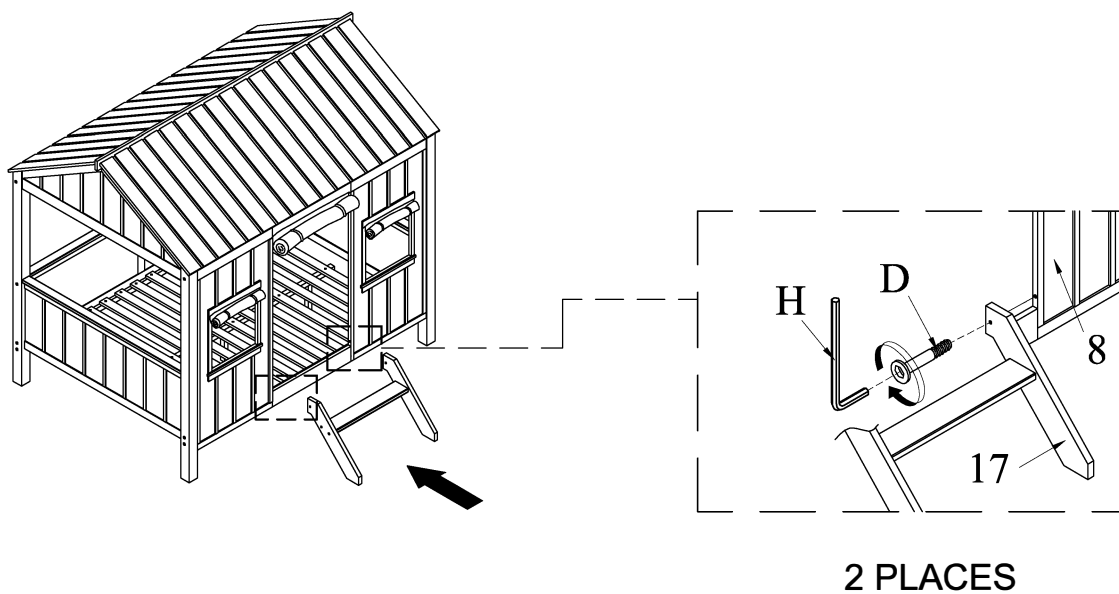
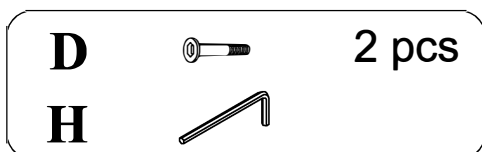




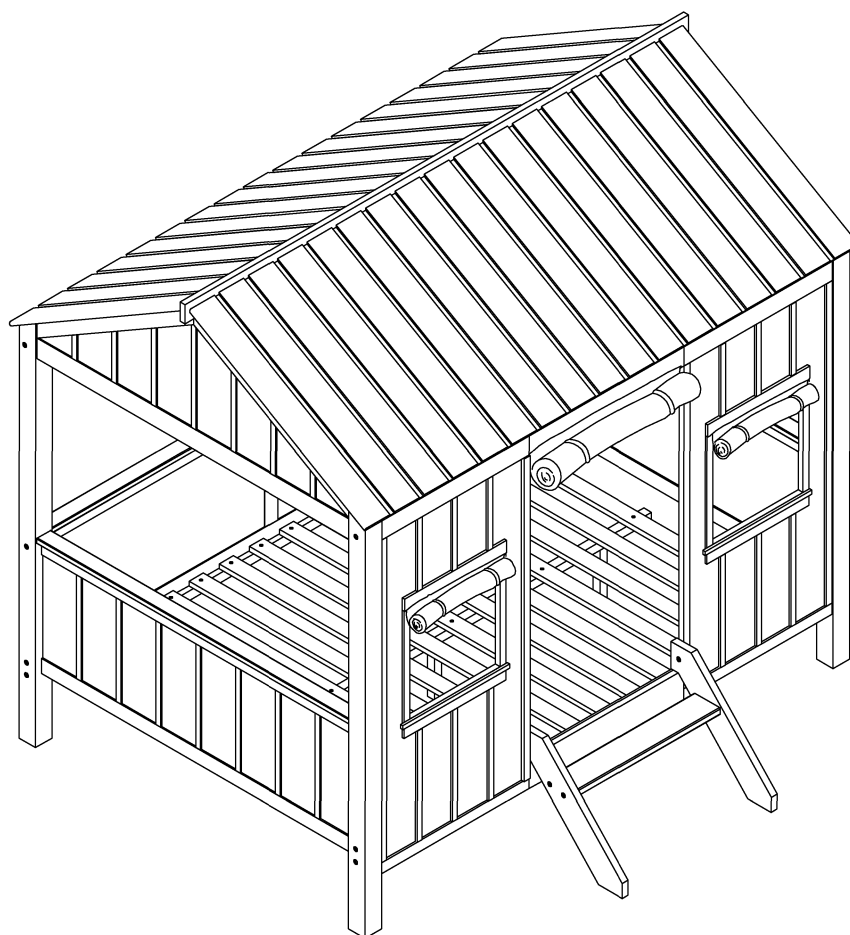
## **STEP 8: Front Support rail & Ladder Rail Assembly**



## **STEP 9: Completed Ladder & Window Panel Assembly**



**STEP 10:**



**ASSEMBLY IS COMPLETED**