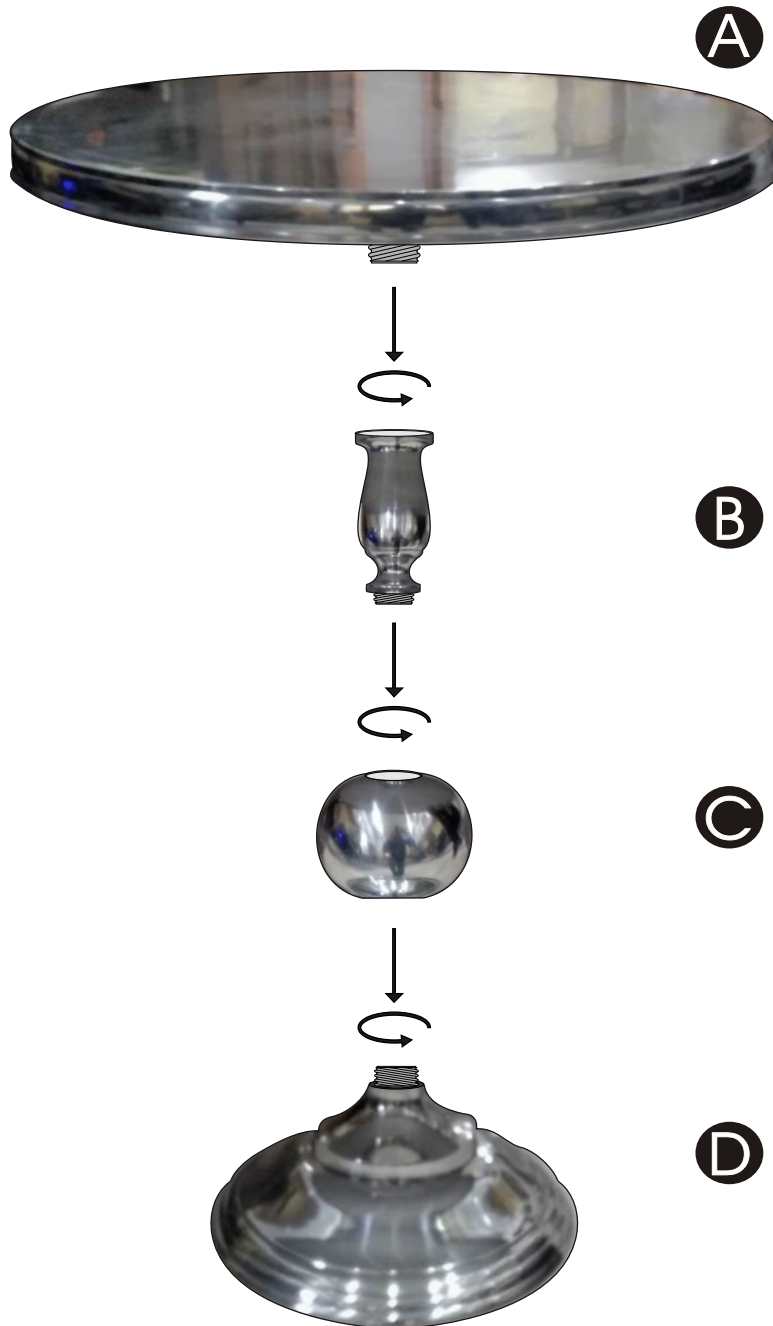


ASSEMBLY INSTRUCTION # 30780



All Screw to its maximum tight

ASSAMBLEMED