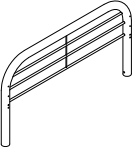
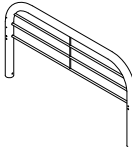



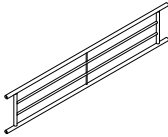
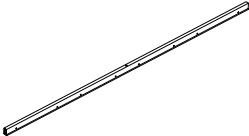
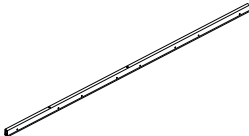
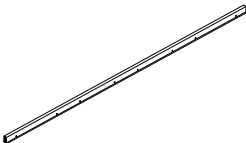


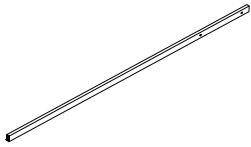
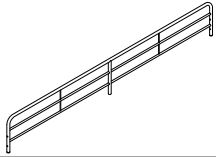
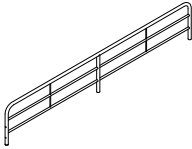
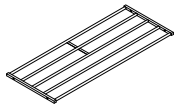
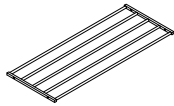
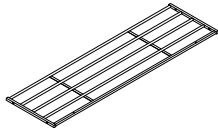
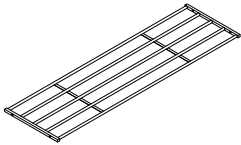





# ASSEMBLY INSTRUCTION FOR ACME FURNITURE

## MODEL# 37610 Twin Full Bunk Bed











Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts which may have come loose inside the carton during shipment. Separate, identify, and count all parts and metal hardware. Compare with parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of the part(s) needed.

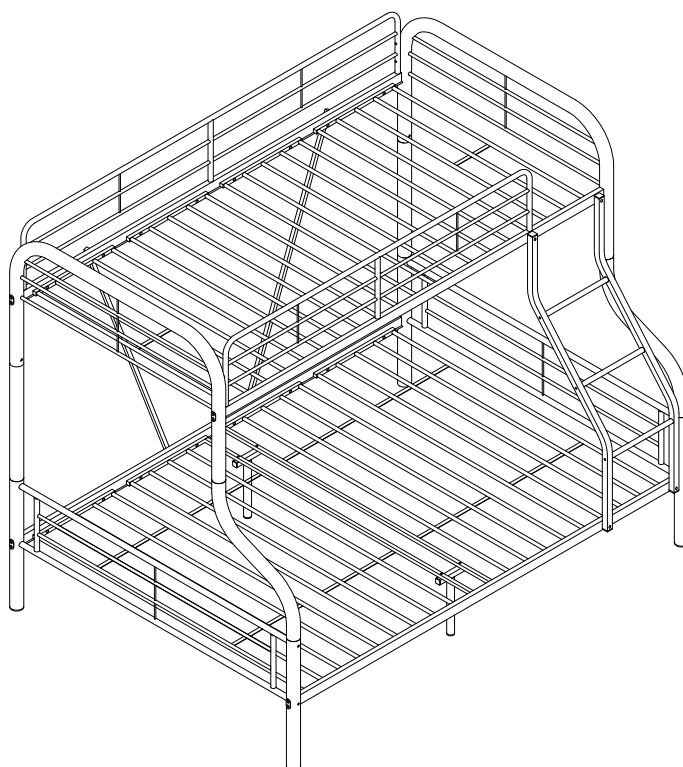
\*\*\* Do not fully tighten screws until fully assembled \*\*\*

COMPONENT PARTS		
DECERPTION	PART NAME	Q'TY(PCS)
①	Left Headboard 	1pc
②	Right Headboard 	1pc
③	Vertical Connect Post 	2pcs
④	Front Connect Post 	2pcs
⑤	Lower Post 	4pcs
⑥	Lower Head board 	2pcs
⑦	Upper Back Foundation Tube 	1pc
⑧	Upper Front Foundation Tube 	1pc
⑨	Lower Back Foundation Tube 	1pc

⑩	Lower Front Foundation Tube		1pc
⑪	Upper Back Guardrail		1pc
⑫	Upper Front Guardrail		1pc
⑬	Upper End Slat		2pcs
⑭	Upper Middle Slat		2pcs
⑮	Lower Middle Slat		2pcs
⑯	Lower End Slat		2pcs
⑰	Support Leg		2pcs
⑱	Left Ladder Frame		1pc
⑲	Right Ladder Frame		1pc
⑳	Ladder Step Tube		3pcs
㉑	Back Strengthen Tube		2pcs

## HARDWARE REQUIRED:

(A)		Bolt 1/4"x3" - 16pcs
(B)		Bolt 1/4"x3" - 8pcs
(C)		Bolt 1/4"x2-1/8" - 3pcs
(D)		Bolt 1/4"x1-5/8" - 4pcs
(E)		Bolt 1/4"x1" - 40pcs
(F)		Bolt 1/4"x5/8" - 10pcs
(G)		Bolt 1/4"x1-3/8" - 6pcs
(H)		Allen Wrench M4 - 1pc
(I)		Cover - 8pcs
(J)		Spacer - 8pcs



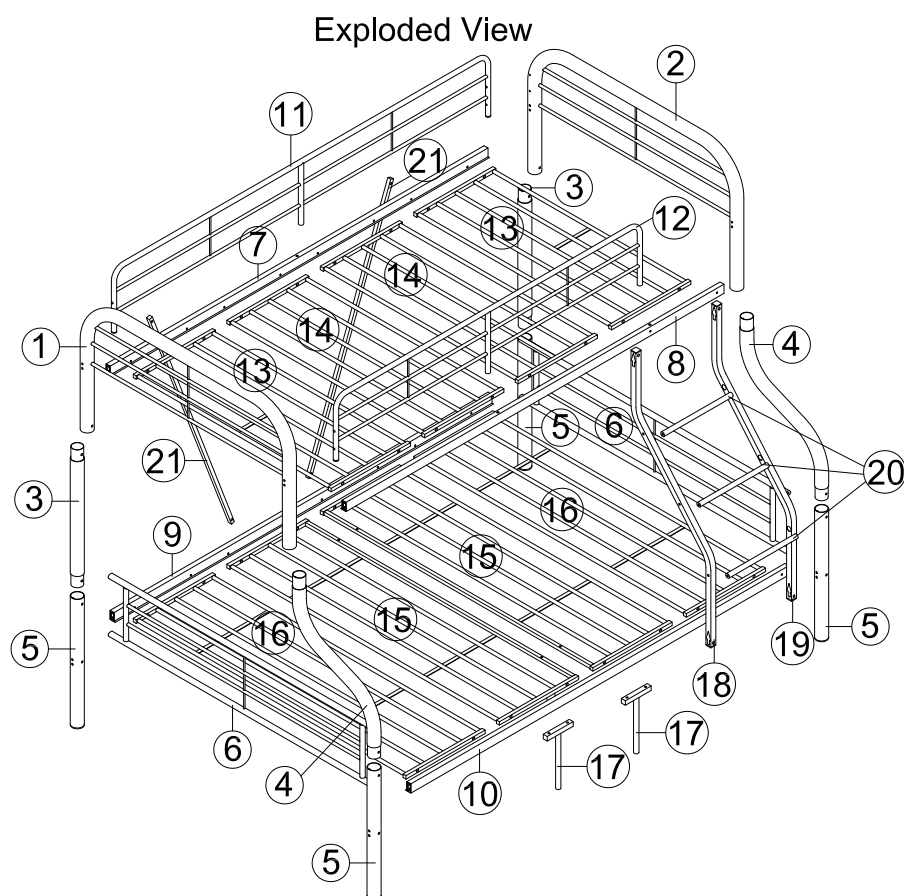
### Attention:

\*\*\*Mattresses not included.

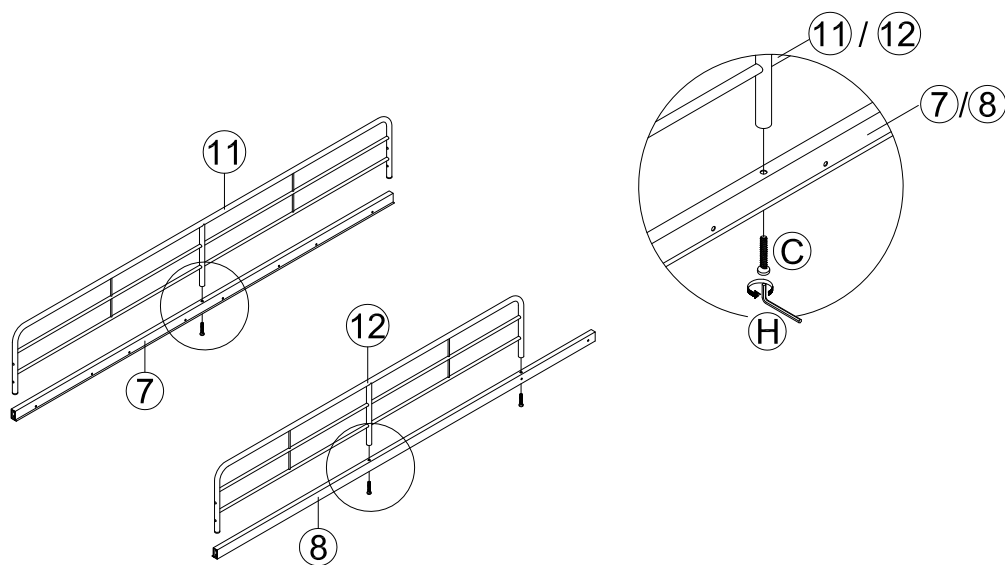
\*\*\*Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carefully check parts and packing materials prior to ordering replacements.

## How to Assemble:

### STEP 1.



### STEP 2.

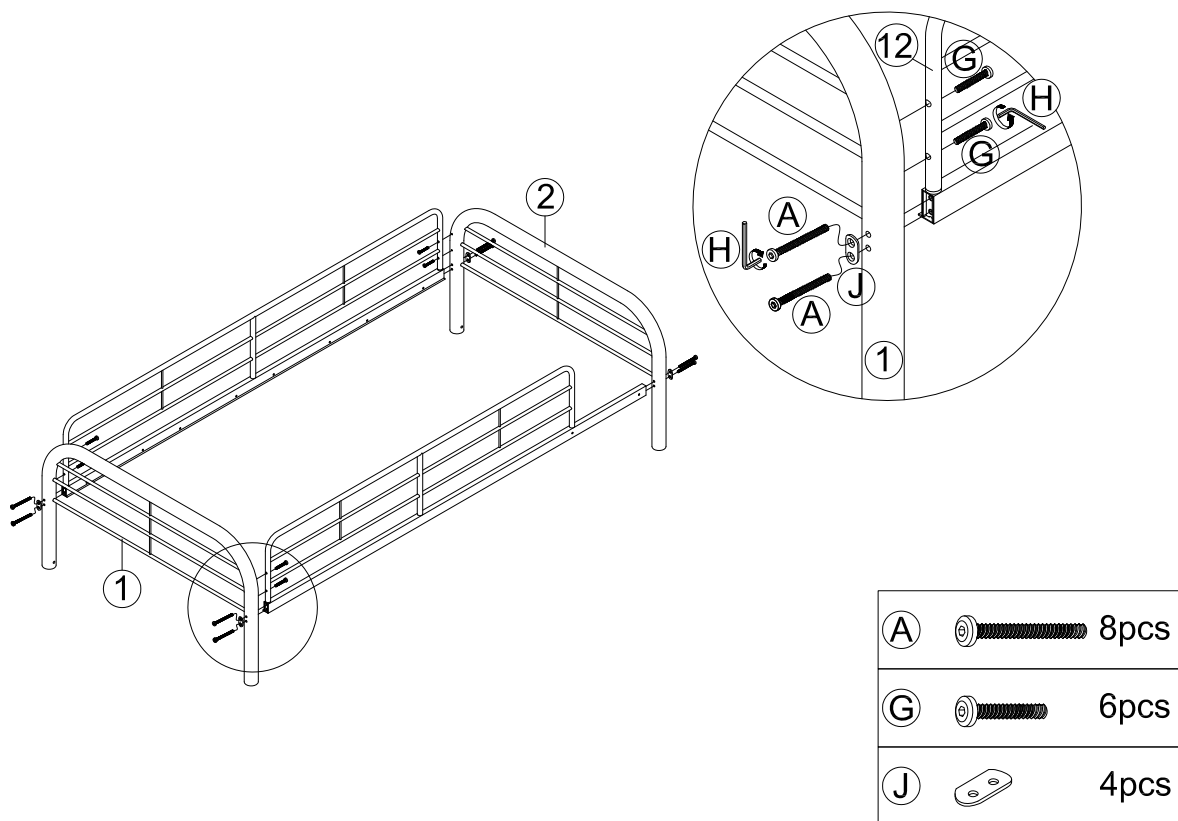


DO NOT TIGHTEN THE SCREWS UNTIL ASSEMBLING THE FINAL STEP.

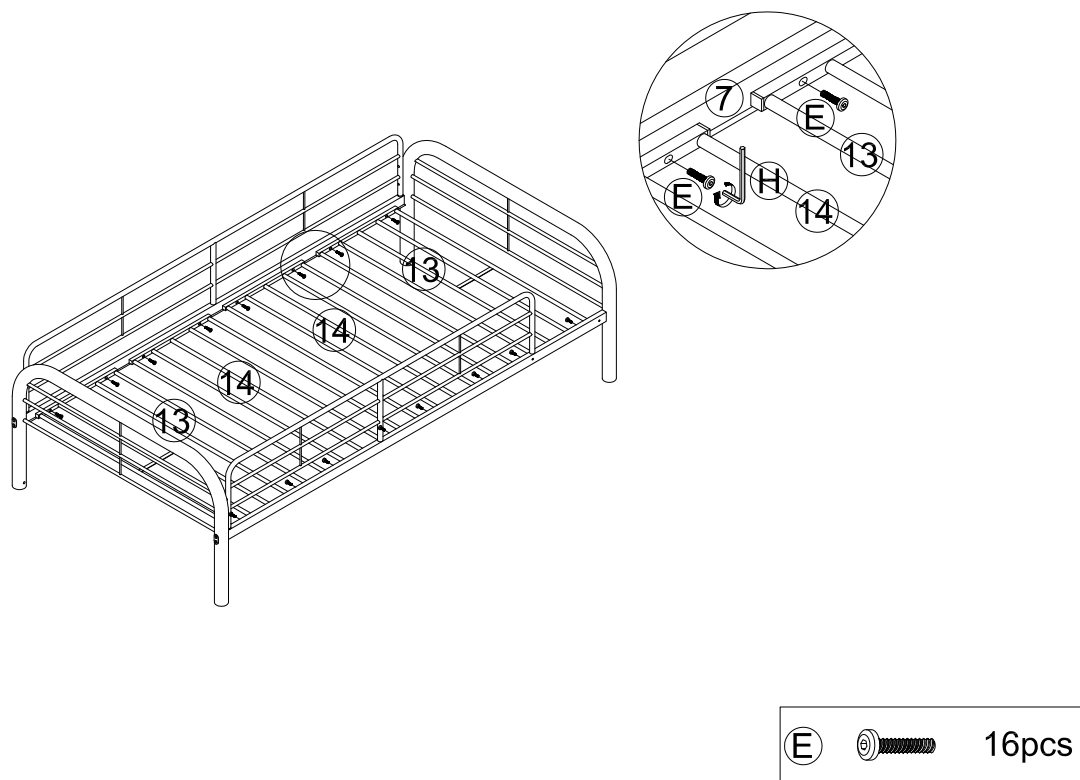
©  3pcs

How to Assemble:

STEP 3.

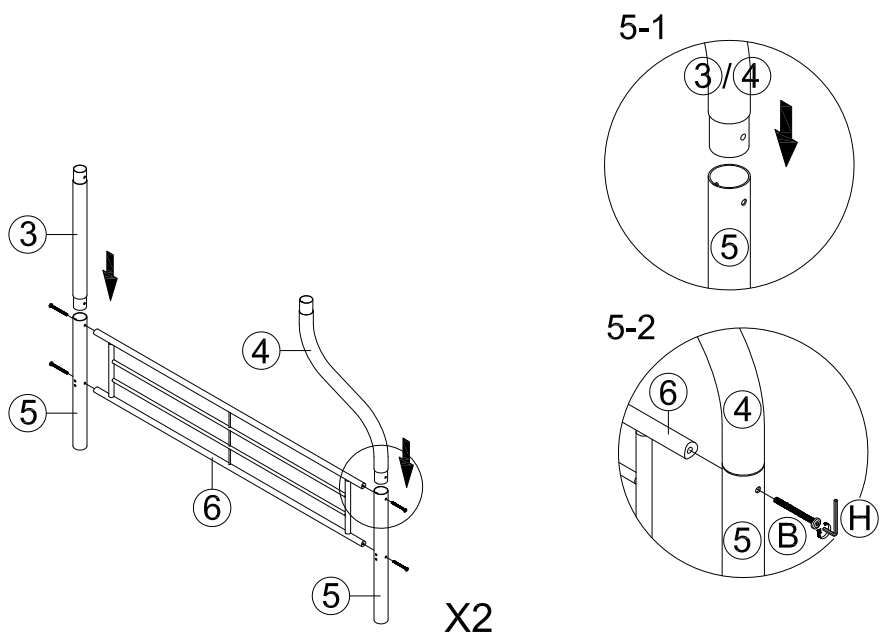


STEP 4.



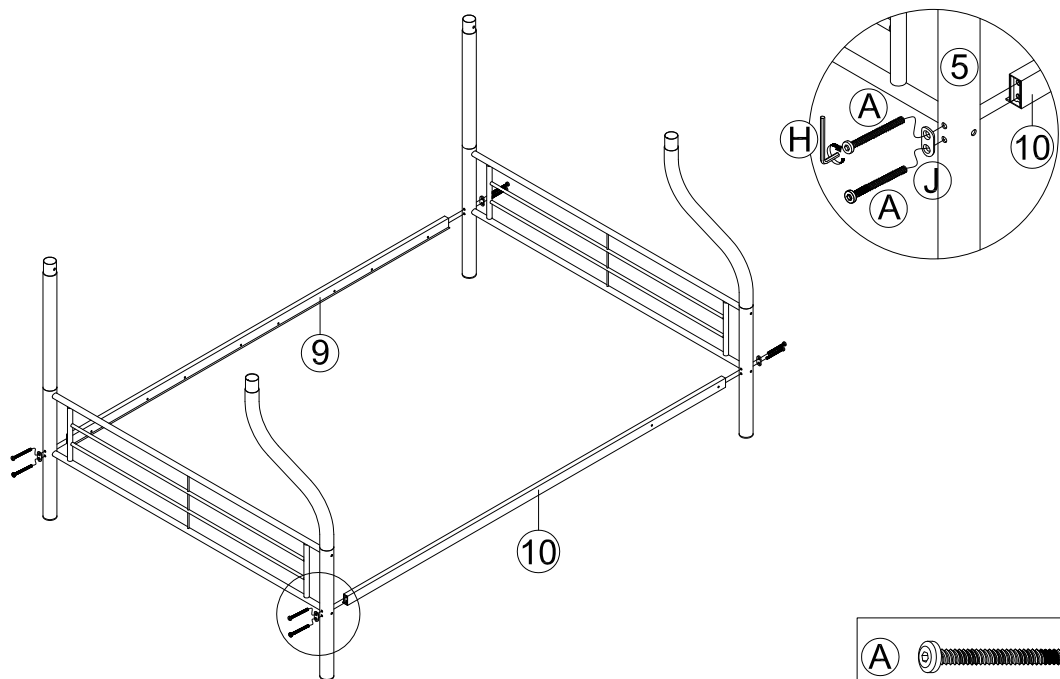
How to Assemble:

STEP 5.



(B) (H) 8pcs

STEP 6.

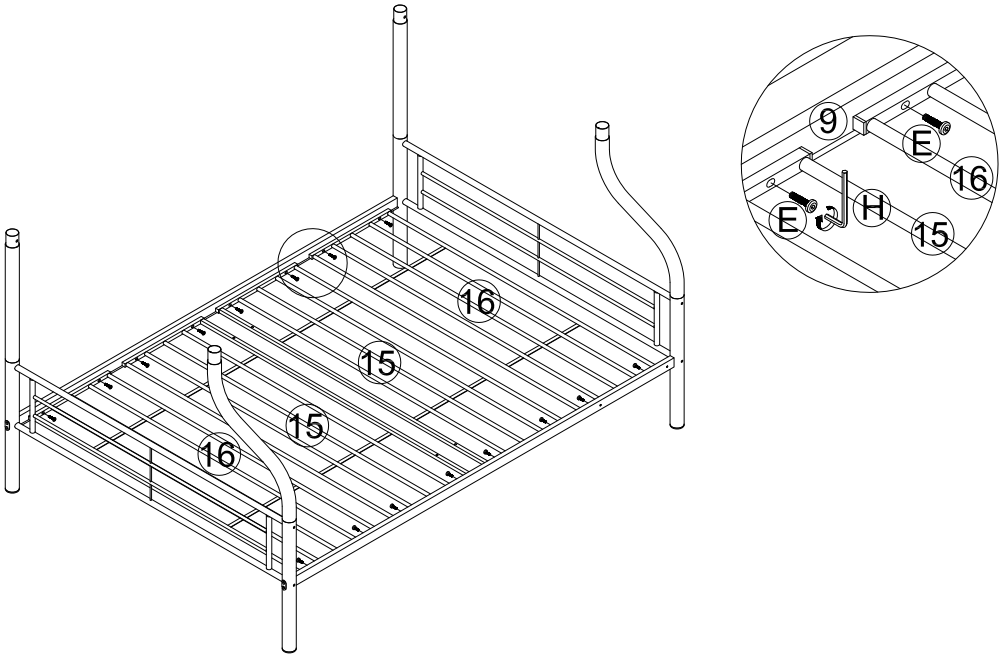


(A) (J) 8pcs

(J) 4pcs

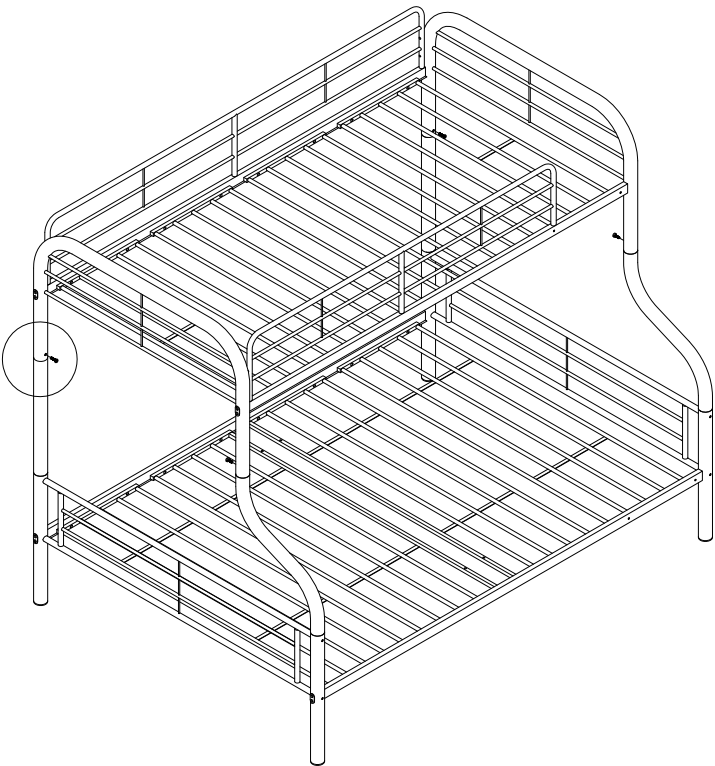
How to Assemble:

STEP 7.

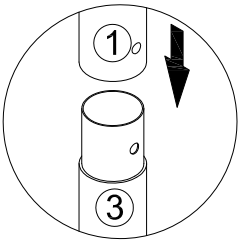


**E**  16pcs

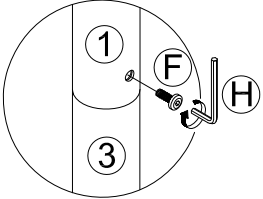
STEP 8.



8-1



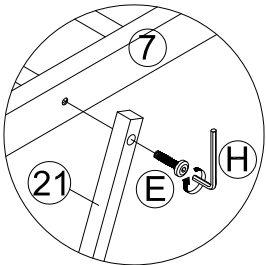
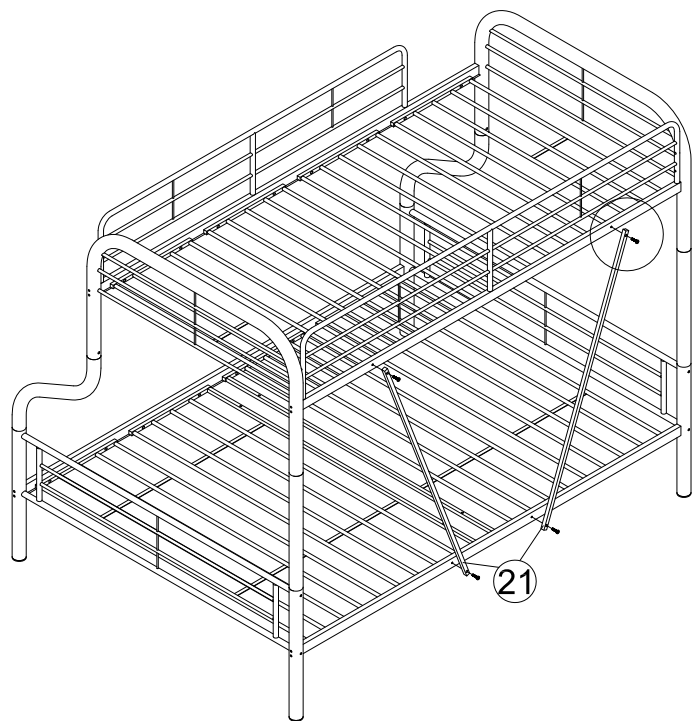
8-2



**F**  4pcs

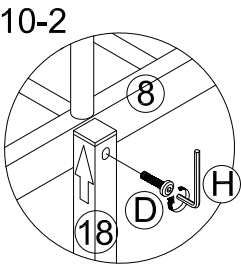
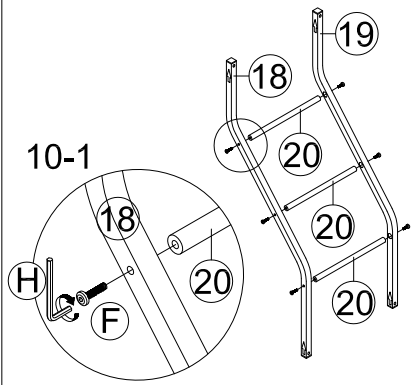
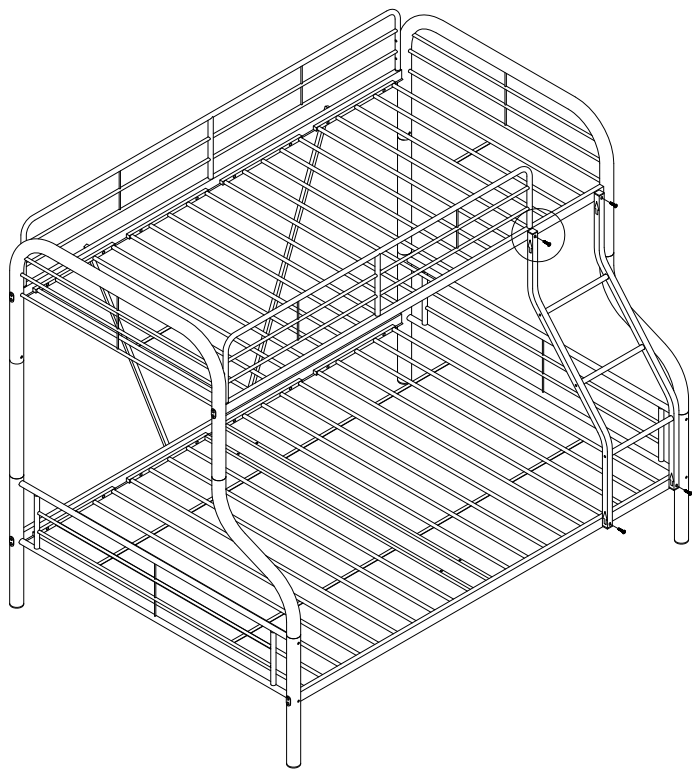
How to Assemble:

STEP 9.



(E)  4pcs

STEP 10.



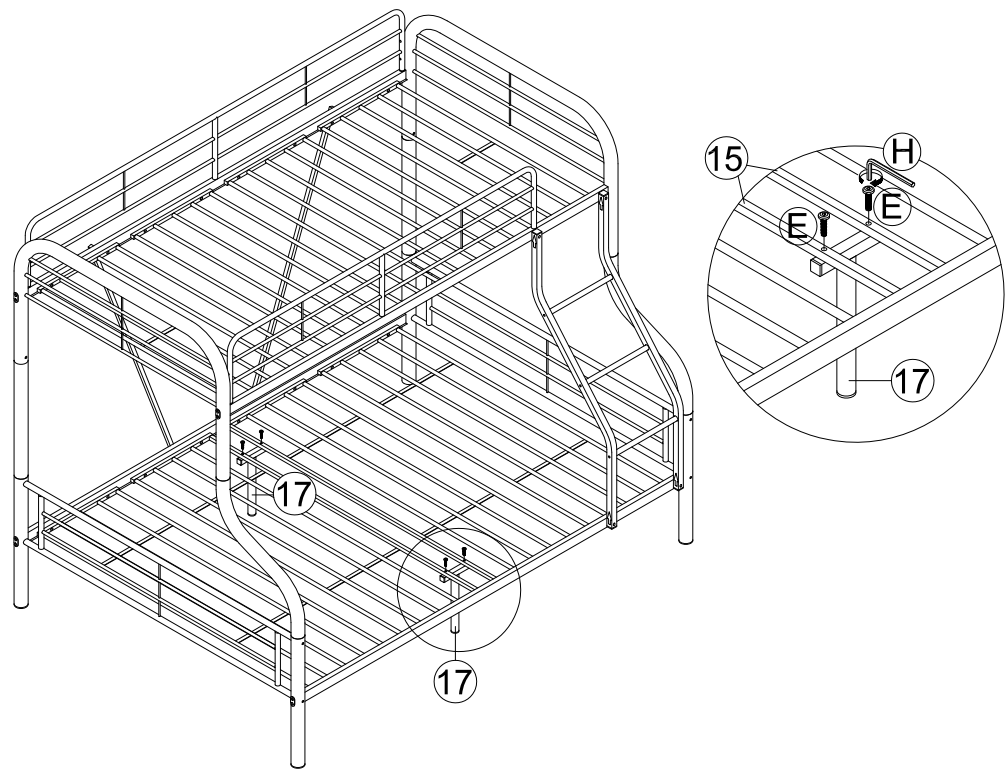
(D)  4pcs

(F)  6pcs



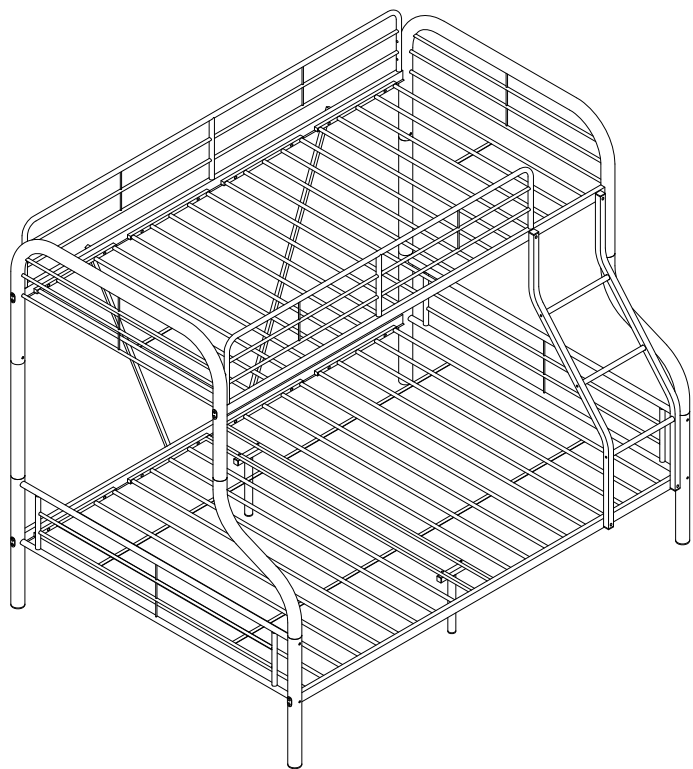
How to Assemble:

STEP 11.



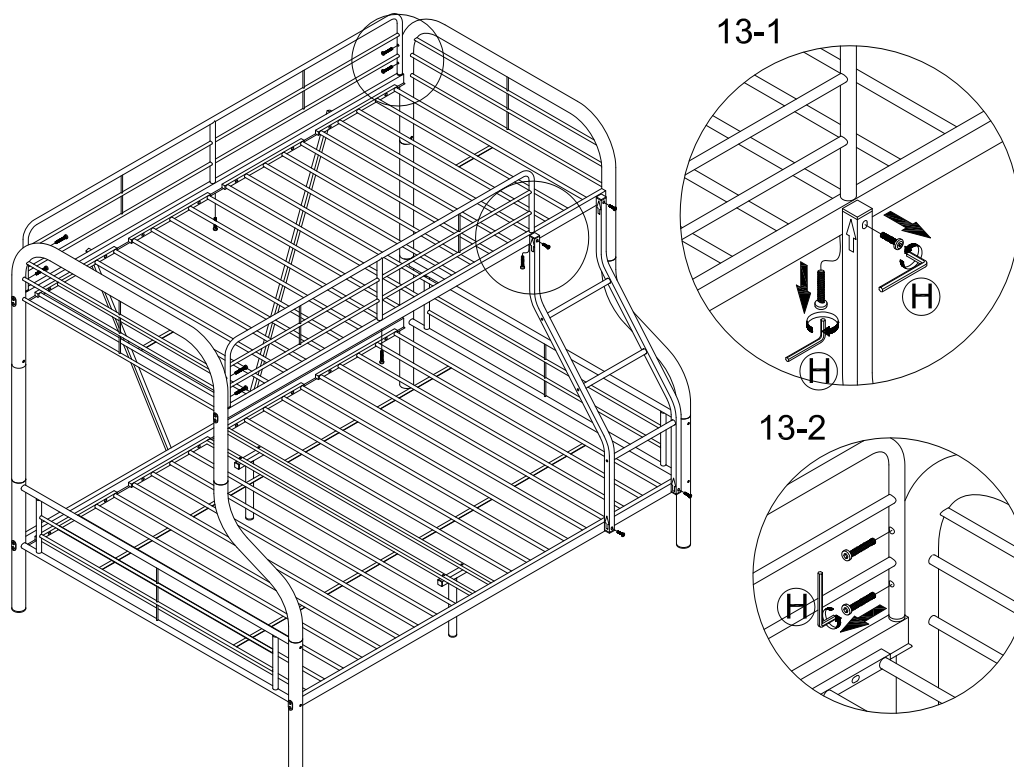
**E**  4pcs

STEP 12.

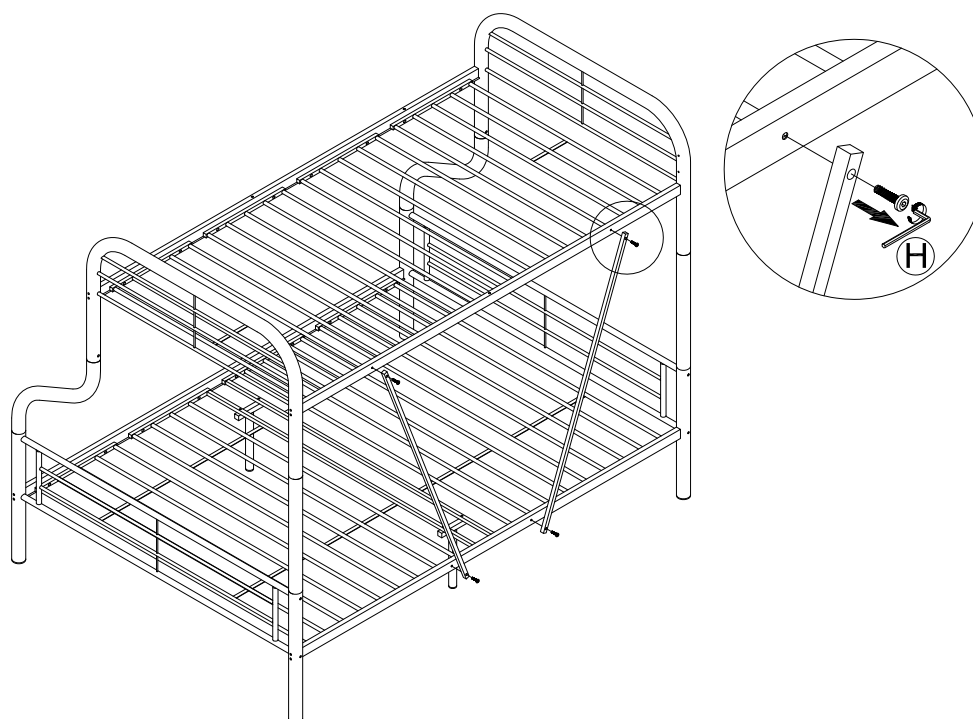


## How to Assemble:

### STEP 13.

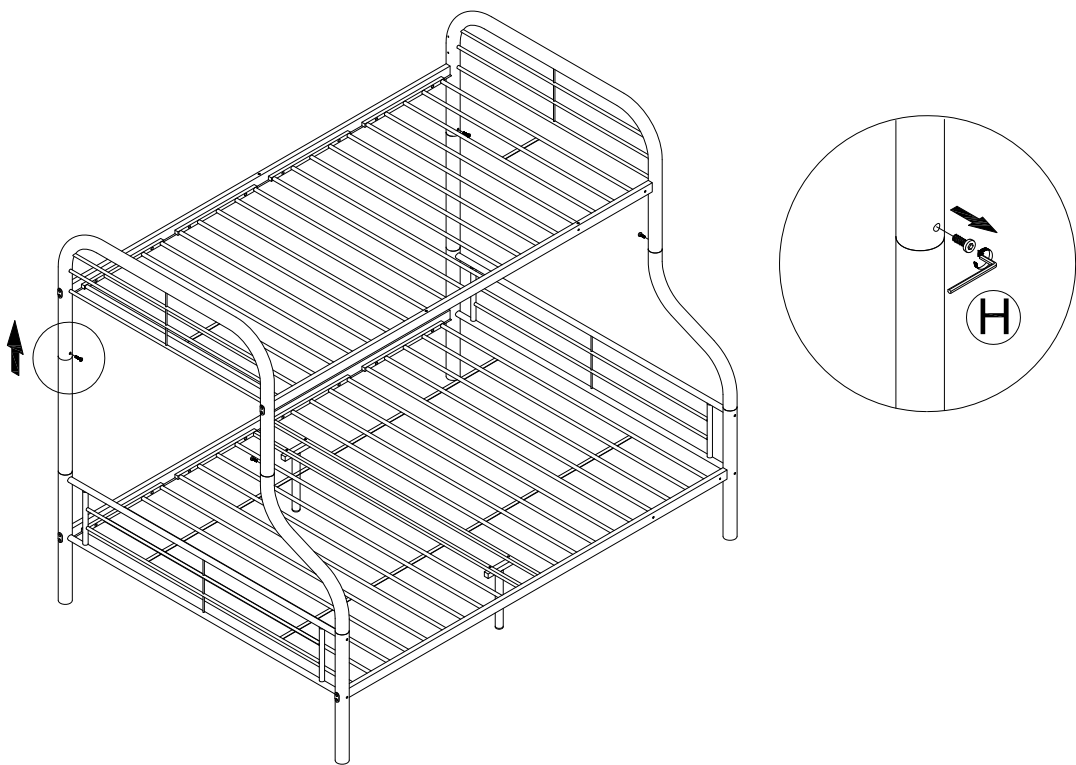


### STEP 14.

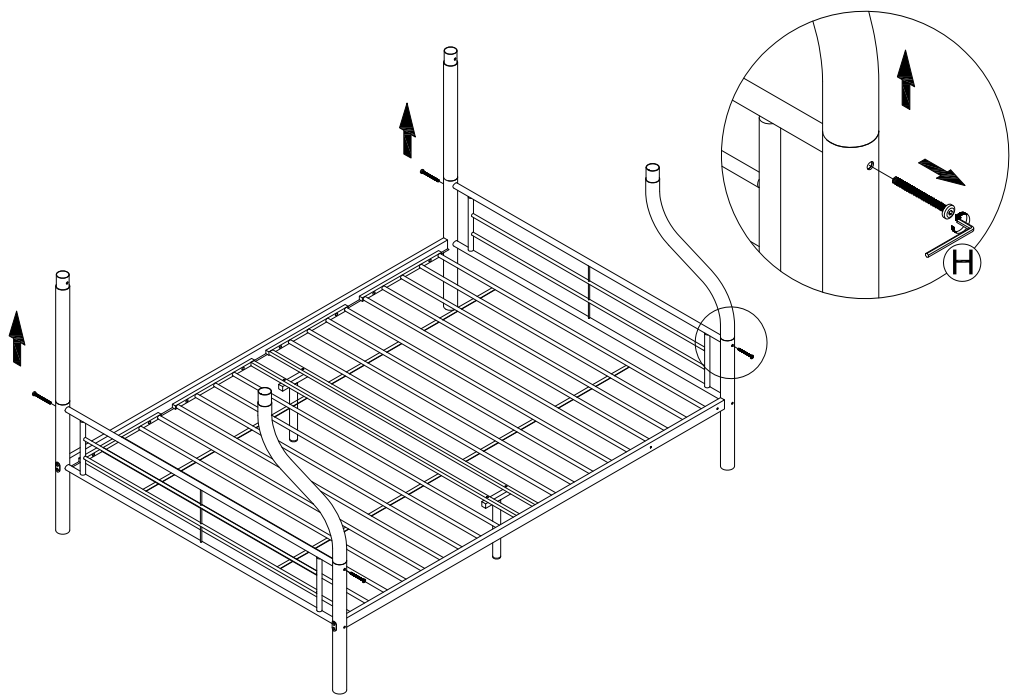


How to Assemble:

STEP 15.

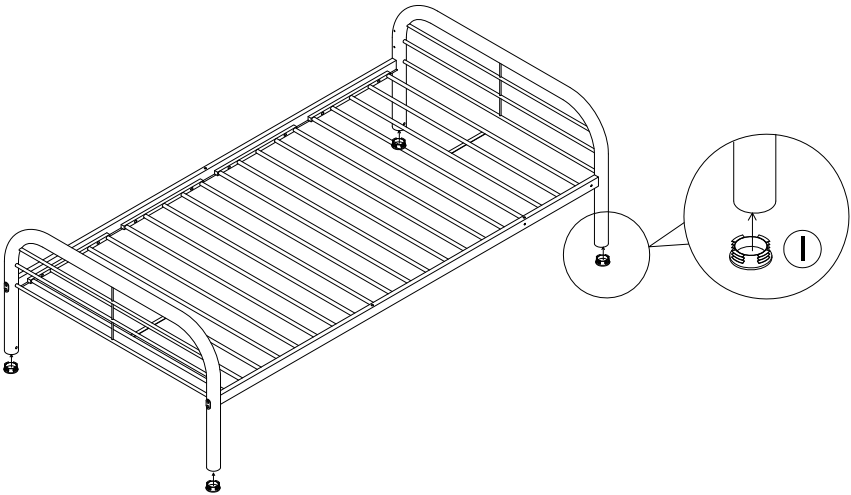


STEP 16.



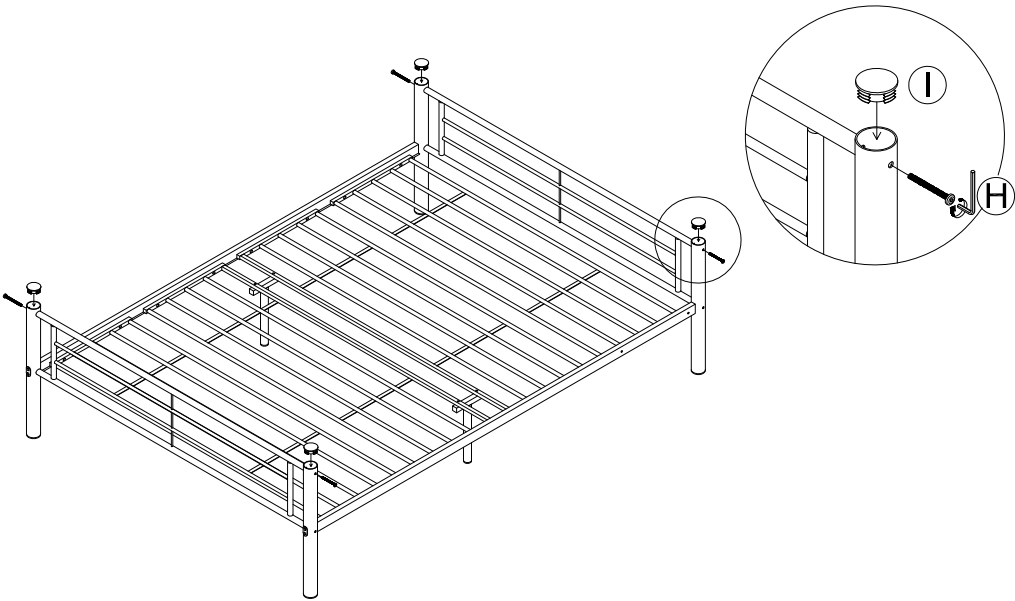
How to Assemble:

STEP 17.



I    4pcs

STEP 18.



I    4pcs

## Safety Warnings

1. Follow the information on the warnings appearing on the upper bunk end structure and on the carton . Do not remove warning label from bed.
2. Always use the recommended size mattress or/and mattress support to help prevent the likelihood of entrapment or falls.
3. Surface of mattress must be at least 5 in. below the upper edge of guardrails .
4. Do not allow children less than 6 years of age to use the upper bunk.
5. Periodically check and ensure that the guardrail, ladder ,and other components are in their proper position ,free from damage ,and that all connectors are tight .
6. Prohibit horseplay on/or under the bed and prohibit jumping on the bed.
7. Always use the ladder for entering and leaving the upper bunk.
8. Do not use substitute parts ,Contact manufacturer or dealer for replacement parts.
9. Use of a night light may provide added safety precaution for a child using the upper bunk.
10. Always use guardrails on both long sides of the upper bunk.
11. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
12. The use of water or sleep flotation mattress is prohibited .
13. Keep these instructions for future reference.
14. Use only mattress which is 74 3/4 "x39"x6" on upper bunk and for bottom bunk required 74 3/4 "x54"x8"mattress.
15. Prohibit more than one person on upper bunk.

## STRANGULATION HAZARD:

16. Never attach or hang items to any part of the bunk bed that are not designed for use with the bed for example, but not limited to hooks, belts, and jump ropes.