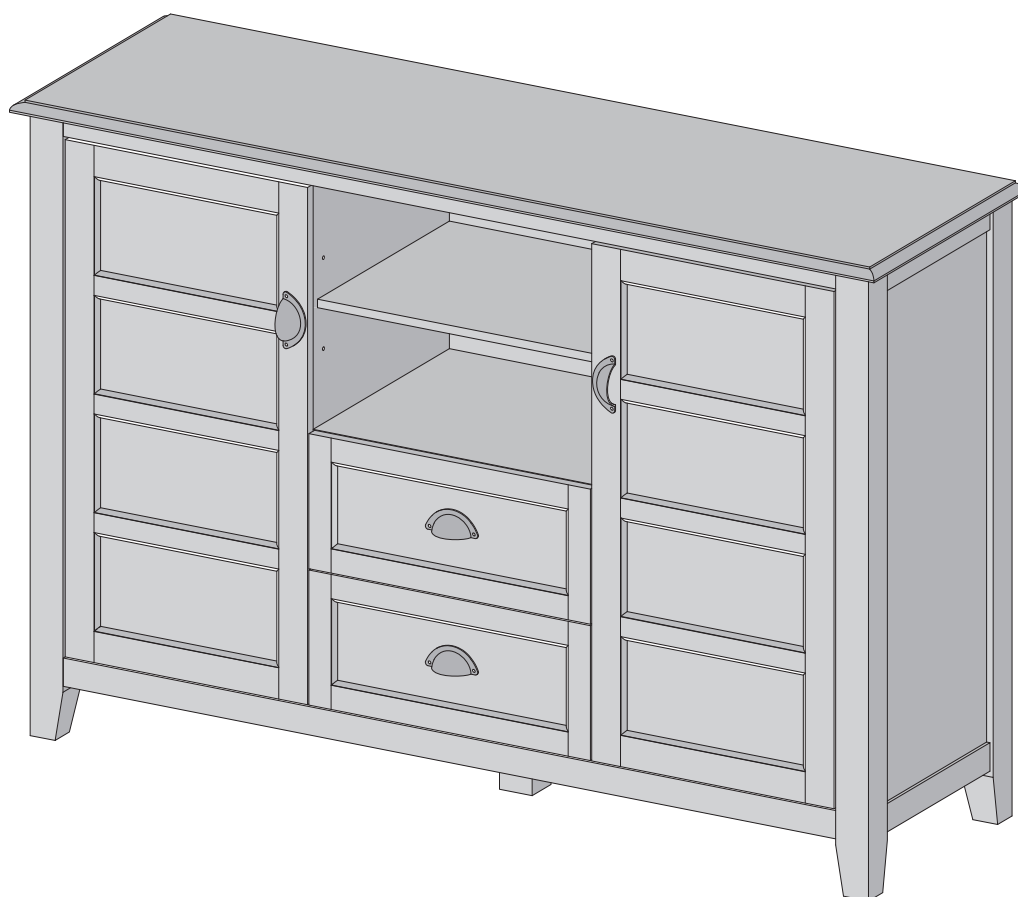# Walker Edison®
furniture company

Item # : AH52CRC
Assembly Instructions

Please visit our website for the most current instructions, assembly tips, report damage, or request parts. **www.walkeredison.com**

Revised 03/2017

General Assembly Guidelines

I.   Ensure that all parts and hardware are available before beginning assembly.

II.   Follow each step carefully to ensure the proper assembly of this product.

III.   Two people are recommended for ease in the assembly of this product.

IV.   The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.

V.   The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.
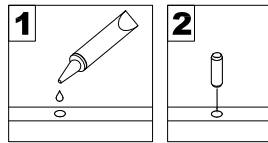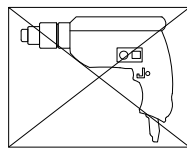
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.
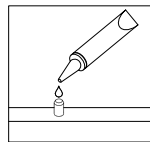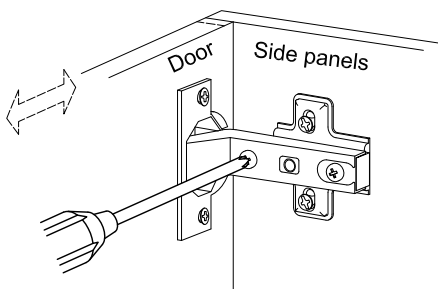
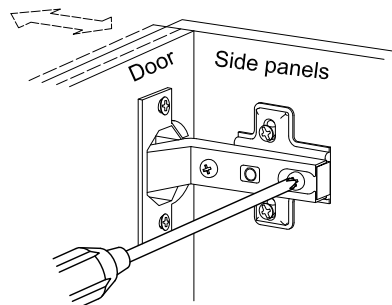VI.   A Phillips head screwdriver is required for the assembly of this product .
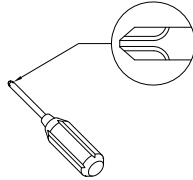
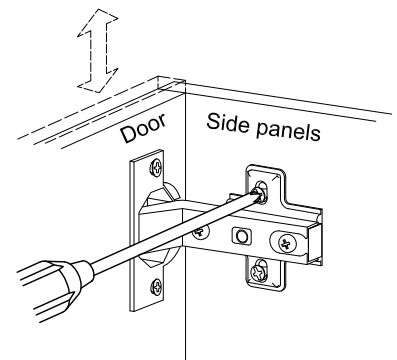VII.   Power tools should not be used to assemble this product .

VIII.   Concealed hinges are three-way adjustable.
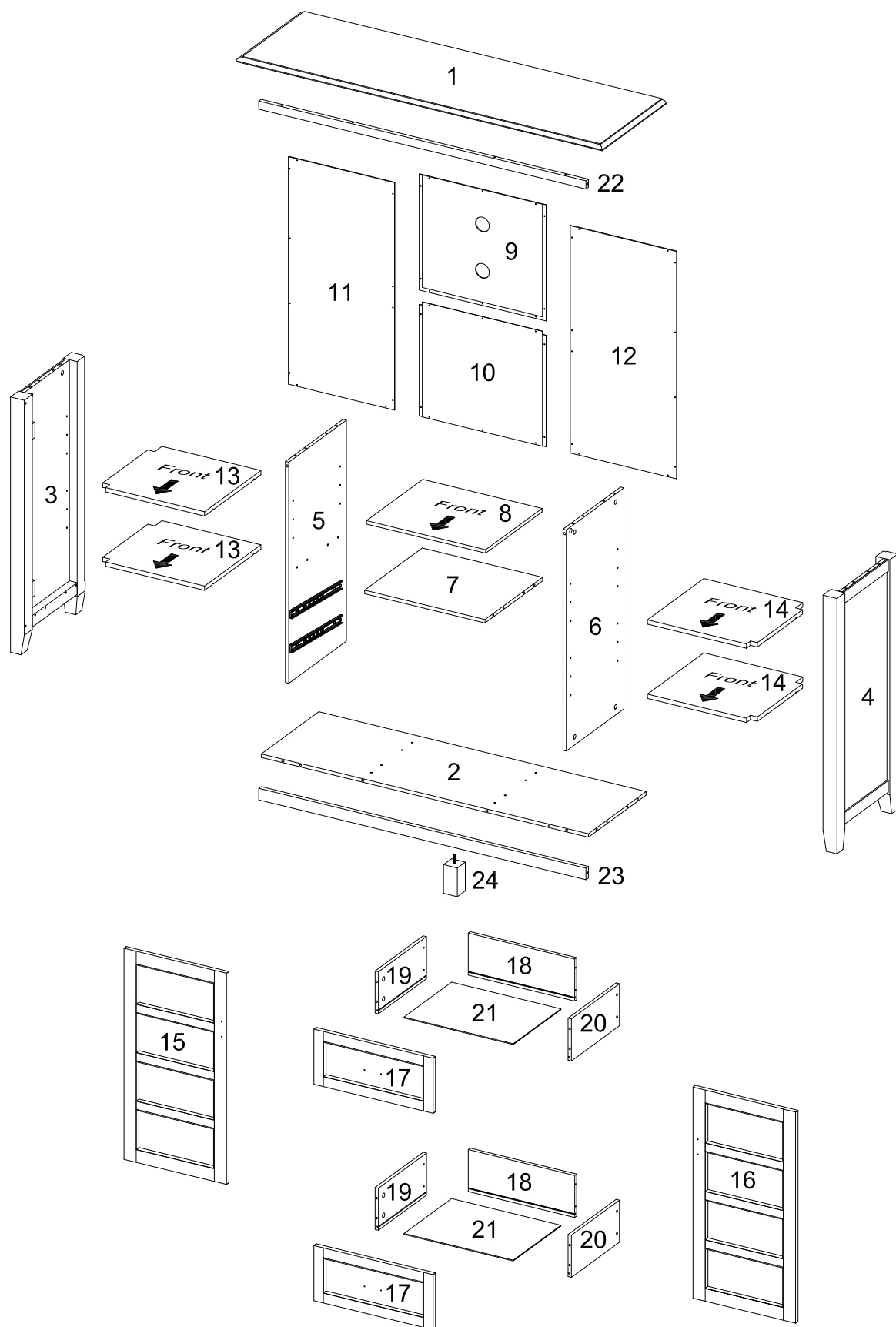
Horizontal
by screw adjustment

In-and-Out
by loosening the hinge-arm
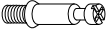mounting screw or via cam
adjustment
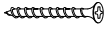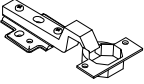
Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List

Hardware List

|					
A		Ø6x30mm	Wooden dowel	22	pcs
B			Cam bolt	30	pcs
C			Cam bolt	8	pcs
D		Ø15x9.5mm	Cam lock	38	pcs
E		Ø4x25mm	Screw	12	pcs
F			Hinge	4	pcs
G		Ø4x12mm	Screw	24	pcs
H			Handle	4	pcs
J		Ø3x12mm	Screw	8	pcs
K		Ø8x5x16mm	Shelf support pin	20	pcs
L		Ø2.5x12mm	Screw	33	pcs
M			Sticker	38	pcs
N			Glue tube	1	pc
P			Touch-up marker	1	pc
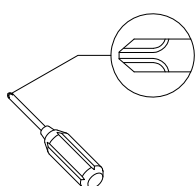
Philips head screwdriver required for assembly
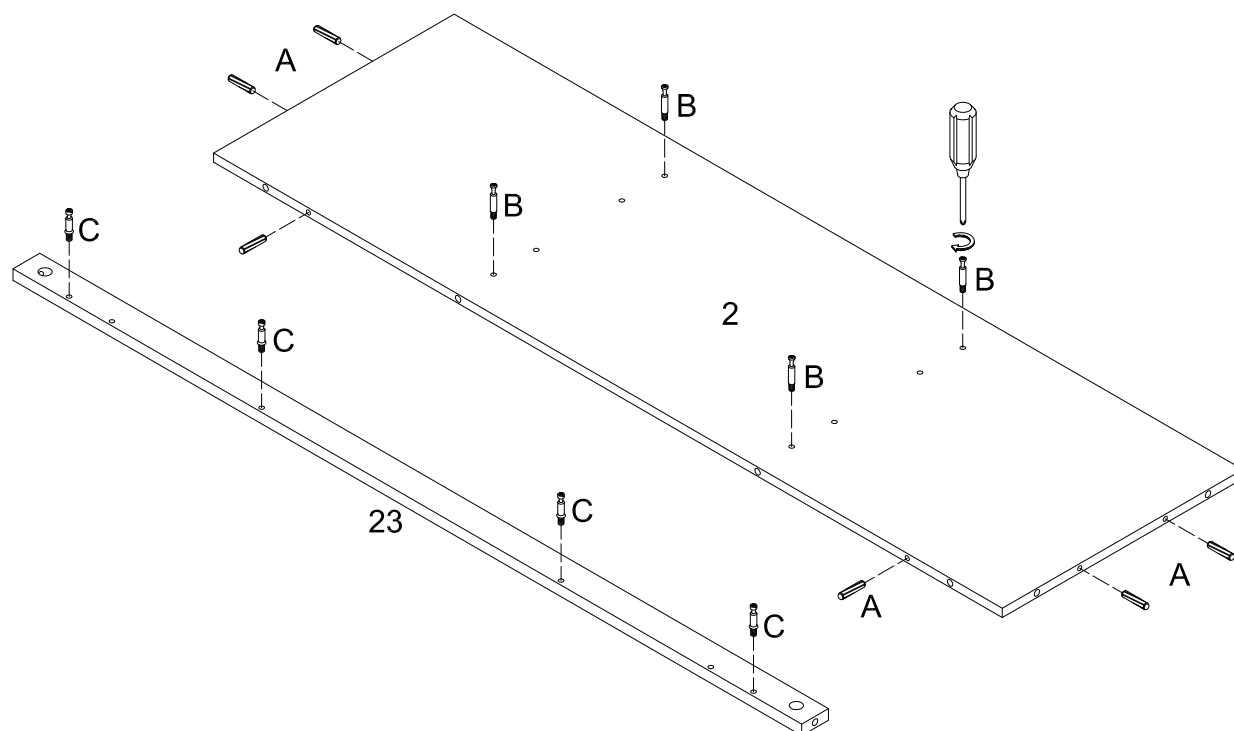(not included)

The hardware quantities listed above are required for proper assembly.
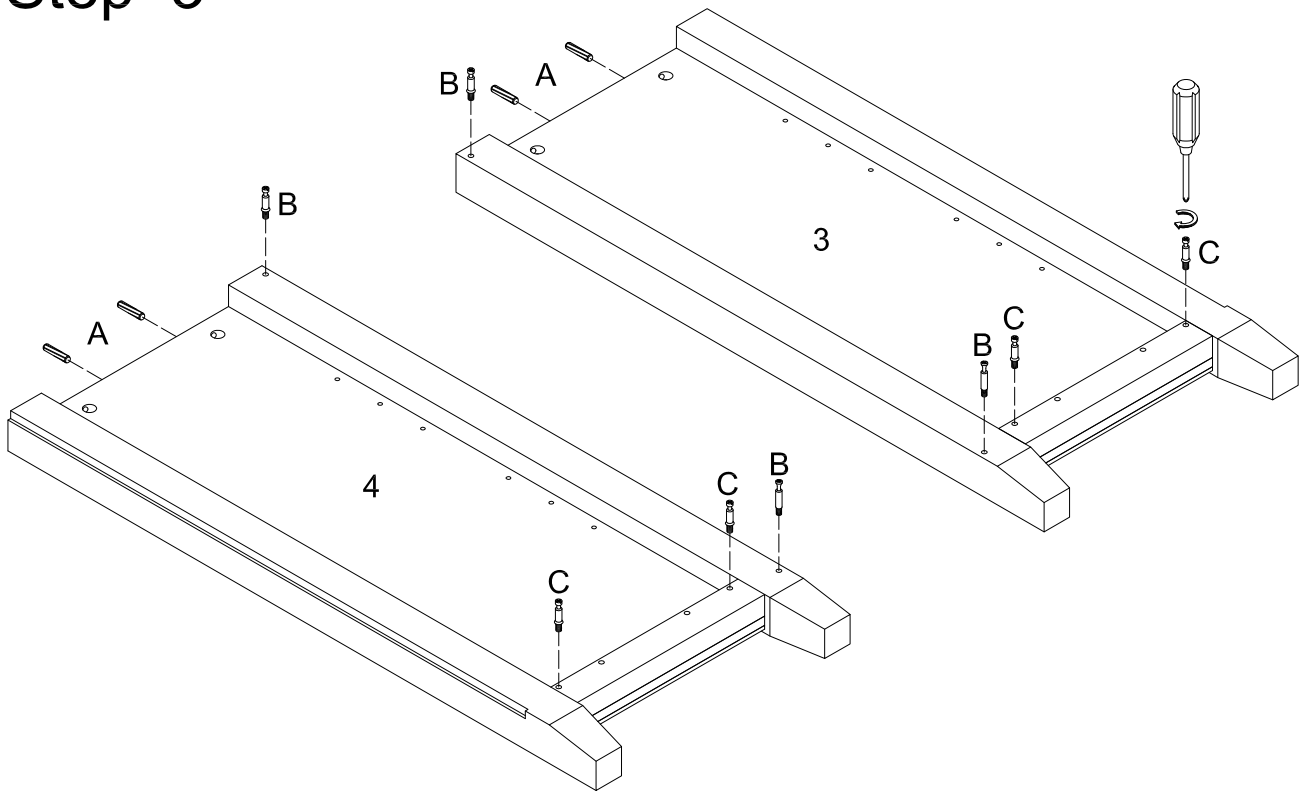*Some extra hardware may also have been included.*

Step 1
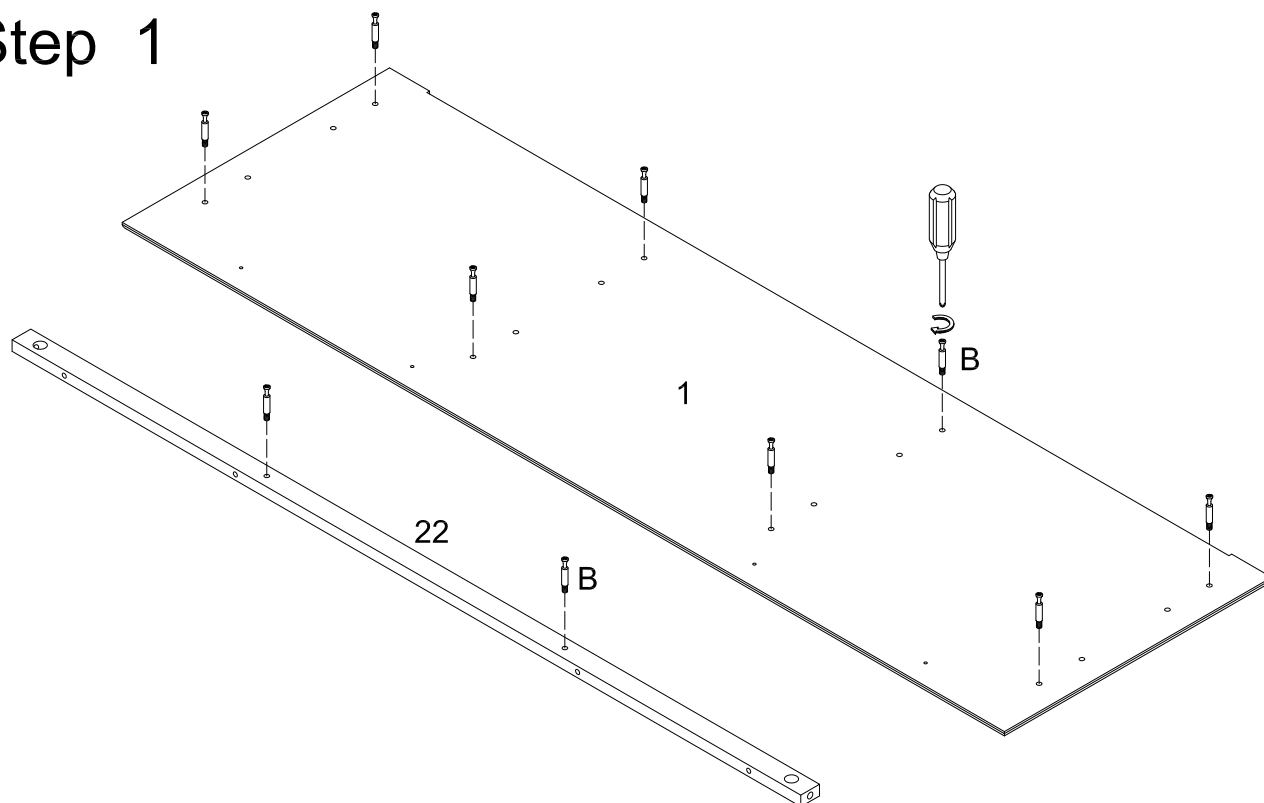
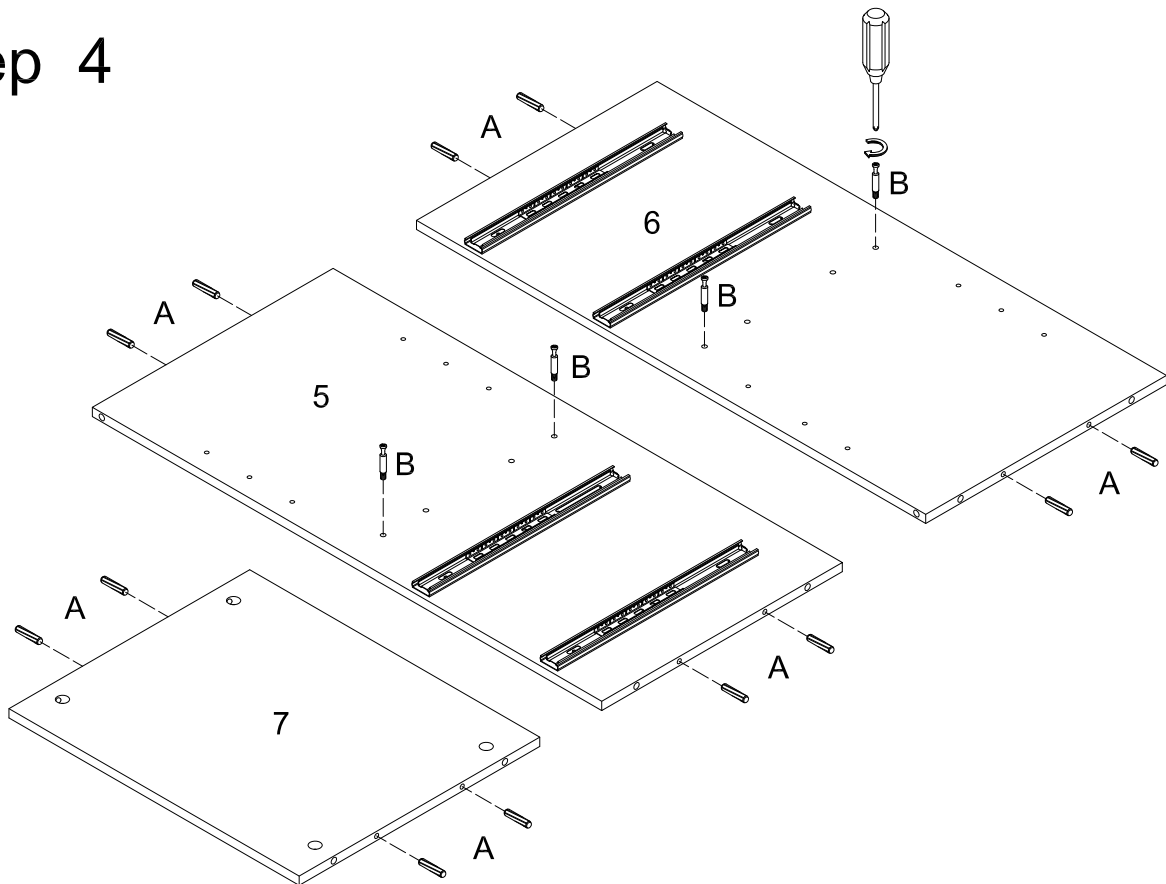Insert cam bolts (B) to the top panel (1) and slat (22).

Step 2

Insert the wood dowel (A) and cam bolts (B) to the bottom panel (2) .Insert cam bolts (C) to the slat (23).
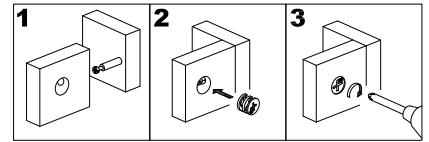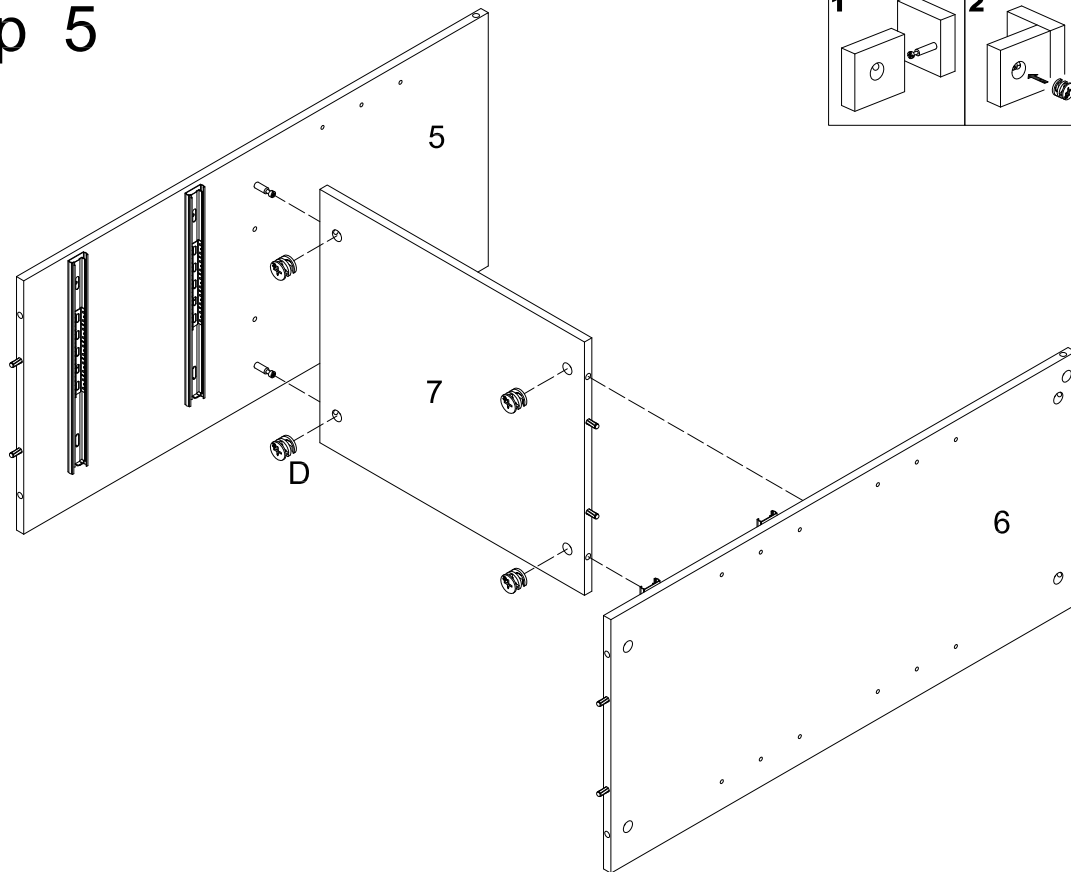
Step 3

Insert the wood dowel (A) and cam bolts (B)(C) to the legs (3,4).
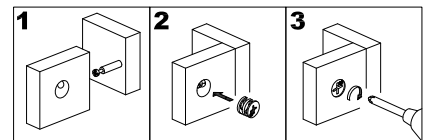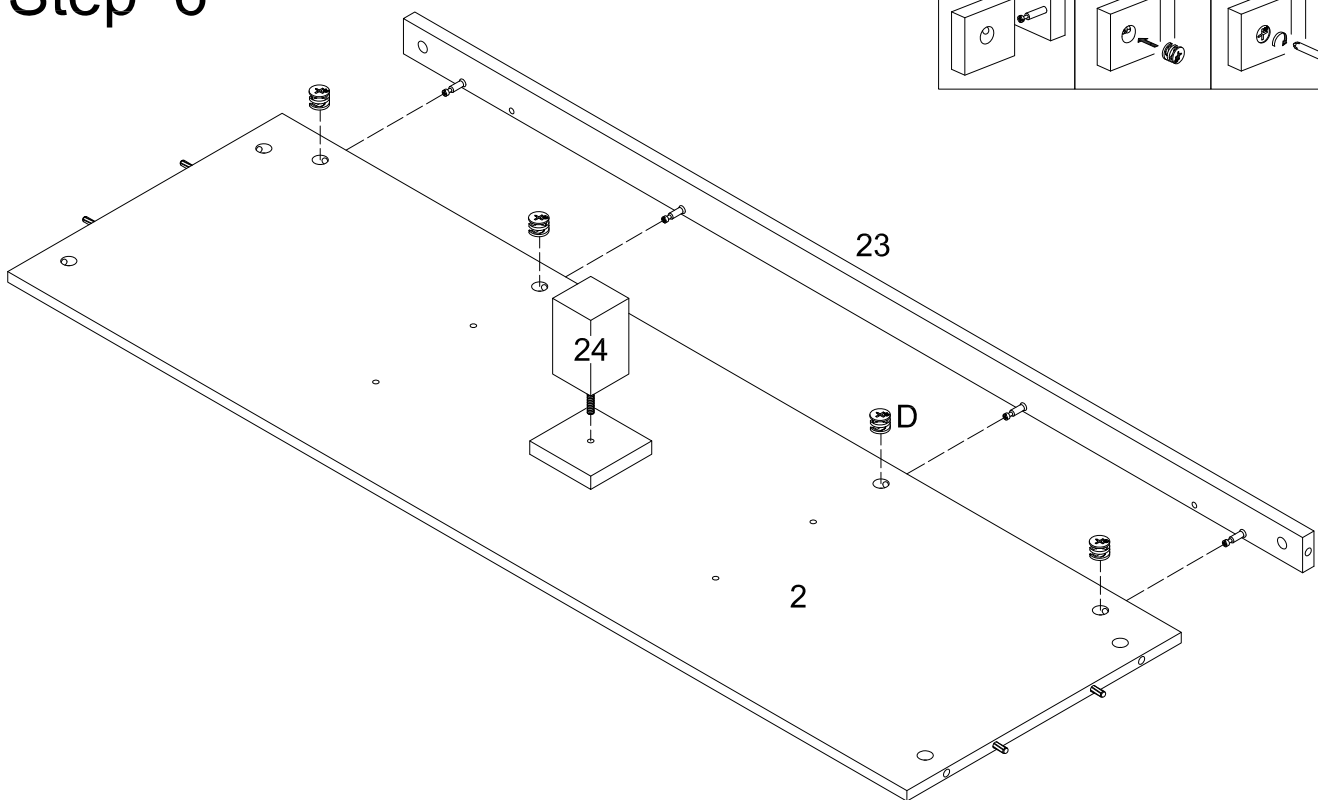
Step 4

Insert the wood dowel (A) and cam bolts (B) to the side panels (5,6) and panel (7).
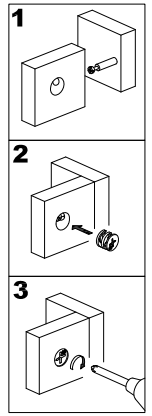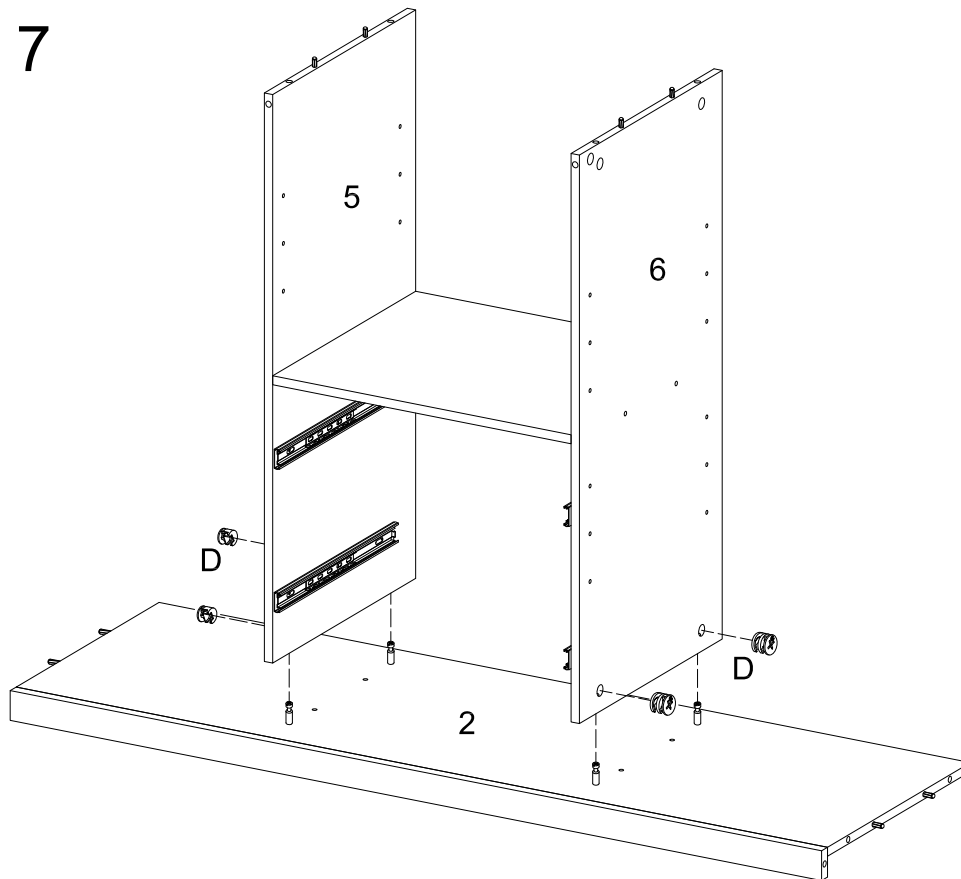
Step 5

Assemble the support panel (7) to the side panels (5,6) and secure it by cam locks (D).
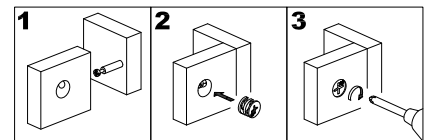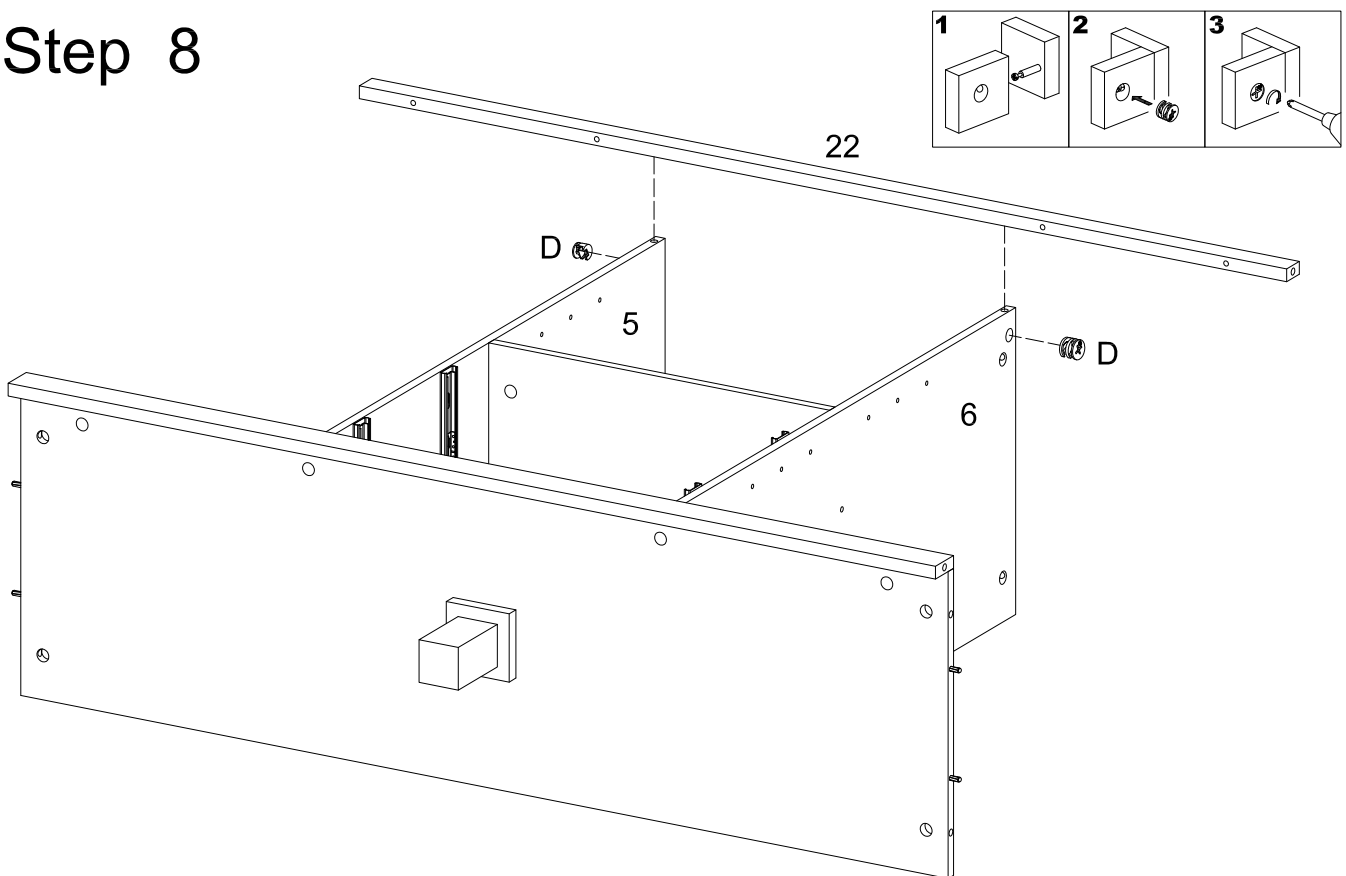
Step 6

Attached the support beam (23) to the bottom panel (2) and secure it by the cam locks (D).
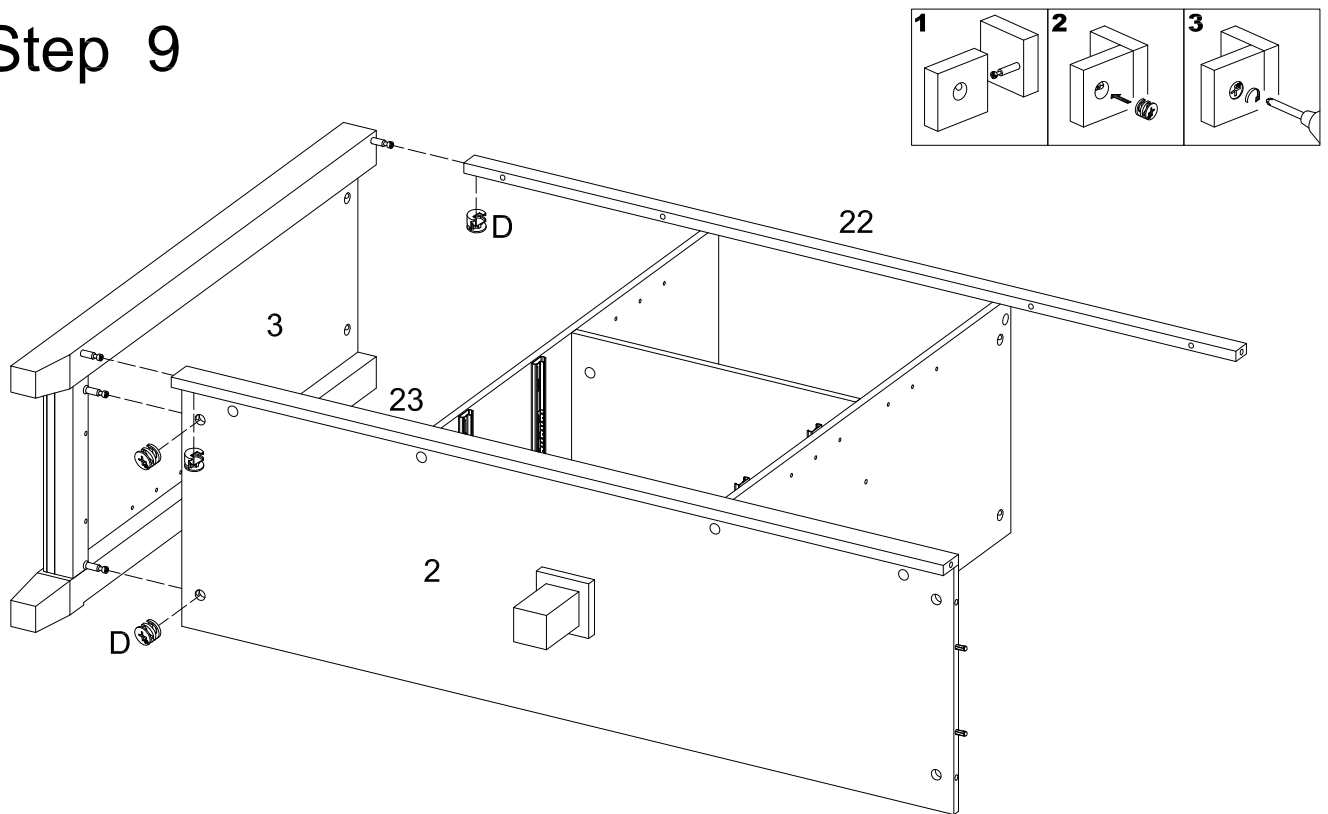Screw support legs (24) into bottom panel (2).

Step 7

Attached the side panels (5,6) to the bottom panel (2) and secure it by the cam locks (D).
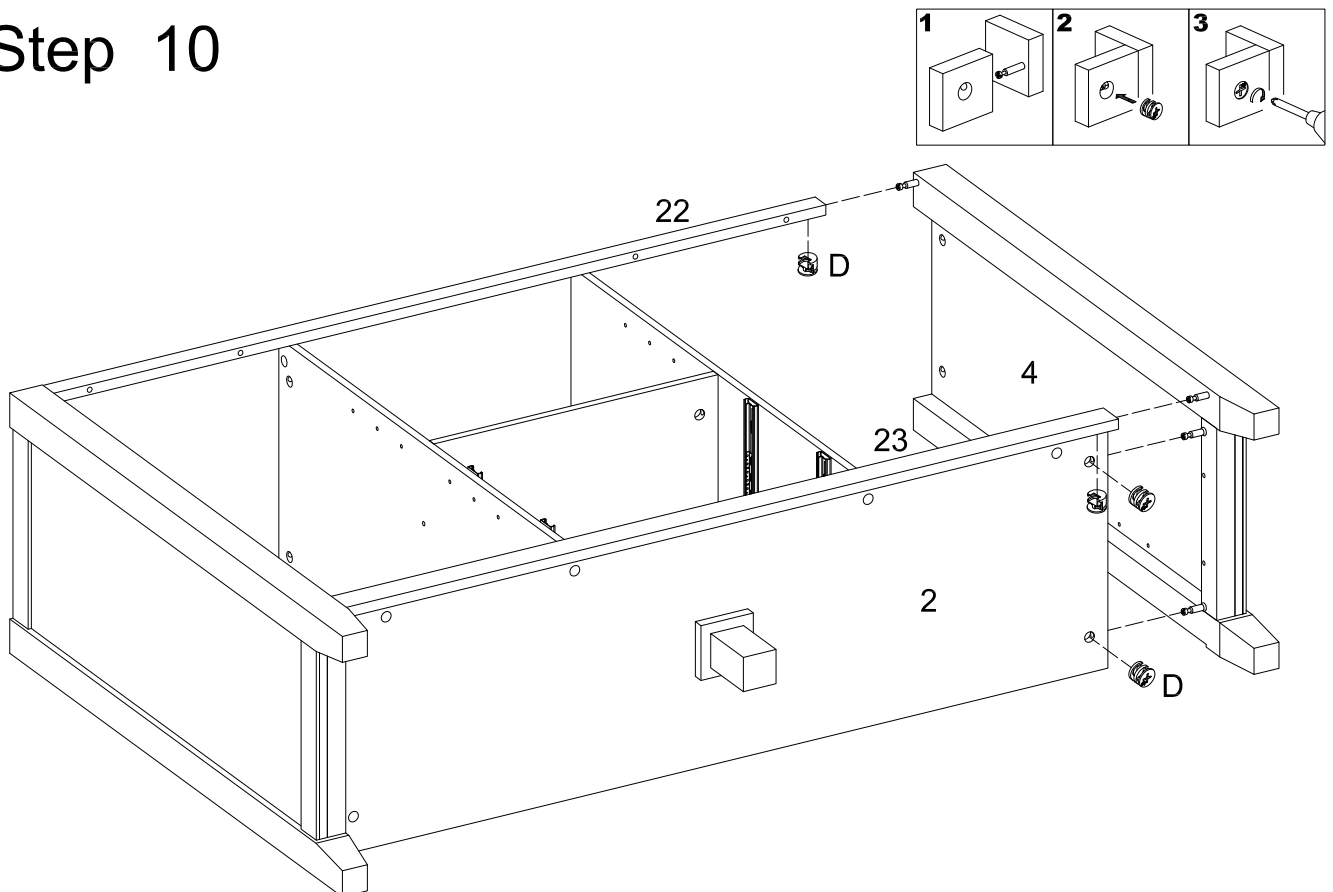
Step 8

Attached the support beam (22) to the side panels (5,6) and secure it by the cam locks (D).
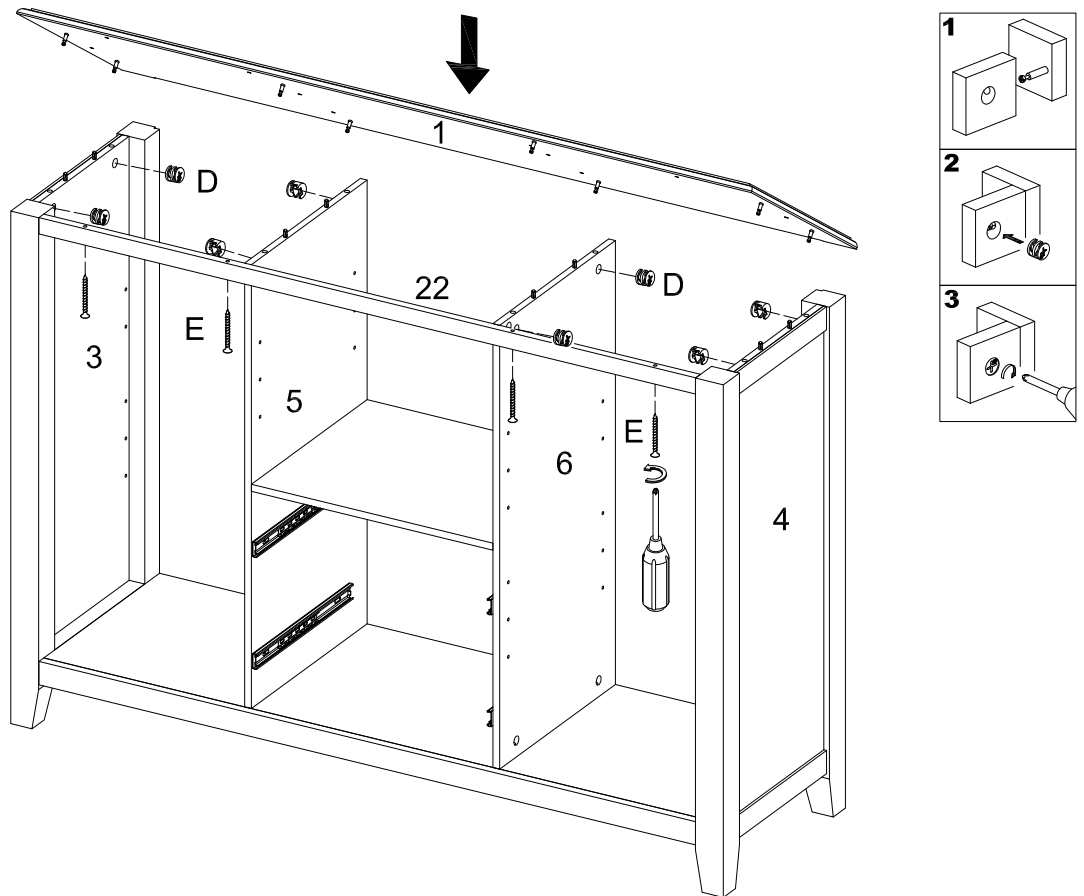
Step 9

Attached the leg (3) to the bottom panel (2) and the support beam (22) and secure it by cam locks (D).
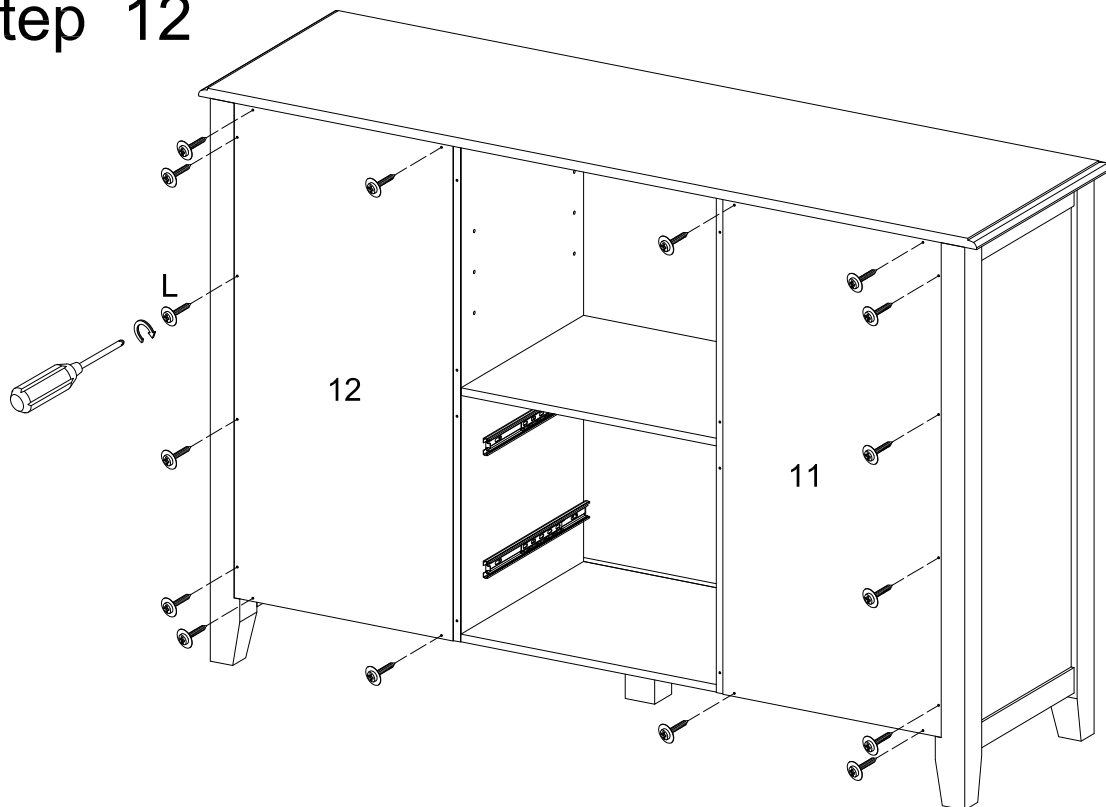
Step 10

Attached the leg (4) to the bottom panel (2) and the support beam (22) and secure it by cam locks (D).
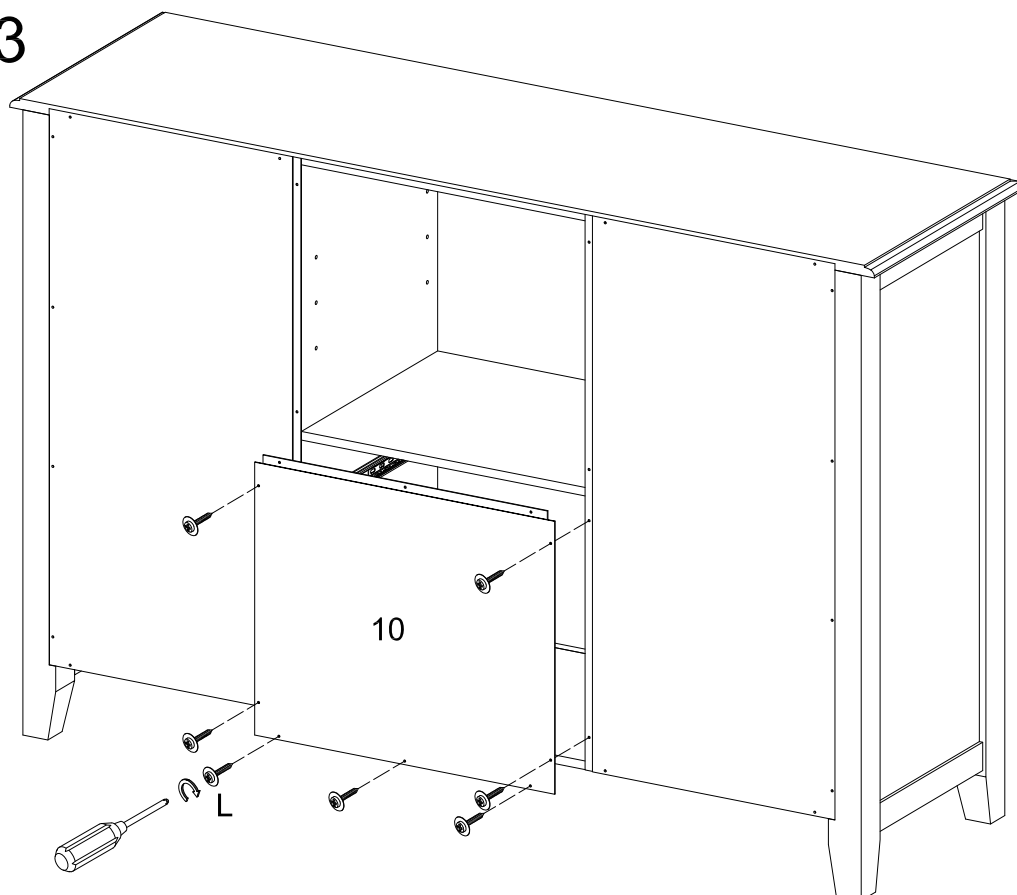
Step 11

Place the top panel (1) on top of the side panels (3,4,5,6) and secure it by cam locks (D).
Assemble the top panel (1) to the support beam (22) and secure it by screw (E).
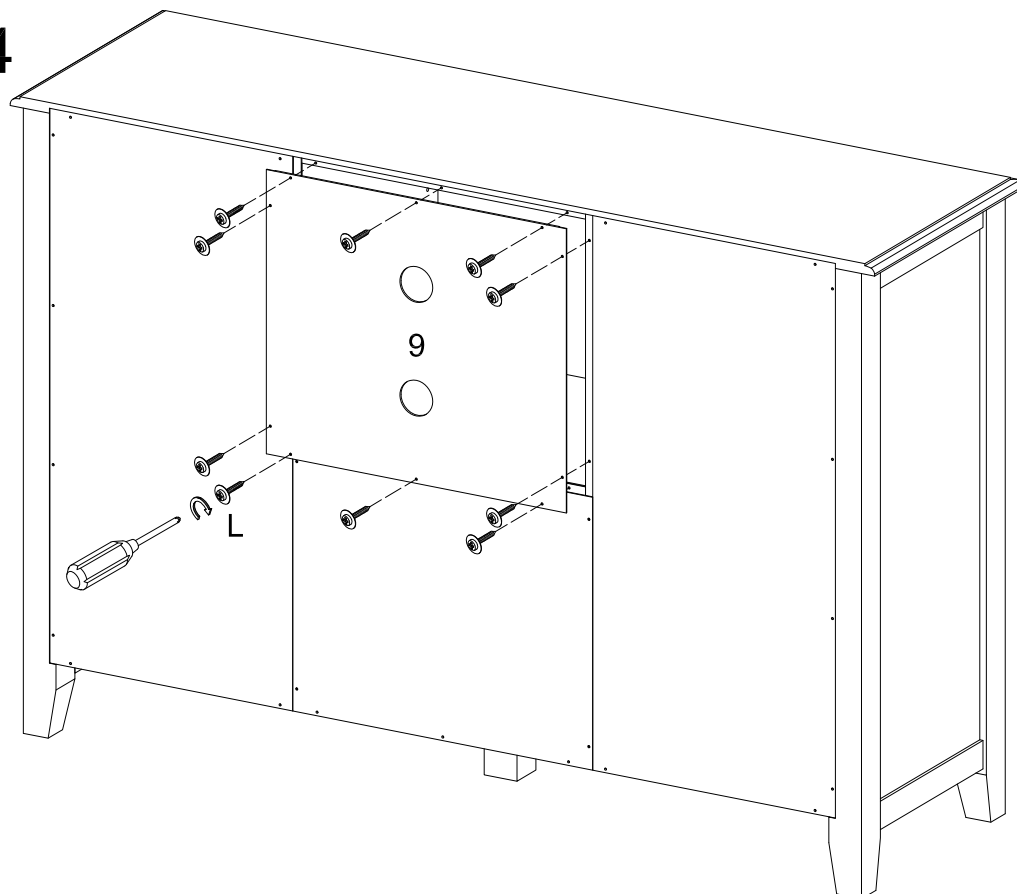
Step 12

Secure back panels (11,12) using screws (L).Tighten screws (L) with a screwdriver.
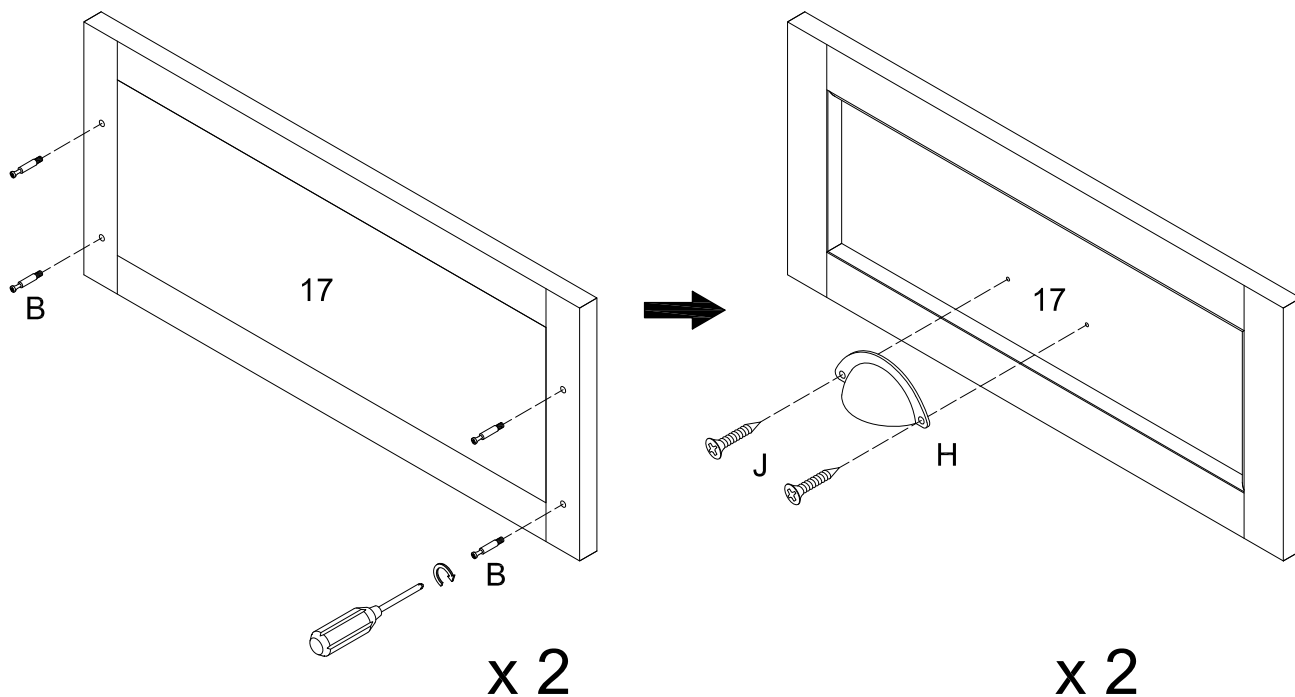
Step 13

Secure back panel (10) using screws (L).Tighten screws (L) with a screwdriver.
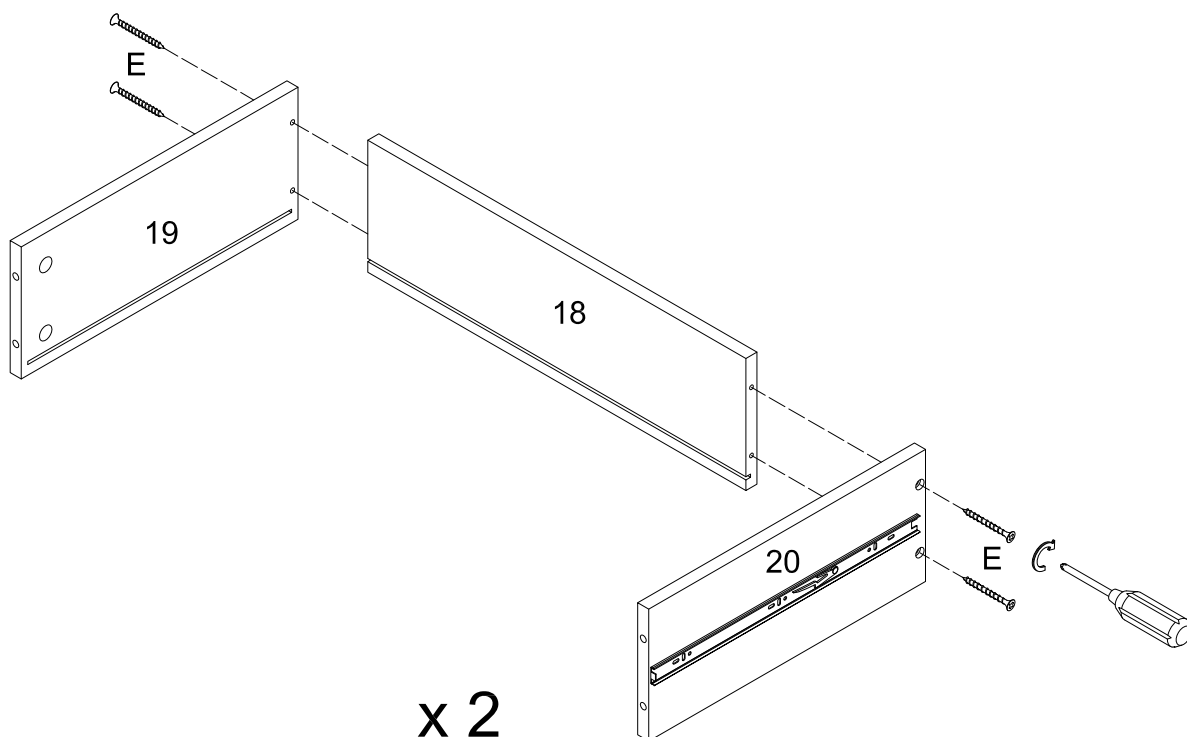
Step 14

Secure back panel (9) using screws (L).Tighten screws (L) with a screwdriver.

Step 15

17

B

B

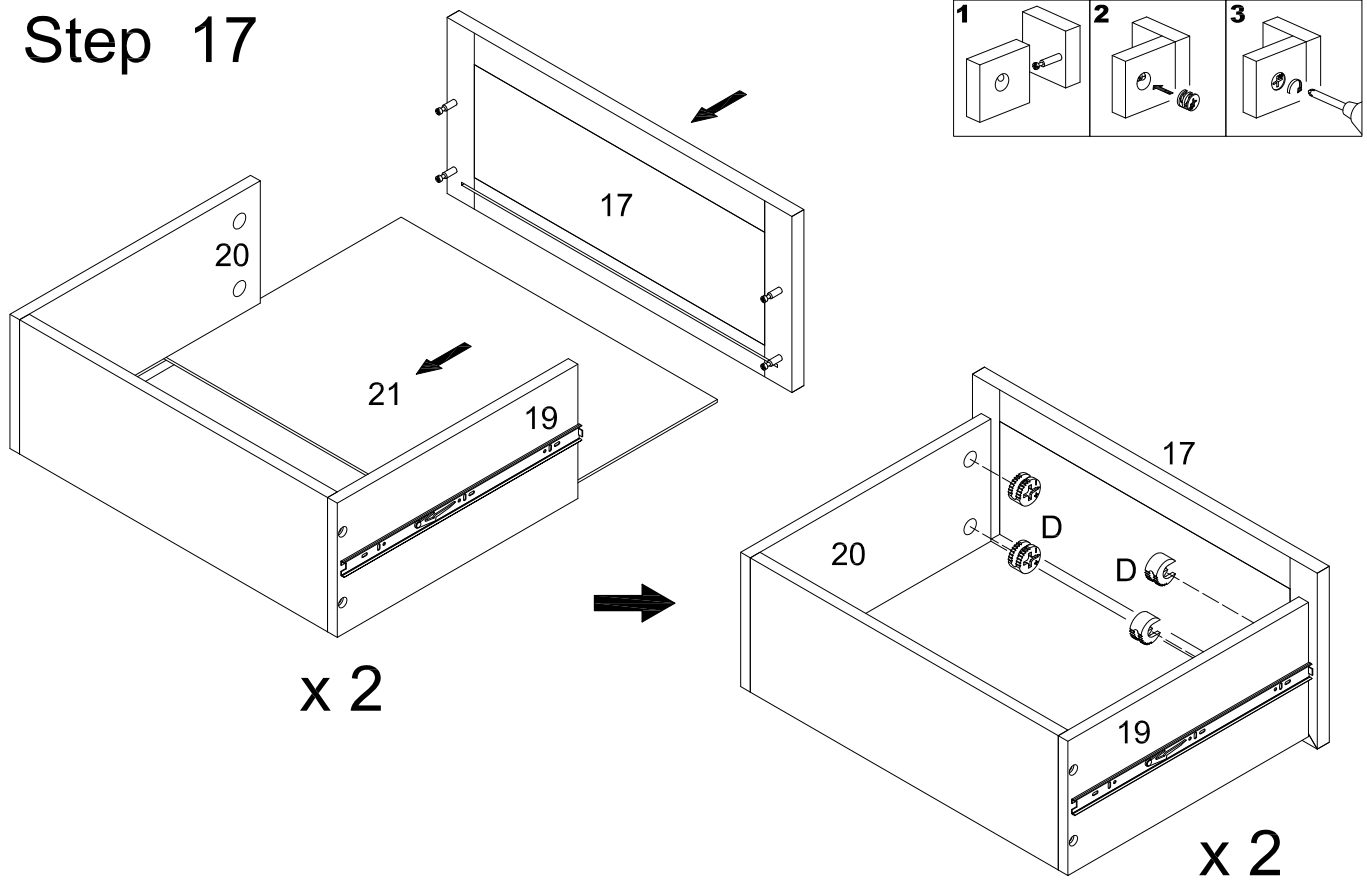B

J   H   17

x 2   x 2

Secure cam bolts (B) into panel (17), Attach handles (H) to panel (17) using bolts (J).
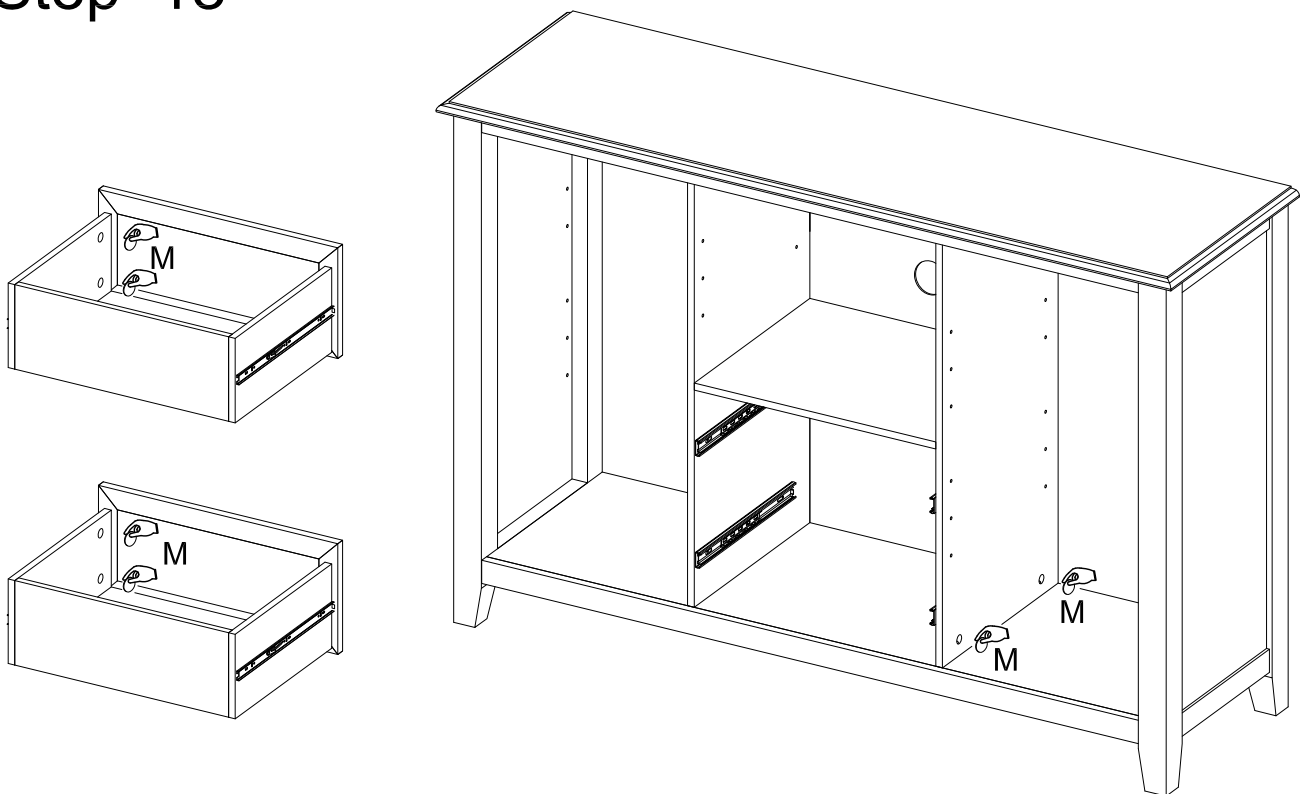Tighten cam bolts (B) and bolts (J) with a screwdriver.

Step 16

E

19

18

20

E

x 2

Attach panels (19, 20) to panel (18) using screws (E). Tighten screws (E) with a screwdriver.
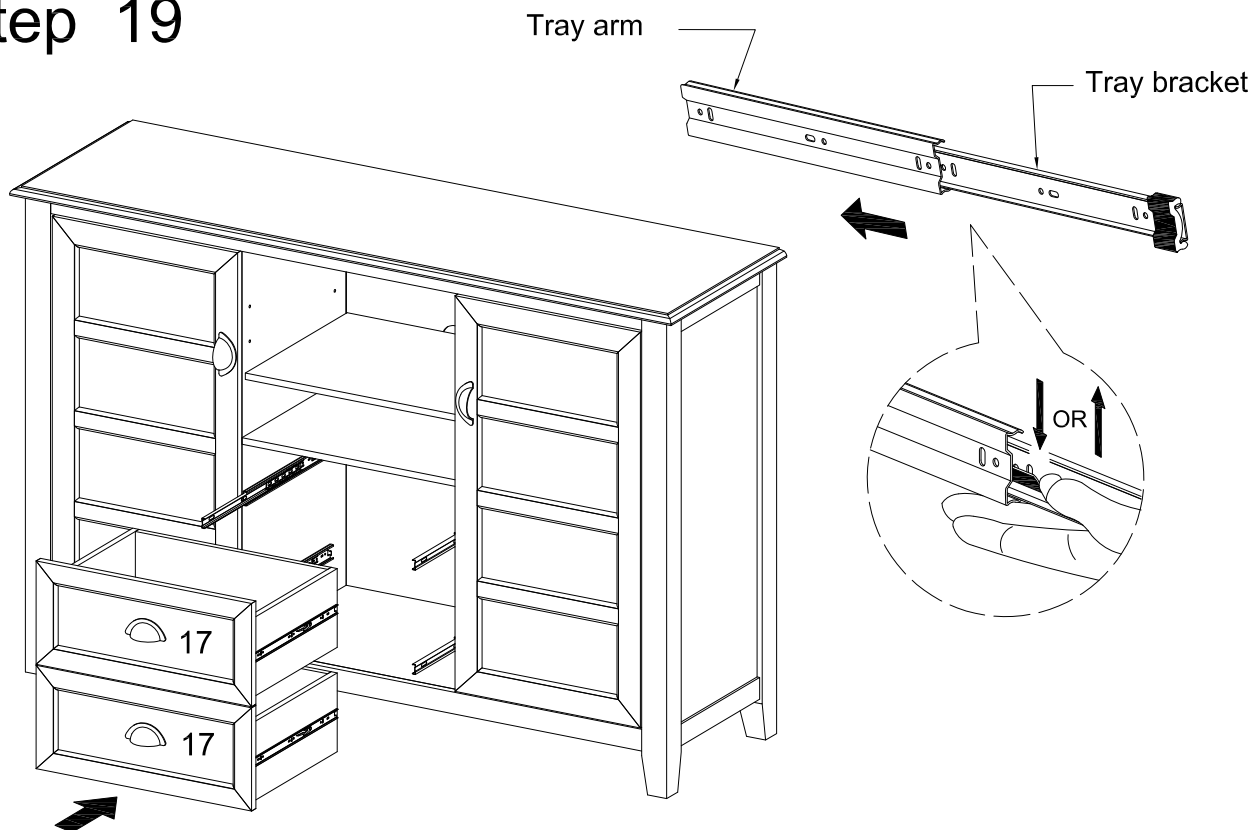
Step 17

x 2

x 2

Inserts the drawer bottom panels (21) to the slots of the drawers side panel (19,20).Attached the drawers side panel (19,20) to the drawers front panel (21) and secure it by cam locks (D).
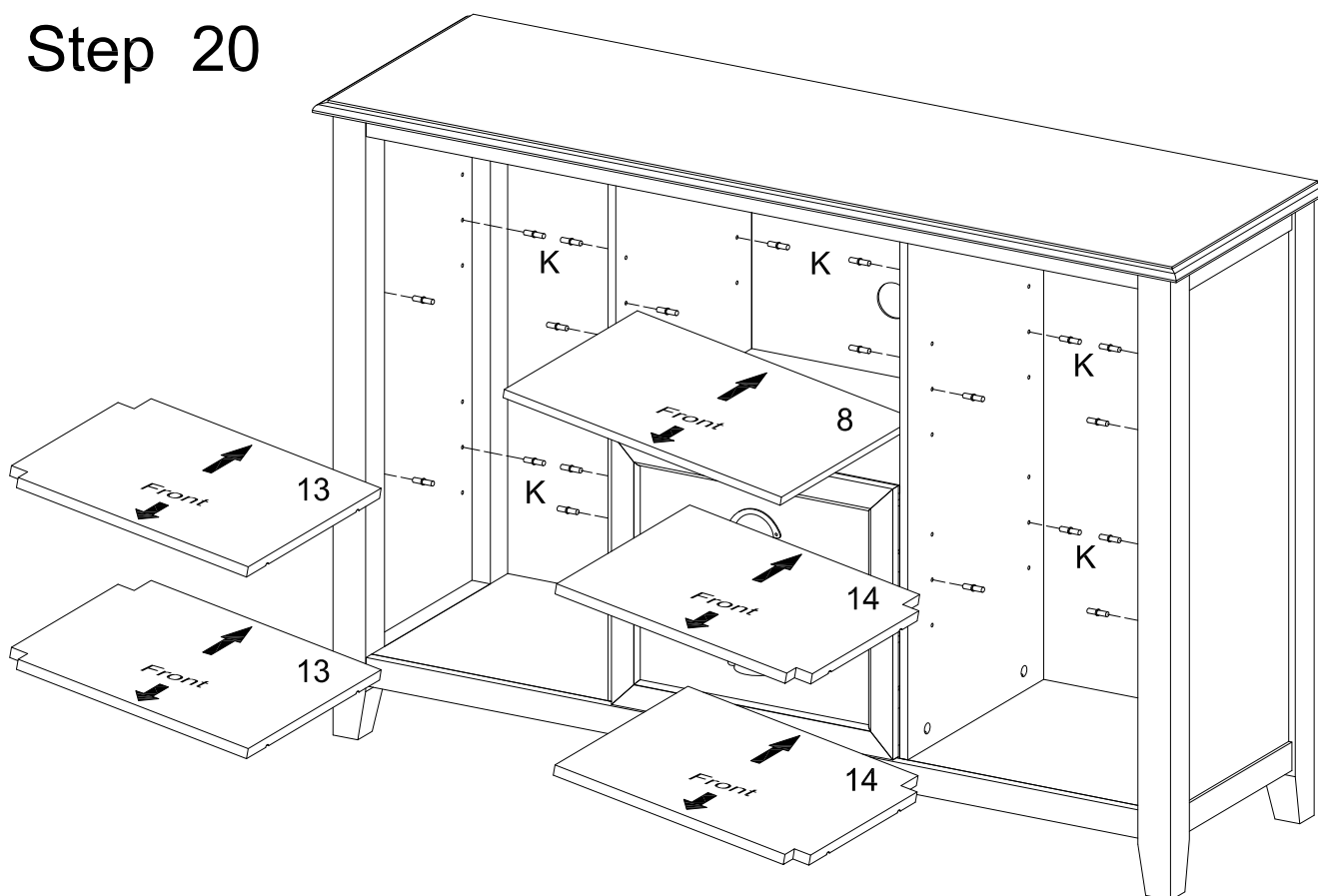
Step 18

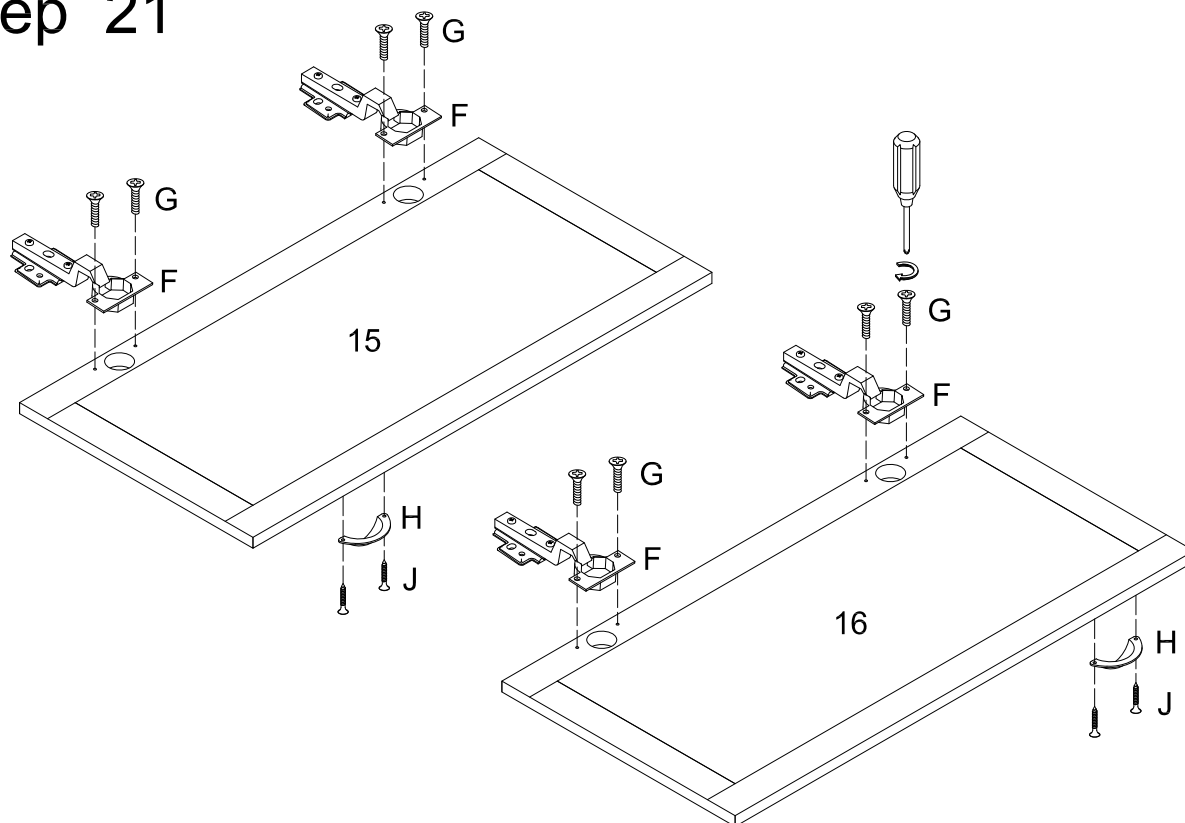Use the stickers (M) to cover the cam locks of the unit.

Step 19

Tray arm

Tray bracket

OR

17

17

Carefully insert drawer assembly into assembled unit as shown in the diagram.

Step 20

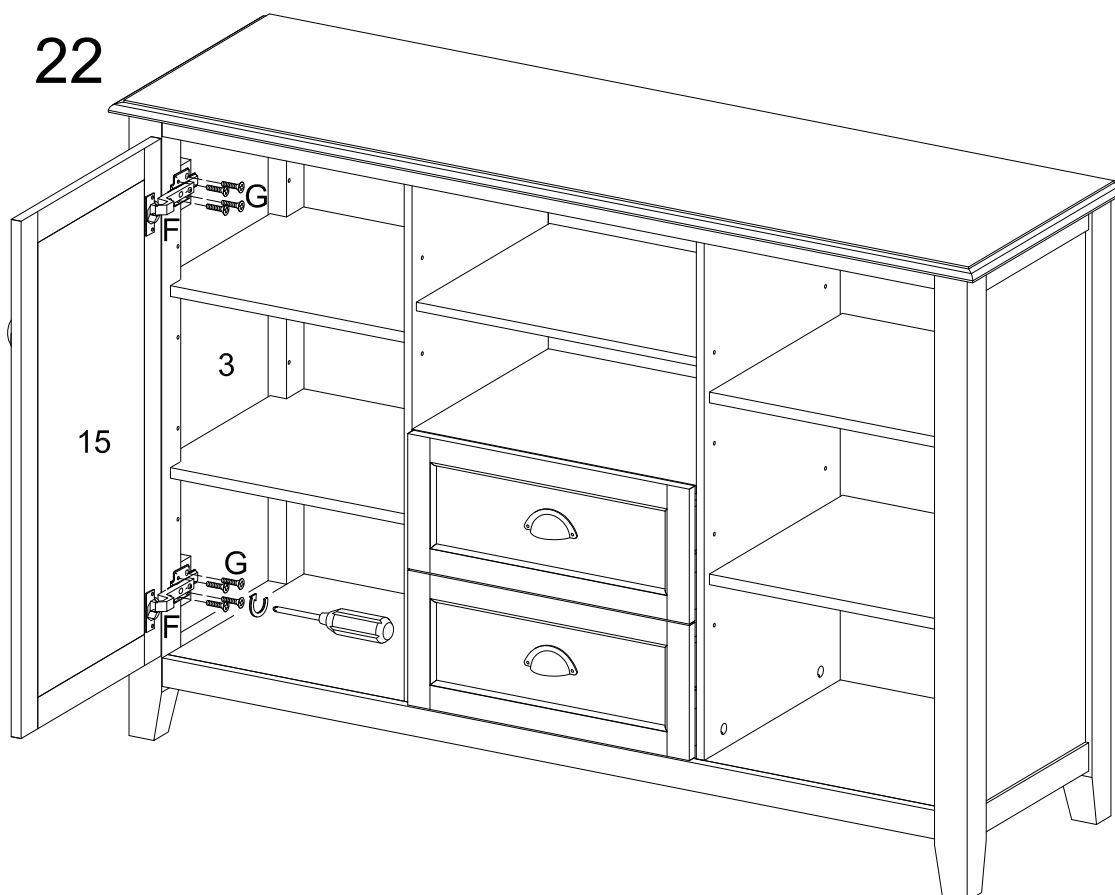K   K

K

8

K

13

K

13

14

14

Inserts the shelf support pin (K) to the side panels and place the shelf (8,13,14) on top.
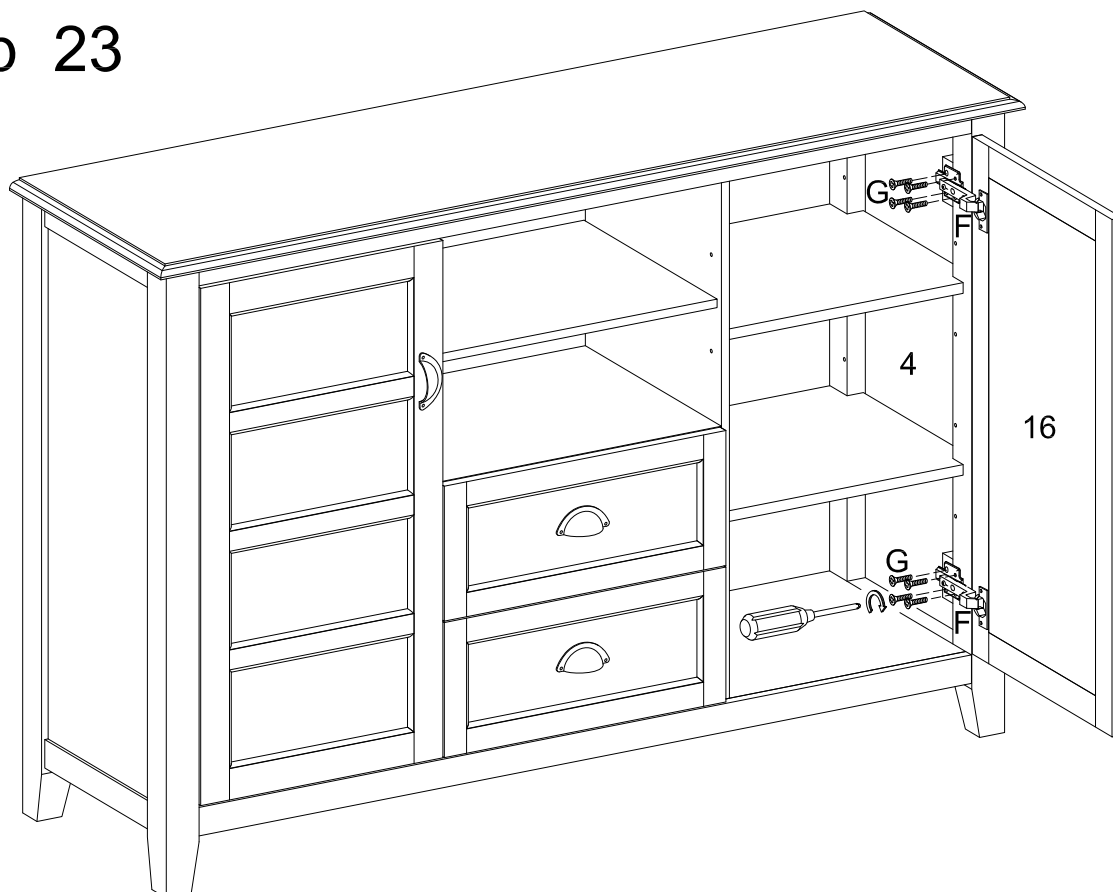
Step 21

15

16

Attached the hinge (F) to the doors (15, 16) and secure it by screw (G).
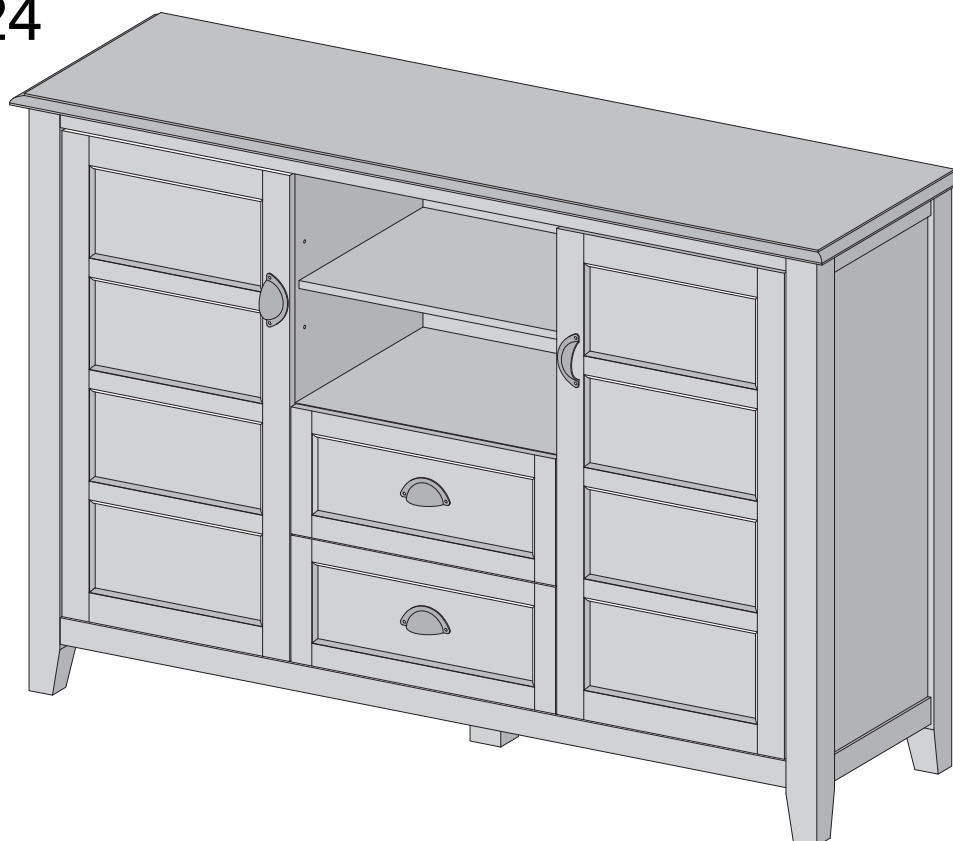
Step 22

3

15

Assemble the door (15) to the leg (3) by using screw (G).

Step 23

Assemble the door (16) to the leg (4) by using screw (G).

Step 24

Final Assembly