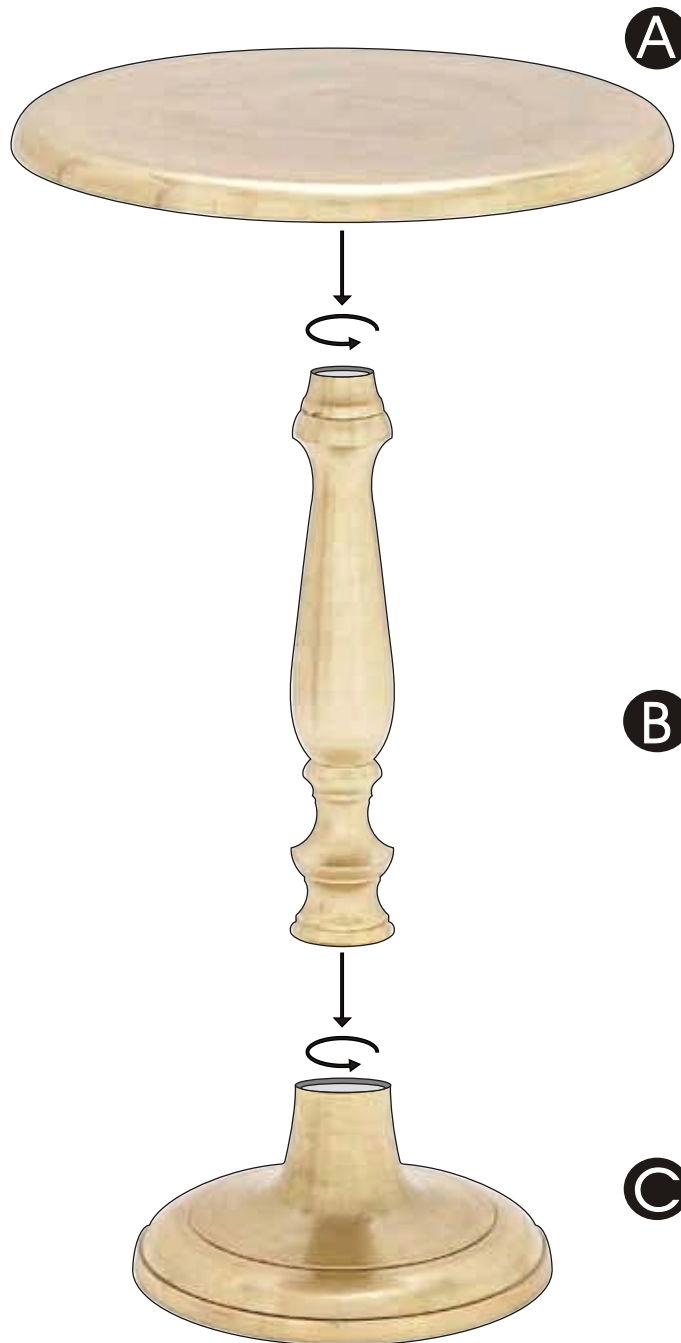


ASSEMBLY INSTRUCTION # 27415



A

B

C

PART A



PART B



PART C



ASSAMBLEMED

All screw to it's maximum tight