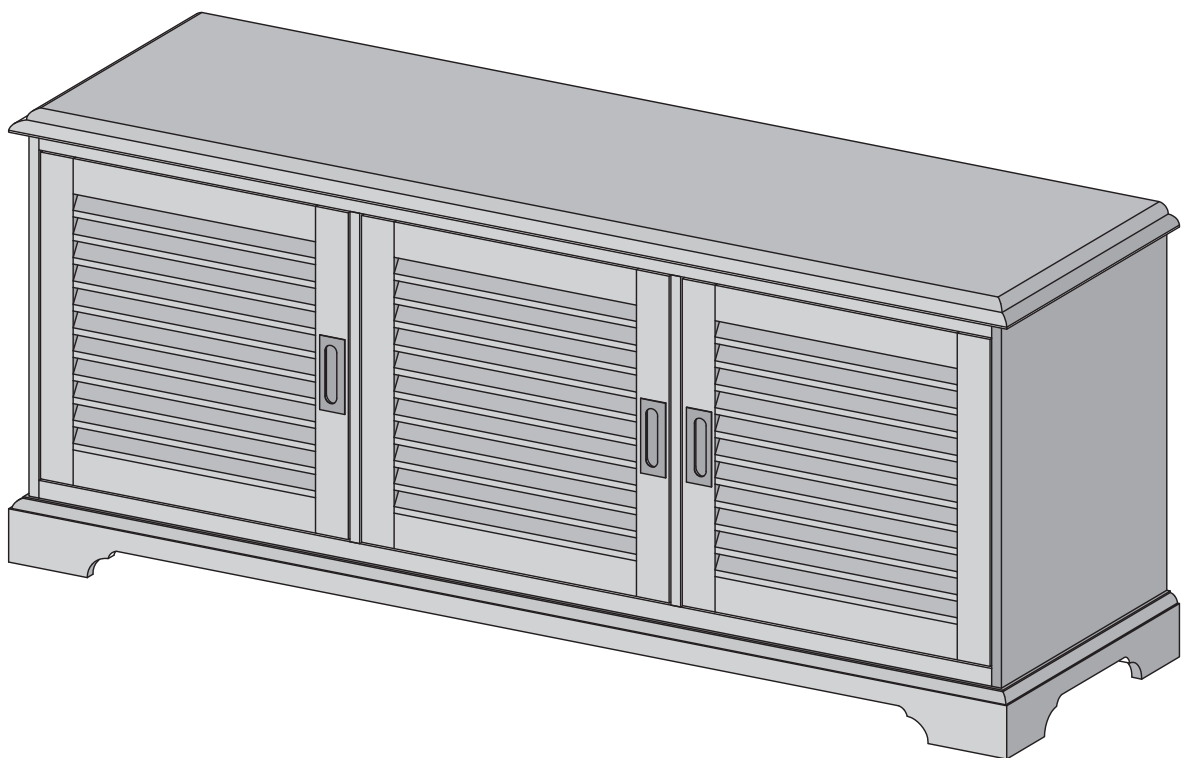




Item # : AH60CLV
Assembly Instructions

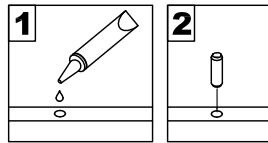


*Please visit our website for the most current instructions, assembly tips, report damage, or request parts. **www.walkeredison.com***

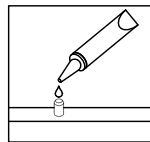
Revised 03/2017

General Assembly Guidelines

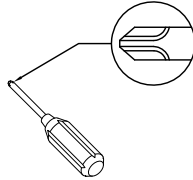
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



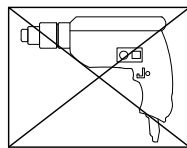
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



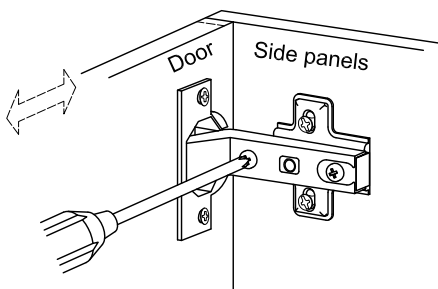
- VI. A Phillips head screwdriver is required for the assembly of this product .



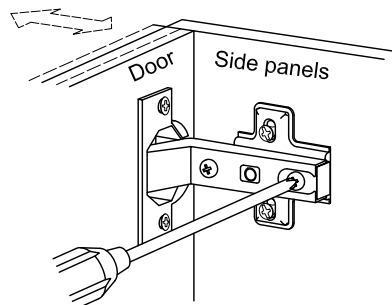
- VII. Power tools should not be used to assemble this product .



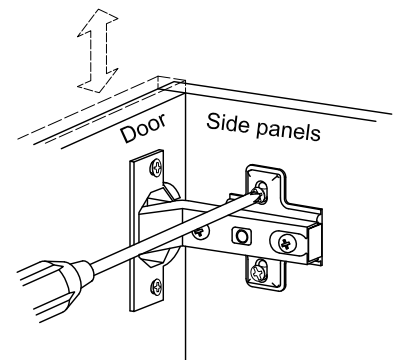
- VIII. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

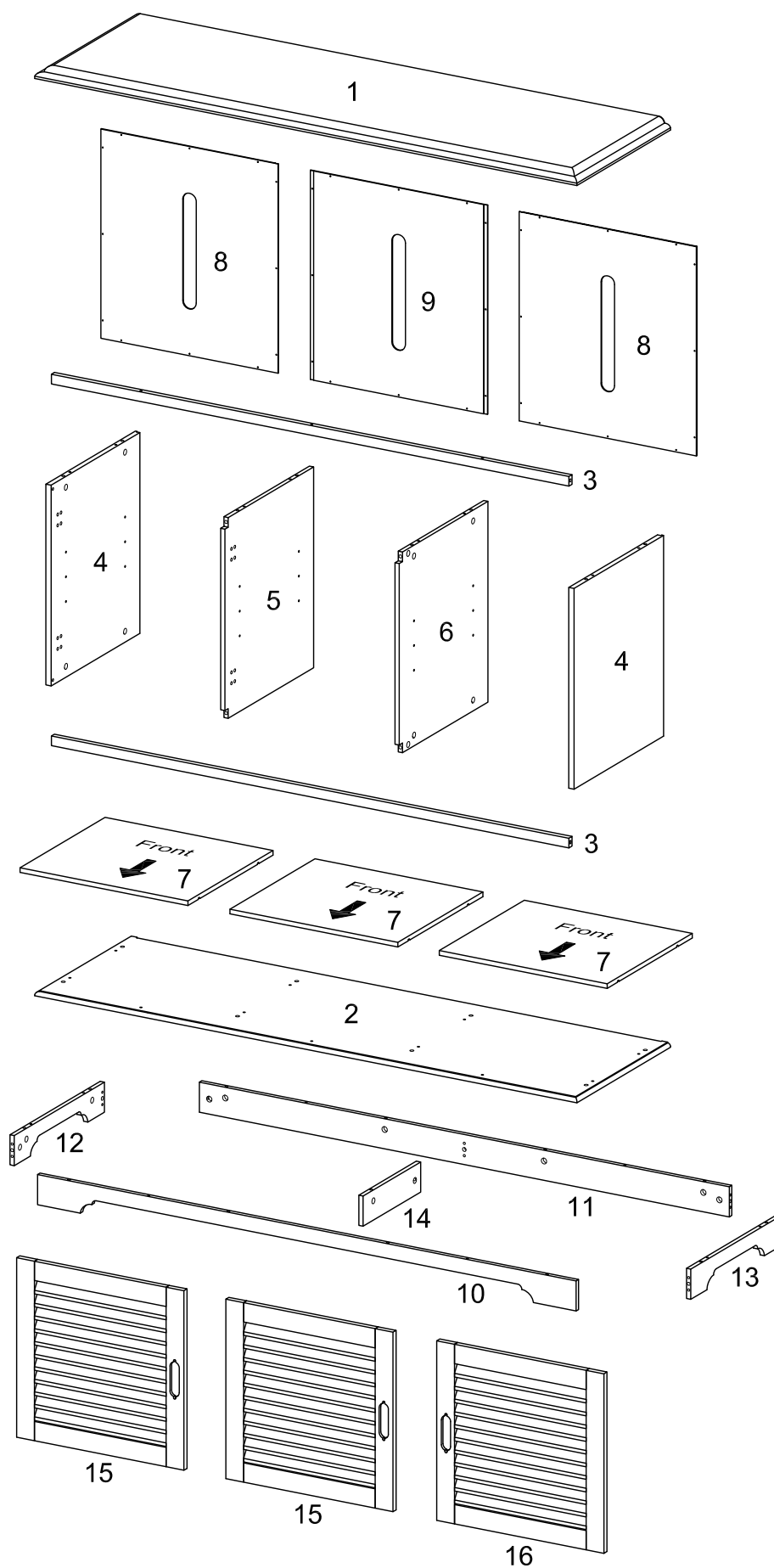


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment

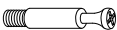
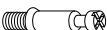




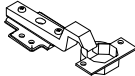









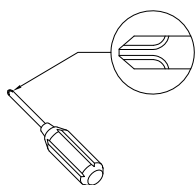
Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List



Hardware List

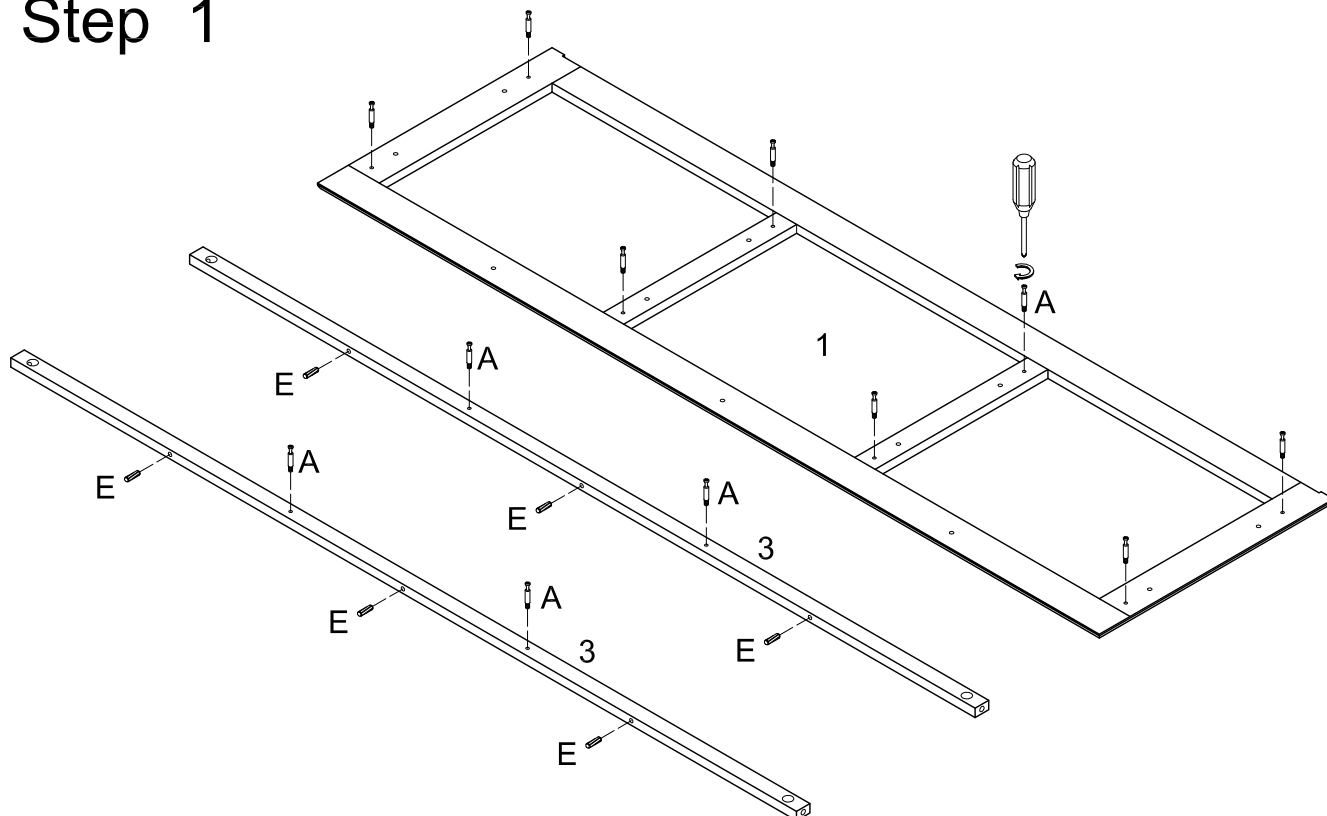
A			Cam bolt	29	pcs
B			Cam bolt	13	pcs
C		Ø15x10.5mm	Cam lock	42	pcs
D		Ø6x30mm	Wooden dowel	34	pcs
E		Ø6x20mm	Wooden dowel	6	pcs
F		Ø4x12mm	Screw	36	pcs
G			Hinge	6	pcs
H			Handle	3	pcs
J		Ø4x10mm	Bolt	6	pcs
K		Ø8x5x16mm	Shelf support pin	12	pcs
L		Ø3x12mm	Screw	30	pcs
M		Ø10x3mm	Plastic Stopper	3	pcs
N		Ø30mm	Sticker	42	pcs
P			Glue tube	2	pcs



Philips head screwdriver required for assembly
(not included)

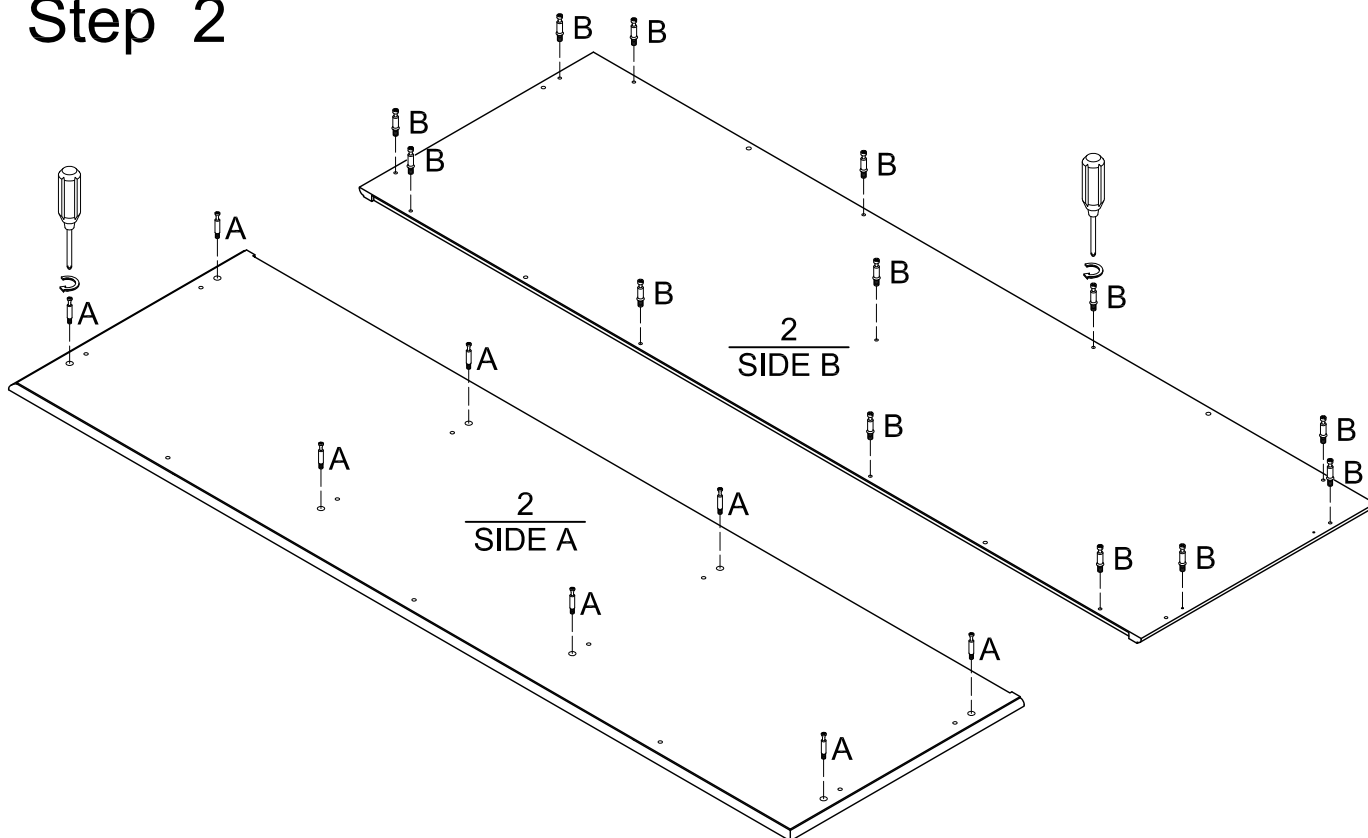
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



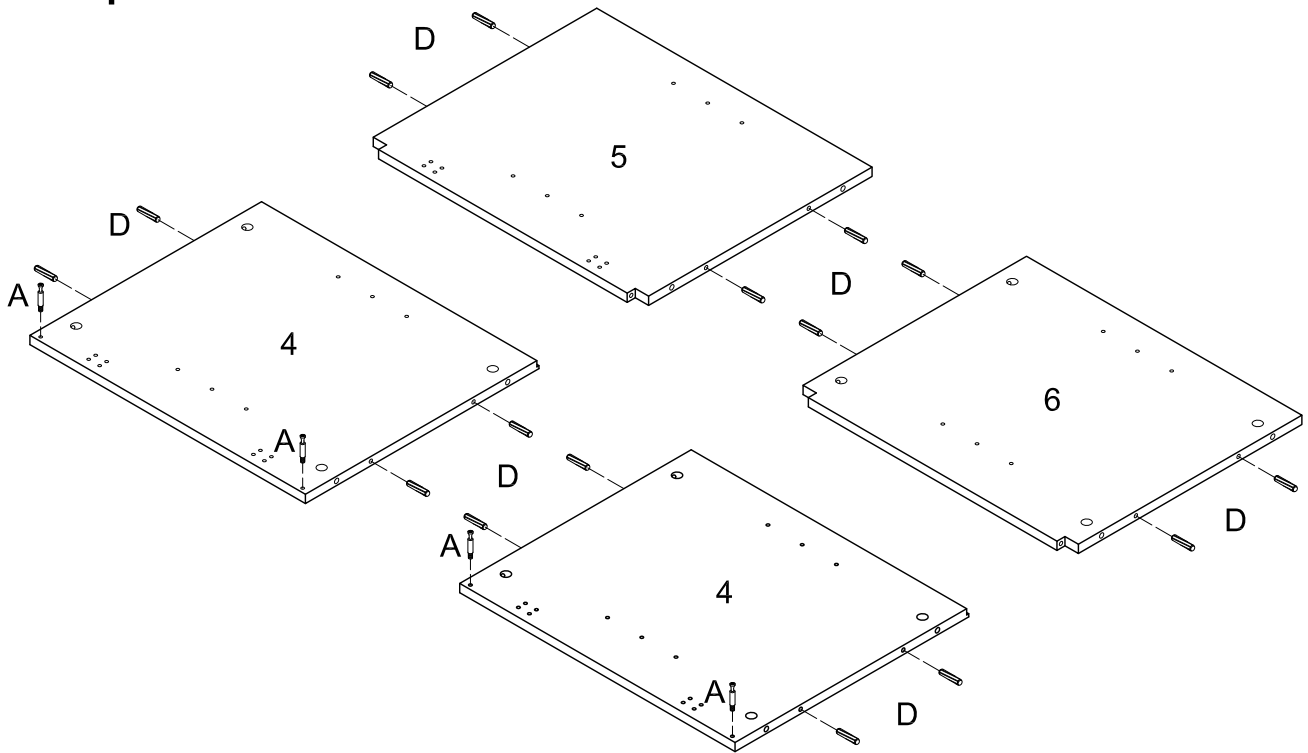
Insert the cam bolts (A) into the top panel (1) and the skirt (3). Insert the wooden dowels (E) into the skirt (3).

Step 2



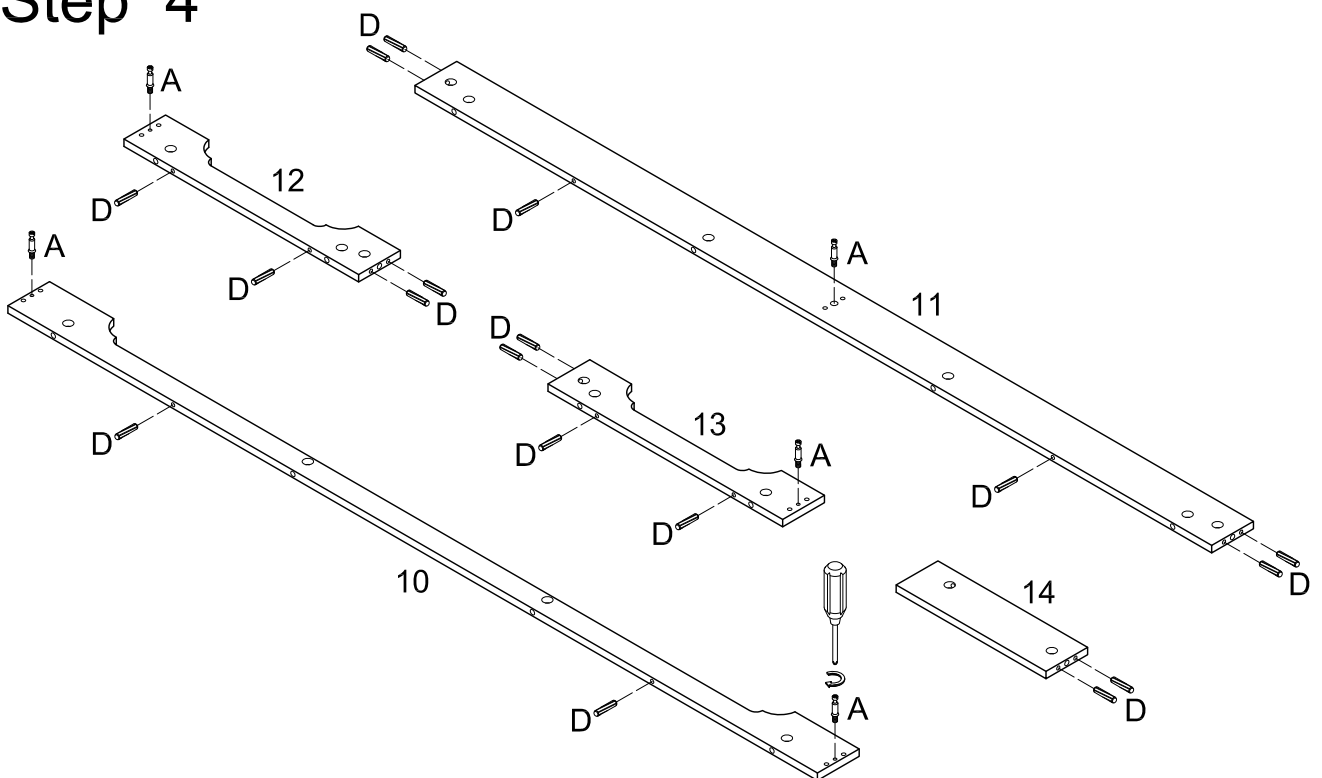
Insert the cam bolts (A) (B) into both sides of the middle panel (2) .

Step 3



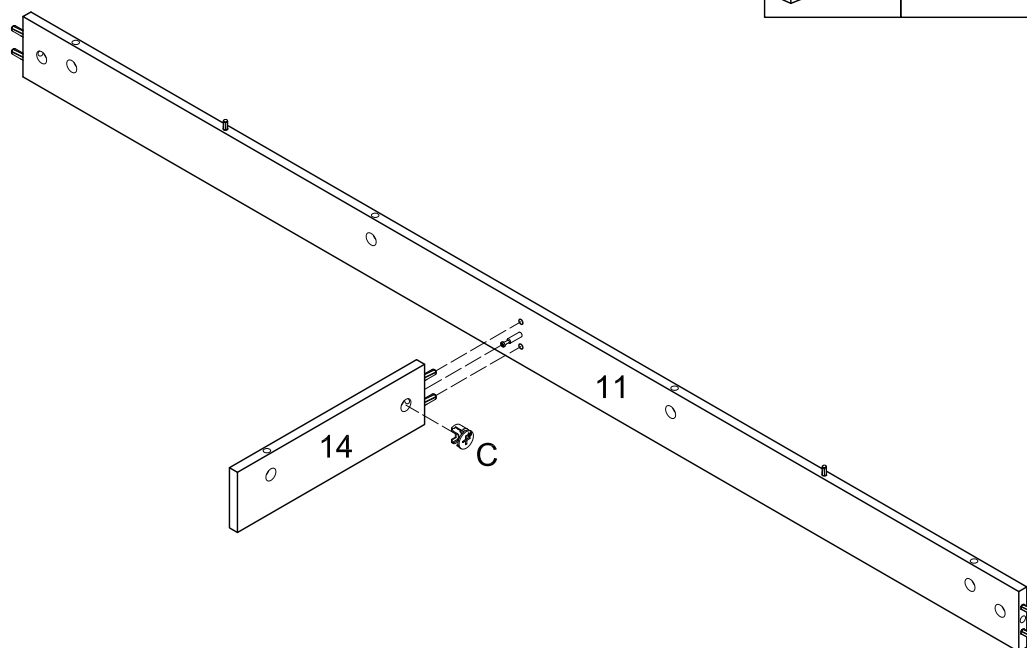
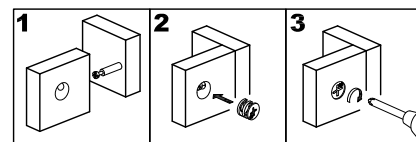
Insert the wooden dowels (A) into the side panels (4) and support panel (5). Insert the cam bolts (A) to the side panels (4).

Step 4



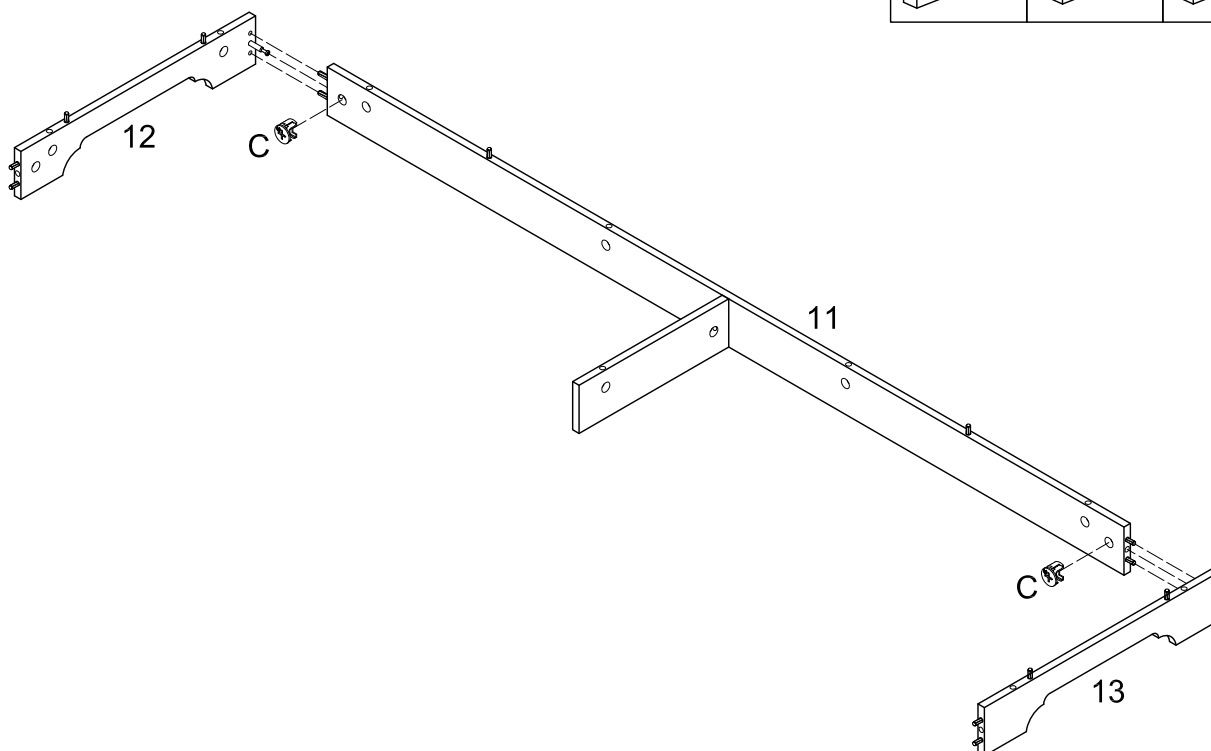
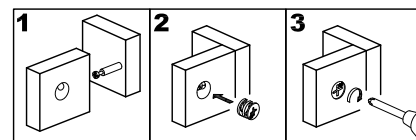
Insert the wooden dowels (D) into the base panels (10)(12)(13)(14). Insert the cam bolts (A) into the base panel (10).

Step 5



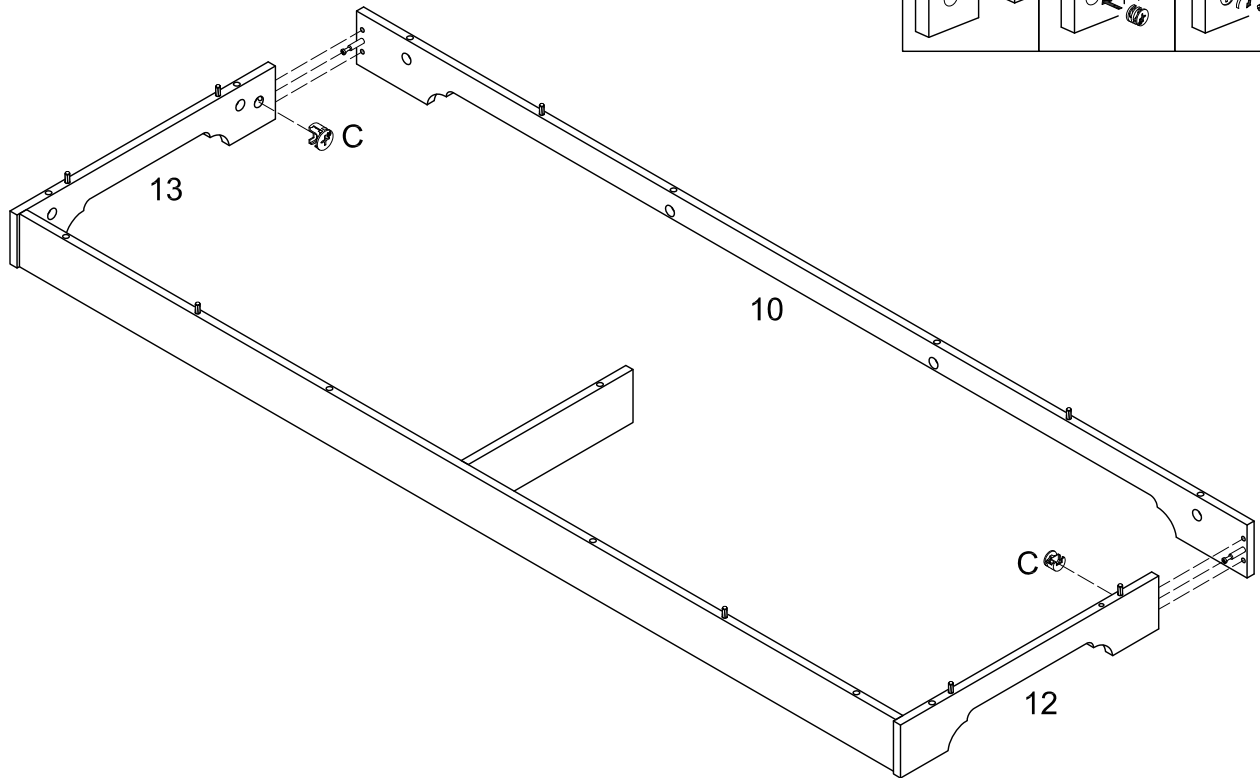
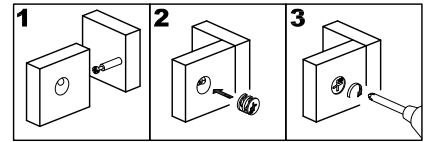
Assemble the base panel (14) to the base panel (11) and secure it with cam lock (C).

Step 6



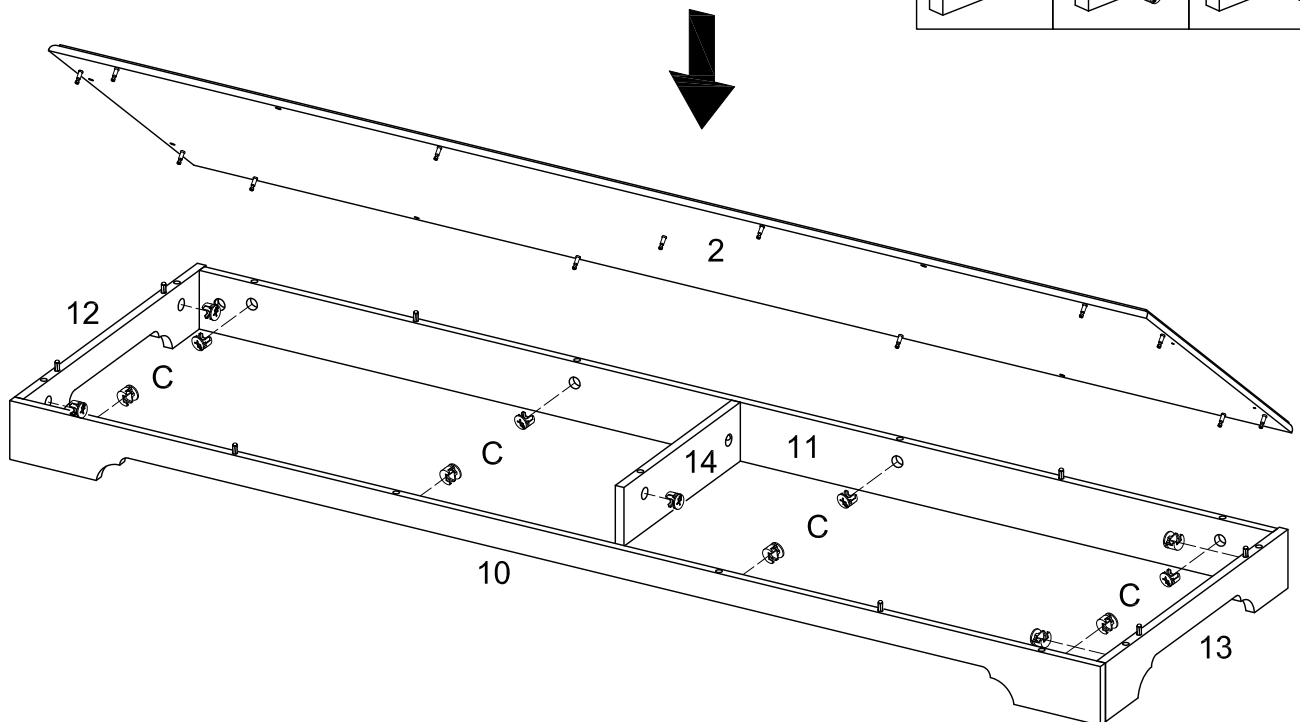
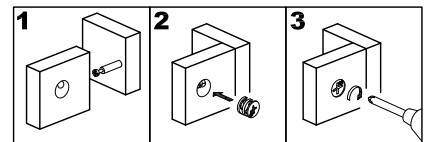
Assemble the base panel (12)(13) to the base panel (11) and secure it with cam lock (C).

Step 7



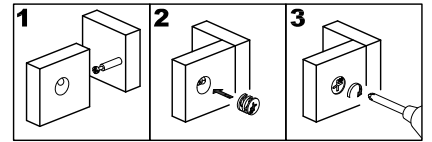
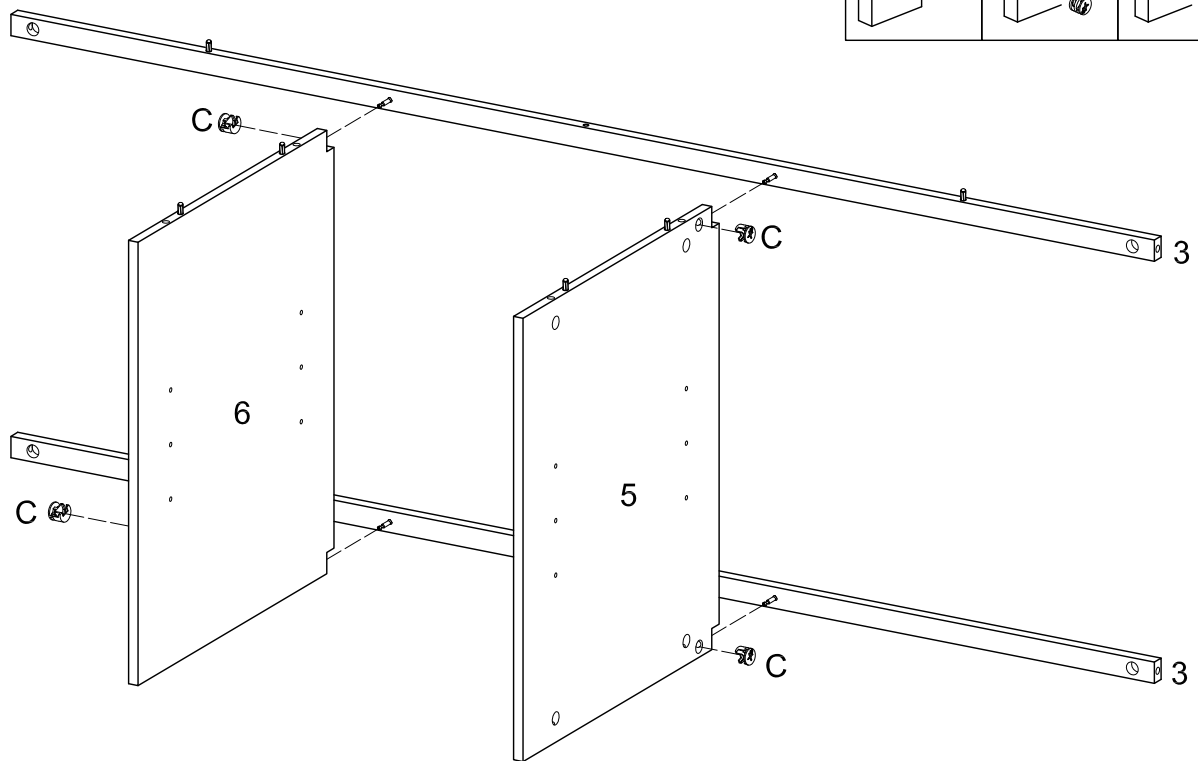
Assemble the base panel (10) to the base panel (12)(13) and secure it with cam lock (C).

Step 8



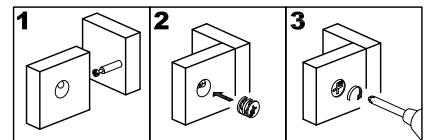
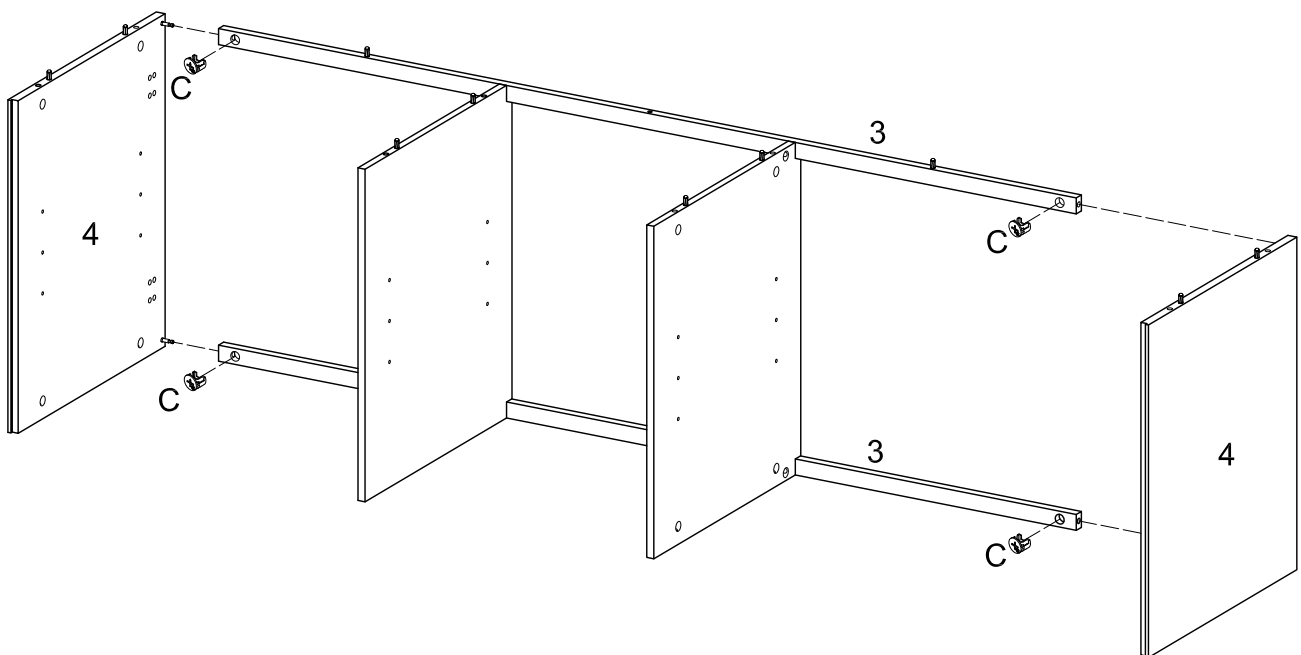
Place the bottom panel (2) on top of the base panel (10)(11)(12)(13)(14) and secure it with cam lock (C).

Step 9



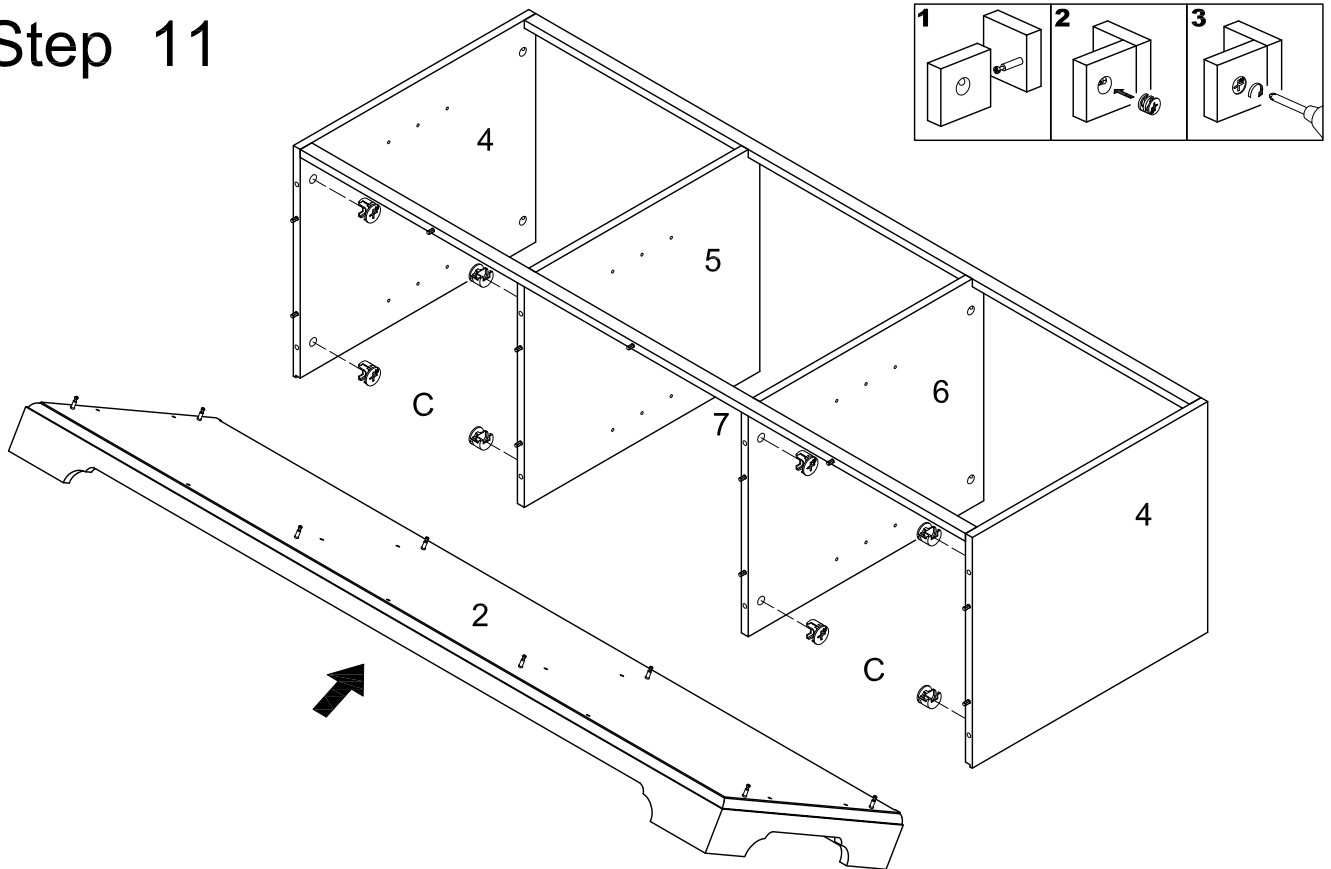
Assemble the support panel (5)(6) to the skirt (3) and secure it with cam lock (C).

Step 10



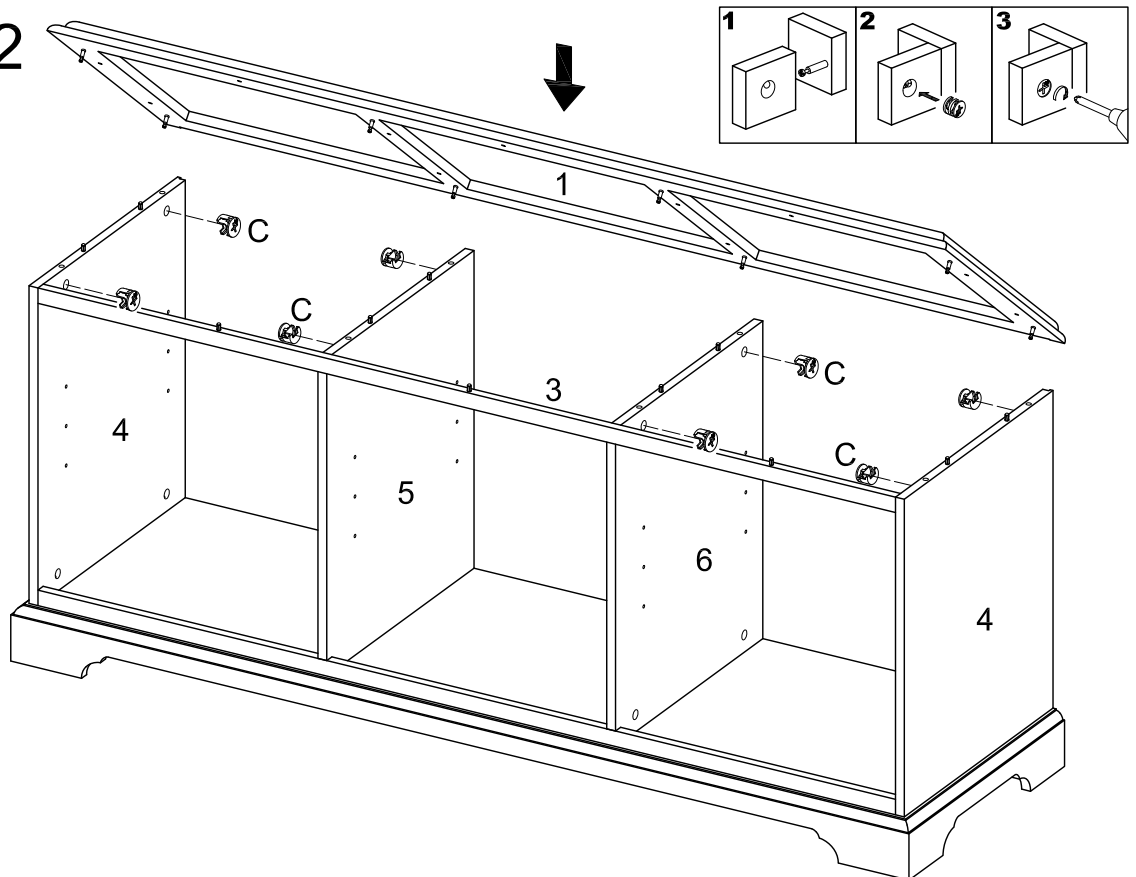
Assemble the side panel (4)(5) to skirt (3) and secure it with cam lock (C).

Step 11



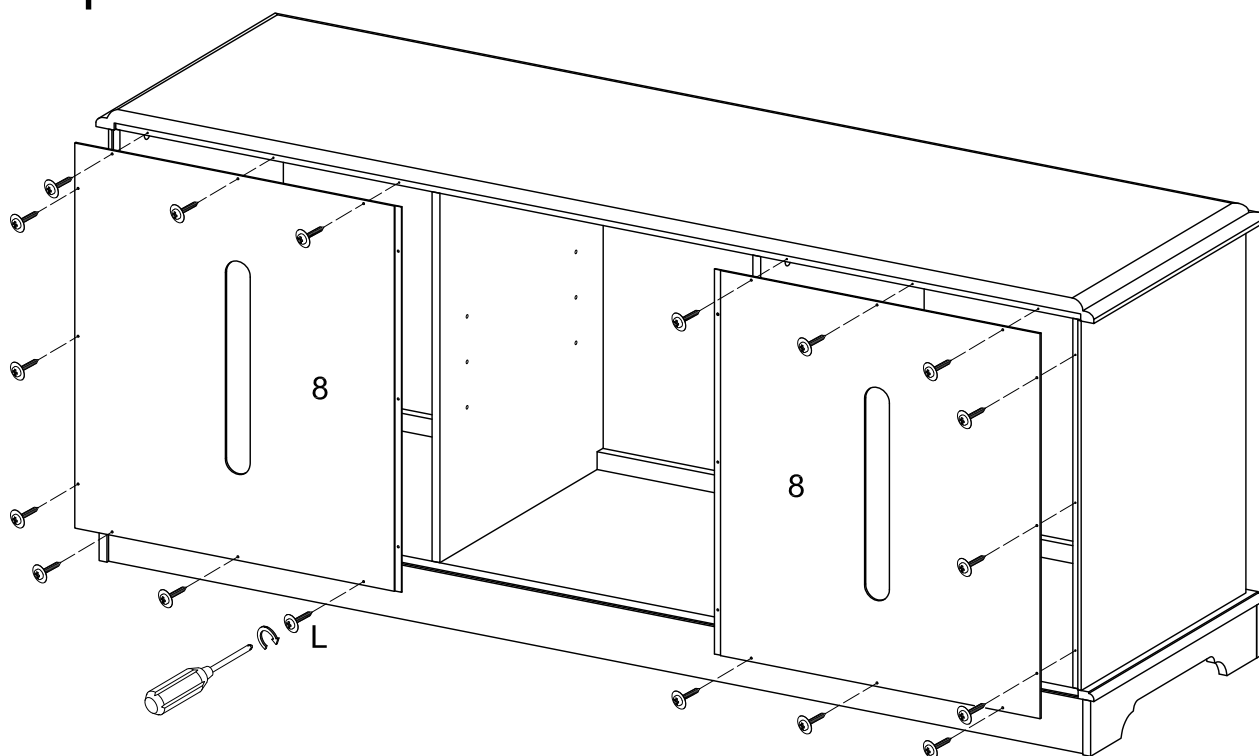
Attach the bottom panel (2) to the support panel (5)(6) and side panel (4) and secure it with the cam lock (C).

Step 12



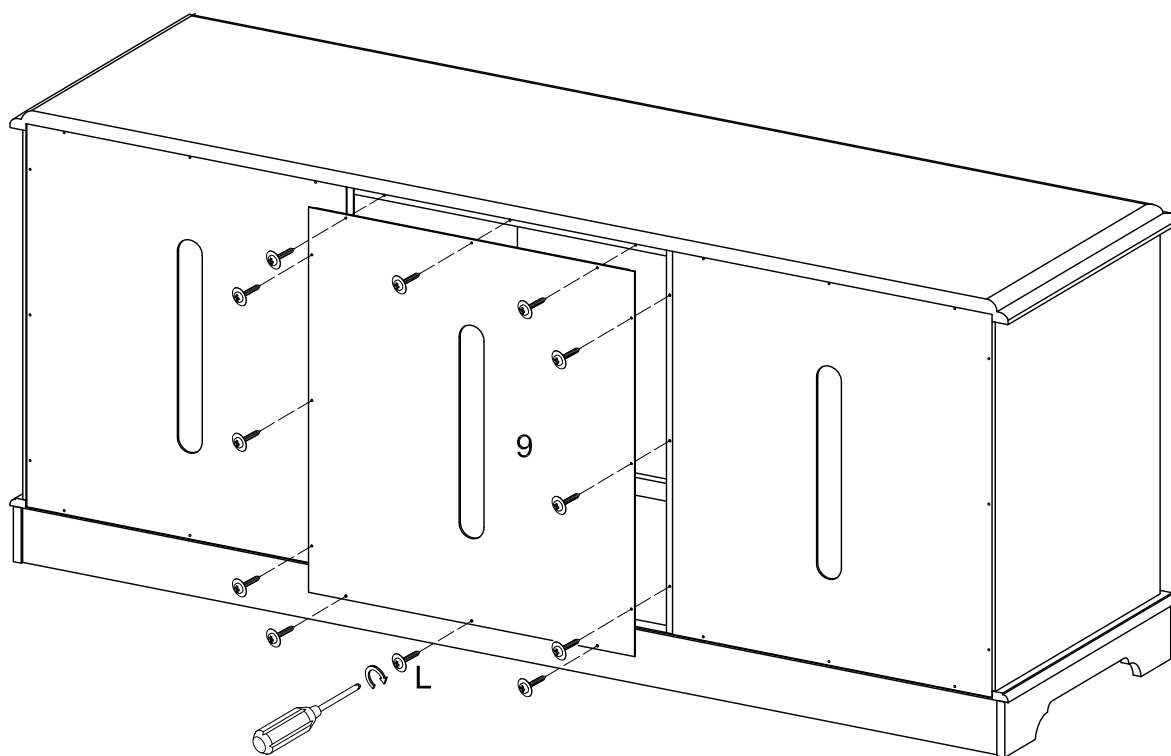
Place the top panel (1) into the support panels (5)(6) and side panels (4) and secure it with cam lock (C).

Step 13



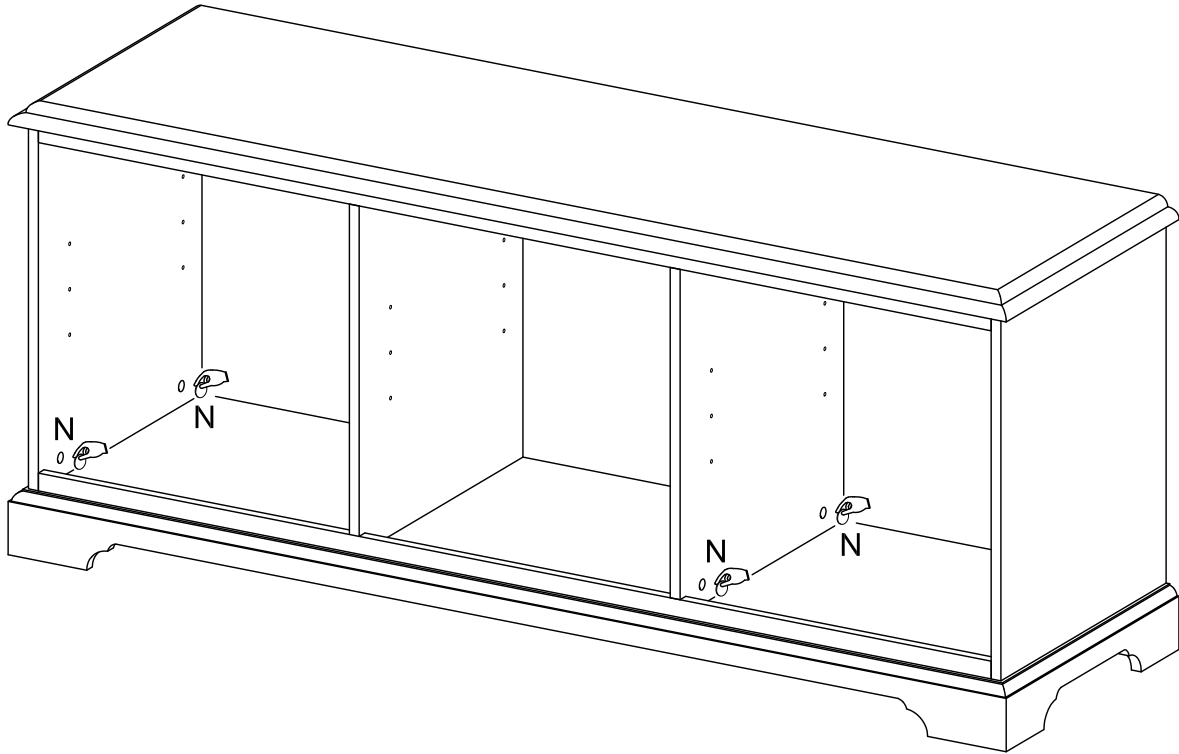
Attach the back panel (8) to unit and secure it with screw (L).

Step 14



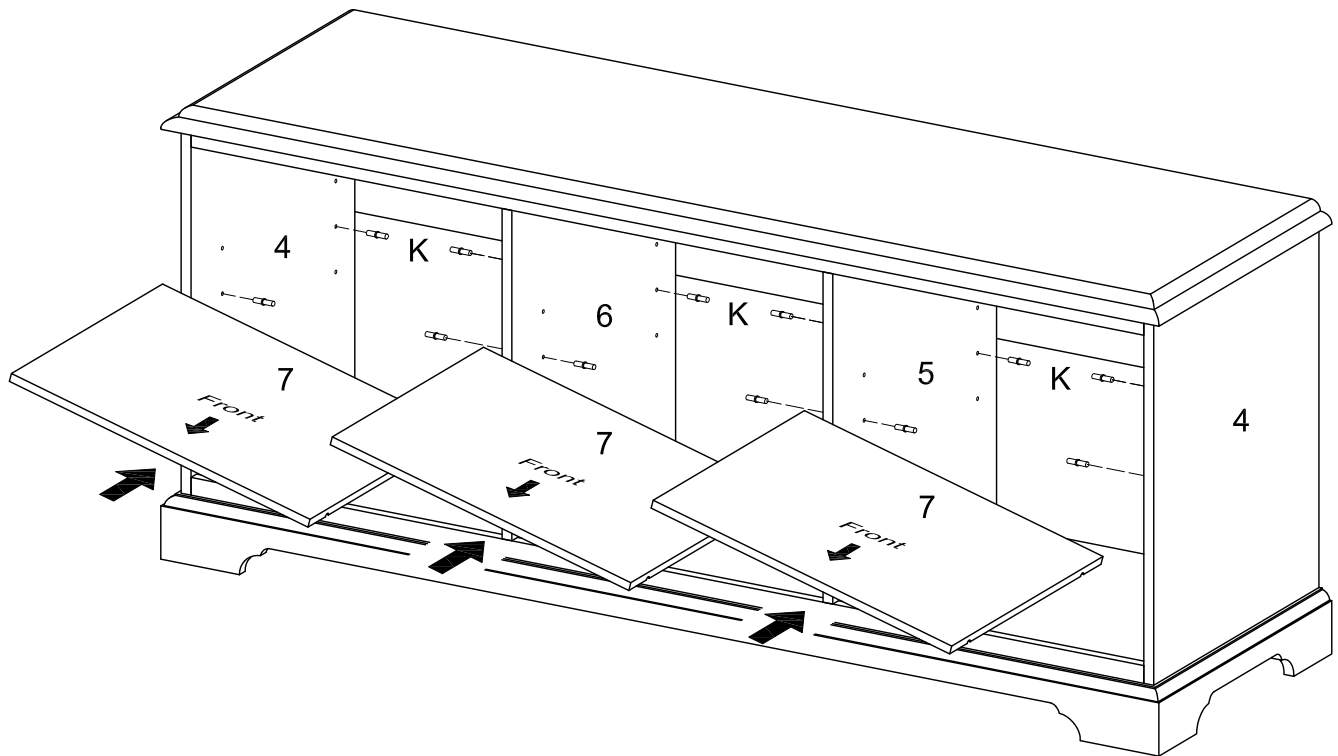
Attach the back panel (9) to the unit and secure it with screw (L).

Step 15



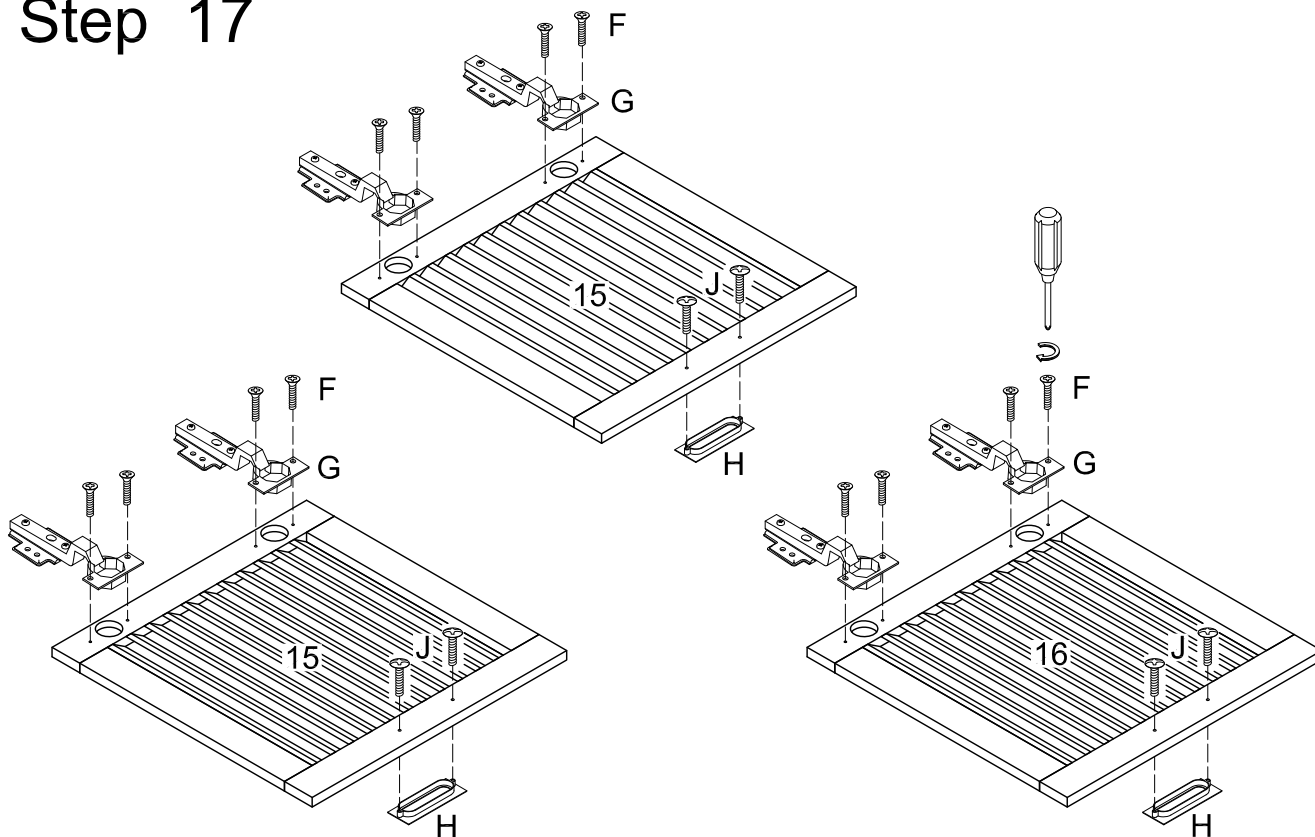
Cover the cam locks with stickers (N) as desired.

Step 16



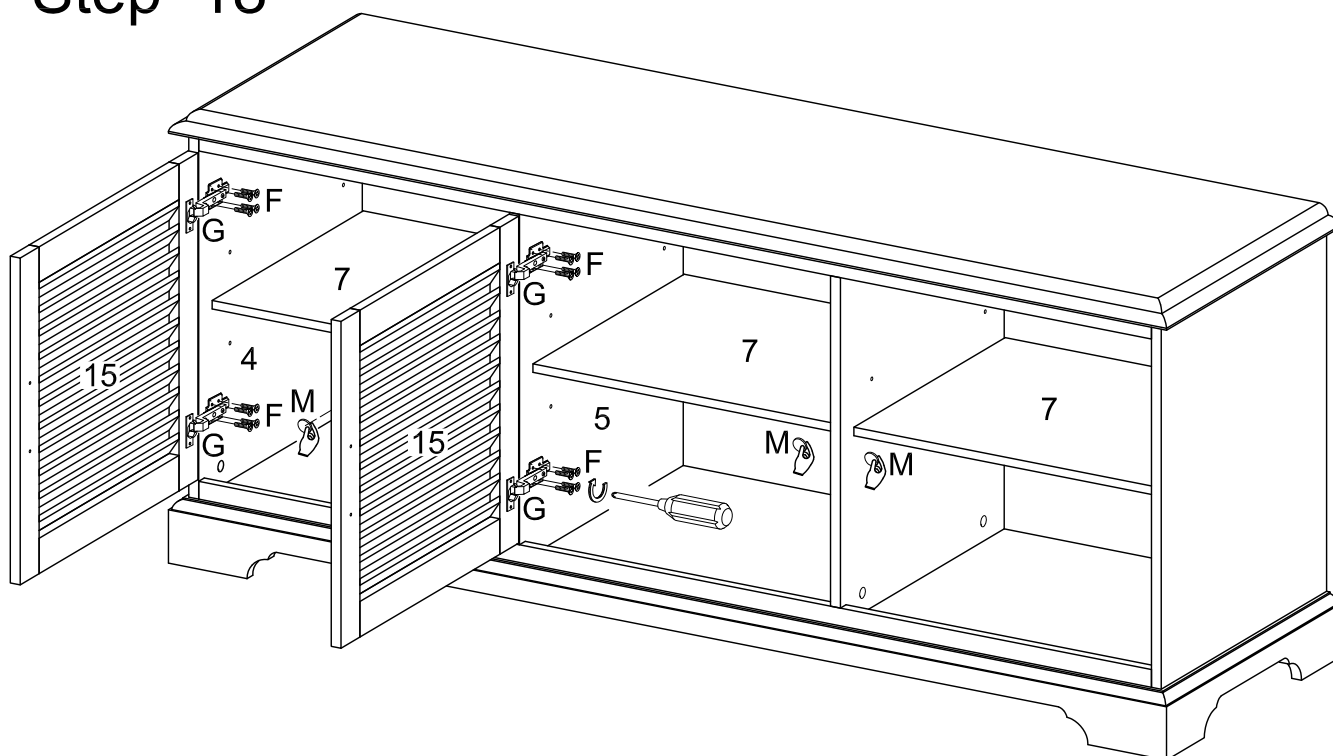
Inset the shelf support pin (K) to the support panel (5)(6) and side panel (4). Place the panel (7) on top.

Step 17



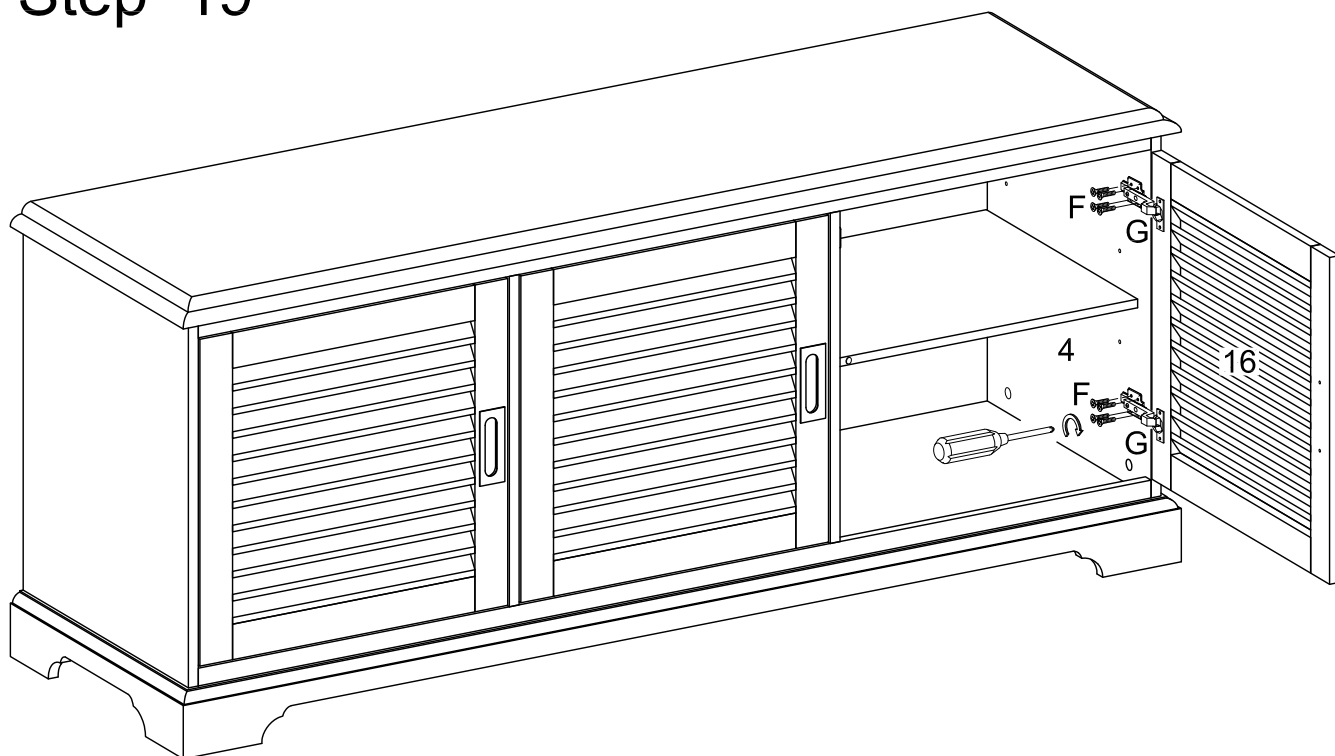
Assemble the door hinge (G) to the door (15)(16) and secure it with bolt (F). Assemble the door handle (H) to the door (15)(16) and secure it with bolt (J).

Step 18



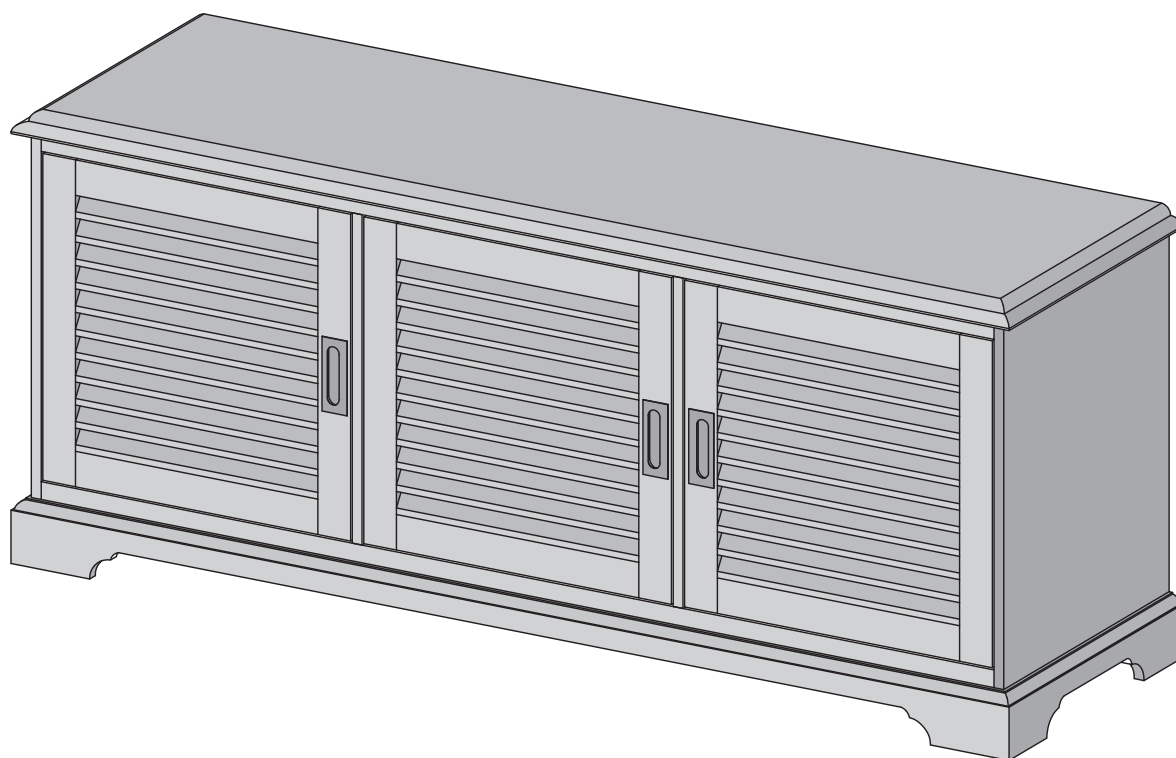
Assemble the door (15) to the side panel (4) and support panel (5) and secure it with screw (F). Put the plastic stoppers (M) at the edge of panel (7).

Step 19



Assemble the door (16) to the side panel (4) and secure it with screw (F).

Step 20



Final Assembly