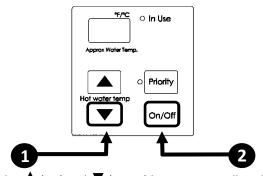
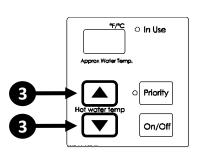
PERFORMANCE DATA

To obtain Performance Data:

- 1. Press and hold the ▼ (Down) button.
- 2. While holding the ▼ (Down) button for 2 seconds, press and hold the "On/Off" button (hold both buttons simultaneously).



3. Use the \triangle (Up) and ∇ (Down) buttons to scroll to the desired performance information described below.



Performance Data Table

#	DATA	UNIT
81	Water Flow Rate	x0.1 gal/min
82	Outgoing Temperature	°F
83	Combustion Hours	x100 Hours
84	Combustion Cycles	See following information
85	Fan Frequency	Hz
06	Additional Controllers Connected	See following information
07	Water Flow Control Position	0=mid, 1=Open, 2=Closed
88	Inlet Temperature	°F
89	Fan Current	x10 mA
10	Total Bath Fill Amount	gallons
11	HEX Outlet Temperature	°F
15	By-Pass Flow Control Position	Degrees of opening
15	Freeze Protection Temperature (Indoor Unit Only)	°F
17	Freeze Protection Temperature (Outdoor Unit Only)	°F
19	Pump Hours	x100 Hours
50	Pump Cycles	See following information
21	Exhaust Temperature	°F

04	Combustion Cycles			
50	Pump Cycle	es		
DISPLAY		CYCLE COUNT		
00	30 to 999	x100 (0 to 99,900)		
10	- to 99-	x10,000 (100,000 to 990,000)		

x1,000,000 (1,000,000 to 6,000,000)

Controllers Connected					
CONTROLLER MODEL	CONNECTED	NOT CONNECTED			
MC		0			
ВС		_0_			
BSC & BSC2	l, Z (QTY2)	0			

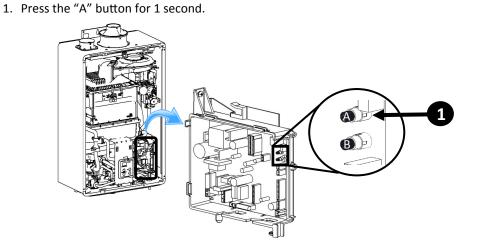
Default display is \\(\mathcal{D} \overline{\alpha} \).

I-- to B--

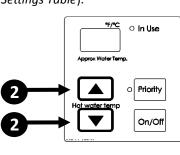
depends on connection status of another controller.

PARAMETER SETTINGS

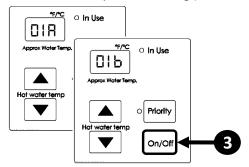
To adjust the parameters:



2. Use the \triangle (Up) and ∇ (Down) button on the controller to select a setting number (See Parameter Settings Table).



3. Once the desired setting number is selected, use the "On/Off" button on the controller to change the selection for the setting number. Example: Display will change from 01A to 01b for Maximum Temperature setting (as shown below).



4. To exit the parameters, press the "A" button on the PC board for 1 second.

Parameter Settings Table

Default is A for all settings below except 10, 12, 13, and 14 which are factory set.

SETTING #	SETTING DESCRIPTION	SELECTION					
		Я	Ь	Ε	Я	Ε	F
01	Maximum Set	Residential: 120°F	Residential: 140°F				
UI	Temperature	Commercial: 140°F	Commercial: 185°F				
02	High Altitude	0 - 2,000 ft	2,001 - 5,400 ft	5,401 - 7,700 ft	7,701 - 10,200 ft		
UE	(Installation Location)	(0 - 610 m)	(610 - 1,646 m)	(1,646 - 2,347 m)	(2,347 - 3,109 m)		
03	Service Soon ¹	Disabled	0.5 Year	1 Year	2 Years		
04	Recirculation Settings	No Recirculation					
05	Recirculation Mode ²	Comfort	Comfort Economy				
06	Control Switch	BMS ³ Air Handler (AH)					
רם	Units in Standby	2	1				
	(EZ Connect)						
08	Cascade	Secondary	Primary				
09	Units in Standby (Cascade) ⁴		2	3	4	5	6
10	Gas Type (Factory Set)	NG	LPG				
	Maximum Flow Rate⁵	Standard	High				
15	Water Heater Model	Without Pump	With Pump				
13	(Factory set	199 (3237)	180 (2934)	160 (2530)	130 (2024)		
14	values and not adjustable)	Internal (Indoor)	External (Outdoor)				

See section "Service Soon, 55" in the Installation and Operation Manual for more

² Setting D5 is available only if setting D4 b is selected.

Comfort mode cycles the pump more frequently, ensuring the loop temperature remains higher (but also uses more energy). **Economy mode** cycles the pump less often, using less energy to maintain the

BMS = Building Management System

circulation loop temperature.

⁴Setting □9 is available only if setting □8 b is selected.

⁵ Selecting "High" will increase the water flow rate to the maximum capacity.

ELECTRICAL DIAGNOSTICS

NOTE: Wiring diagram is available in manual and on the inside front cover.

Important Safety Notes

There are a number of (live) tests required when performing electrical diagnostics on this product. Proceed with caution at all times to avoid contact with energized components inside the water heater. Only trained and qualified service technicians should attempt to repair this product. Before checking for resistance readings, disconnect the power source to the unit and isolate the item from the circuit (unplug it).

Freeze Protection

This unit has freeze protection heaters mounted at different points to protect the water heater from freezing. All of them should display a positive resistance reading.

Place one lead of your meter to the flame rod and the other to ground. With the unit running you should read between 5 - 150 VAC. Set your meter to the micro (μ) amp scale and arrange meter leads in line with the flame rod. You should read 1 μ amp or greater for proper flame circuit. In the event of low flame circuit, remove the flame rod and check for carbon or damage.

This unit has two glass fuses located on the PC Board, one inline (10) amp and one (4) amp glass fuse. Remove the fuses and check continuity through it. If you have continuity through each fuse then it is functioning. Otherwise the fuse is blown and must be replaced.

Thermistors

Check all thermistors by inserting meter leads into each end of the thermistor plug. Set your meter to the 20 K scale and read resistance. Applying heat to the thermistor bulb should decrease the resistance. Applying ice to the thermistor bulb should increase the resistance.

Below are examples of typical temperatures and resistance readings.

Temperature	Resistance Readings
59°F	11.4 - 14ΚΩ
86°F	6.4 - 7.8ΚΩ
113°F	3.6 - 4.5ΚΩ
140°F	2.2 - 2.7ΚΩ
221°F	0.6 - 0.8ΚΩ

COMPONENT

PCB

Electrical Circuit Table

COMPONENT		WIRE COLOR	VOLTAGE	RESISTANCE	COMPONENT	PCB	
					CONNECTOR	CONNECTOR	PIN
S Ele	park ctrode	Red-Black	11~13VDC*	34 K ~ 40 K ohms	D2	D	12-21
		Red-Black	7~48VDC*	N/A	D3	D	4-6
	bustion Fan	White-Black	10~12VDC*	N/A	D3	D	10-6
Fan		Yellow-Black	11~13VDC*	N/A	D3	D	8-6
		Red-Pink	N/A 440/E3	440/F2 alama	D4	D	18-20
	er Flow ol Device	White-Blue	N/A	44~52 ohms	D4	D	16-14
Conti	oi Device	Grey-Orange	12~14VDC	N/A	D4	D	30-12
		Blue-White	Blue-White	35~41 ohms	D5	D	5-7
		Yellow-Red	N/A	33 41 UIIIIS	D5	D	11-9
	enturi .	Black-Red	12~14 VDC	_	D5	D	30-12
Contr	ol Device	Black-Brown	less than 1VDC*	N/A	D5	D	30-25
		Black-Grey	less than 1VDC*		D5	D	30-23
By-P	ass Flow	Red-Pink	NI/A	44~52 ohms	D6	D	15-13
Contr	ol Device	White-Blue	N/A 44~52 of	44 32 0111115	D6	D	17-19
	Solenoid Yalve	Yellow-Black	11~13VDC*	18~22 ohms	D7	D	29-27
Ou	tgoing	White-White	N/A	See Example	H1	Н	3-2
The	rmistor	Blue-Blue					8-11
Inlet Thermist		White-White			Н2	Н	4-2
	haust rmistor	White-White			Н3	Н	2-5
Exc	leat hanger rmistor	White-White			H4	Н	2-6
Freeze Protection Thermistor	tection	Yellow-Black			H5	Н	2-7
	erheat witch	Black-Black	11~13 VDC	less than 1 ohm	Н6	Н	28-14
Water Flow Sensor		11~13 VDC	NI/A	H7	Н	30-12	
		Yellow-Black	4~7 VDC*	IN/A	H7	Н	12-30
	litional roller(s)	White-White	10~13 VDC	N/A	K	-	-

DIAGNOSTIC CODES

To display diagnostic codes:

- 1. Turn off the water heater by pressing the "On/Off" button.
- 2. Press and hold the "On/Off" for 2 seconds and then the ▲ (Up) button simultaneously.
- 4. To exit diagnostic codes and return the water heater to normal operation, press and hold the "On/Off" button for 2 seconds and then the \triangle (Up) button simultaneously.

Power interruption during bath fill

By-Pass Flow Control

- Replace By-Pass flow control device.
- Air Supply or Exhaust Blockage/Condensate Trap is Full
 - Ensure internal air filter is clean with no obstructions. (Indoor Only)

 - materials are being used. (Indoor Only)
 - Check fan for debris and ensure wheel turns freely.
 - Verify check valve is not stuck between fan casing and burner body.

No Ignition (Heater Not Turning On)

- Check that the gas is turned on at the water heater, meter, or cylinder.
- If the system is propane, make sure that gas is in the tank.
- Ensure gas type and inlet gas pressure are correct.
- Bleed all air from gas lines.
- Ensure flame rod wire is connected.
- Check gas solenoid valves for open or short circuits. (See Electrical Diagnostics)
- Verify gas orifice is correct.
- No Flame
 - Check that the gas is turned on at the water heater, gas meter, or cylinder.
 - If the system is propane, make sure that gas is in the tank
- Ensure gas type and inlet gas pressure is correct.
- Bleed all air from gas lines.

Heat Exchanger Overheat

- Check heat exchanger surface for hot spots which indicate blockage due to scale
- treated to prevent scale build up or damage to the heat exchanger.
- Ensure it is not forced Hi setting.

5 Venturi Control

- Ensure the Venturi motor is operating correctly. (See Electrical Diagnostics)
- Replace gas valve assembly
- Clear diagnostic code by resetting the main power supply to the water heater.

(safety shutdown because water heater is too hot)

- Confirm fan motor is functioning correctly.
- Replace the gas valve assembly

Ensure Venturi isn't blocked

- If the PCB has been replaced, ensure the data transfer process has been

Condensate Pump (Accessory)

Data Transfer Error

- Ensure condensate reservoir is empty and condensate pump is operating.
- **Outgoing Thermistor**

- Check sensor wiring for damage.
- Measure resistance of sensor. (See Electrical Diagnostics) Clean sensor of scale build-up.
- Replace sensor.

Exhaust Thermistor

Freeze Protection Thermistor

- Check sensor wiring for damage.
- Replace sensor.

5 Inlet Thermistor

- Check sensor wiring for damage.
- Measure resistance of sensor. (See Electrical Diagnostics)
- Clean sensor of scale build-up. Replace sensor.

Gas Valve

- · Check flame rod and wire for damage.
- Check gas solenoid valve for open or short circuit. (See Electrical Diagnostics)
- Replace gas valve assembly.
- Please call Rinnai technical department.

54 High Exhaust Gas Temperature

- Ensure Heat Exchanger fins are clean and not blocked.
- Confirm inlet water temperature is not too high. • Clear diagnostic code by resetting the main power supply to the water

Combustion Fan

heater.

- Check the motor wire harness for loose or damaged connections.
- Measure resistance of motor wire harness. (See Electrical Diagnostics)
- Ensure the combustion fan spins freely.

Recirculation Low Flow

- Ensure bypass plug is removed and bypass filter is installed. (COV Mode) • Ensure both the inlet water filter and bypass filter are clean and free of
- Ensure Parameter setting are correctly set for recirculation mode.
- Ensure Pump supply voltage.
- Ensure air is removed from the recirculation line.

65 Water Flow Control

- Measure resistance values of the water flow control (See Electrical
- The water flow control valve has failed to close during the bath fill function. Immediately turn off the water and discontinue the bath fill

function. Contact a licensed professional to service the appliance.

Replace PC Board

Solenoid Valve Circuit

• Replace PC Board.

- Ensure dip switch on PC board is in the OFF position.
- Ensure gas control wire is not loose or damaged.
- Ensure heater circuit is not grounded.

72 Flame Rod

- Check flame rod and wire for damage.
- Verify HEX is not leaking.

(SS) Service Soon (Flush Heat Exchanger)

- **55** is a time-based service indicator set during installation. See section "3.12 Parameter Settings" for additional details on setting and changing
- **55** indicates that it is time for service. The heat exchanger should be flushed to prevent damage (refer to section "5.3 Flushing the Heat Exchanger" for more information). Hard water must be treated to prevent scale build-up or damage to the heat exchanger.
- To reset the **55** code, push the **On/Off** button on the temperature controller 5 times in 5 seconds.

NO CODE - Nothing happens when water flow is activated

- Verify you have at least the minimum flow rate required to fire unit. • Measure the resistance of the water flow control sensor.
- (See Electrical Diagnostics) Clean inlet water supply filter.
- On new installations ensure hot and cold water lines are not reversed.

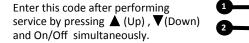
SE Cascade Diagnostic Display (Commercial units only)

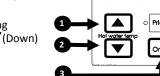
• With cascade connections, display will flash between "SE" and the selected set temperature when an error code is displayed on any secondary unit.

Maintenance Indicator

 Placeholder in Diagnostic code history indicating that a service provider performed maintenance or service.

• FF is visible on the monitor.







FF

- 3. The last 9 maintenance codes display and flash one after the other.
- 5. Turn on the water heater by pressing the "On/Off" button.
- (Water will not flow when power returns) • Turn off all hot water taps. Press ON/OFF twice.
- Measure resistance values of the by-pass flow control (See Electrical Diagnostics)
- Ensure condensate line is not blocked.
- Ensure High Altitude setting. (See Parameter Settings) • Ensure Combustion air and Exhaust vents are not blocked and approved venting
- Ensure vent length is within limits. (Indoor Only)

- Check the ground wire for the PC Board.
- Ensure igniter is operational. (See Electrical Diagnostics)

- Ensure flame rod wire is connected.
- Measure resistance of Overheat Switch. (See Electrical Diagnostics)
- Refer to instructions in manual for flushing heat exchanger. Hard water must be

High Outgoing Temperature

- Venturi Blockage
- Please call Rinnai technical department **Electrical Grounding**
- Check all components for electrical short.

- Confirm wire connections and harness are good.
- Heat Exchanger Thermistor
- - Measure resistance of sensor. (See Electrical Diagnostics)

