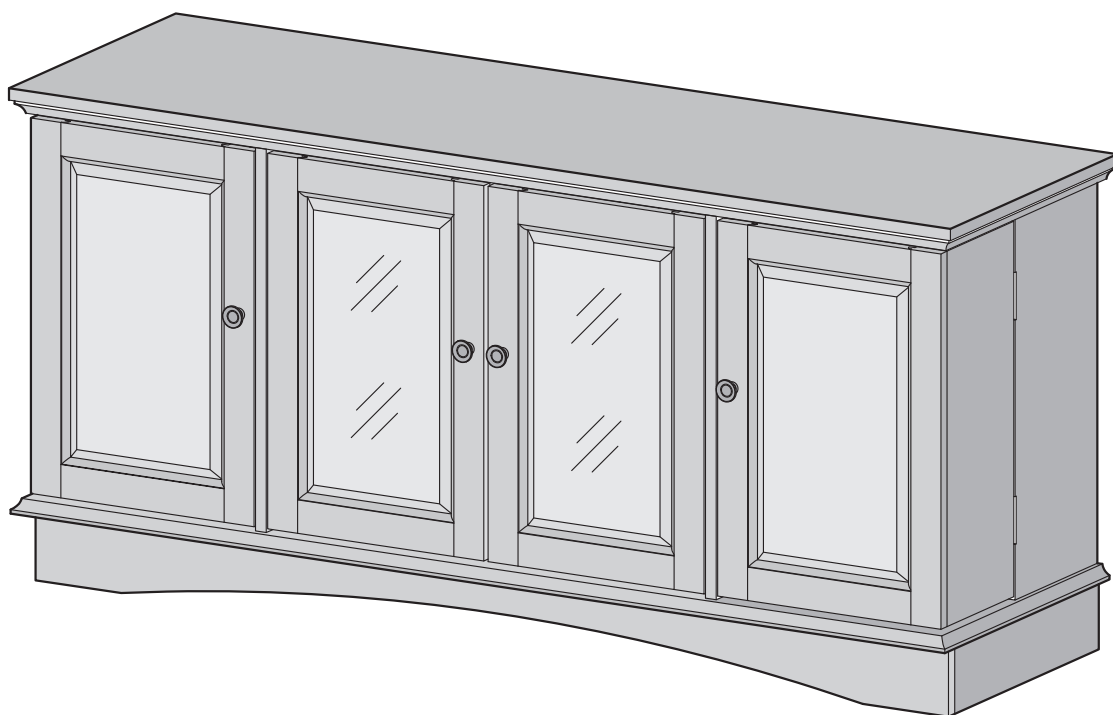# Walker Edison ®
furniture company

ITEM # : WQ52C4DR
## Assembly Instructions

*Please visit our website for the most current instructions, assembly tips, report damage, or request parts. **www.walkeredison.com***

Revised 03/2017

General Assembly Guidelines

I. Ensure that all parts and hardware are available before beginning assembly.

II. Follow each step carefully to ensure the proper assembly of this product.

III. Two people are recommended for ease in the assembly of this product.

IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.

V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.
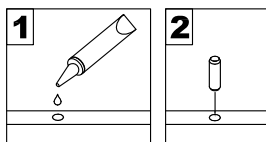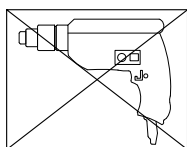

In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.
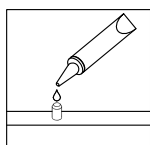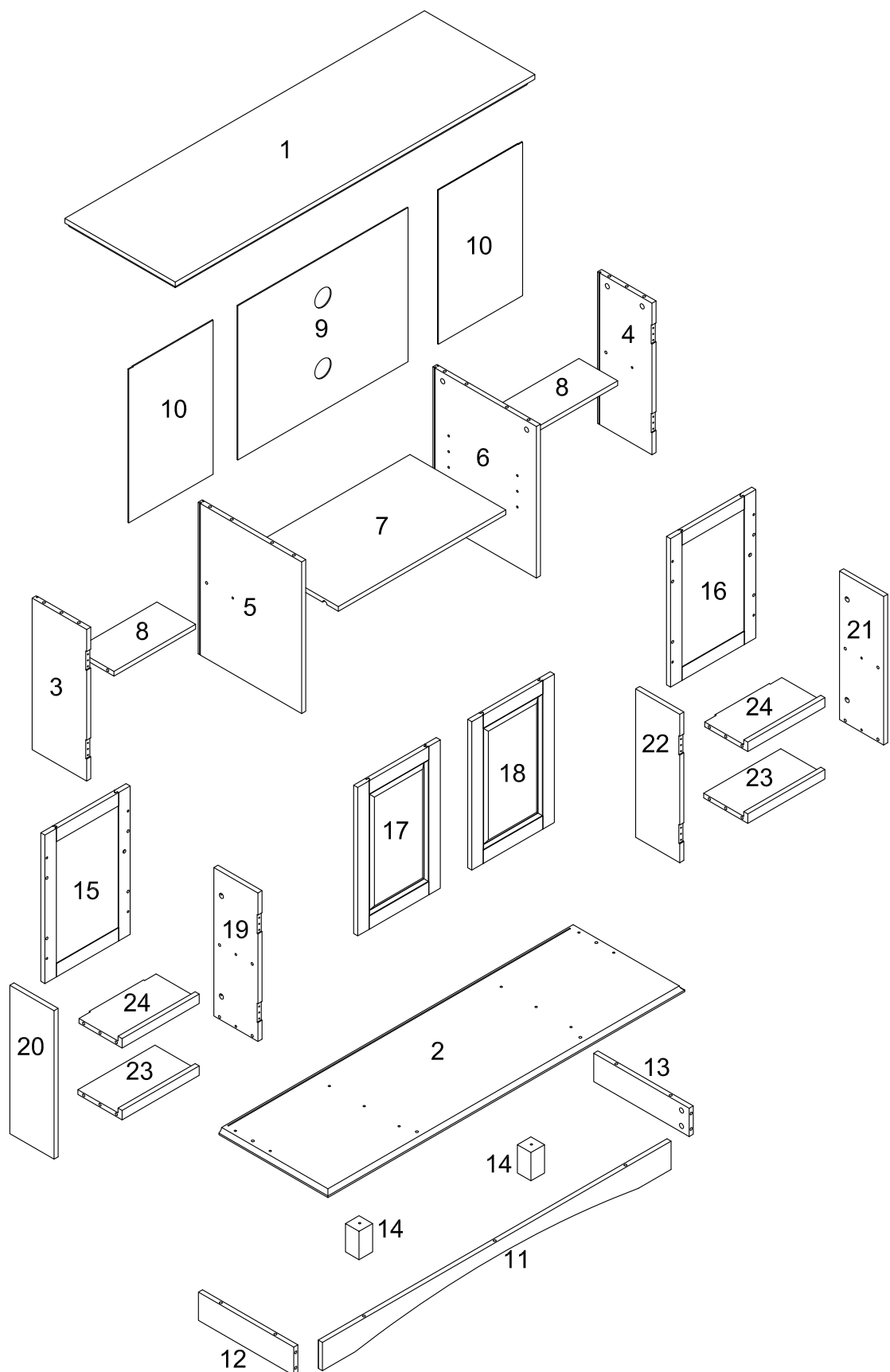

VI. A Phillips head screwdriver is required for the assembly of this product .
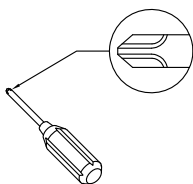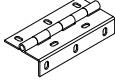
VII. Power tools should not be used to assemble this product .

Parts List

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Hardware List

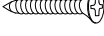|					
A		Ø8x30mm	Wooden dowel	41	pcs
B		Ø6x35mm	Cam bolt	32	pcs
C		Ø15x12mm	Cam lock	32	pcs
D			Door stopper	1	pc
E			Door stopper	2	pcs
F		Ø3x15mm	Screw	6	pcs
G		Ø6x50mm	Screw	12	pcs
H		Ø25x17mm	Handle	4	pcs
I		Ø4x19mm	Screw	4	pcs
J		Ø30x20x1mm	Metal piece	4	pcs
K		Ø3x12mm	Screw	12	pcs
L			Plastic pivot	4	pcs
M		83x23x2mm	Door hinge	4	pcs
N		Ø4x20mm	Large screw	24	pcs
P		Ø4x15mm	Small screw	8	pcs
Q		40x15.5x15mm	Door Hinge	2	pcs
R		40x15.5x15mm	Door Hinge	2	pcs
S		Ø5x15mm	Shelf support pin	4	pcs
T			Plastic wedges	12	pcs
U		Ø3x17mm	Screw	12	pcs
V		Ø4mm	Wrench	1	pc
W			Glue tube	3	pcs
X		Ø30mm	Sticker	32	pcs

The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.

Step 1
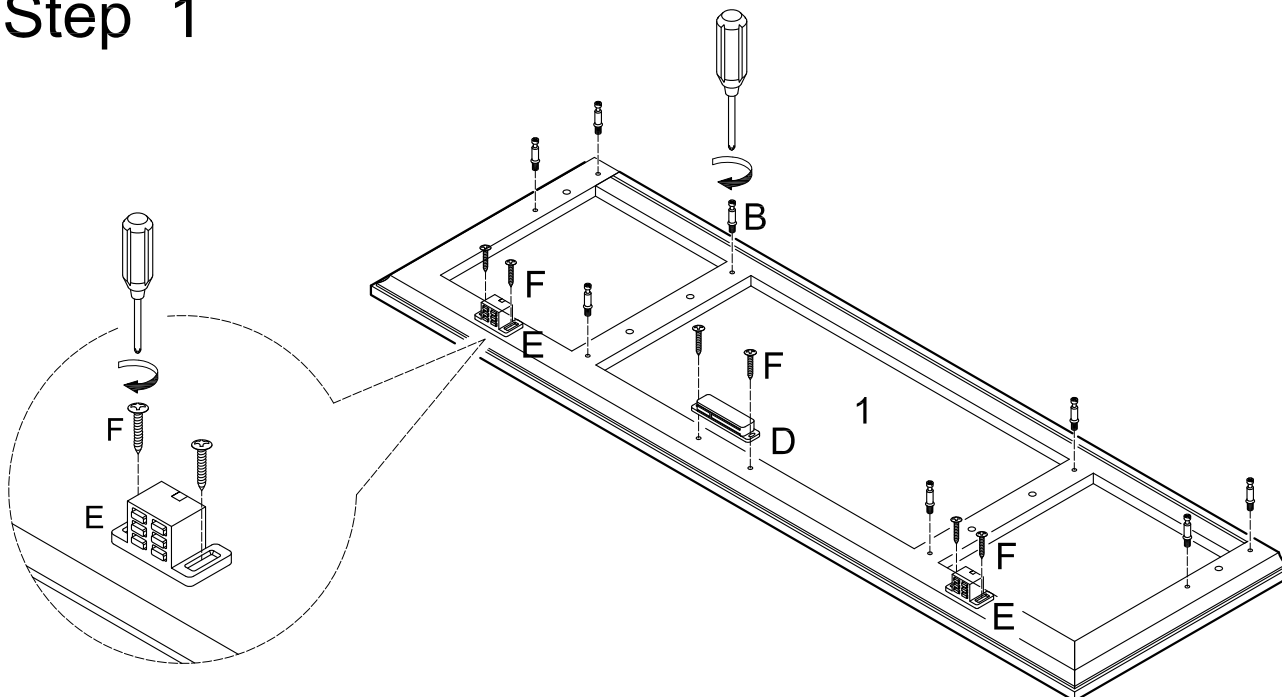
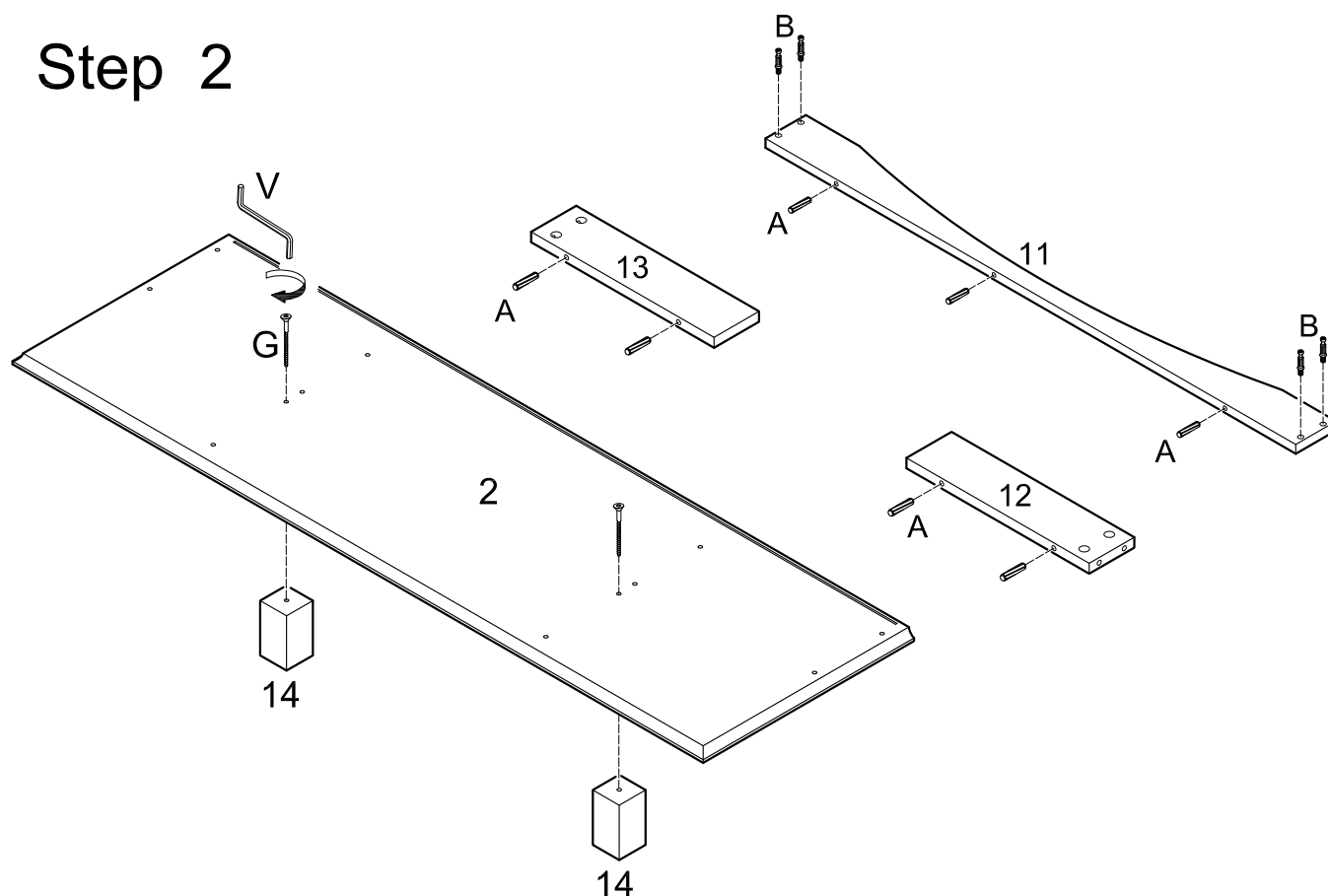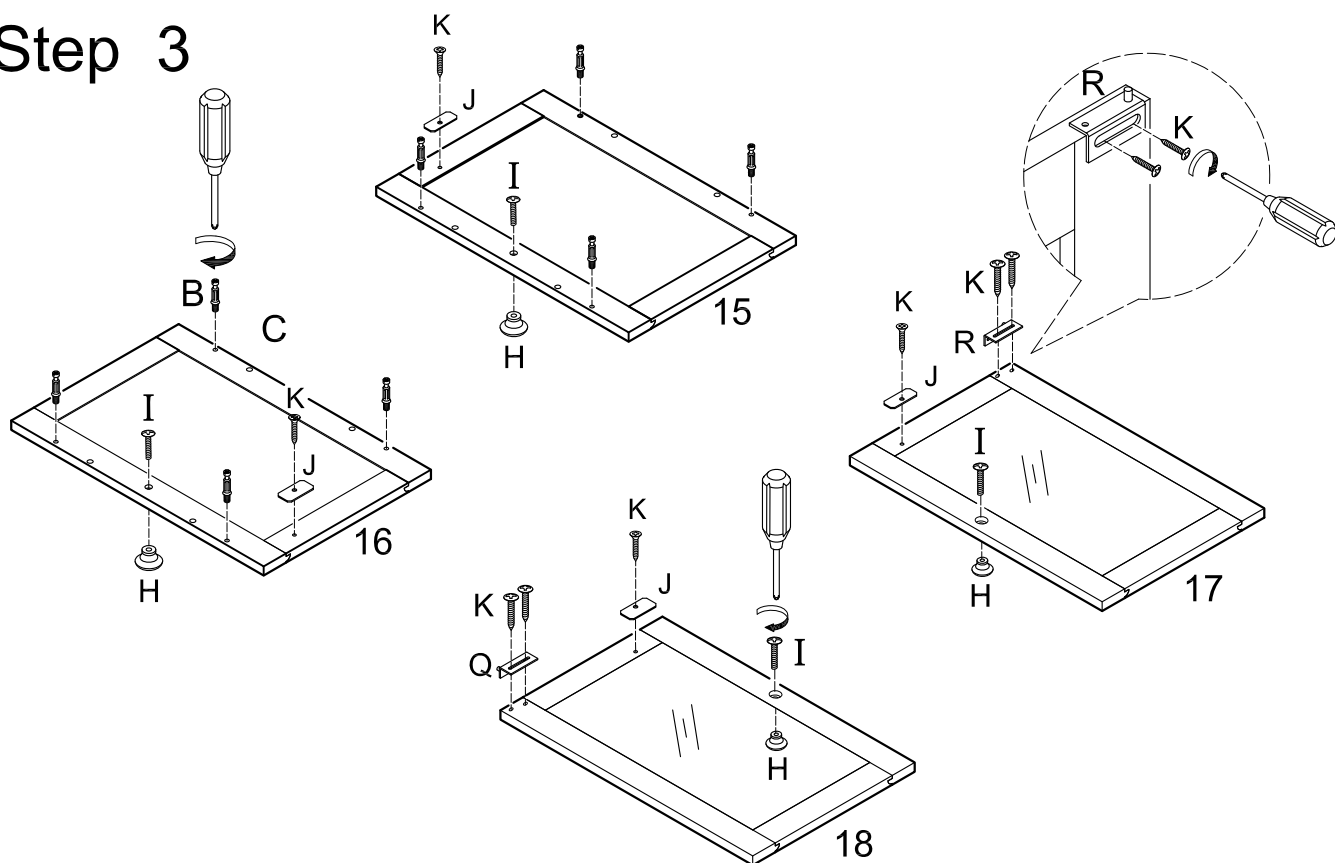Screw cam bolts (B) into top panel (1). Attach door stoppers (D,E) to top panel (1) usng medium screw (F).
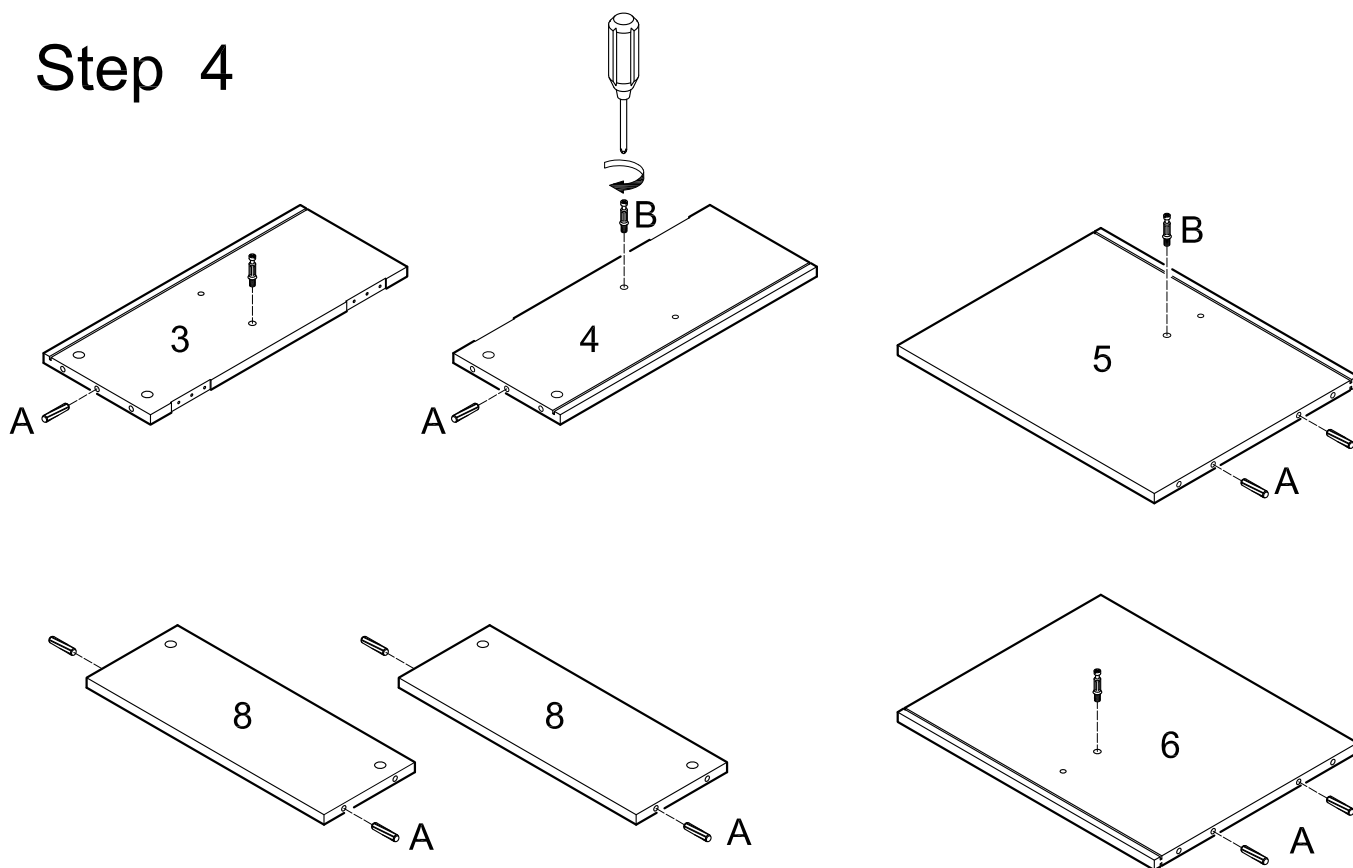
Step 2

Attach legs (14) to bottom panel (2) using large bolts (G) and wrench (V). Insert dowels (A) into slats (11,12,13). Screw cam bolts (B) into slat (11

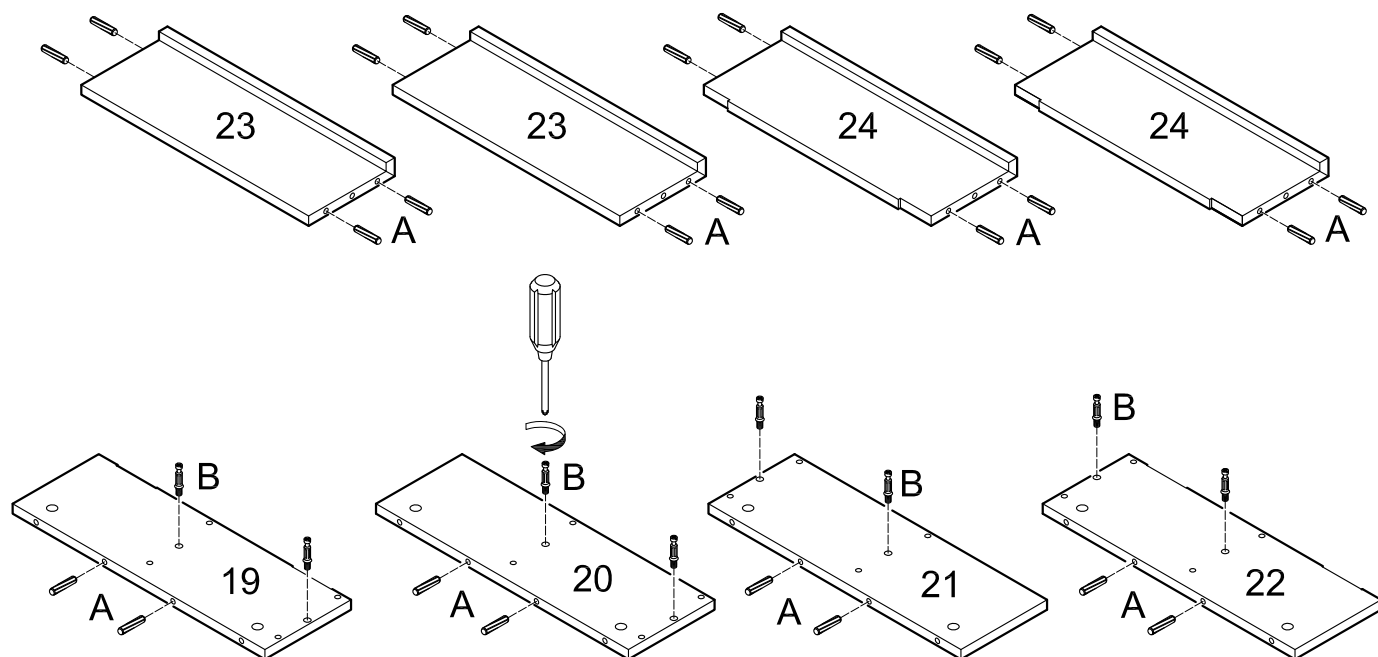# Step 3

Screw cam bolts (B) into doors (15,16). Attach handles (H) to doors (15,16,17,18) using small bolts (I). Attach door stopper plates (J) to doors (15,16,17,18) using small screws (K). Attach door hinge (R) to door (17) and door hinge (Q) to door (18) using small screws (K).
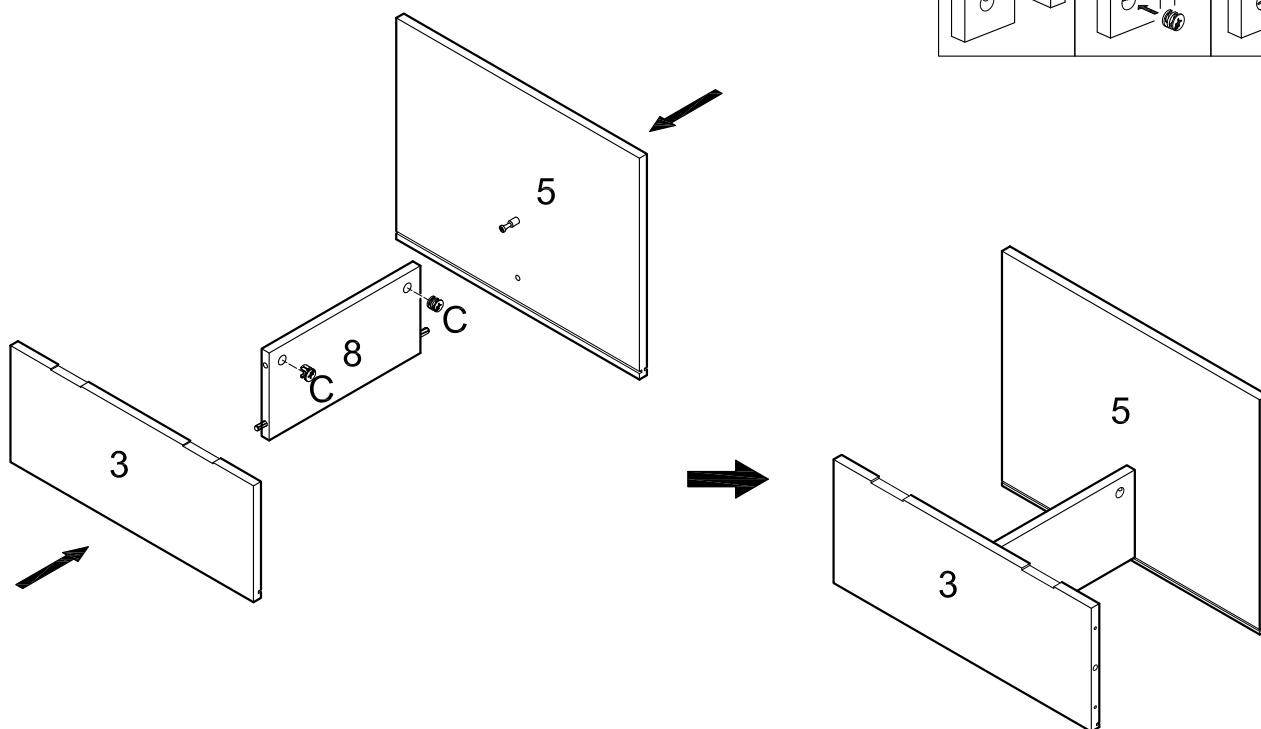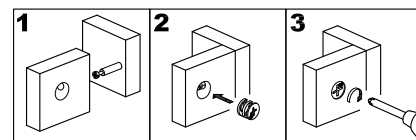
Step 4

Screw cam bolts (B) into panels (3,4,5,6). Insert dowels (A) into panels (3,4,5,6) and shelves (8).
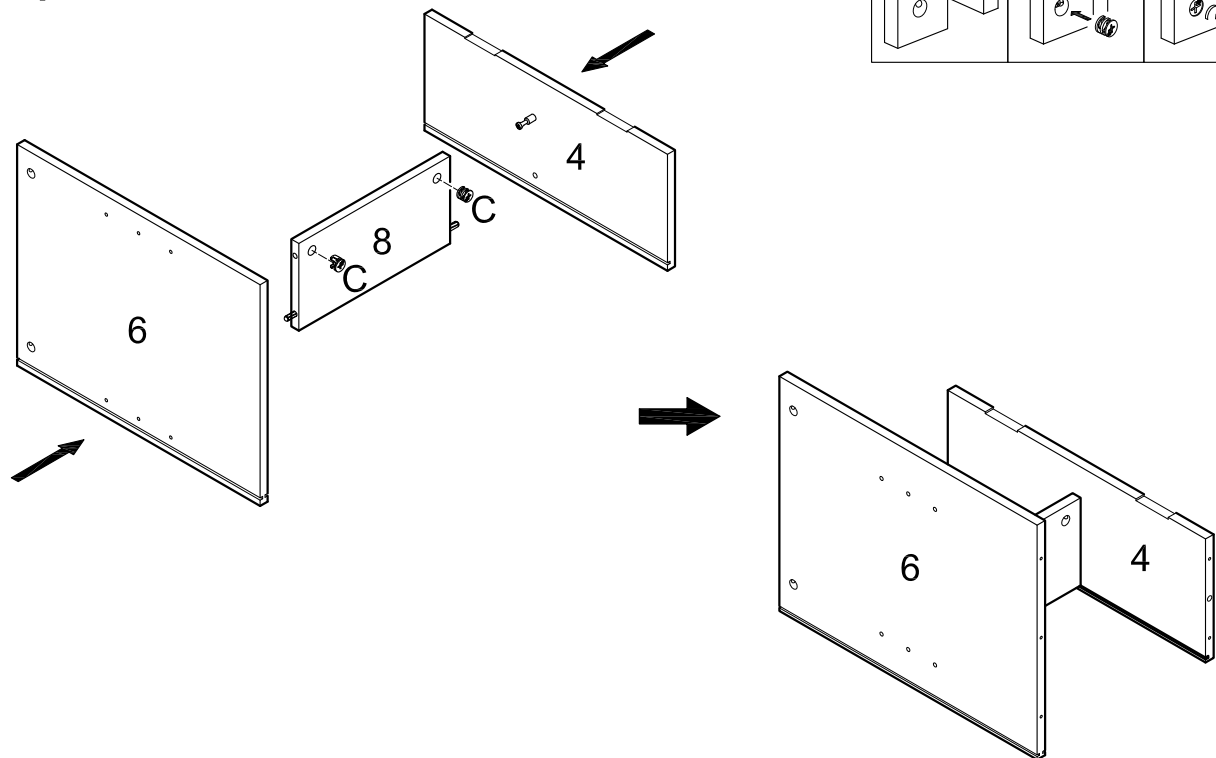
Step 5

Screw cam bolts (B) into panels (19,20,21,22). Insert dowels (A) into shelves (23,24) and panels (19,20,21,22).
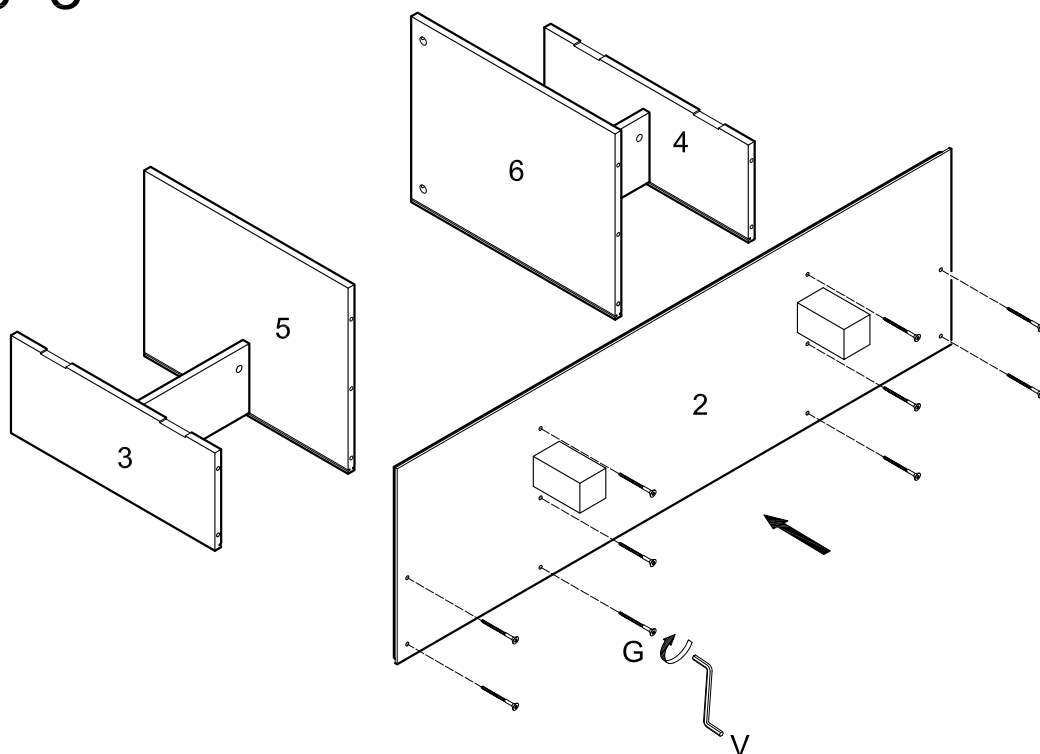
Step 6

Insert cam locks (C) into panel (8). Attach panels (3,5) to panel (8) using cam bolts and dowels as guides. Tighten cam locks (C) with a screwdriver.
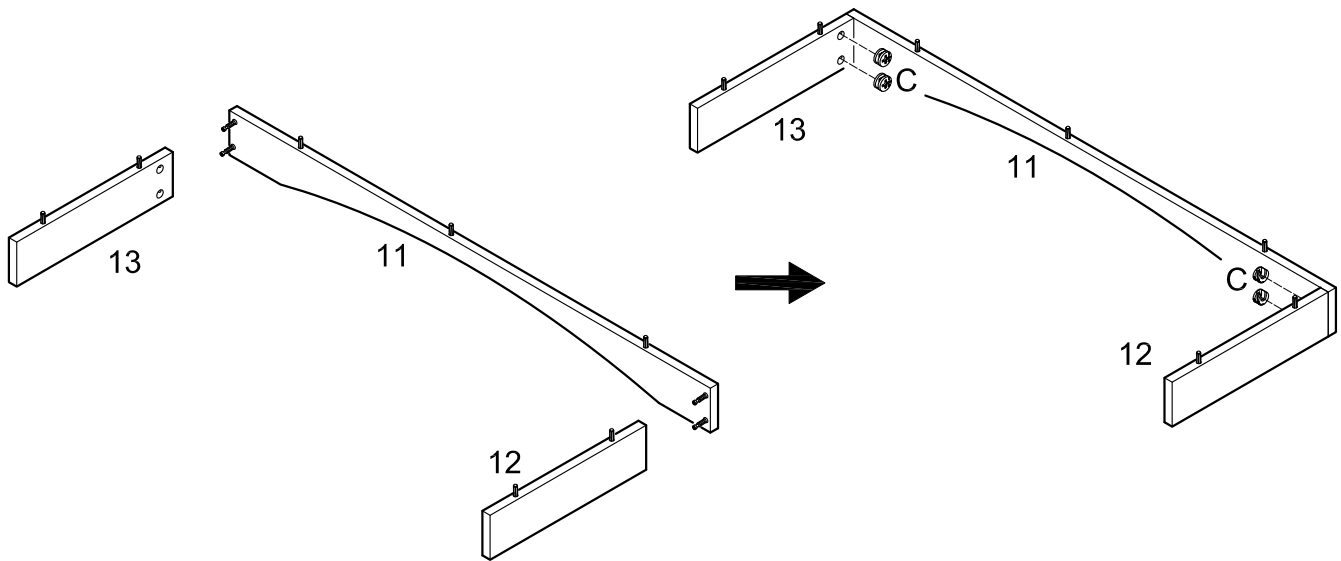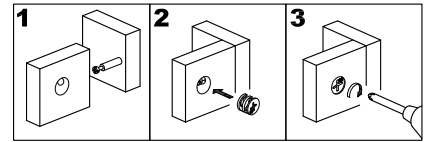
Step 7

Insert cam locks (C) into panel (8). Attach panels (4,6) to panel (8) using cam bolts and dowels as guides. Tighten cam locks (C) with a screwdriver.
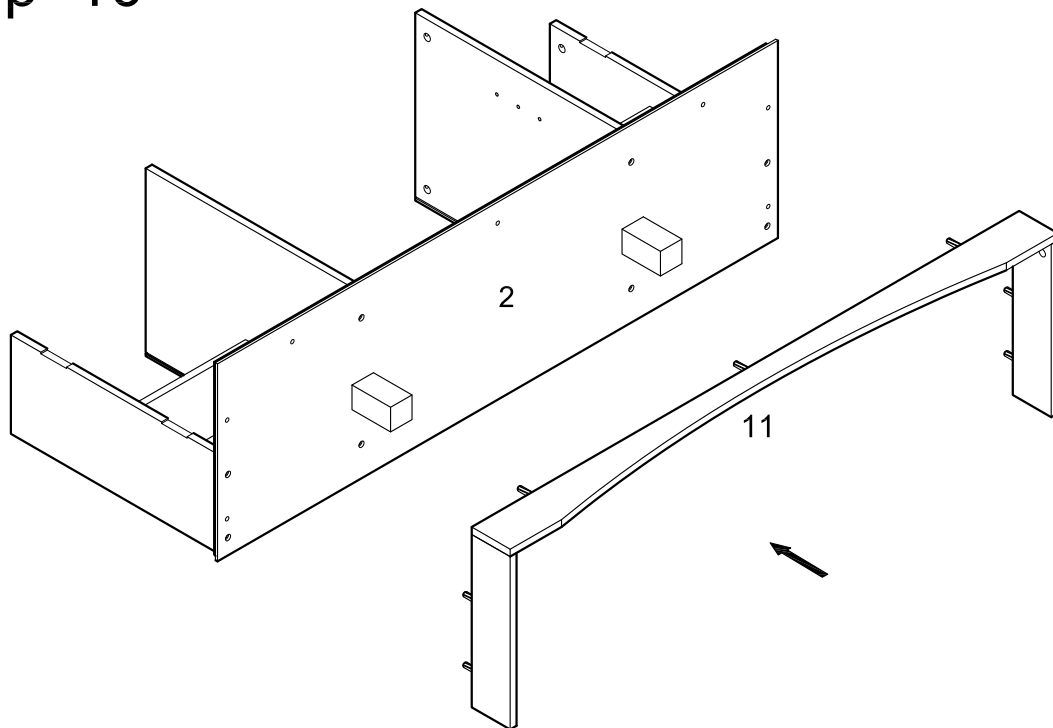
Step 8

Attach the assemblies from Step 6 and Step 7 to bottom panel (2) using large bolts (G) and wrench (V).
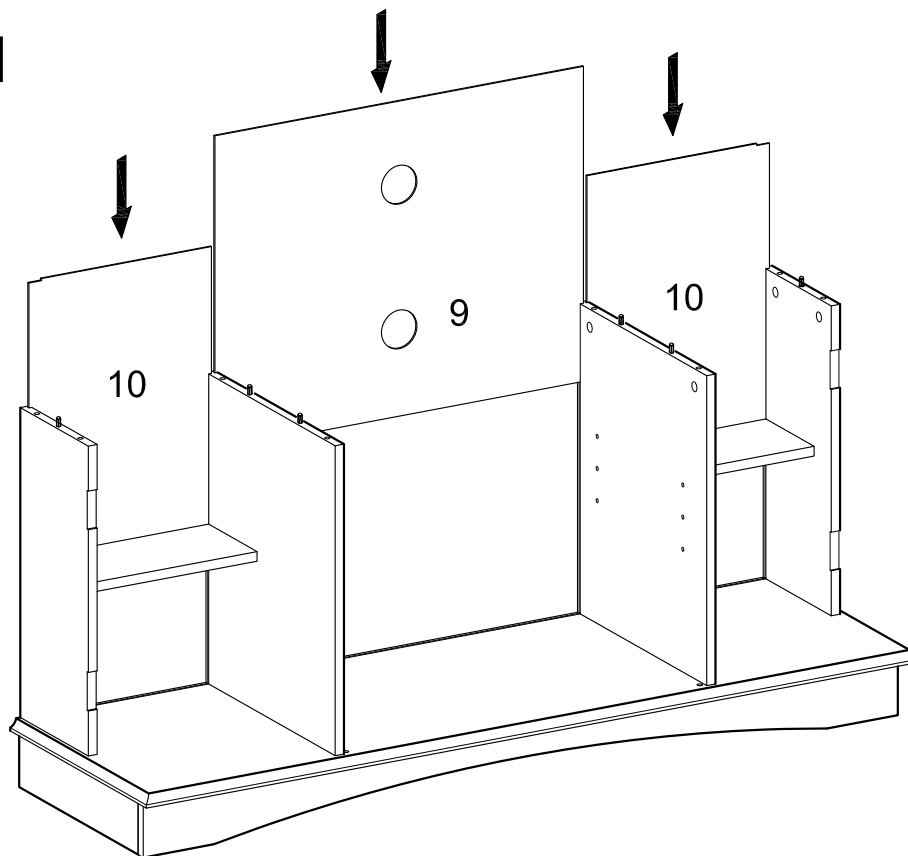
Step 9

Attach slats (12,13) to slat (11) using cam bolts as guides. Insert cam locks (C) into slats (12,13) and tighten with a screwdriver.
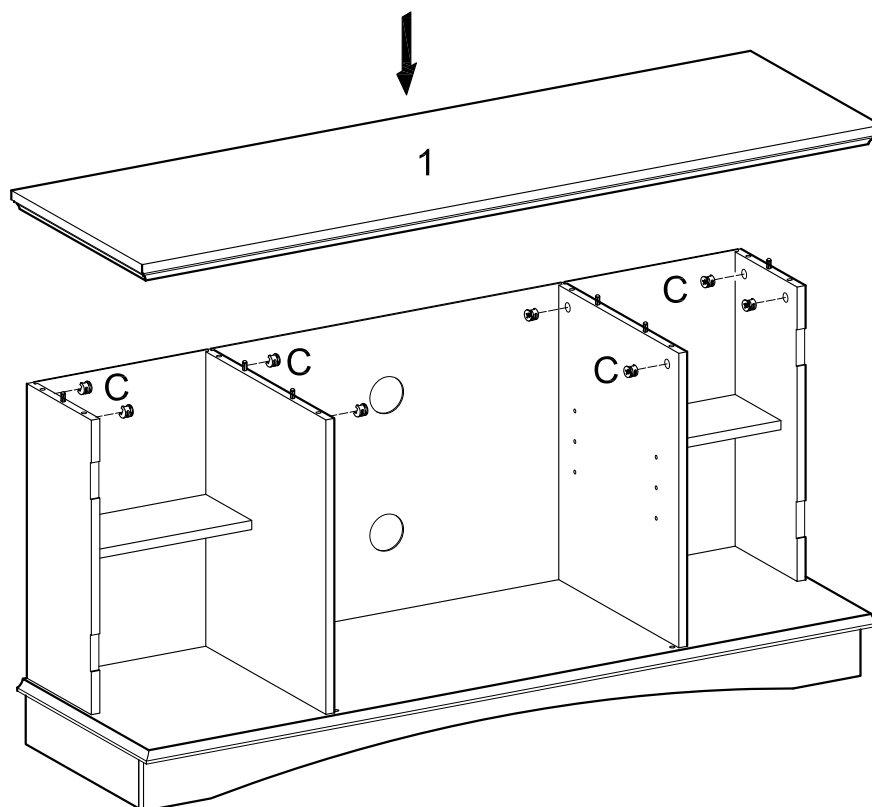
Step 10

Attach the slat assembly from Step 9 to bottom panel (2) by inserting the dowels of the slat assembly into the pre-drilled holes of bottom panel (2).
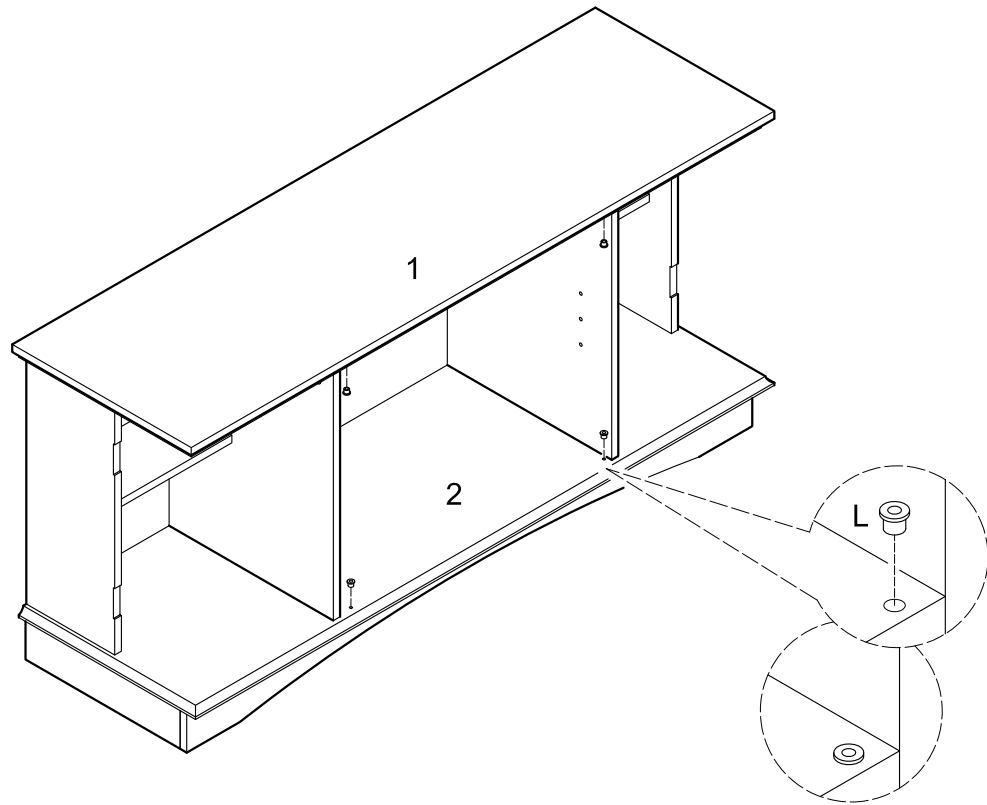
Step 11

Slide back panels (9,10) into the stand assembly. Note that the back panels will slide down in the grooves along the back of the stand assembly.
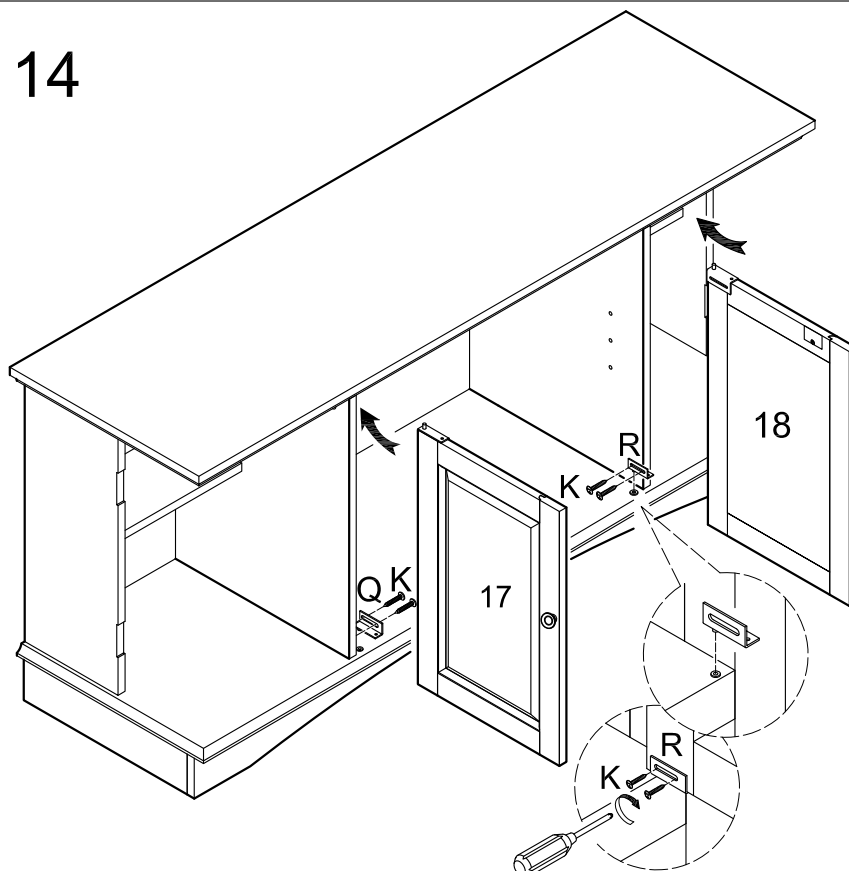
Step 12

Insert cam locks (C) into the stand assembly. Attach top panel (1) to the stand assembly using cam bolts and dowels as guides. Tighten cam locks (C) with a screwdriver.
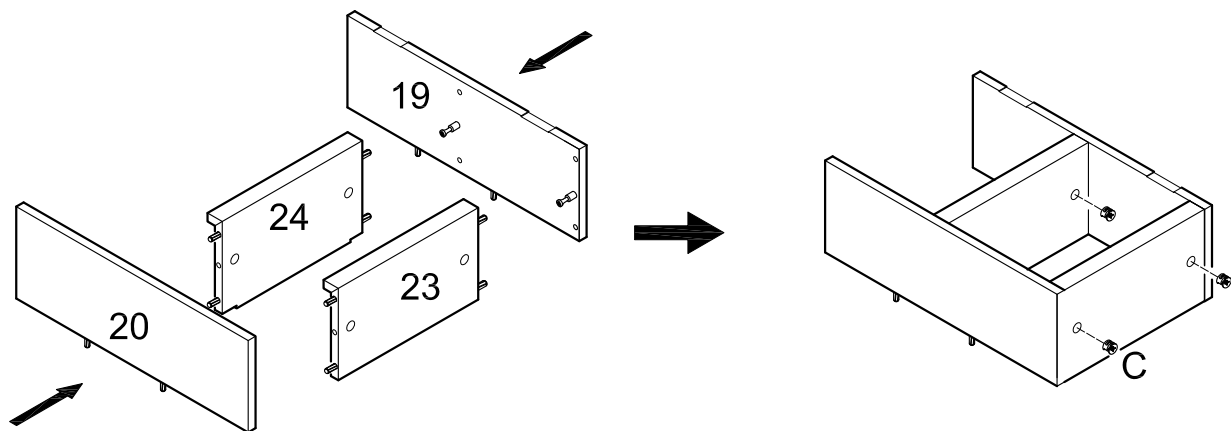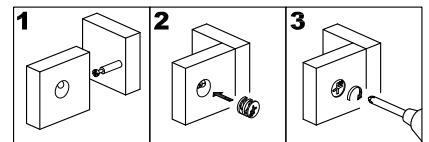
Step 13

Insert plastic pivots (L) into top panel (1) and bottom panel (2).
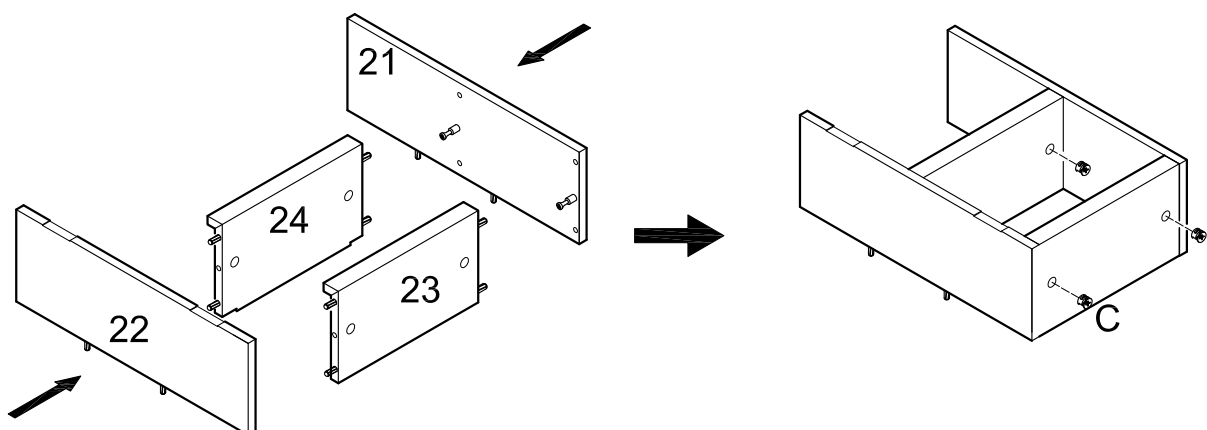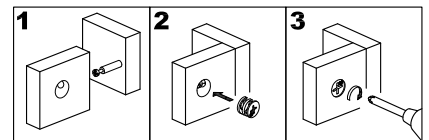
Step 14

Insert door hinge (Q) into bottom left plastic pivot (L). Slide door (17) into place by inserting pre-attached door hinge (R) into top left plastic pivot (L). Attach door hinge (Q) to door (17) using small screws (K). Insert door hinge (R) into bottom right plastic pivot (L). Slide door (18) into place by inserting pre-attached door hinge (Q) into top right plastic pivot (L). Attach door hinge (R) to door (18) using small screws (K).

Step 15

Attach panels (19,20) to shelves (23,24) using cam bolts and dowels as guides. Insert cam locks (C) into shelves (23,24) and tighten with a screwdriver. Note that two cam locks will be inserted into each shelf.
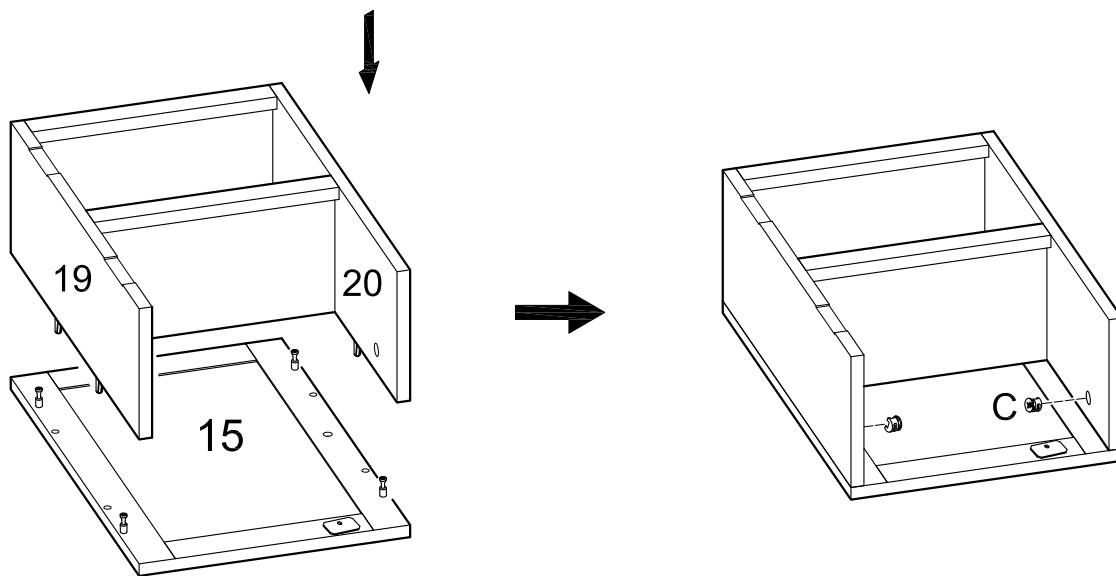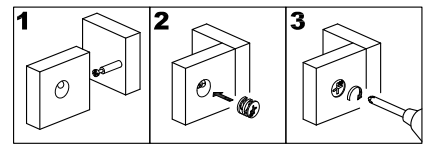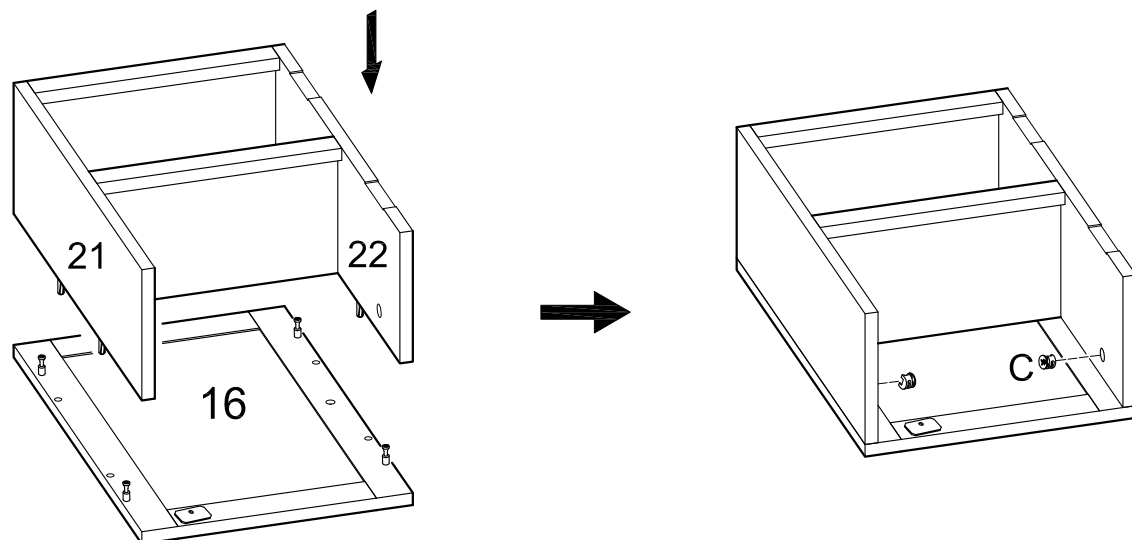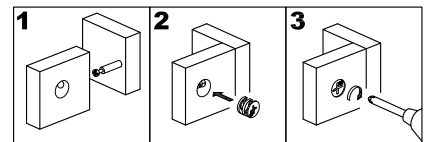
Step 16

Attach panels (21,22) to shelves (23,24) using cam bolts and dowels as guides. Insert cam locks (C) into shelves (23,24) and tighten with a screwdriver. Note that two cam locks will be inserted into each shelf.

Step 17

19
20
15

C

Attach the shelf assembly from Step 15 to door (15) using cam bolts and dowels as guides. Insert cam locks (C) into panels (19,20) and tighten with a screwdriver. Note that two cam locks will be inserted into each panel.
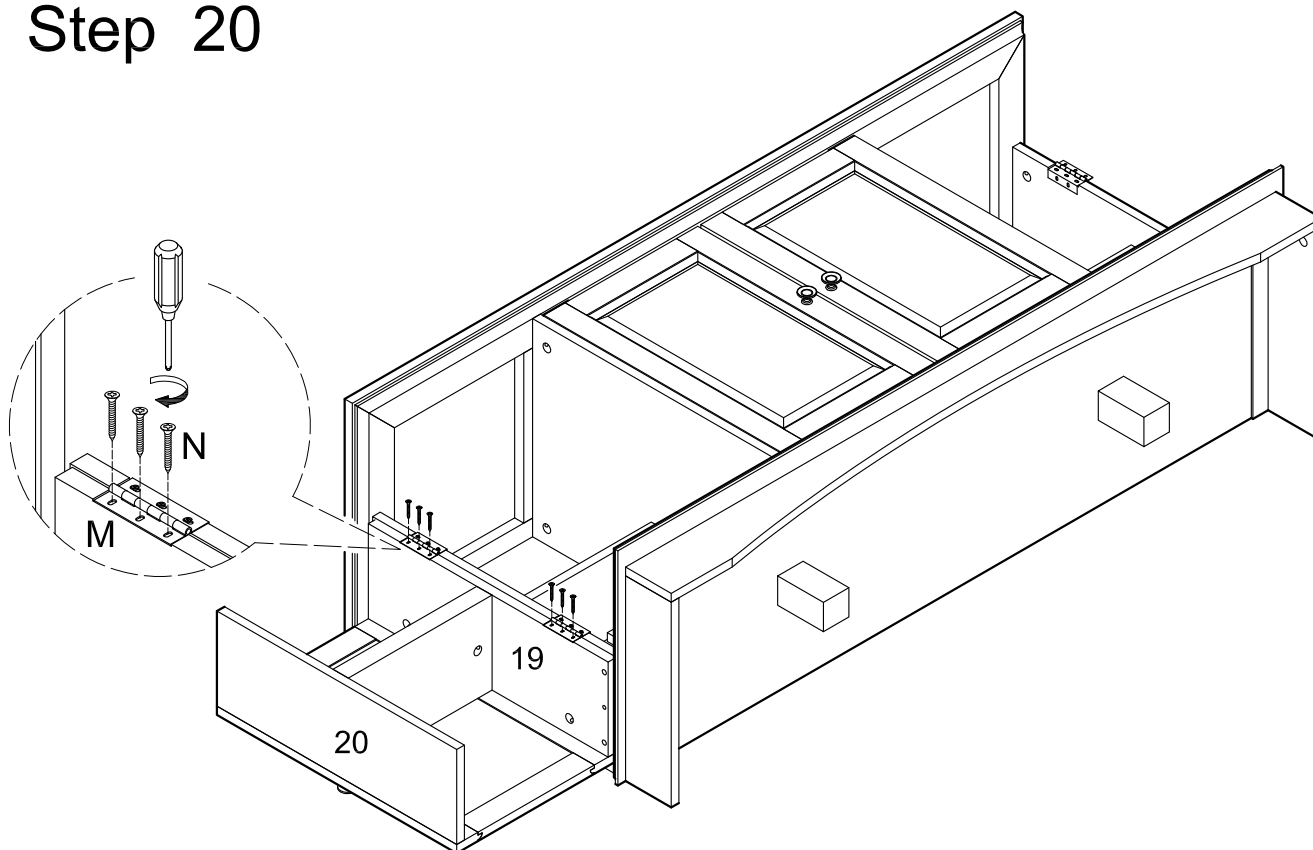
Step 18

21
22
16

C

Attach the shelf assembly from Step 16 to door (16) using cam bolts and dowels as guides. Insert cam locks (C) into panels (21,22) and tighten with a screwdriver. Note that two cam locks will be inserted into each panel
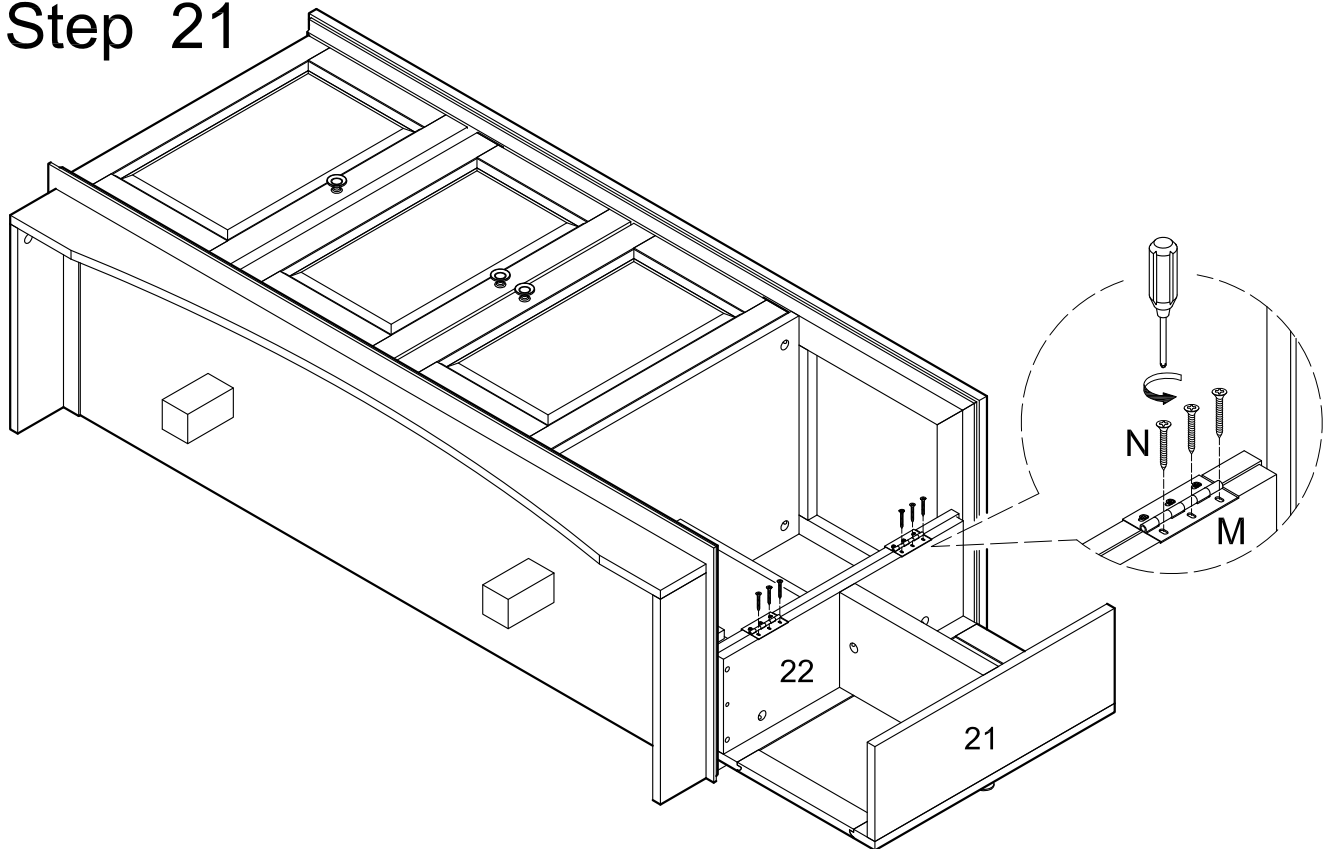
Step 19
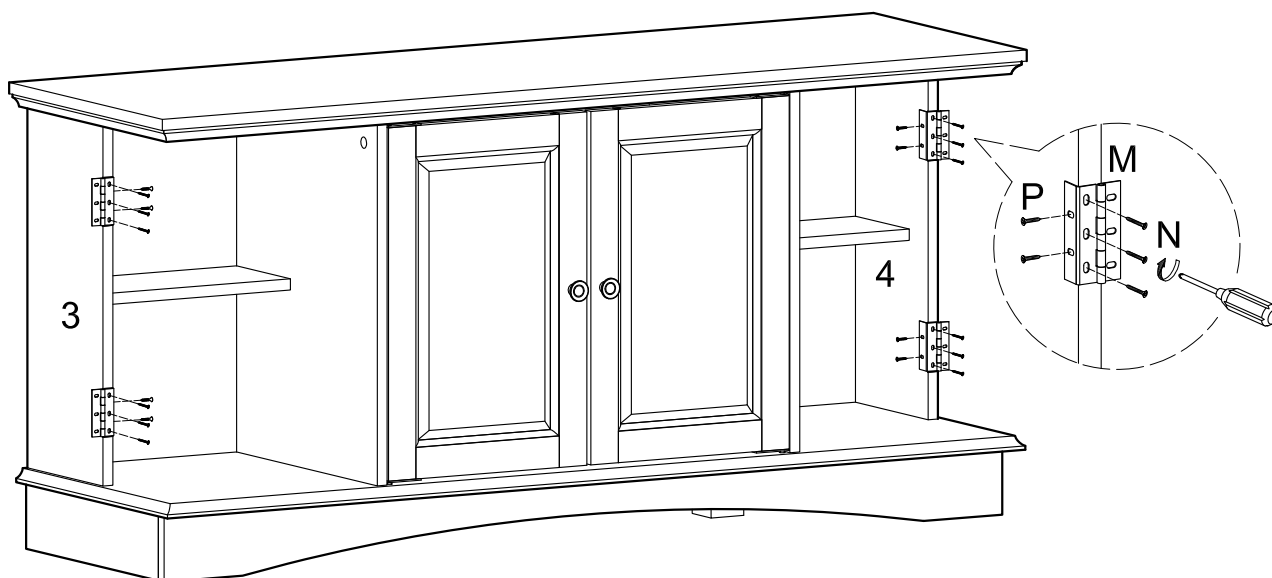
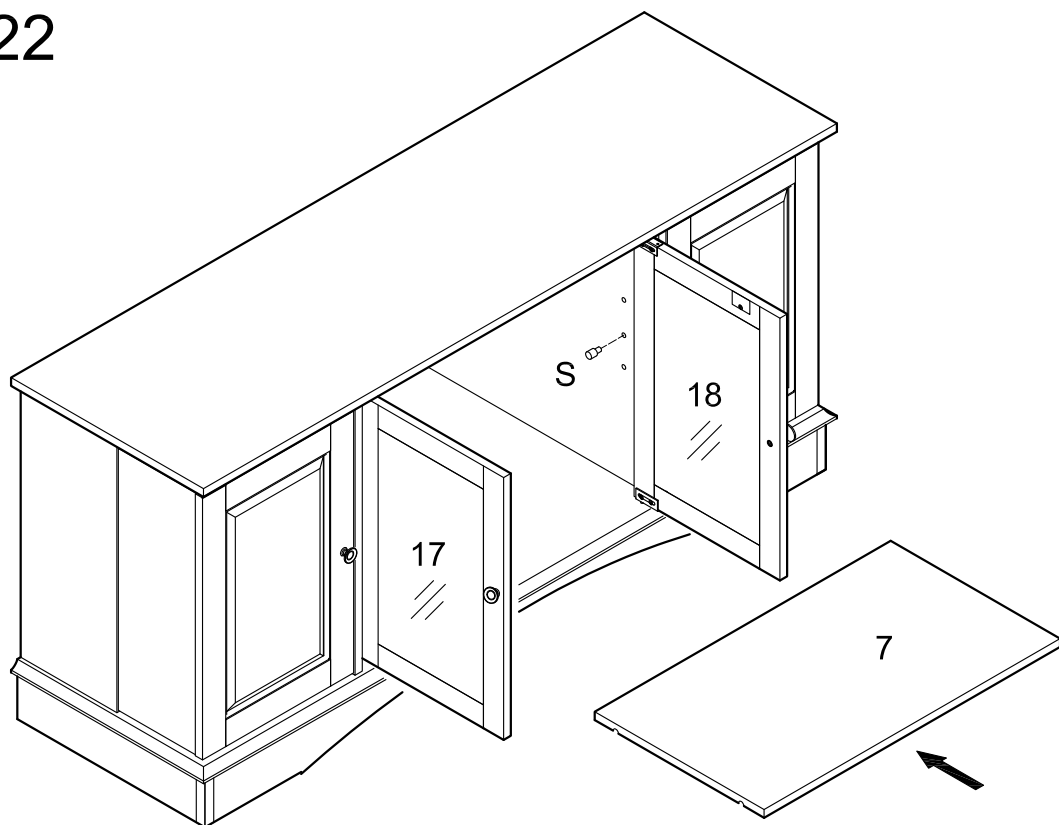Attach door hinges (M) to panels (3,4) using large screws (N) and small screws (P).

Step 20

Attach door assembly (19,20) to the stand assembly at door hinges (M) using large screws (N).
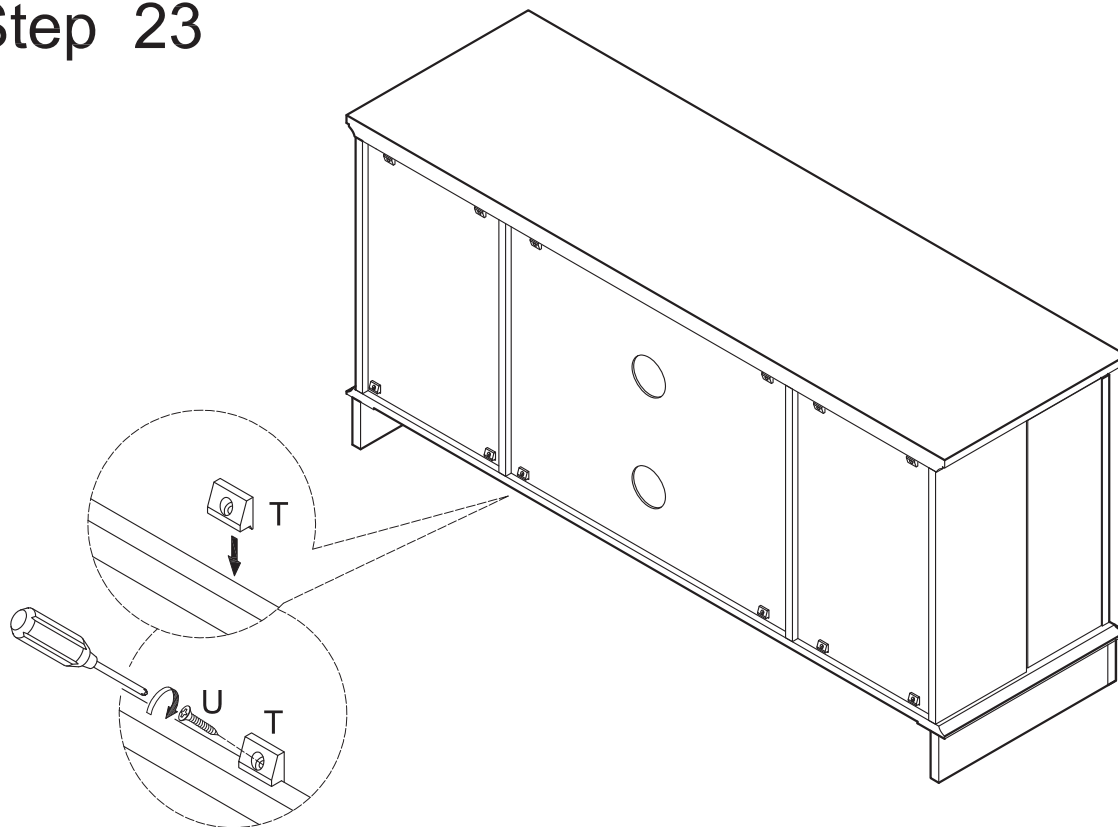
Step 21

Attach door assembly (21,22) to the opposite side of the stand assembly at door hinges (M) using large screws (N).
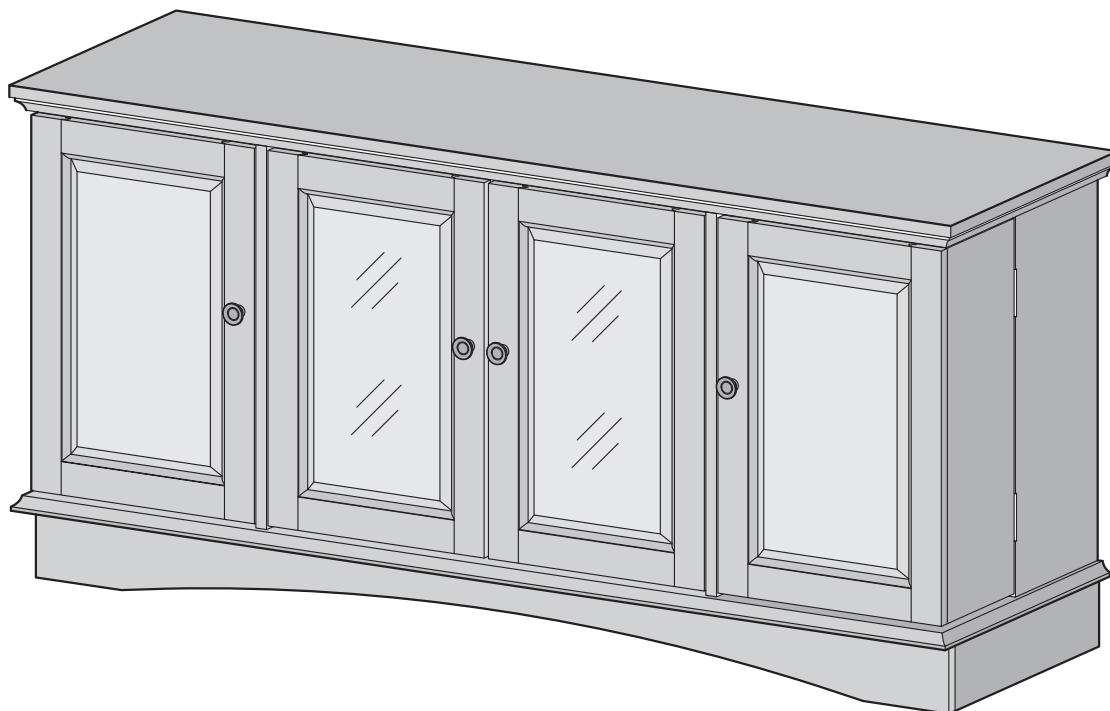
Step 22

Insert shelf support pins (S) into the stand assembly at desired shelf heights. Carefully place shelves (7) onto shelf support pins (S).

Step 23

Secure back panels (9,10) using plastic wedges (T) and large screws (U).

Step 24

Final Assembly