

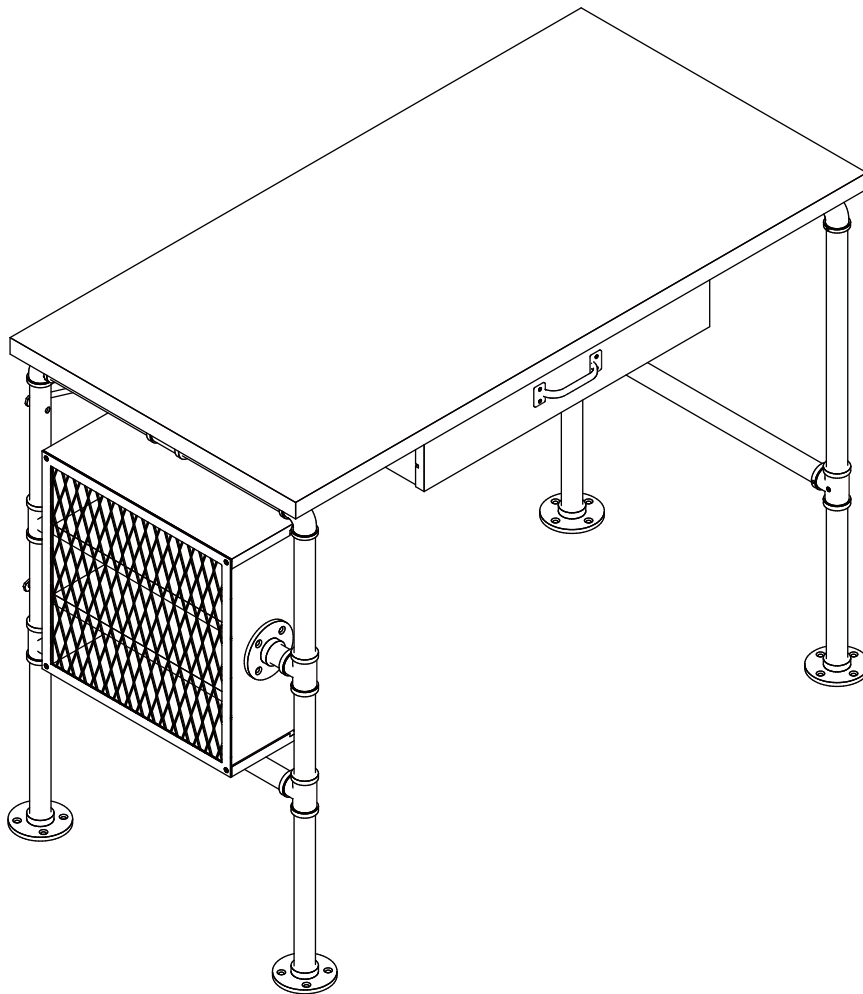
# ASSEMBLY INSTRUCTION FOR ACME FURNITURE

## MODEL#92595

Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.

**\*\*\*Do not fully tighten screws until fully assembled.\*\*\***

# DESK



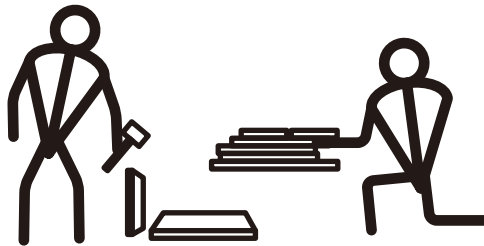
### DIMENSIONS

Width - 40.47"  
Depth - 19.69"  
Height - 29.24"

# ASSEMBLY INSTRUCTIONS

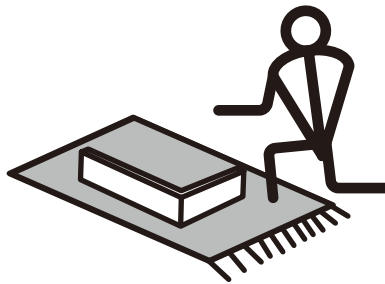
## PRECAUTIONS

Because our products may be challenging for beginners, we deeply understand that you may encounter some difficulties. To avoid discouragement, we have provided some useful tips, as follows.



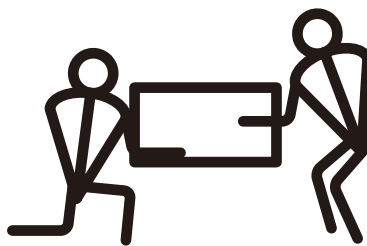
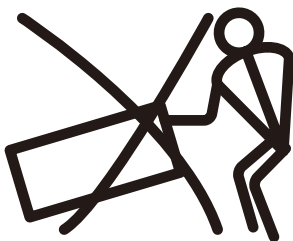
### Enough Open Space -

Ensure that there is enough space for movement during assembly.



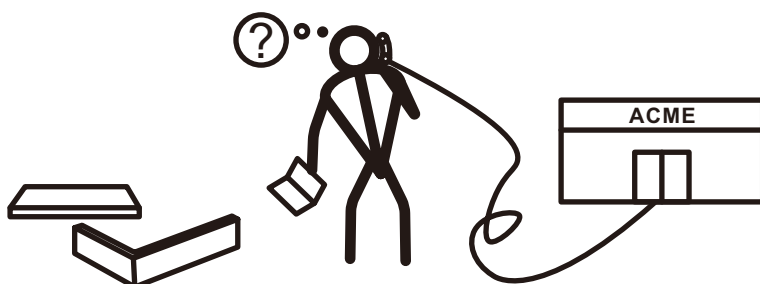
### Prevent Scratching -

When assembling furniture, use cardboard, blankets or a carpet areas to prevent scratches.



### More than two people -

Always have at least two people to help transport and assemble the product to avoid potential injury and/or damage.



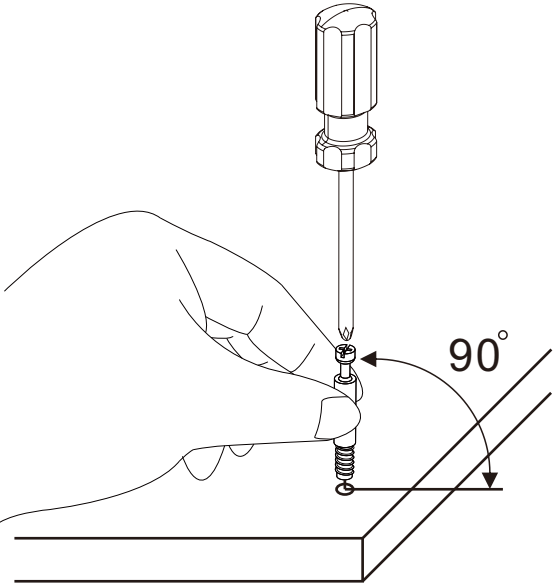
### Question -

If there is any problem with the assembly process, you can call us.

# ASSEMBLY INSTRUCTIONS


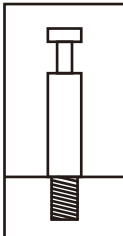
## CAM LOCK FASTENER

Every cam bolt must have a cam lock connector to hold the parts together.

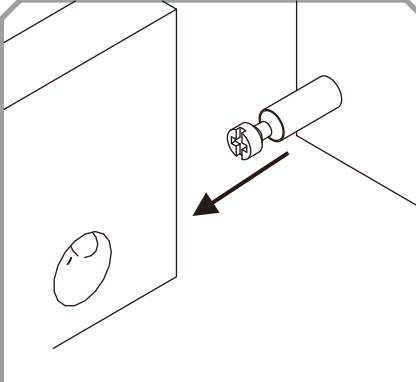


1.

When assembling, the hardware parts and the wooden board must be kept vertical, and the tools must be in full contact with the hardware groove.

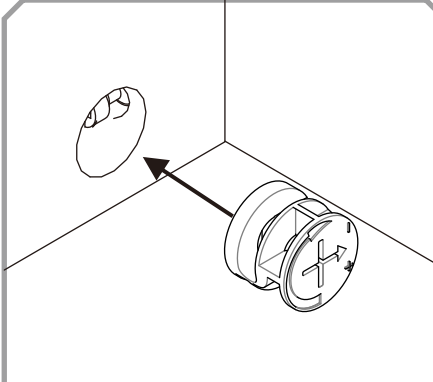


**Caution:**  
Do not use excessive force to avoid over-fastening, or even exceed the entire board.



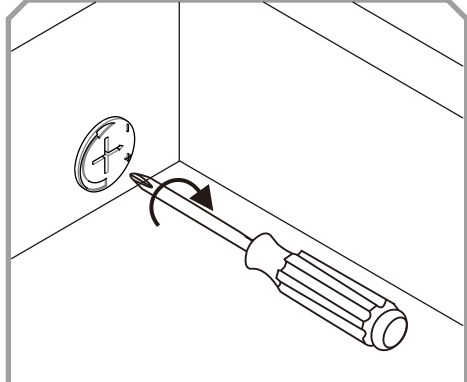
2.

Insert the cam lock pin into the hole of joint panel.



3.

The cam lock nut opening side (or arrow) aligned with the cam lock pin.



4.

Slowly rotate the cam lock clockwise until it stops rotating.

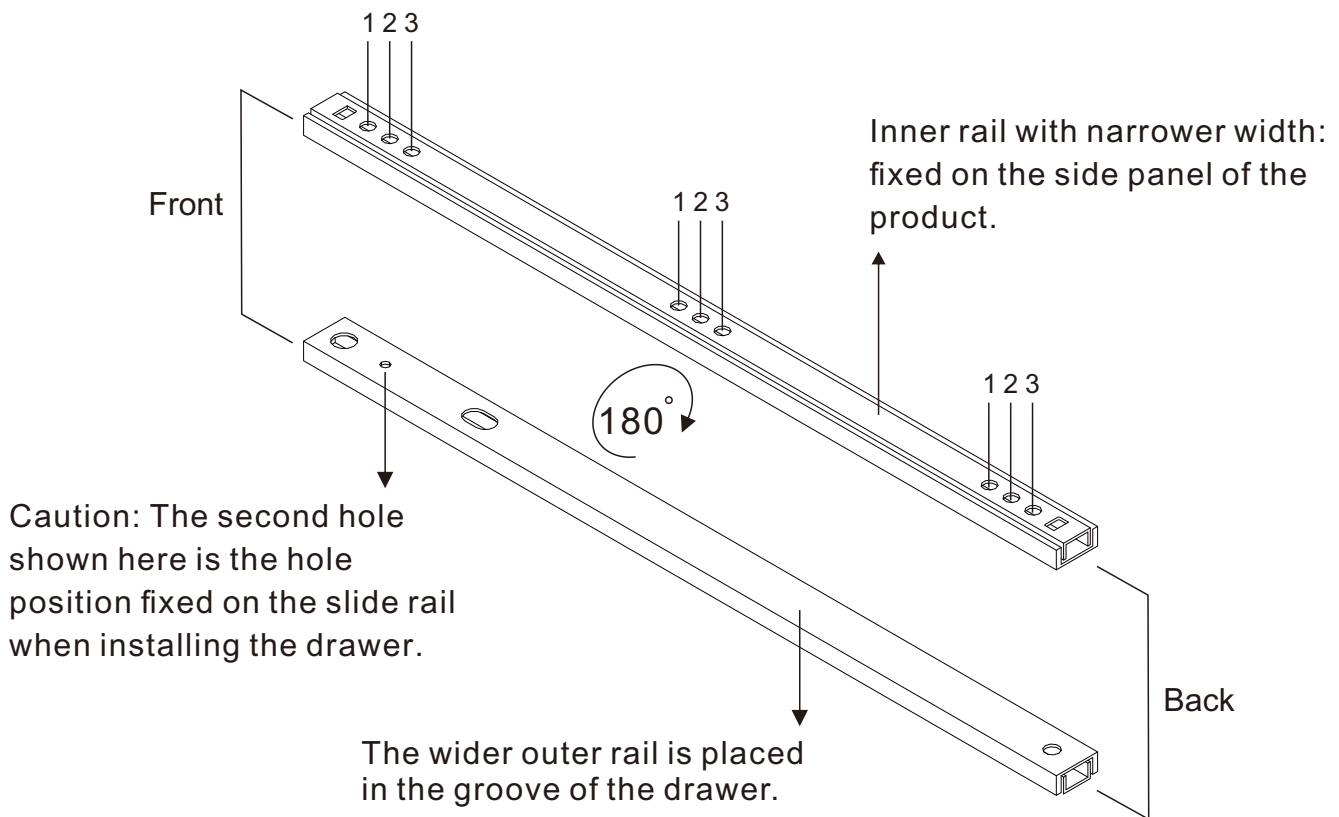


**Caution:**  
When assembling the cam lock, do not use an electric screwdriver to avoid damage to the board or hardware due to excessive force.

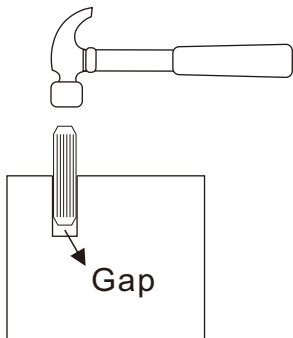
# ASSEMBLY INSTRUCTIONS

## SLIDE RAIL

The holes of the slide rail are in the same direction as the following page.

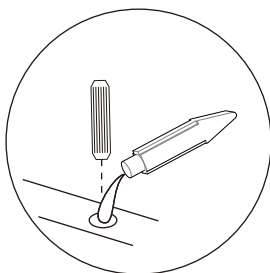


## DOWEL



### ATTENTION

Inserting wood dowels is likely to be tight, so wood dowels may not easily touch the bottom and damage the side panels during installation. It is recommended to slight hit the wooden pins with a hammer to eliminate the gap between the wood dowel and board.

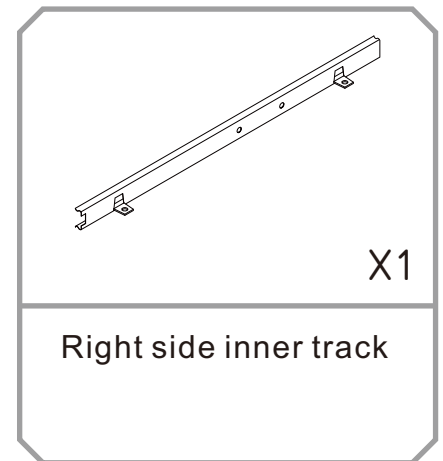
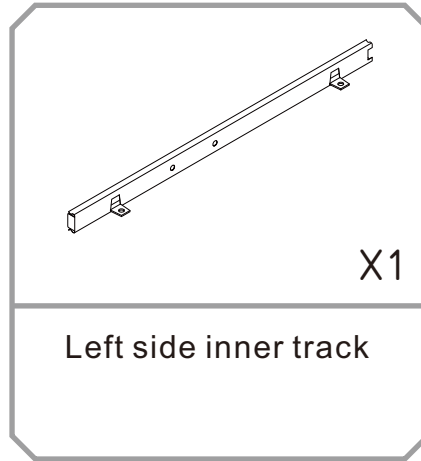
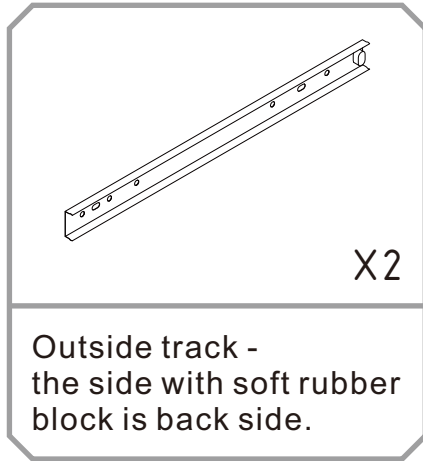


It is recommended to use white glue to increase the safety of the product. If you are worried about assembly errors, you can temporarily not add it, and then add it after confirming.

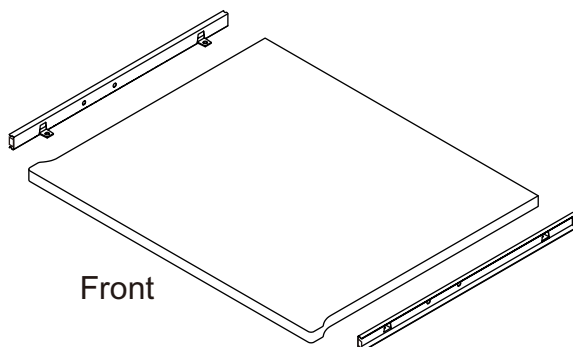
# ASSEMBLE AND DISASSEMBLE THE SLIDE

## CONTENTS

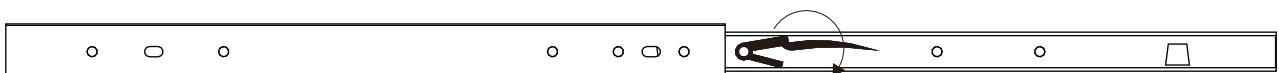
Each set of knock down slide includes 2pcs outside track, 1pc right side inner track, and 1pc left side inner track.



## ASSEMBLY INSTRUCTIONS



- \* Left side inner track – stopper on the front end of track, and L shape bracket is located on right side lower area.
- \* Right side inner track – stopper on the front end of track, and L shape bracket is located on left side lower area.

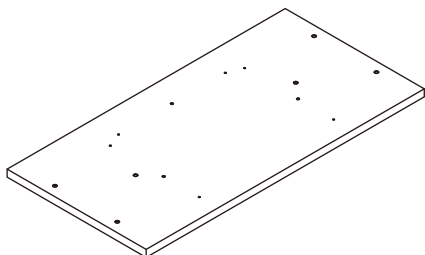


- \* The inner side track can slide into outer side track, so during assembling, just slide inner track into outside track directly.
- \* While tear apart the slide, need to press black rubber spring on the slide, and push longer end to the short end then pull out, to complete disassemble slide. Make sure press black rubber spring on both side of tracks at the same time.

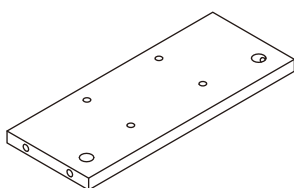
92595

# PARTS LIST

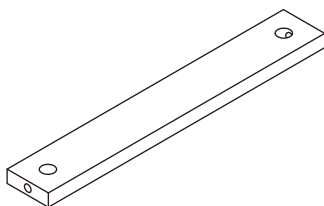
**A** X1 Large top



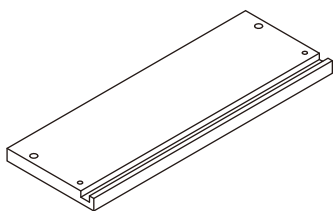
**B** X2 Side



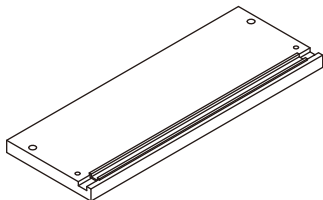
**C** X1 Drawer support



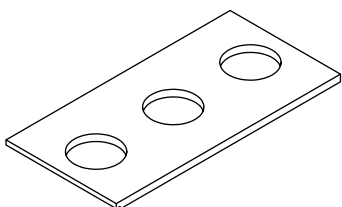
**D** X1 Small top



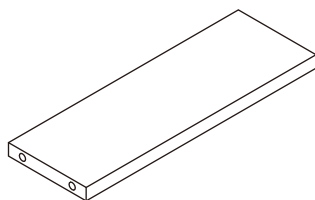
**E** X1 Bottom



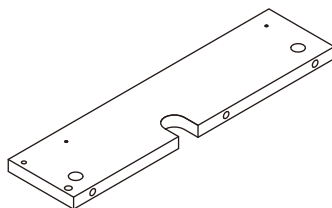
**F** X1 Door



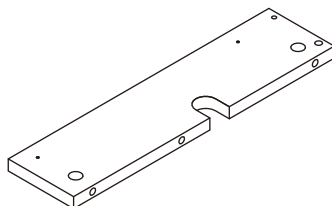
**G** X2 Layer



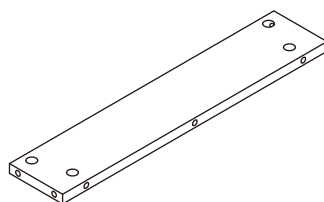
**H** X1 Left middle



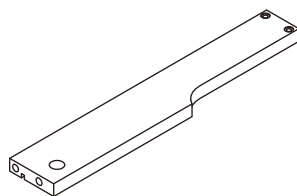
**I** X1 Right middle



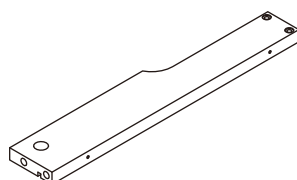
**J** X1 Back



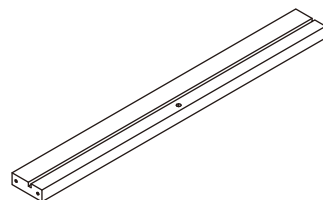
**K** X1 Drawer Left



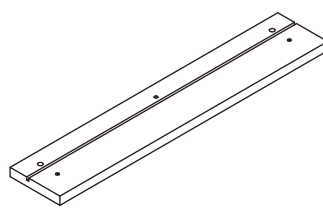
**L** X1 Drawer Right



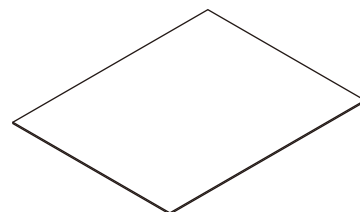
**M** X1 Drawer back



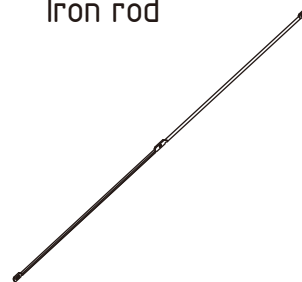
**N** X1 Drawer head



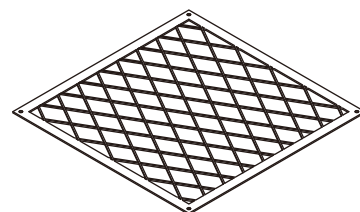
**O** X1 Drawer bottom



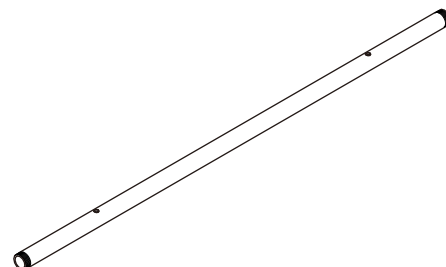
**P** X2 Iron rod



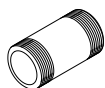
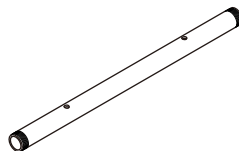
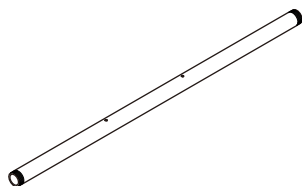
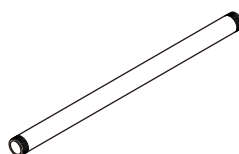
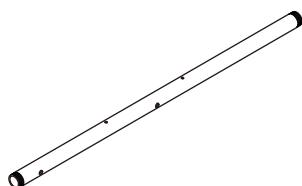
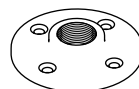
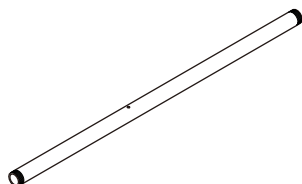
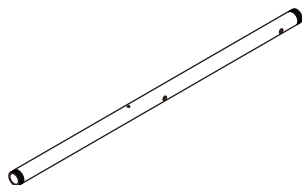
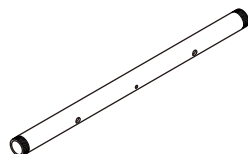
**Q** X1 Frame



**R** X1 Iron pipe



## PARTS LIST

**S** X2 Iron pipe**Y** X1 Iron pipe**T** X1 Iron pipe**Z** X1 Iron pipe**U** X1 Iron pipe**a** X6 Flange**V** X1 Iron pipe**b** X8 T-shaped pipe**W** X1 Iron pipe**c** X4 Elbow pipe**X** X2 Iron pipe

# HARDWARE LIST

① X16 Cam bolt 7\*35\*12.5mm



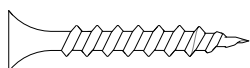
② X16 Cam lock 15\*12mm



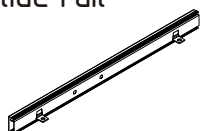
③ X19 Dowel 8\*30mm



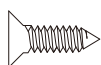
④ X4 Wood screw 8#\*1-1/4"



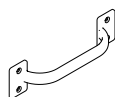
⑤ X2 Slide rail 350mm



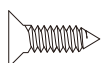
⑥ X8 Wood screw 6#\*1/2"



⑦ X1 Handle



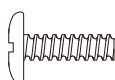
⑧ X4 Wood screw 3\*12mm



⑨ X16 Fixing screw M4\*5mm



⑩ X8 Fixing screw M4\*12mm



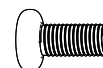
⑪ X8 U-shaped washer 1"\*15mm\*6mm



⑫ X12 Bolt 2\*41mm



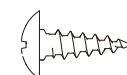
⑬ X1 Bolt 2\*12mm



⑭ X5 Nut 2\*5mm



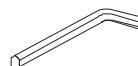
⑮ X12 T-head screw 4\*12mm



⑯ X1 Glue



⑰ X1 Allen wrench



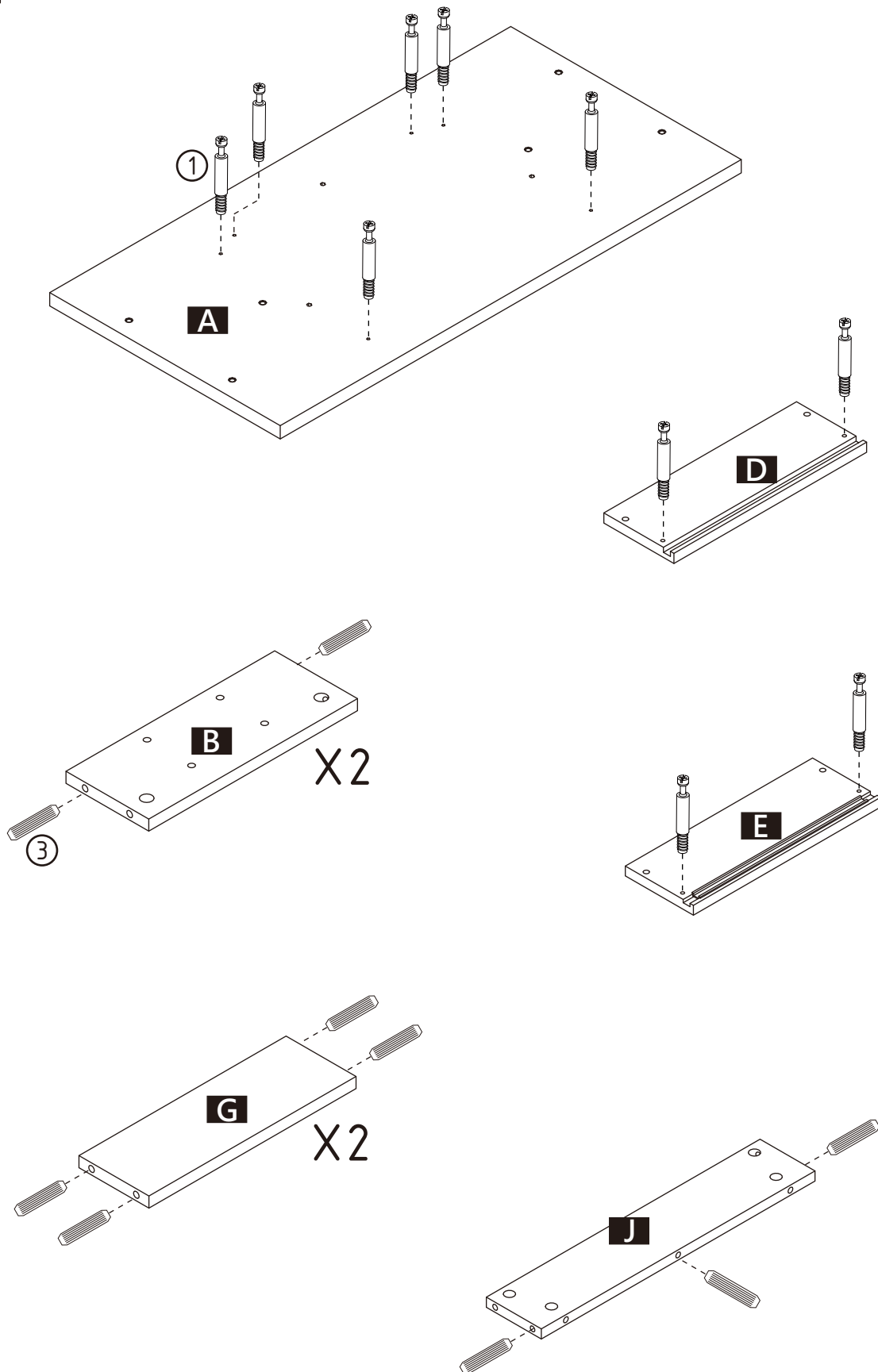
## Attention

Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carefully check parts and packing materials prior to ordering replacements.



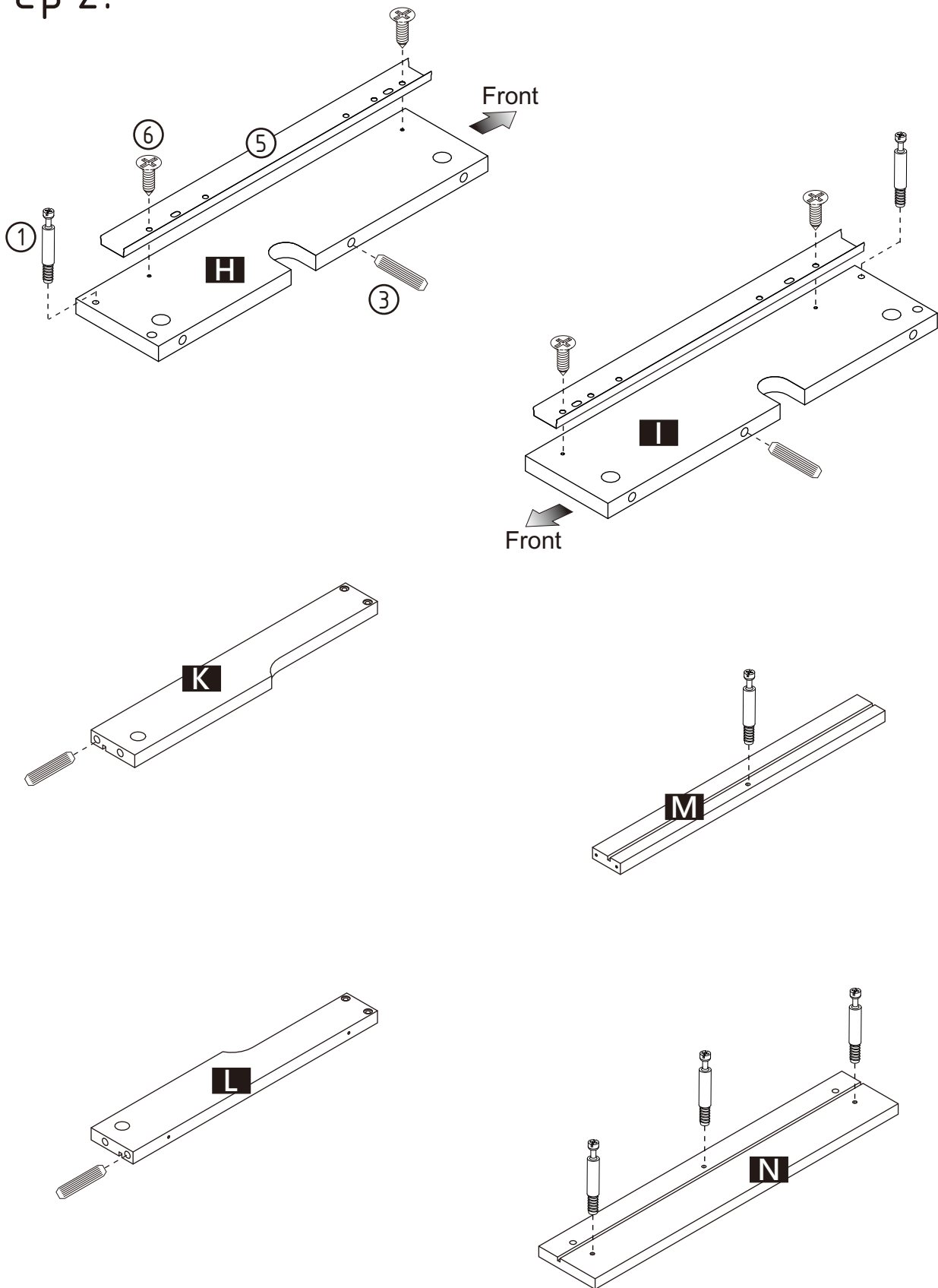
# ASSEMBLY INSTRUCTIONS

## Step 1.



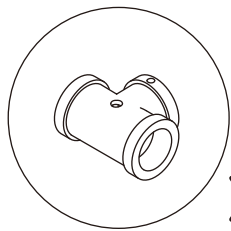
# ASSEMBLY INSTRUCTIONS

## Step 2.



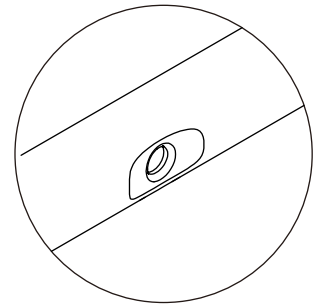
# ASSEMBLY INSTRUCTIONS

## Step 3.

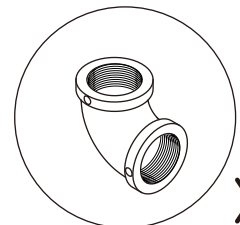
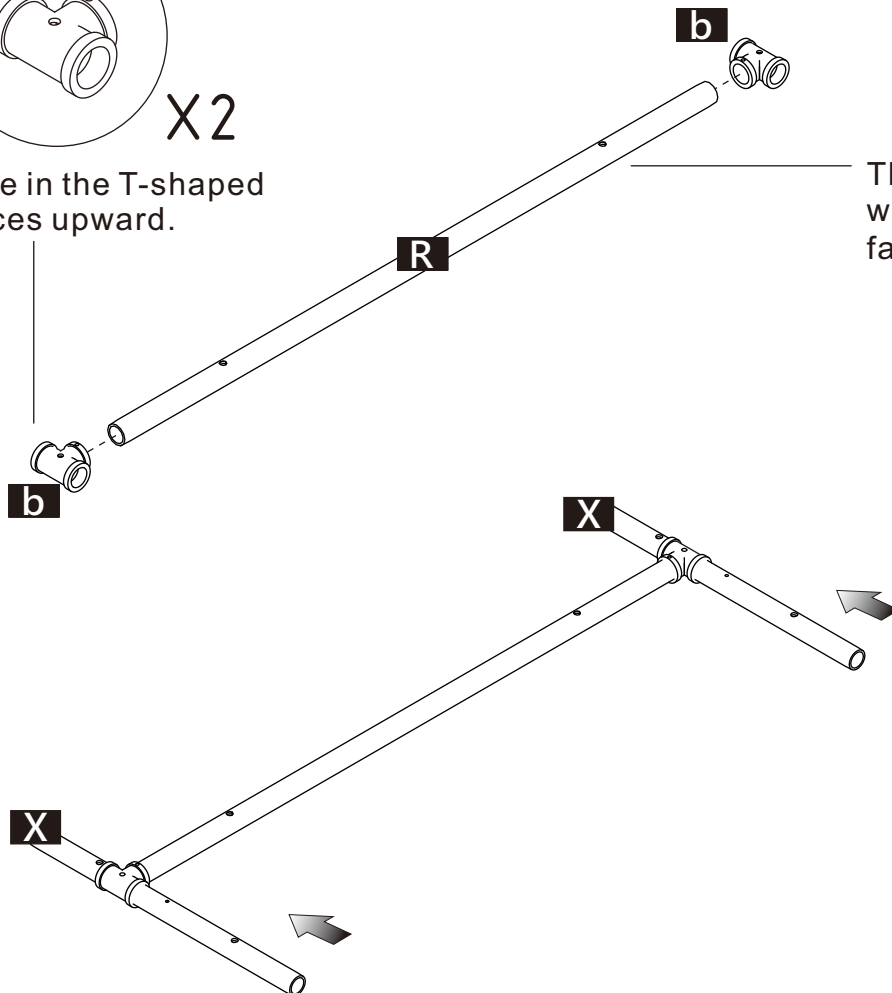


X2

The hole in the T-shaped pipe faces upward.

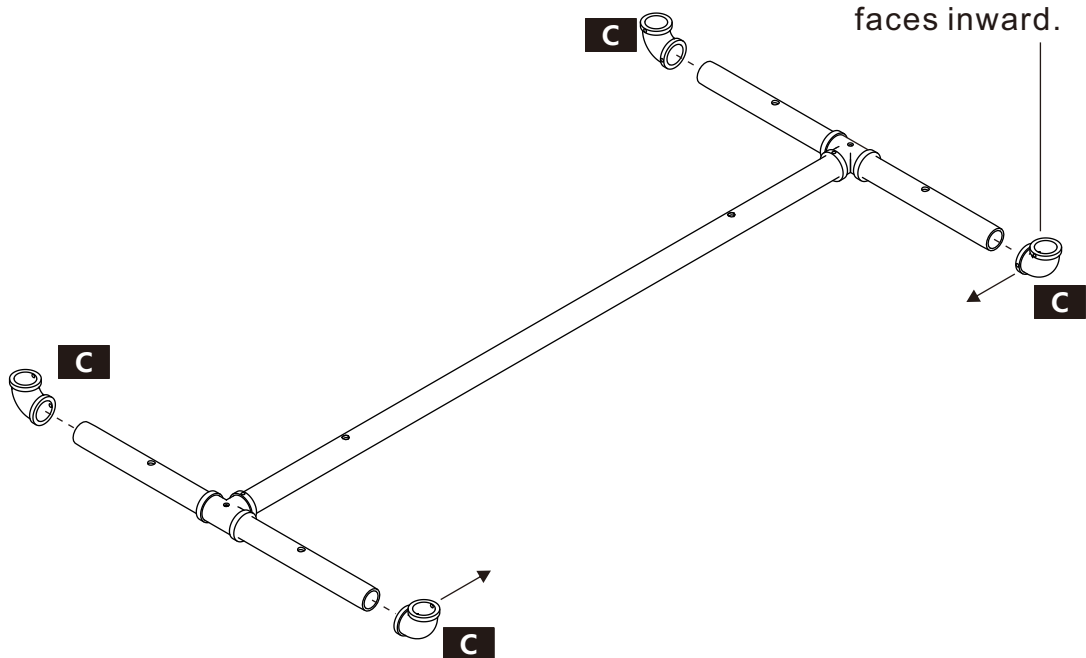


The side of the iron pipe with the concave hole is facing down.



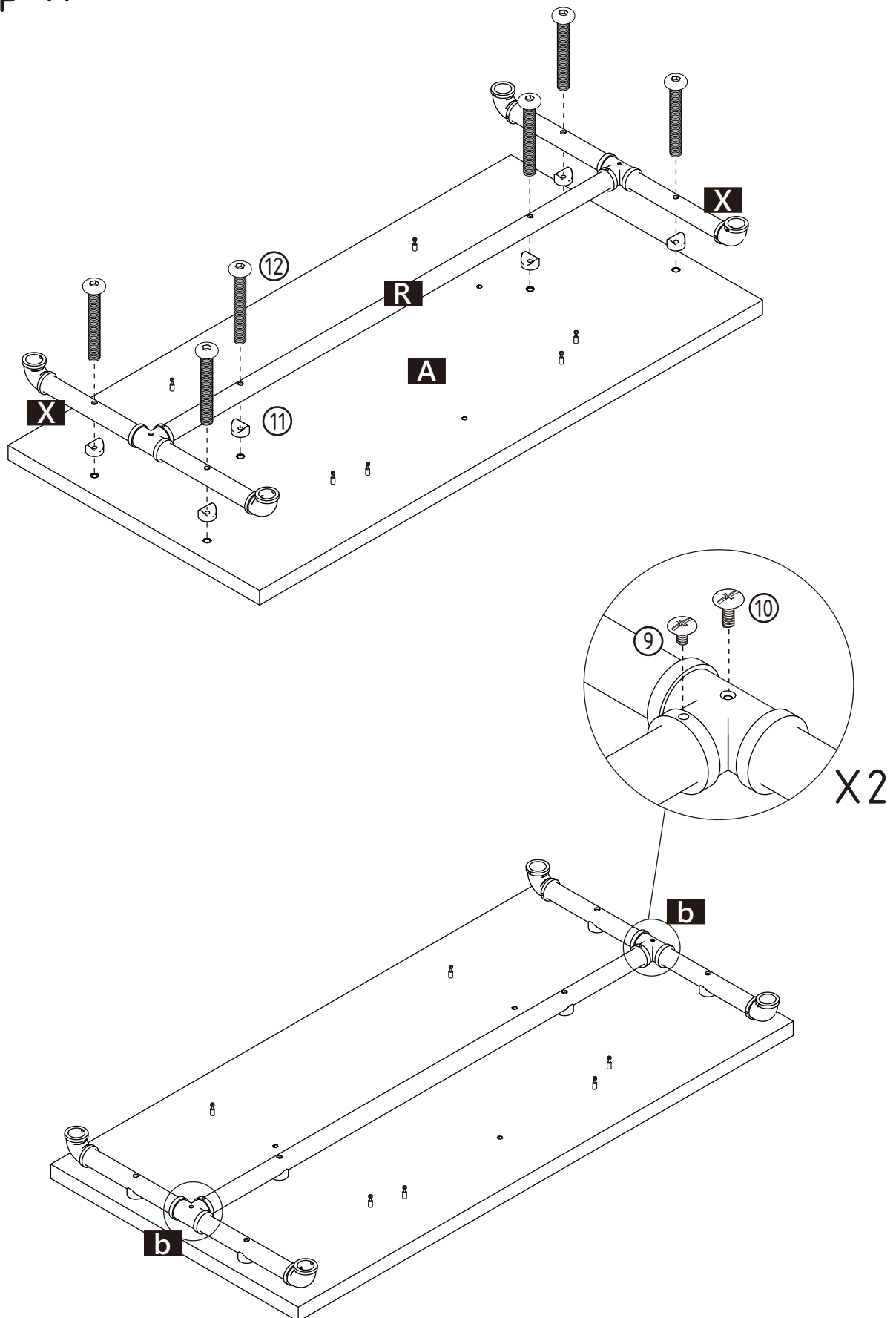
X4

The hole in the elbow faces inward.



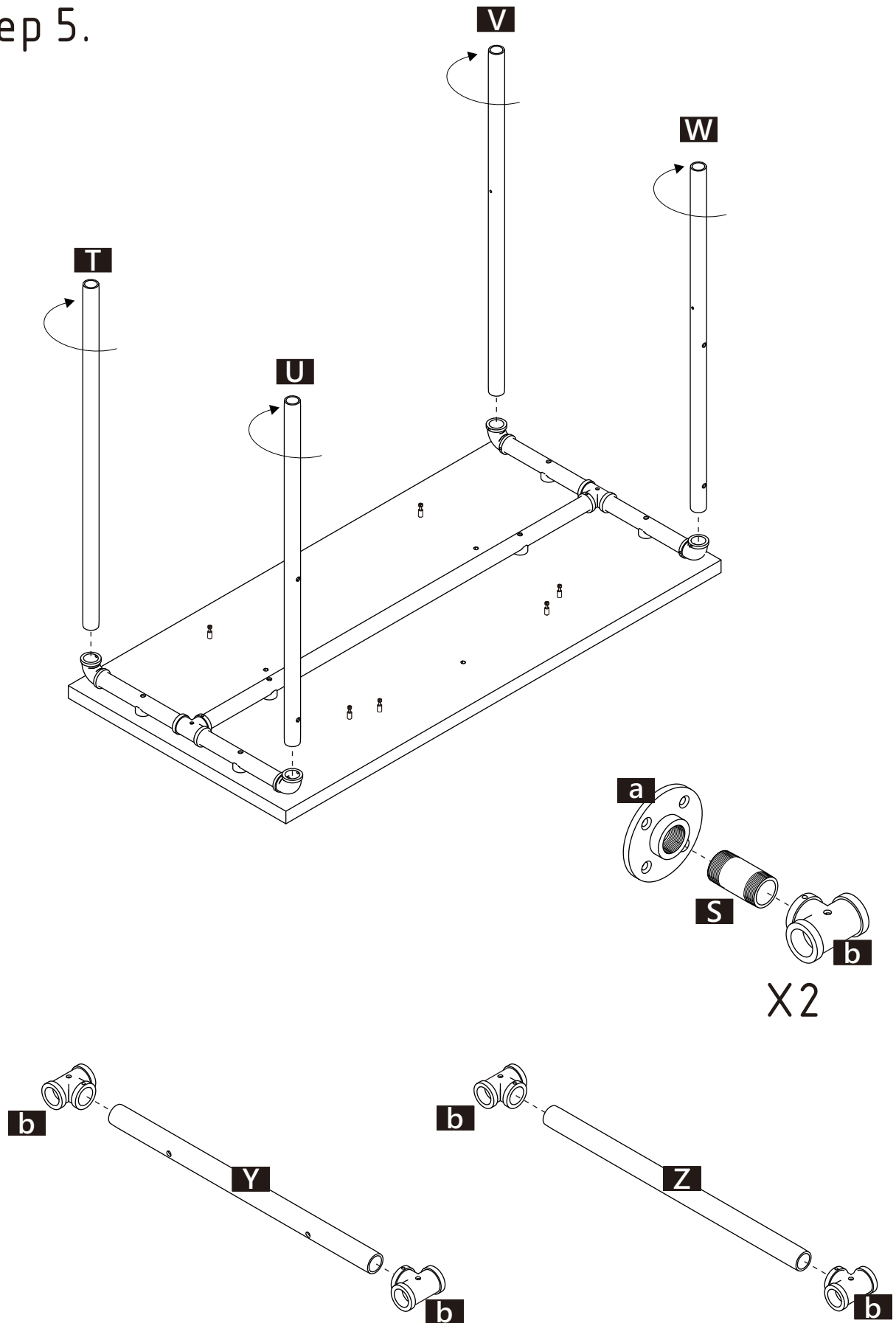
# ASSEMBLY INSTRUCTIONS

Step 4.



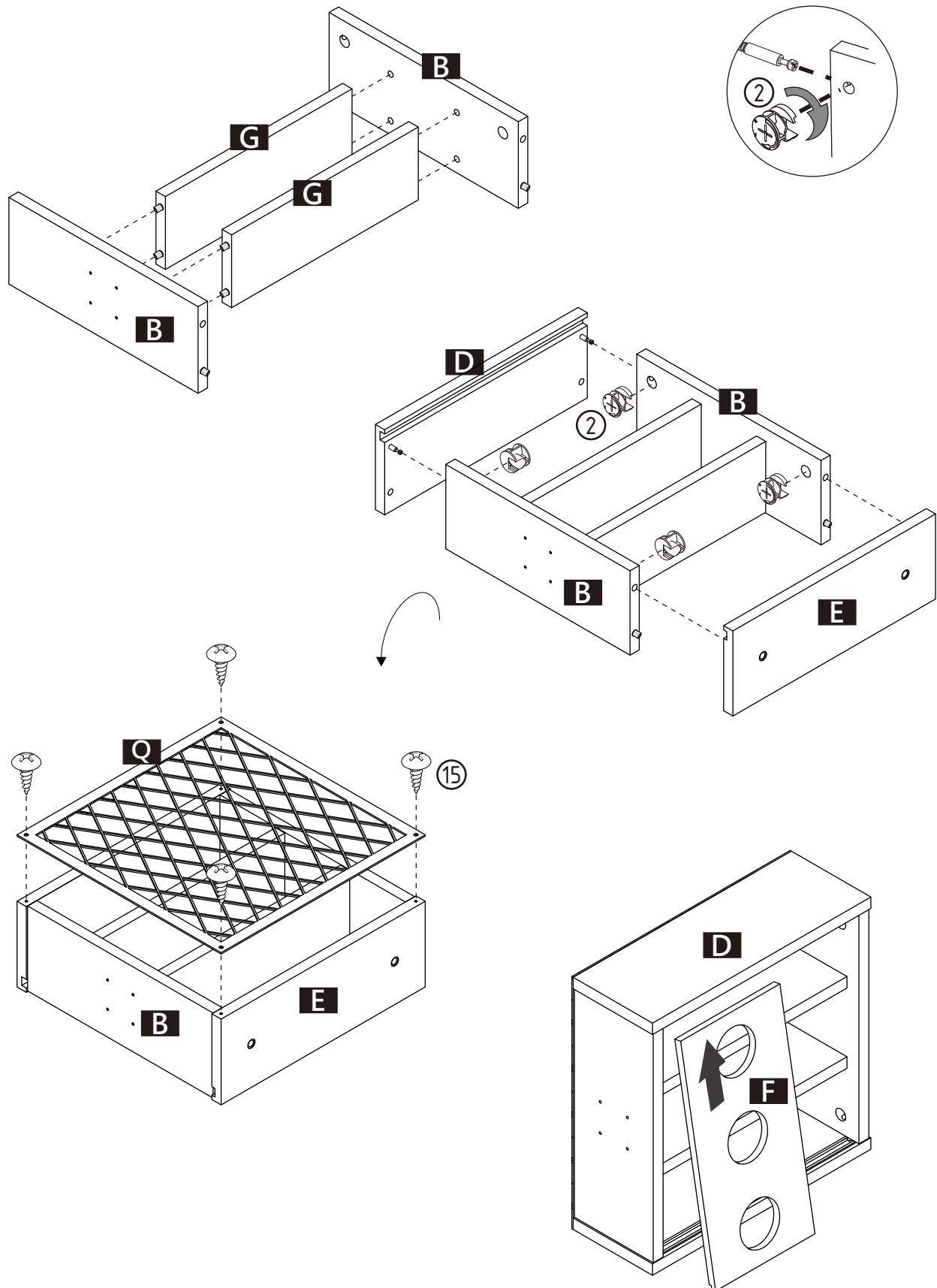
# ASSEMBLY INSTRUCTIONS

Step 5.



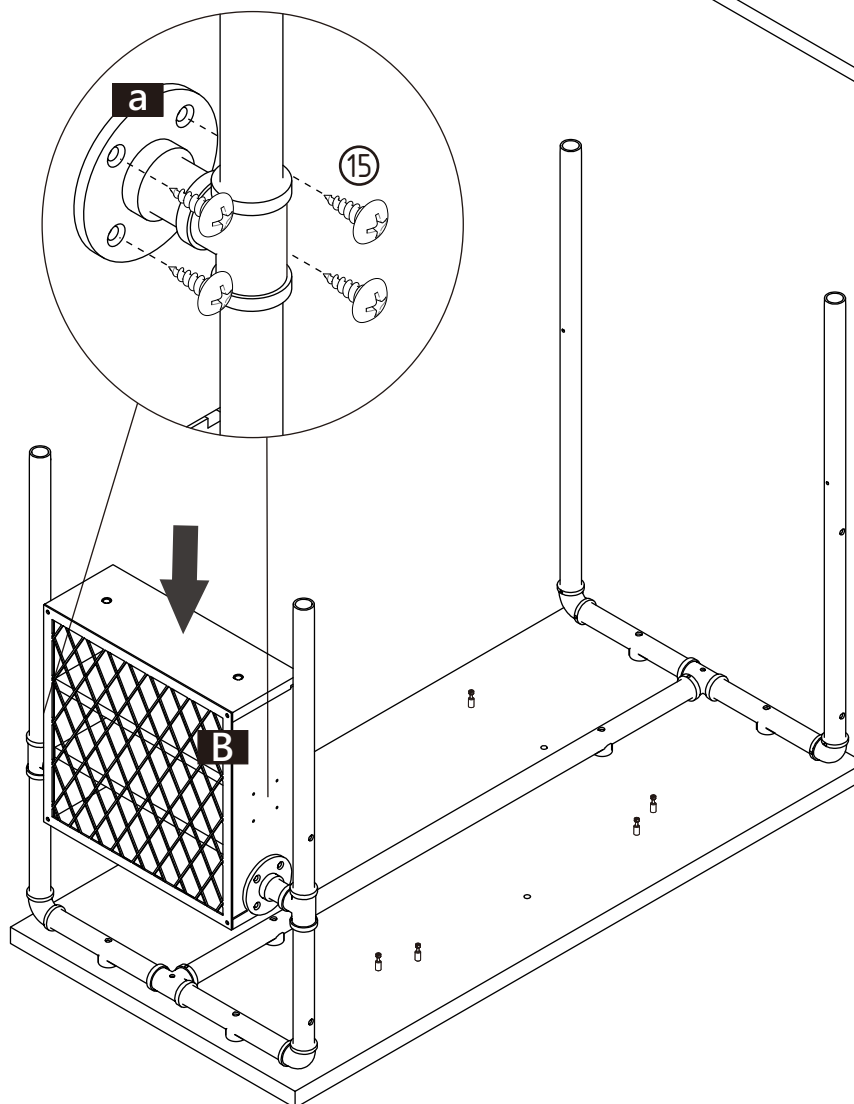
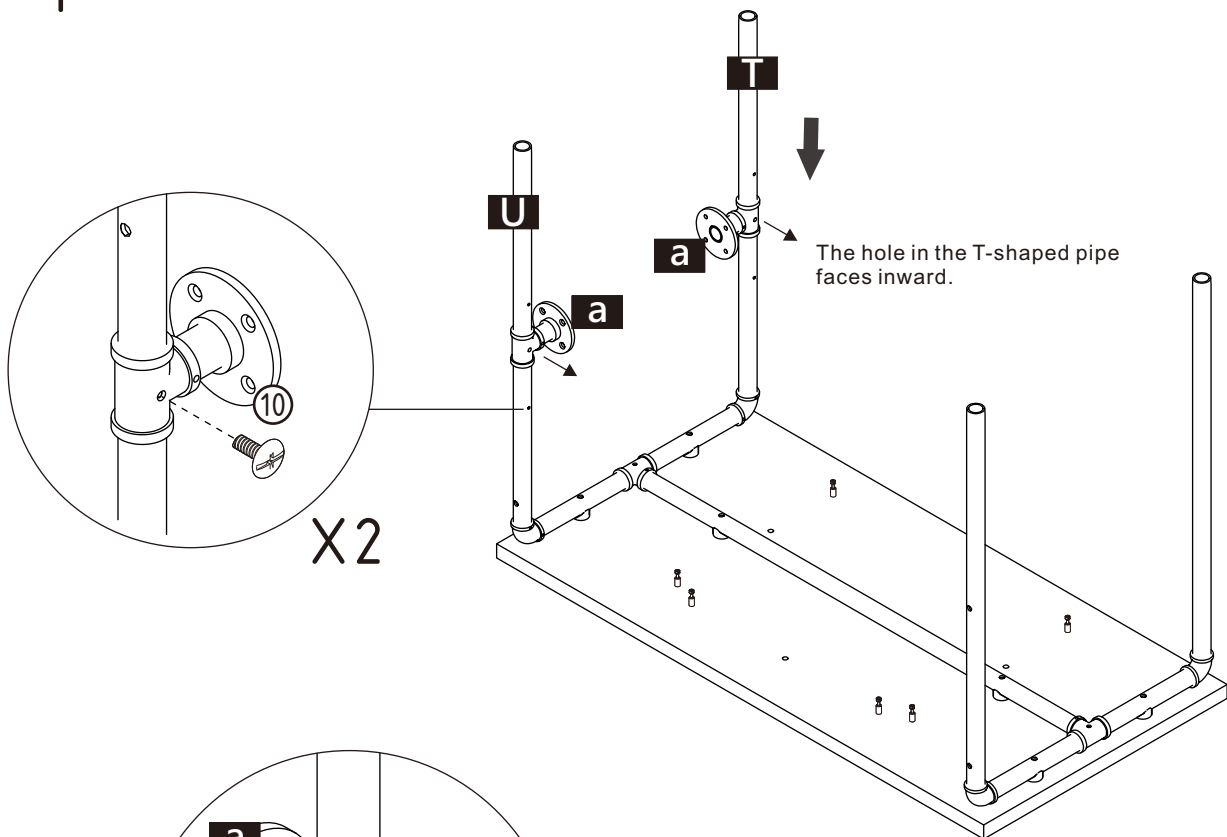
# ASSEMBLY INSTRUCTIONS

## Step 6.



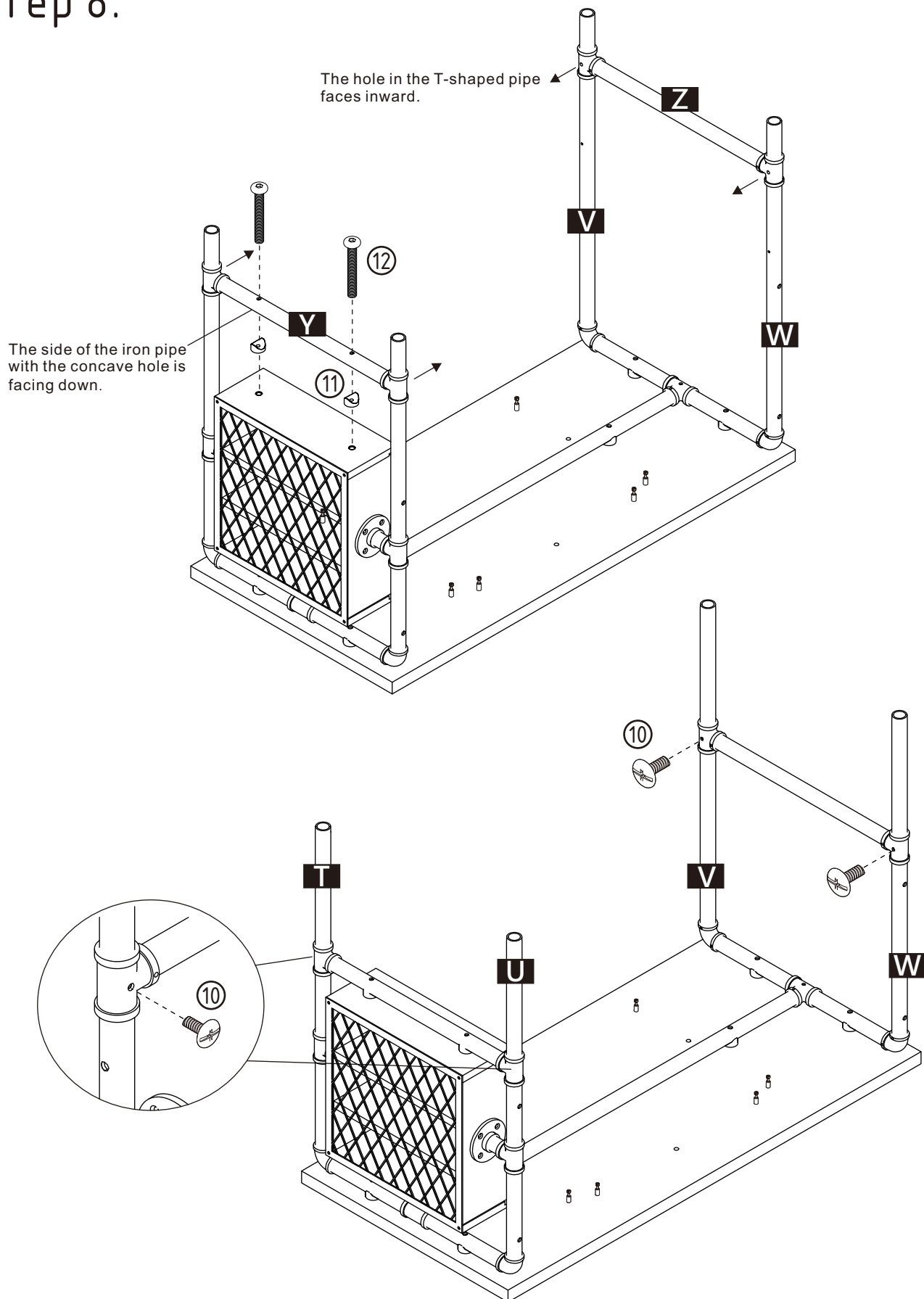
# ASSEMBLY INSTRUCTIONS

## Step 7.



# ASSEMBLY INSTRUCTIONS

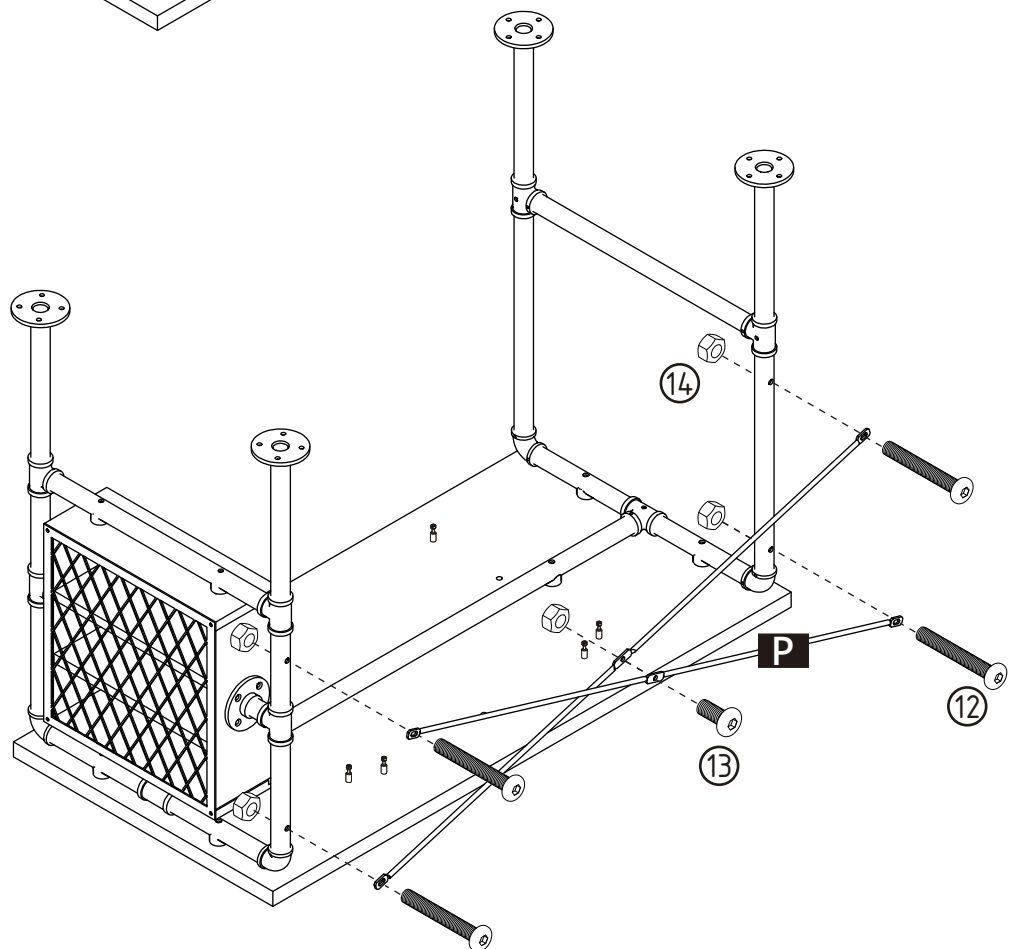
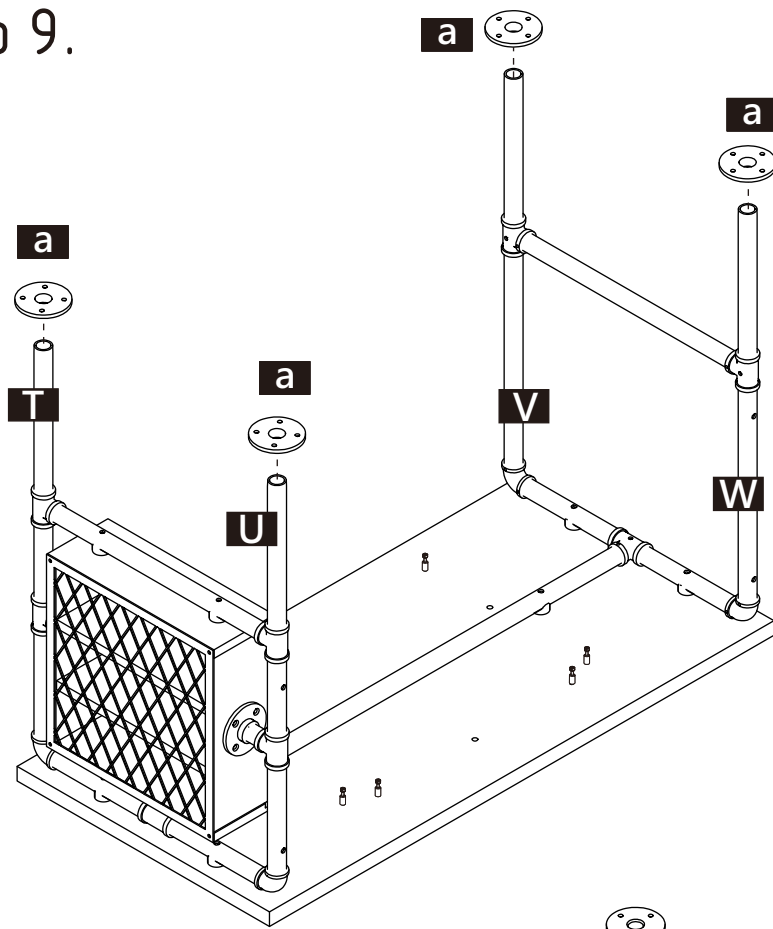
## Step 8.





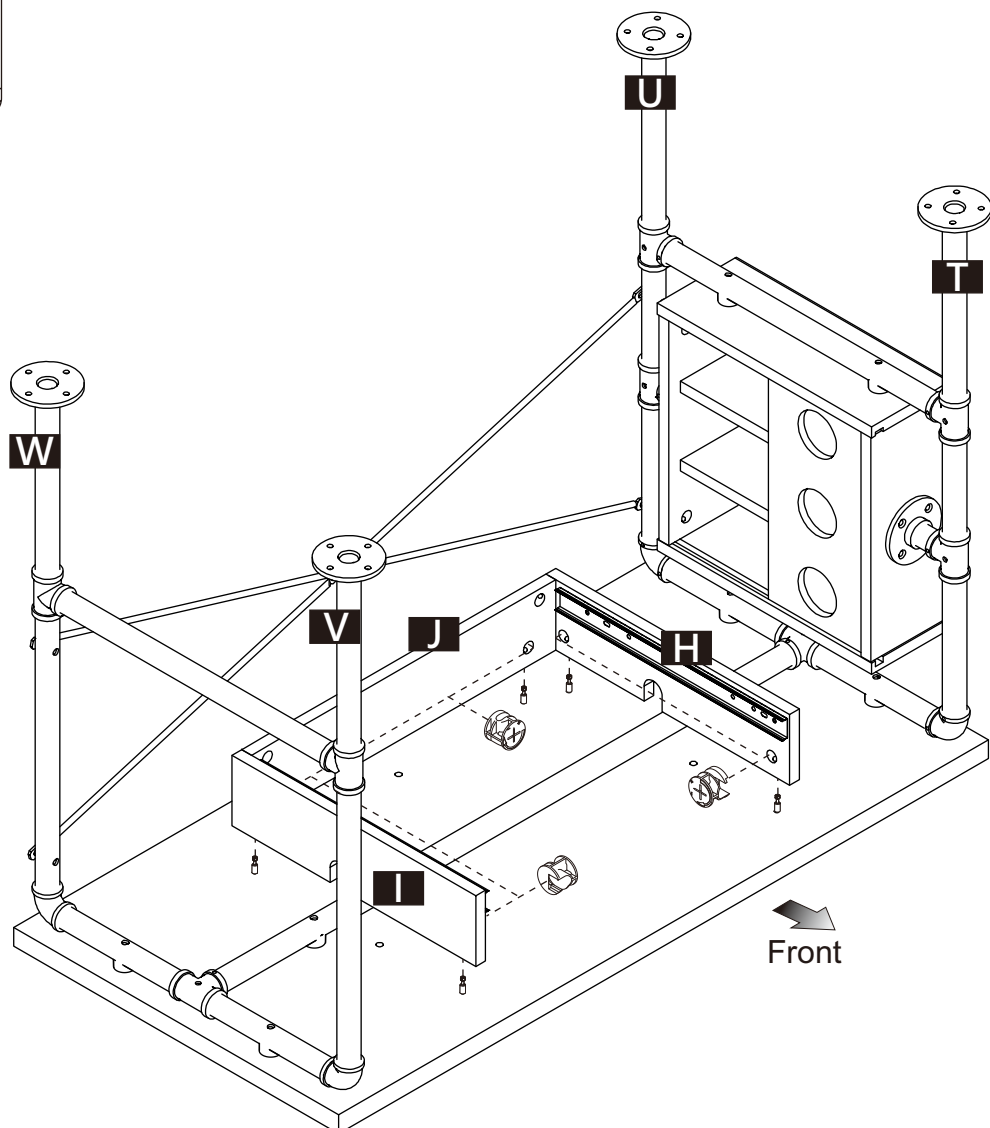
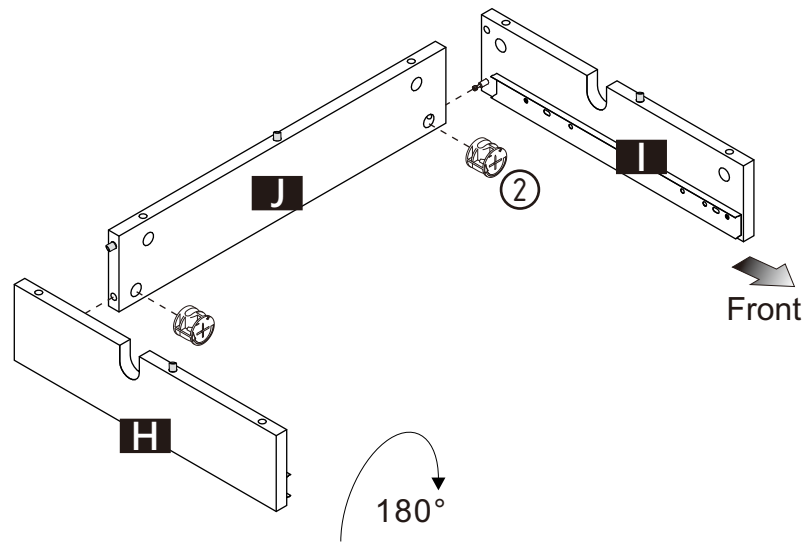
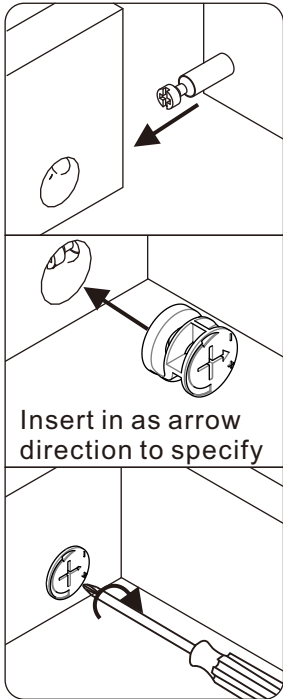
# ASSEMBLY INSTRUCTIONS

Step 9.



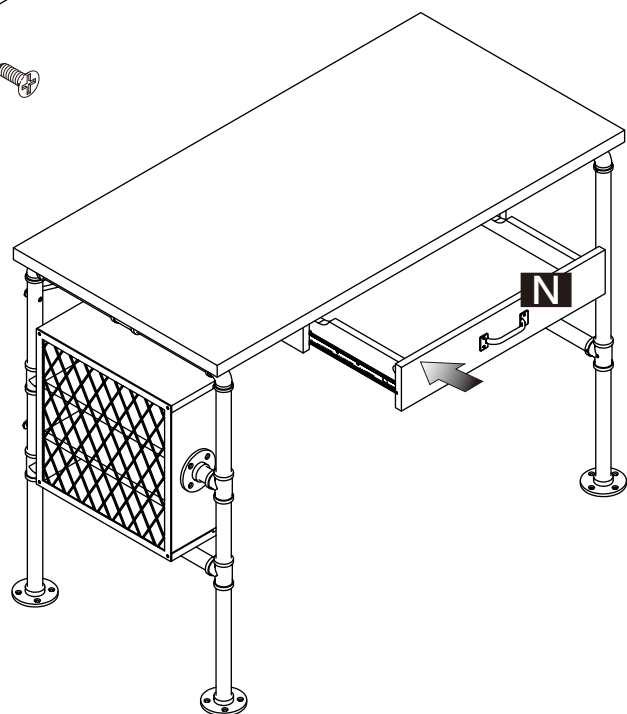
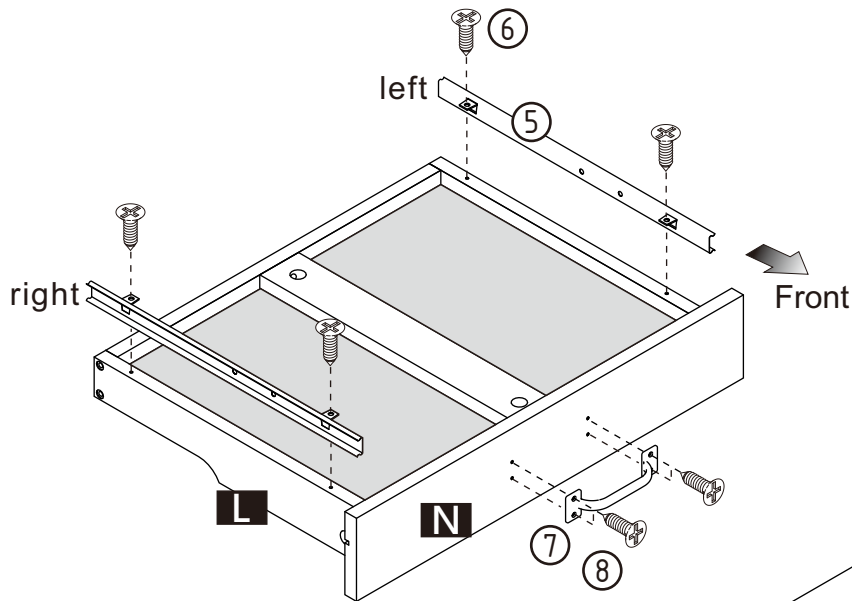
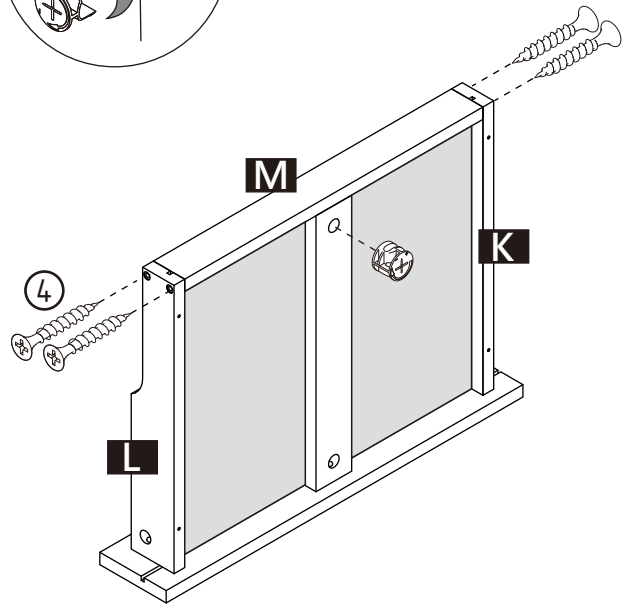
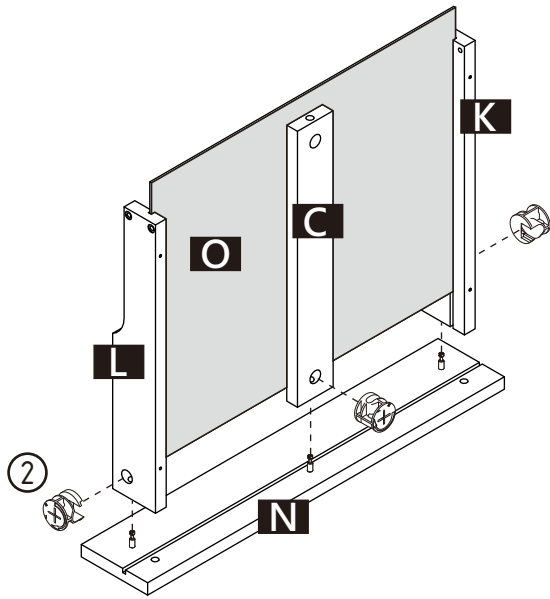
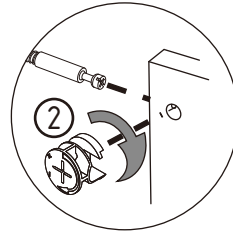
# ASSEMBLY INSTRUCTIONS

## Step 10.



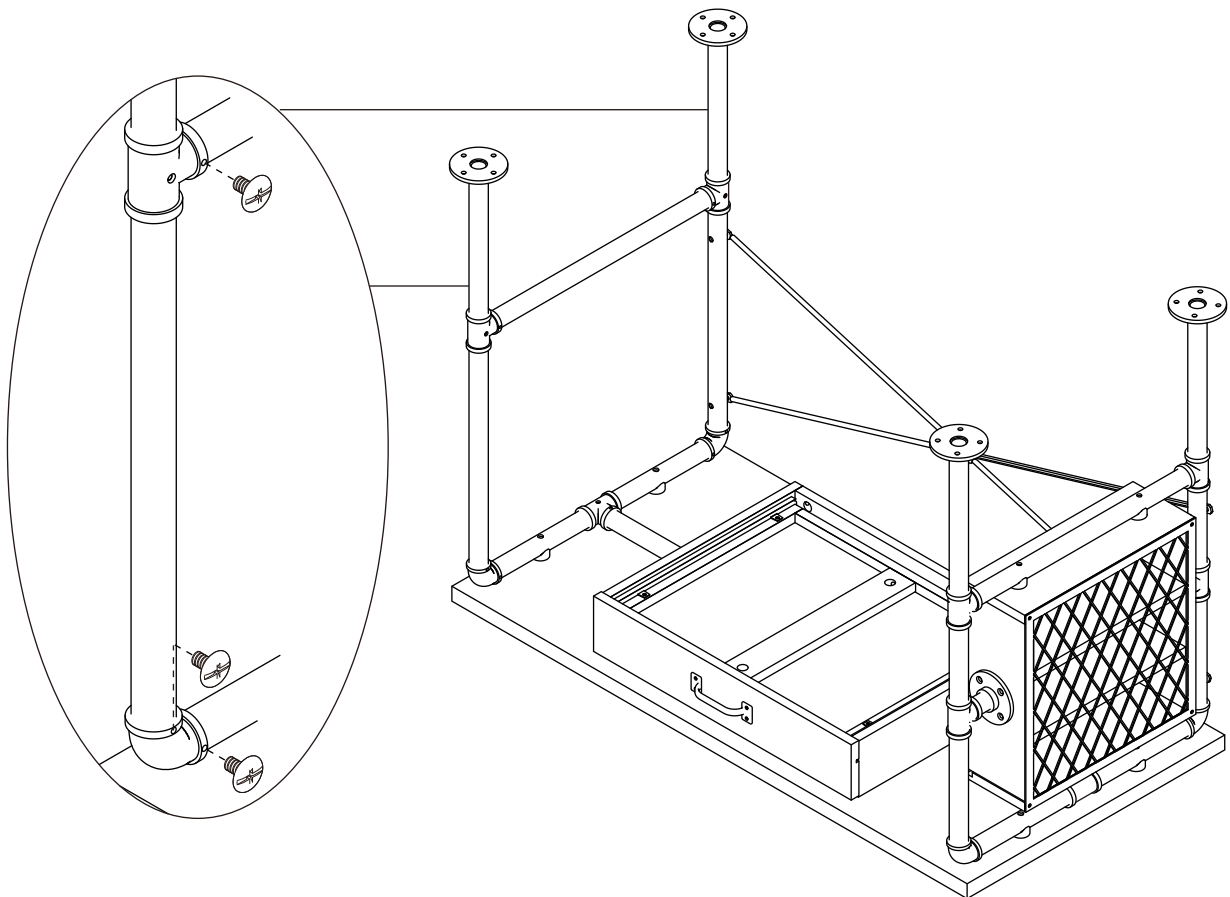
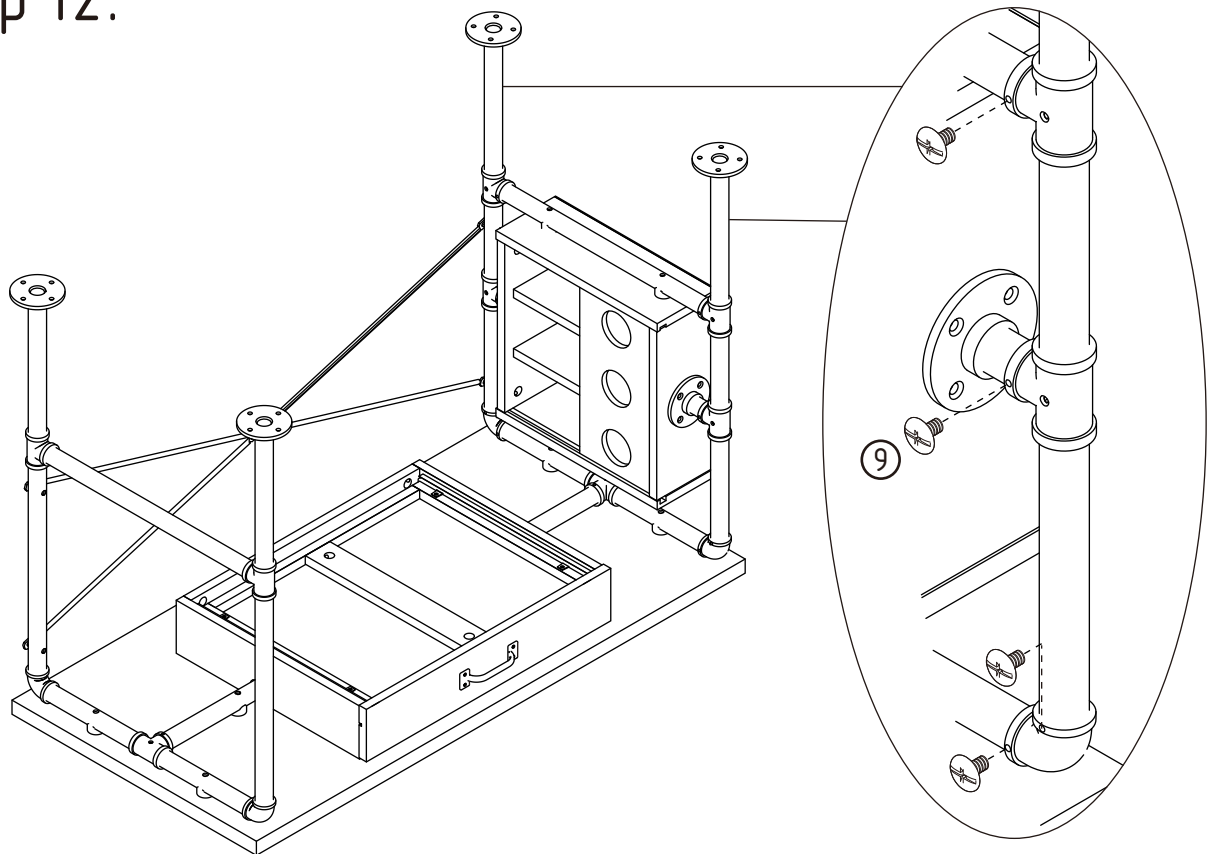
# ASSEMBLY INSTRUCTIONS

## Step 11.



# ASSEMBLY INSTRUCTIONS

## Step 12.



### ASSEMBLY IS COMPLETED.

Make sure the product is rested on a flat surface and does not feel loose or wobbly. If it does, double check that the bolts/screws are secured and properly tightened.