

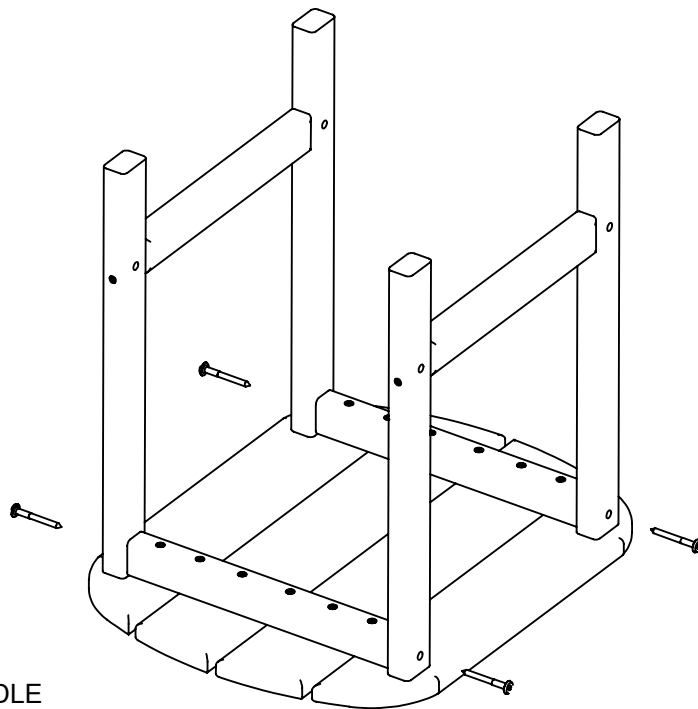
# HANOVER®

MODEL: HVSBT18

- (1) Table top
- (2) Sideframes
- (2) Braces
- (1) Hardware pack

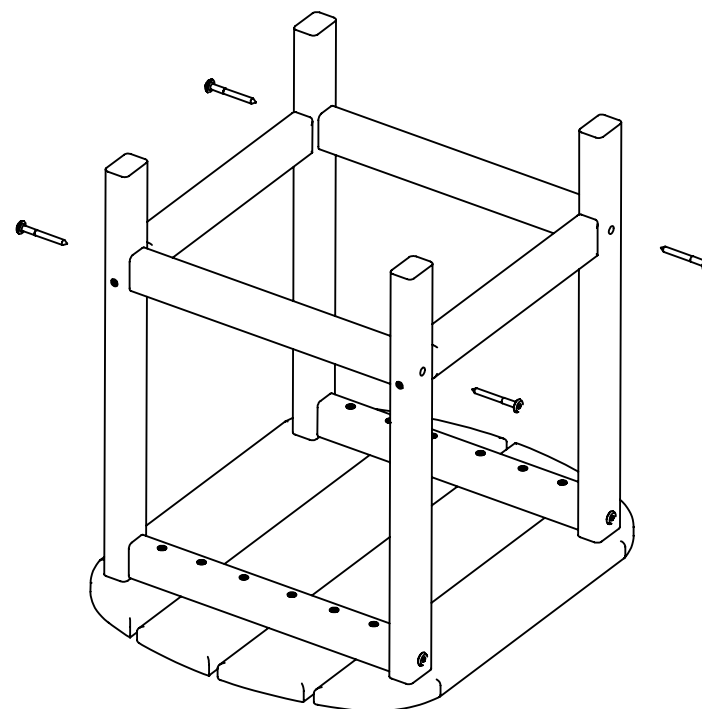
## Step 1

Attach sideframes to table top  
using (4) 2" screws

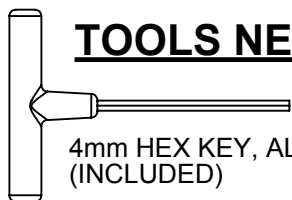


## Step 2

Attach braces to sideframes  
using (4) 2" screws

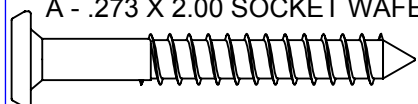


## TOOLS NEEDED



4mm HEX KEY, ALLEN, T-HANDLE  
(INCLUDED)

Qty.	Description
8	A - .273 X 2.00 SOCKET WAFER A



# HANOVER®

MODEL: HVLNR10

- \_\_\_ (1) HARDWARE PACK
- \_\_\_ (2) ROCKERS (RH, LH)
- \_\_\_ (2) FRONT LEGS (RH, LH)
- \_\_\_ (1) SEAT ASSEMBLY
- \_\_\_ (1) BACK ASSEMBLY
- \_\_\_ (2) ARM ASSEMBLIES (RH, LH)
- \_\_\_ (1) CROSS BRACE

## TOOLS NEEDED



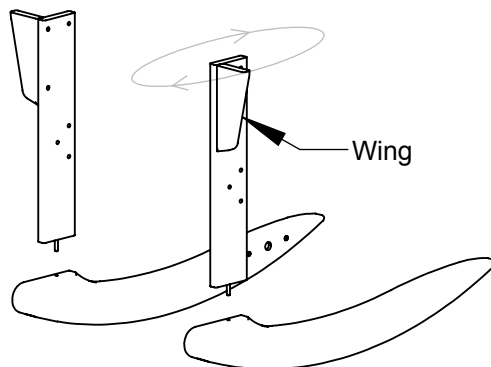
4MM ALLEN HEX KEY, T-HANDLE  
(INCLUDED), 7/16 WRENCH (NOT INCLUDED)

QTY	DESCRIPTION
2	A - 1/4-20 X 2-1/4 WAFER SHCS
6	B - 1/4-20 X 1-7/8 WAFER SHCS
4	C - 1/4-20 X 1-1/2 WAFER SHCS
6	D - .273 X 2.00 SOCKET WAFER A
8	E - 1/4-20 NYLOCK NUT
8	F - 1/4 FLAT WASHER

### STEP 1

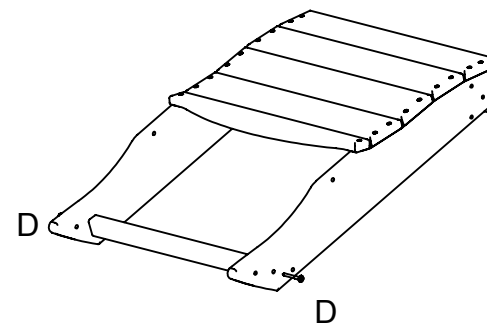
Attach Front Leg to Rocker by screwing threaded stud into pilot holes

Note the position of the "Wing"



### STEP 2

Using (2) 2" Screws fasten Cross Brace into Seat



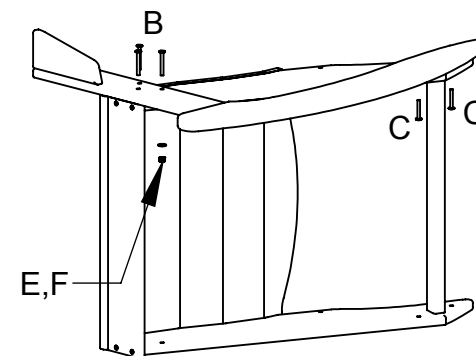
### STEP 3

Lay Seat on its side

Using (3) 1-7/8" Bolts, Nuts and Washers attach the Front Leg to the Seat

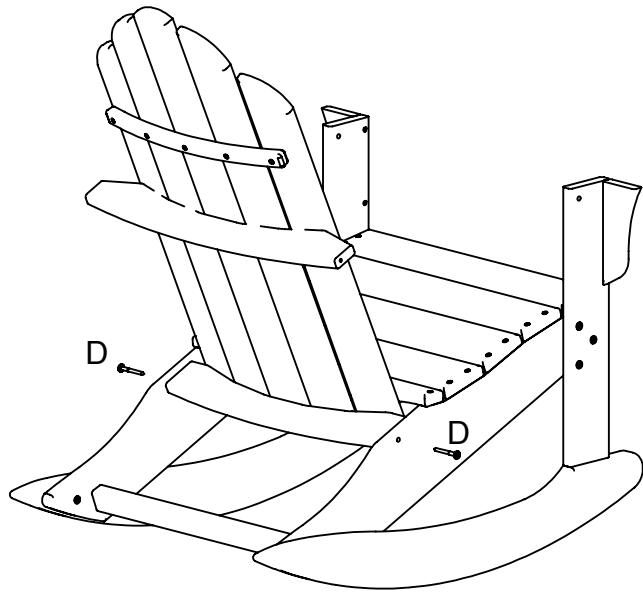
Using (2) 1-1/2" Bolts attach Rocker

Repeat on opposite Side



#### STEP 4

Using (2) 2" Screws attach Back to Seat



#### STEP 6

Using (2) 2-1/4" Bolts, Nuts, and Washers attach Arms to Legs and (2) 2" Screws attach Arms to Back

