



ORAC FIX, ORAC DECOFIX PRO & ORAC DECOFIX HYDRO Technical Information

Keep ORAC Fix or ORACDecoFix Pro, cool (between +5°C/41°F and +30°C/86°F) and dry, can be stored for 12 months in original, unopened package

PRODUCT	REMOVABLE WITH	OPEN TIME	BASE	TEMP. PREP.
ORAC FIX EXTRA JOINT ADHESIVE	Acetone Before Hardening	Approx. 30 min.	Polyurethane (Diphenylmethane 4,4 - diisocyanate)	Between 5°C/41°F and 30°C/86°F
ORAC DECOFIX PRO	Water Before Hardening	Approx. 15 min.	Synthetic copolymer dispersion	Between 5°C/41°F and 30°C/86°F
ORAC DECOFIX HYDRO	Water and 1% Soap Before Hardening	Approx. 10 min.	One component Adh/Sealant Base On MS Polymer	Between 5°C/41°F and 30°C/86°F

We highly recommend testing your finish on a sample or scrap piece before installing.

ADHESIVE/FILLER YIELDS

MLDG. #	STANDARD PLUS CARTRIDGE FDP-500	STANDARD PLUS TUB FDP-600	EXTRA ADHESIVE CARTRIDGE FX-200	EXTRA ADHESIVE TUBE FX-210
P1020, P2020, P3020, P5021, P6020, P7050, P8020, P8030, P9040, P9050, C215, C230, C240, C250, C260, C322, C602	60 ft.	400 ft.	150 joints	35 joints
P4020, P5020, P5051, P7010, P7020, P7030, P7040, P7060, P7070, P8040, P8050, P8060, P9010, P9020, P9900, P9901, C200, C201, C212, C213, C214, C220, C302, C303, C304, C305, C308, C321, C400	45 ft.	300 ft.	100 joints	25 joints
P5050, P7080, C211, C216, C217, C218, C219, C300, C301, C307, C331, C332, C333, C334, C335, C336, C351, C353, C354, C355, C356, C357, C358, C360, C402, C422, C900, C901, C902, C990	30 ft.	200 ft.	80 joints	20 joints

Yields are approximate & based on average conditions & installation techniques.