



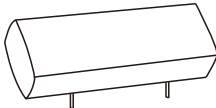
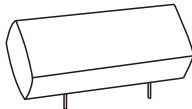



## **ASSEMBLY INSTRUCTION FOR ACME FURNITURE**

### **MODEL#52990 SOF 52991CHA**

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.

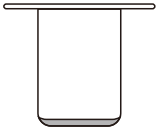




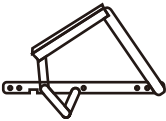

**\*\*\* Do not fully tighten screws until fully assembled \*\*\***

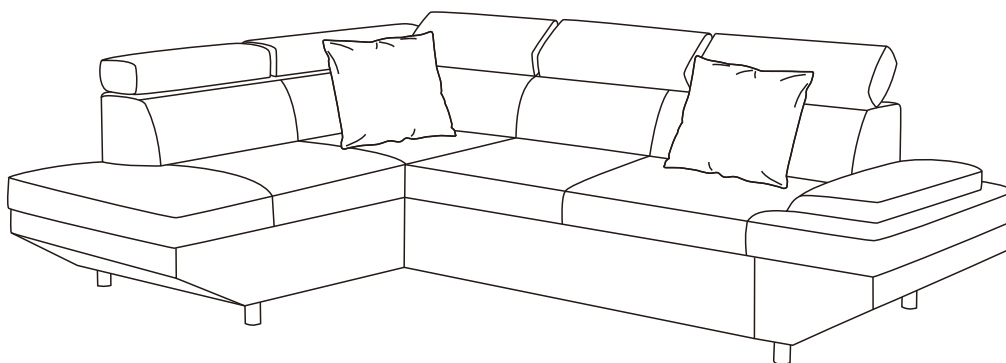
COMPONENT PARTS		
DESCRIPTION	PART NAME	Q'TY (PCS)
①	Chaise 	1
②	Sofa 	1
③	Headrest 	1
④	Headrest 	1
⑤	Headrest 	2
⑥	Headrest 	1
⑦	Pillow 	2

### **Attention**

**\*\*\* Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carefully check parts and packing materials prior to ordering replacements.**

# HARDWARES REQUIRED

①		LEG	6 pcs
②		ALLEN KEY	1 pc
③		SELF-TAPPING SCREW	40 pcs
④		BOLT	10 pcs
⑤		WHEEL	4 pcs
⑥		LEFT CONNECTING PIECE	1 pc
⑦		RIGHT CONNECTING PIECE	1 pc



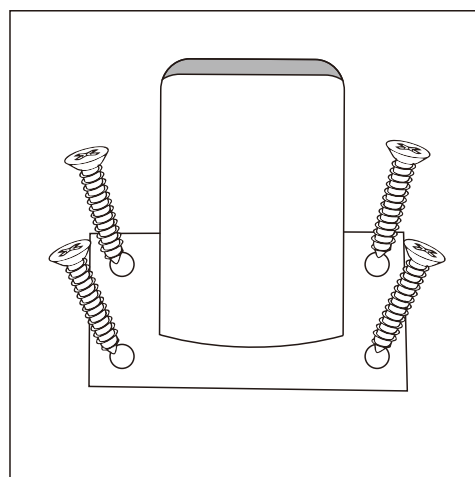
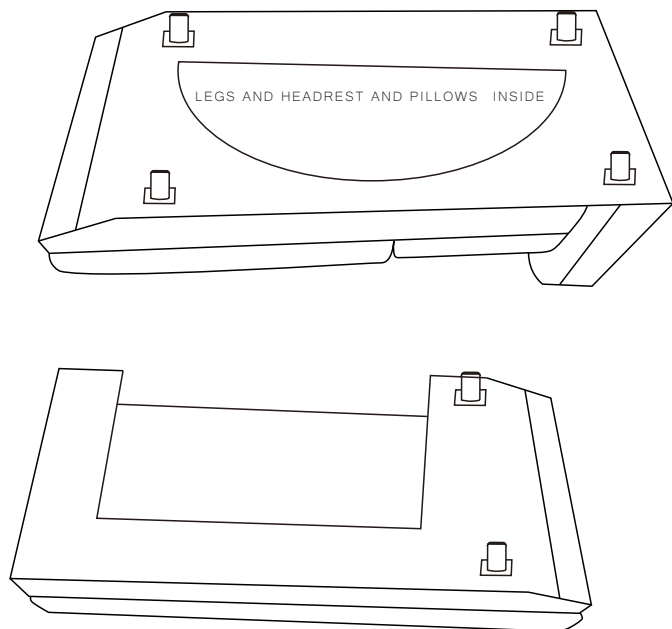
## Attention

\*\*\* Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled.  
Carefully check parts and packing materials prior to ordering replacements.

## How to assemble:

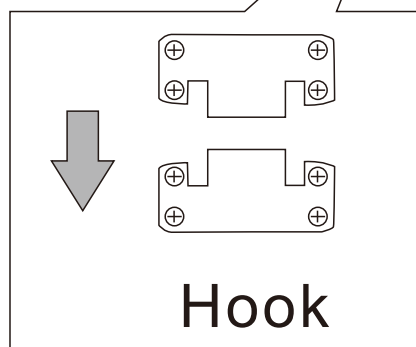
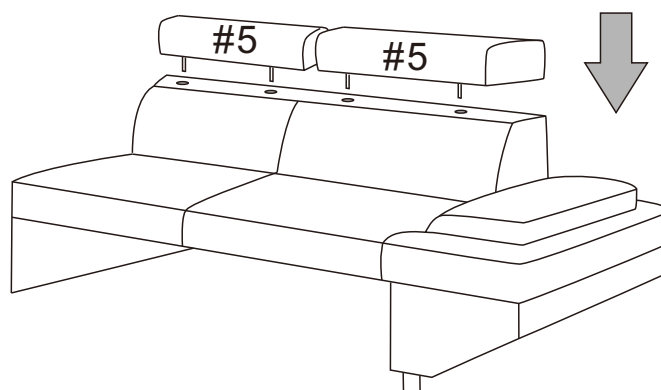
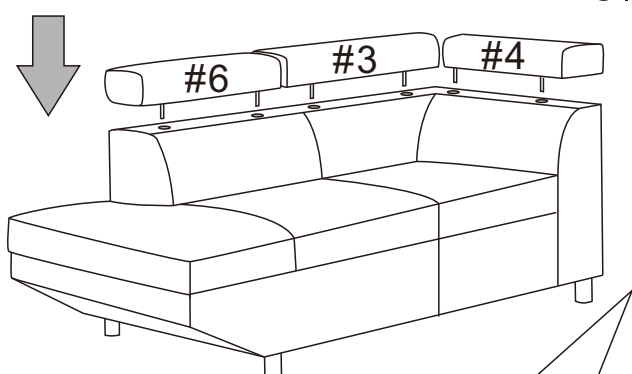
### STEP 1

Before assembly the sofa,  
need to take out the sleeper section



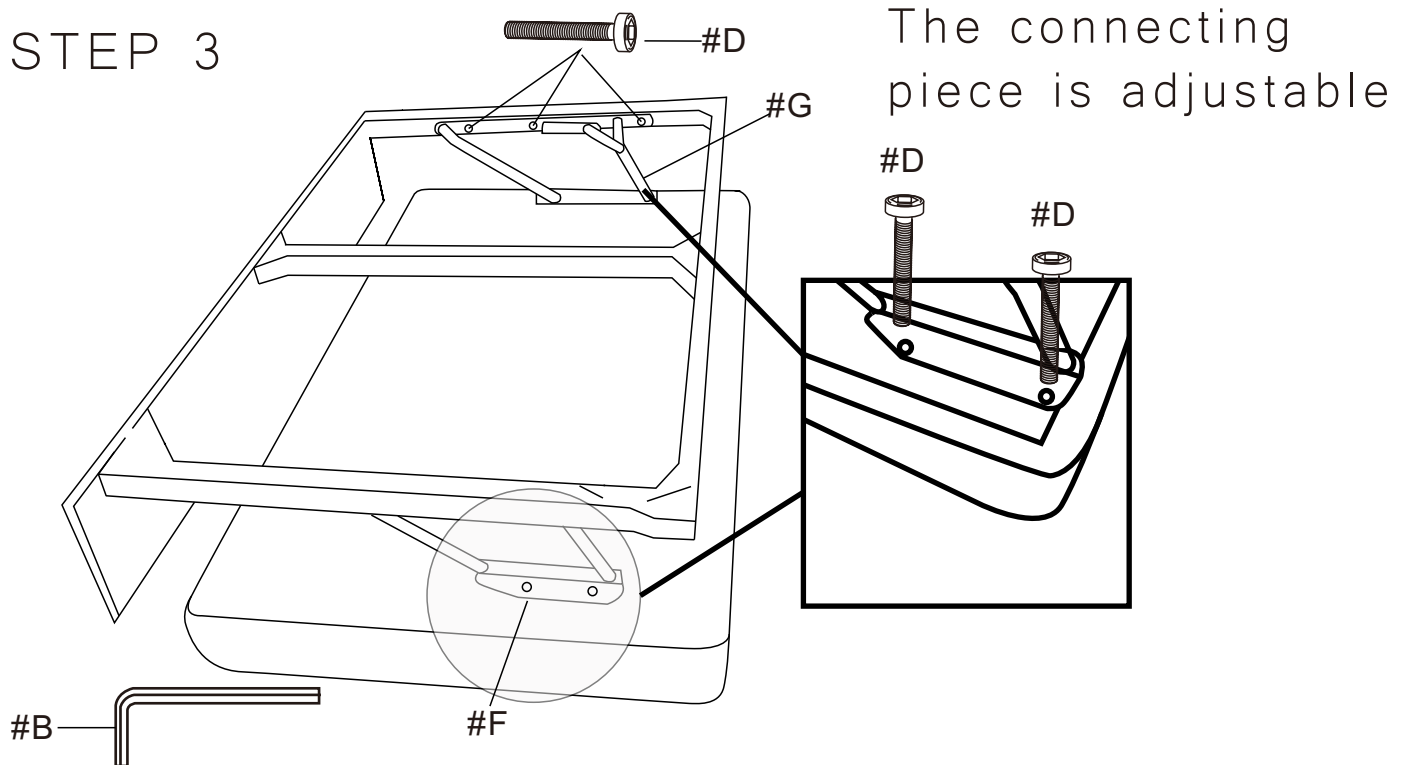
### STEP 2

Insert all the headrests on the  
black, connect the chaise and  
sleeper love-seat with hooks .



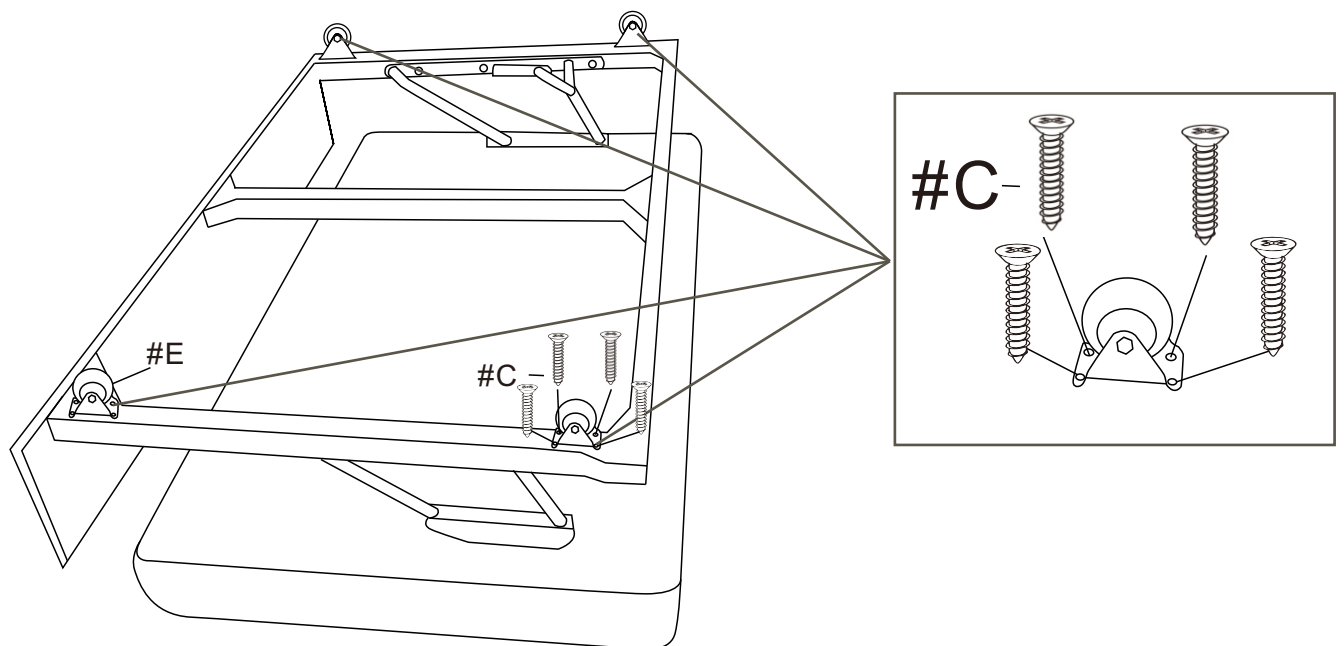
## How to assemble:

### STEP 3



Assemble the left and right mechanisms to the sleeper cushion

### STEP 4

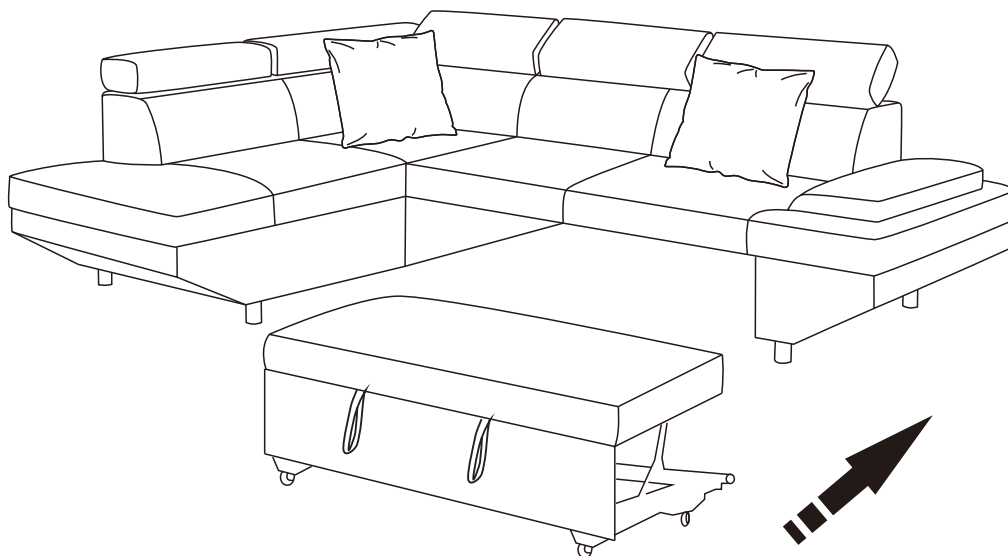


Assemble the wheels onto the sleeper



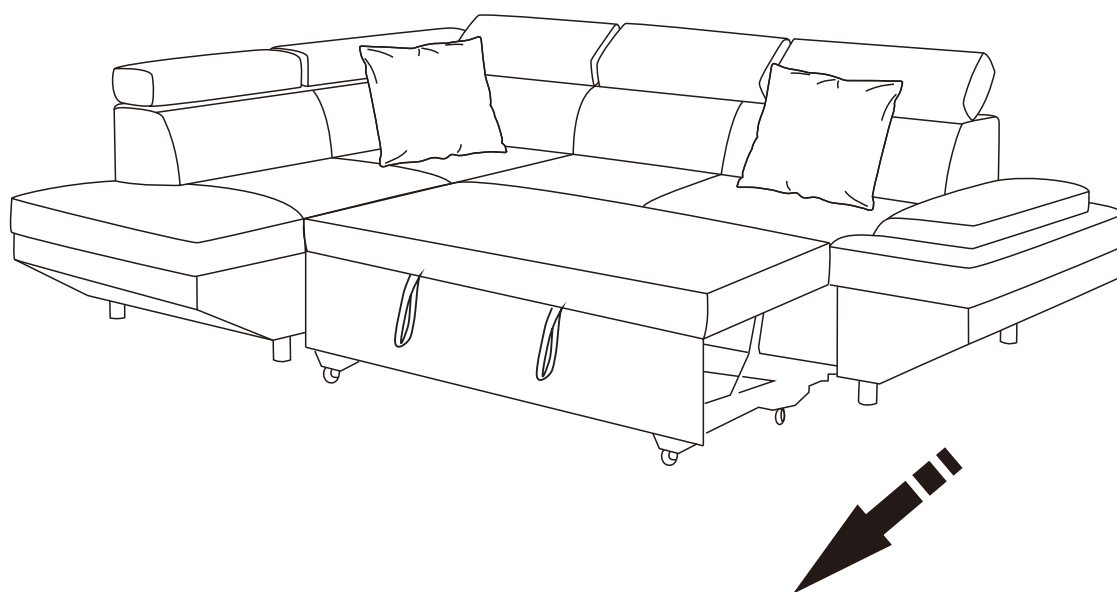
## How to assemble:

### STEP 5



Move the sleeper section to sofa card slot ,  
then push it into love-s eat

### STEP 6



Pull out the sleeper cushion