WINSTON[®]

Suggested assembly instructions Stamped Aluminum Tables M8142-ST,M8148-ST, M8142-AST,M8148-AST



<u>Step # 1</u>

- 1. Place the table in carton on flat surface, remove top of carton, use bottom of carton for pad to prevent scratching.
- 2. Locate plastic inner ring (1), leg (2) and Rim with stamped top (3).
- 3. Locate the screws (4) and washer (5) in plastic bag.

Note: Do not allow children to play with plastic wrapping or small parts as these could be potential choking hazards. Discard immediately.

M8142-ST, M8148-ST, M8142-AST, M8148-AST							
ITEM	DESCRIPTION	PICTURE	QTY				
1	Inner Ring		1				
2	Legs		4				
3	Rim with Stamped top		1				

WINSTON[®]

Suggested assembly instructions Stamped Aluminum Tables M8142-ST,M8148-ST, M8142-AST,M8148-AST

Hardware is included in the tables

ITEM	PART	DESCRIPTION	PICTURE	QTY
4	3000070	1/4-20 X 1.25" Hx Hd Cap Scr G5		4

<u>Step # 2</u>

- 4. Locate inner ring (A) and 1 of 4 plastic leg clips (C). Slide the plastic leg clip (C) over the inner ring (A) lining up the plastic leg clip holes with the inner ring holes. NOTE: the plastic leg clip is designed to fit firmly and uniformly to the inner ring (A). Look through the inner ring holes to make sure the holes line up with the leg clip.
- 5. Now, locate 1 of 4 leg assembly (B) and slide leg assembly (B) into plastic leg clip (C) until holes (riv-nuts) line up with inner ring (A). NOTE: the plastic leg clip is designed to fit firmly and uniformly to the leg assembly (B). Look through the inner ring holes to make sure of alignment.
- 6. Now, locate 1 of 8 screws ((D) trough the inner ring (A) into the leg assembly (B). Partially thread screw into leg assembly (B) by hand.
- 7. Repeat step 6 for the other hole in the assembly. Once screws are partially threaded, tighten screws uniformly until each head reaches the inner ring assembly using 5/16" (8mm) socket wrench.
- 8. Attach the other legs to the inner ring forming the complete base unit (E)
- 9. Insert the base in top assembly. Turn the plastic thumb lever (F) to a straight up positions on all legs. This will allow the clip to enter the tim extrusion.

WINSTON[®]

Suggested assembly instructions Stamped Aluminum Tables M8142-ST,M8148-ST, M8142-AST,M8148-AST

10.Hold the leg tightly against the inside of the rim and turn the thumb lever 90 degrees. If the rim clip is not locked behind the glass and the slot in the lower portion of the rim, repeat steps.



