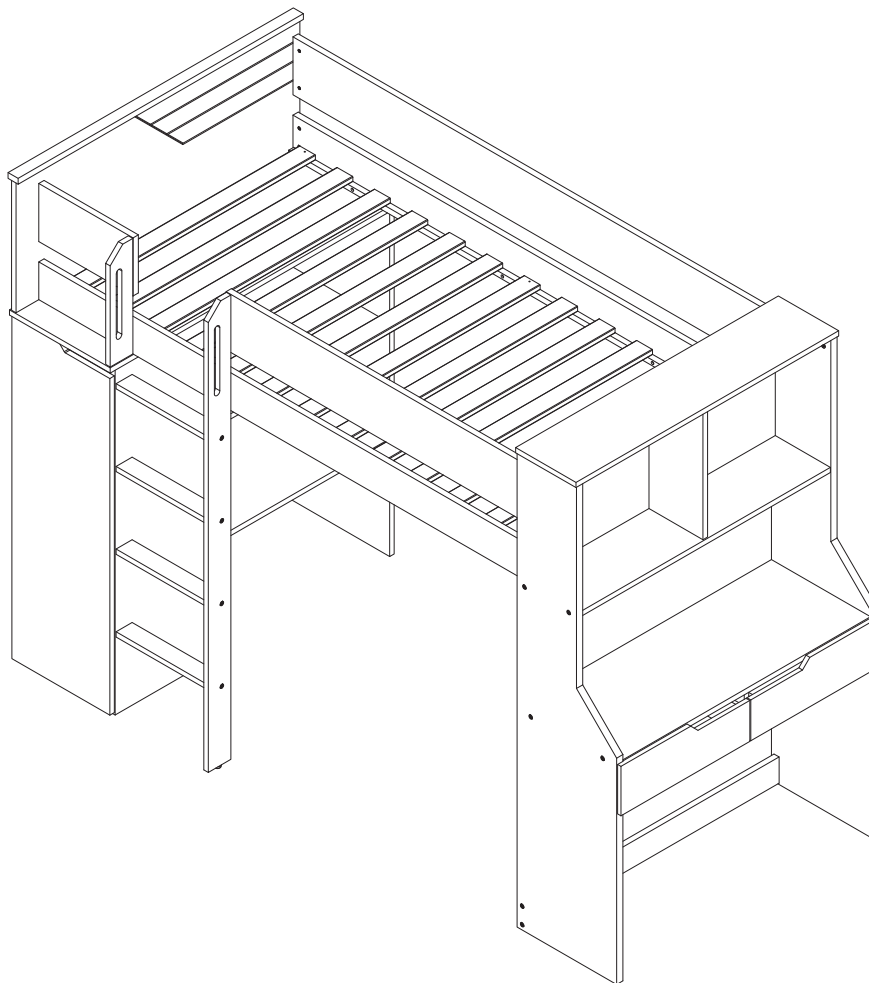


ASSEMBLY INSTRUCTION

MODEL : 38060 LOFT BED (1000 x 1905)MM - ASTM-F1427-13

ACME FURNITURE



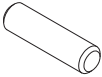
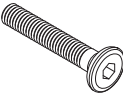
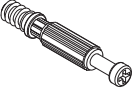


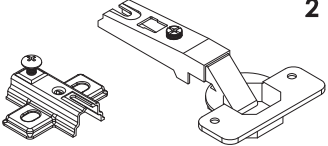
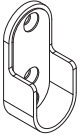
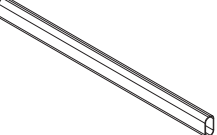
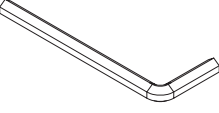
**READ THESE INSTRUCTIONS CAREFULLY
BEFORE ATTEMPTING TO ASSEMBLE THIS BED.**

ASTM-F1427-13 SAFETY WARNINGS AND GENERAL NOTES:

- Follow the information on the warnings appearing on the upper bunk bed end structure and on the carton. Do not remove the warning label from the bed.
- Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls. (See Page 36)
- The top surface of the mattress must be at least 5" below the upper edge of the guardrails. (See Page 36)
- Do not allow children under 6 years of age to use the upper bunk.
- Periodically check and ensure the guardrail, ladder and other components are in their proper position, free from damage, and all connectors are tight.
- Prohibit horseplay on or under the bed. Always prohibit jumping on the bed.
- Prohibit more than one person on upper bunk.
- Always use the ladder for entering and leaving the upper bunk.
- Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
- Use of a night-light may provide added safety precaution for a child using the upper bunk.
- Always use guardrails on both long sides of the upper bunk.
- If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
- The use of water or sleep flotation mattresses is prohibited.
- Keep these instructions for future reference.
- We recommend assembling your bunk bed on the shipping carton to protect your floor or carpet. Be certain all staples are out of the box before beginning assembly on the shipping carton.


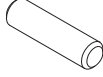
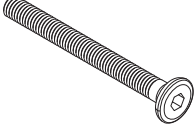

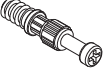
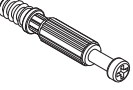







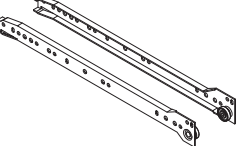
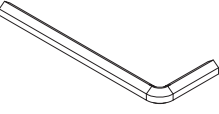
STRANGULATION HAZARD - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hooks, belts, and jumpropes.

HARDWARE LIST: (4-1) WARDROBE UNIT

A 24 PCS  PLASTIC DOWEL (M8 x 30MM)	B 6 PCS  JCBC BOLT (M6 x 35MM)	C 24 PCS  CONNECTING BOLT (34MM)
D 24 PCS  MINIFIX (12MM)	E 12 PCS  CSK C/B SCREW (M3.5 x 16MM)	F 2 PCS  CONCEALED HINGES C93-0 (5/8") PLATE H2
G 2 PCS  NICKEL OVAL PIPE HOLDER	H 1 PC  ALUMINIUM OVAL TUBE (30 x 15 x 350MM)	J 1 PC  ALLEN KEY (M4 x 60MM)

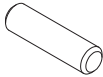
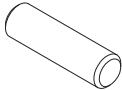
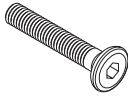
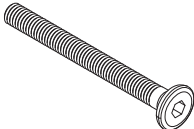

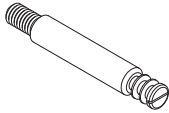
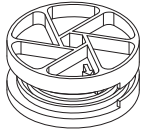
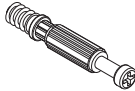




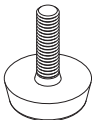
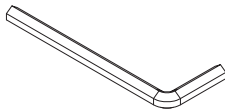
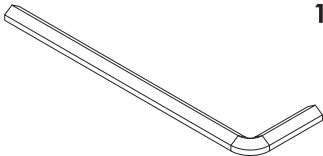
Tools Required :
Crosshead Screw Driver
Rubber Hammer

HARDWARE LIST: (4-2) DESK UNIT

A 16 PCS  PLASTIC DOWEL (M6 x 30MM)	B 26 PCS  PLASTIC DOWEL (M8 x 30MM)	C 12 PCS  JCBC BOLT (M6 x 60MM)
D 12 PCS  JRN NUT (M6 x 13MM)	E 4 PCS  CONNECTING BOLT (24MM)	F 16 PCS  CONNECTING BOLT (34MM)
G 4 PCS  MINIFIX (9MM)	H 16 PCS  MINIFIX (12MM)	J 6 PCS  CSK C/B SCREW (M3 x 20MM)
K 8 PCS  CSK C/B SCREW (M3.5 x 16MM)	L 4 PCS  CSK C/B SCREW (M4 x 32MM)	M 4 PCS  P/H C/B SCREW (M3.5 x 16MM)
N 6 PCS  PLASTIC CORNER BLOCK (ABS)	P 4 PCS  DRAWER SLIDE (350MM) (BOTTOM) (L/R)	Q 1 PC  ALLEN KEY (M4 x 60MM)

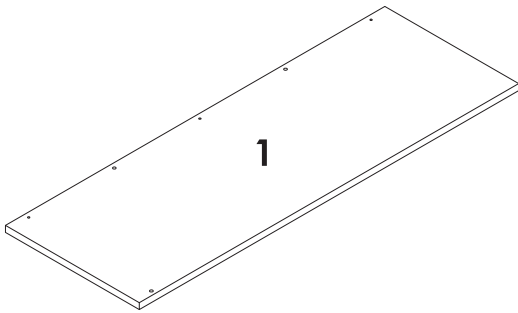
Tools Required :
Crosshead Screw Driver
Rubber Hammer

HARDWARE LIST: (4-4) LOFT BED

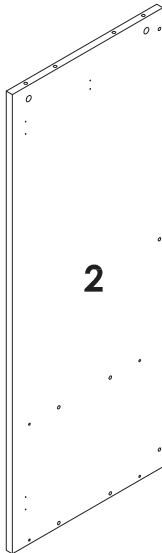
A 5 PCS  PLASTIC DOWEL (M8 x 30MM)	B 30 PCS  PLASTIC DOWEL (M10 x 35MM)	C 4 PCS  JCBC BOLT (M6 x 35MM)
D 16 PCS  JCBC BOLT (M6 x 60MM)	E 16 PCS  JRN NUT (M6 x 13MM)	F 4 PCS  SPIRAL CAM CONNECTING BOLT (L58MM)
G 4 PCS  SPIRAL CAM (D35MM)	H 3 PCS  CONNECTING BOLT (34MM)	J 3 PCS  MINIFIX (12MM)
K 4 PCS  CSK C/B SCREW (M3.5 x 16MM)	L 6 PCS  CSK C/B SCREW (M4 x 32MM)	M 2 PCS  2 HOLE L-BRACKET (18 x 20 x 2MM)
N 1 PC  BASE GLIDE L190 (M6 x 23MM)	P 1 PC  ALLEN KEY (M4 x 60MM)	Q 1 PC  ALLEN KEY (M6)

Tools Required :
Crosshead Screw Driver
Rubber Hammer

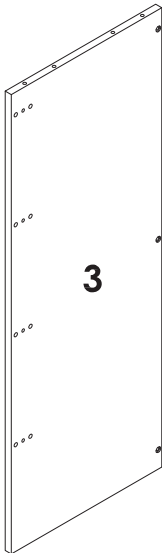
PART LIST: WARDROBE UNIT



WARDROBE TOP PANEL
(1 PC / SET)
CARTON 1 OF 4



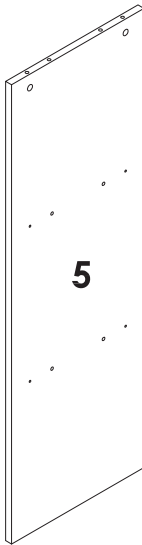
WARDROBE SIDE PANEL (L)
(1 PC / SET)
CARTON 1 OF 4



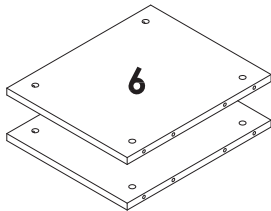
WARDROBE SIDE PANEL (R)
(1 PC / SET)
CARTON 1 OF 4



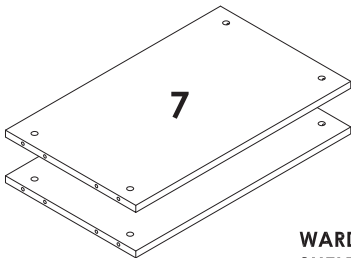
WARDROBE CENTER PANEL
(1 PC / SET)
CARTON 1 OF 4



WARDROBE REAR PANEL
(1 PC / SET)
CARTON 1 OF 4



WARDROBE SHELF (SMALL)
(2 PCS / SET)
CARTON 1 OF 4

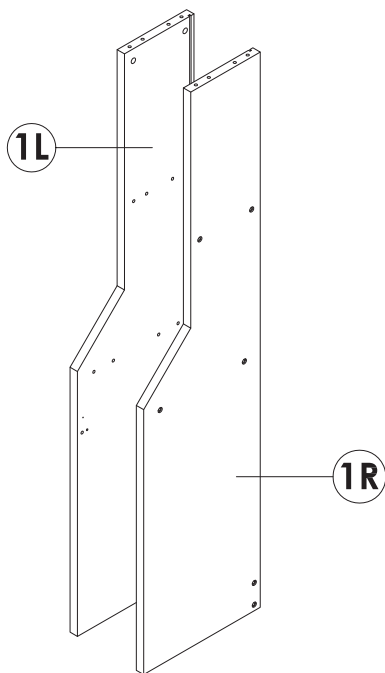


WARDROBE SHELF (BIG)
(2 PCS / SET)
CARTON 1 OF 4

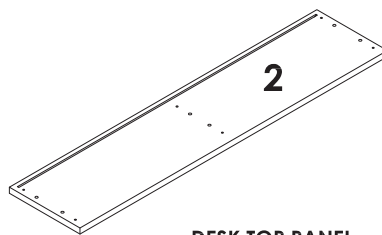


WARDROBE DOOR
(1 PC / SET)
CARTON 1 OF 4

PARTS LIST: DESK UNIT



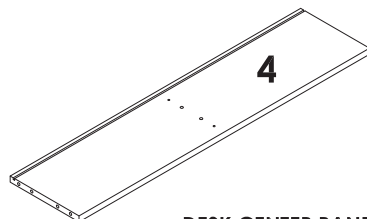
**DESK SIDE
PANEL (L/R)**
(2 PCS / SET)
CARTON 2 OF 4



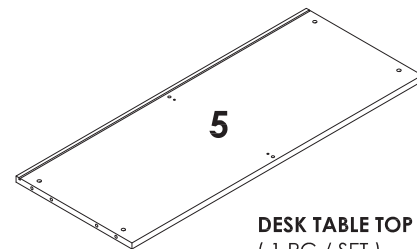
DESK TOP PANEL
(1 PC / SET)
CARTON 2 OF 4



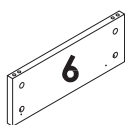
DESK VERTICAL PANEL
(1 PC / SET)
CARTON 2 OF 4



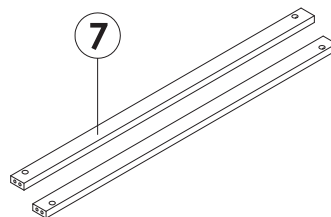
DESK CENTER PANEL
(1 PC / SET)
CARTON 2 OF 4



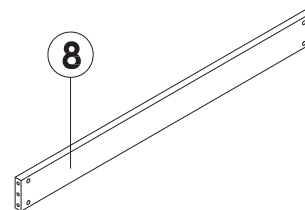
DESK TABLE TOP
(1 PC / SET)
CARTON 2 OF 4



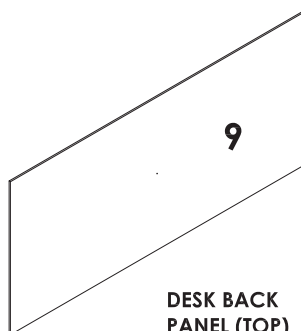
DESK DIVIDER PANEL
(1 PC / SET)
CARTON 2 OF 4



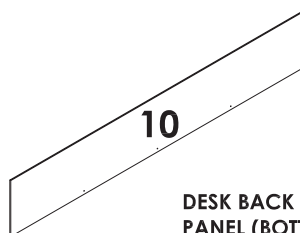
DESK HORIZONTAL RAIL
(2 PCS / SET)
CARTON 2 OF 4



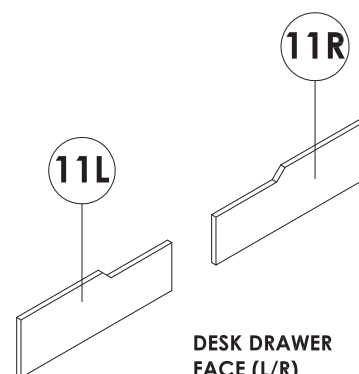
DESK BOTTOM RAIL
(1 PC / SET)
CARTON 2 OF 4



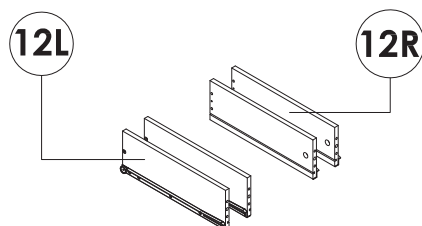
**DESK BACK
PANEL (TOP)**
(1 PC / SET)
CARTON 3 OF 4



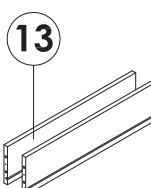
**DESK BACK
PANEL (BOTTOM)**
(1 PC / SET)
CARTON 2 OF 4



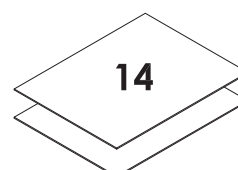
**DESK DRAWER
FACE (L/R)**
(2 PCS / SET)
CARTON 2 OF 4



DESK DRAWER SIDE (L/R)
(4 PCS / SET)
CARTON 2 OF 4

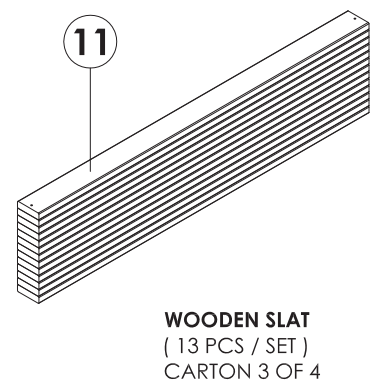
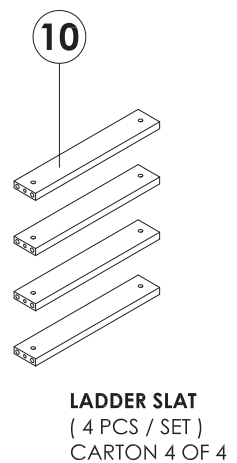
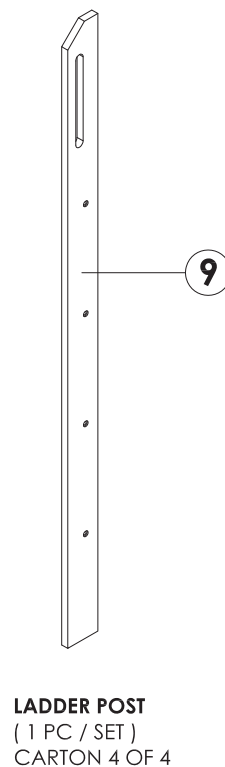
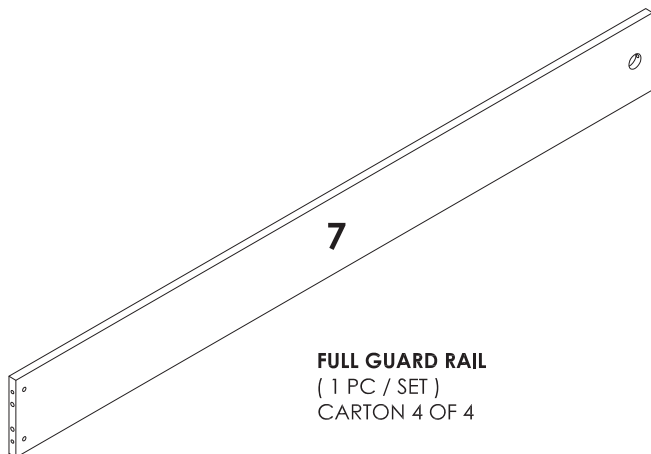
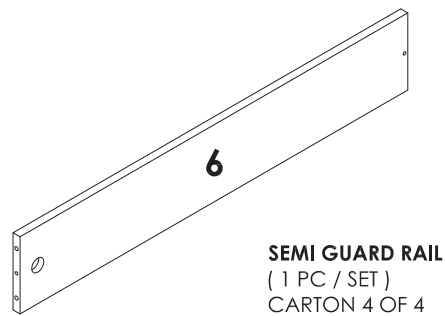
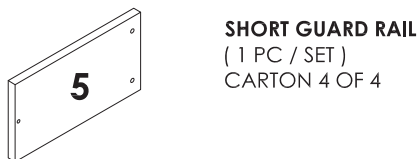
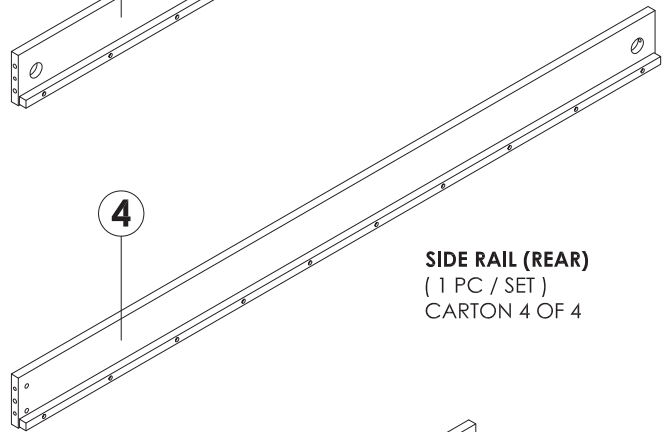
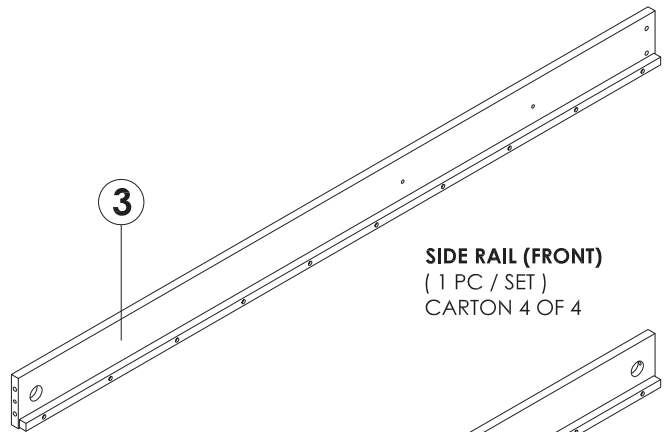
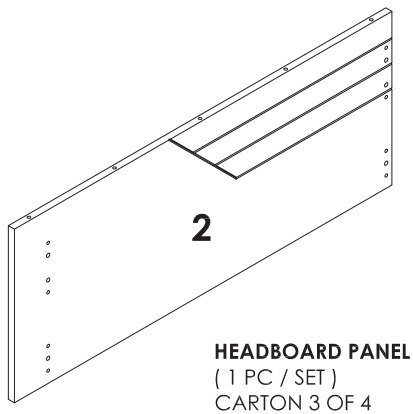
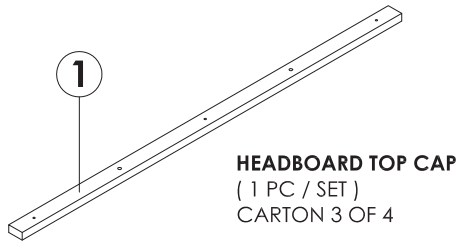


DESK DRAWER REAR
(2 PCS / SET)
CARTON 2 OF 4






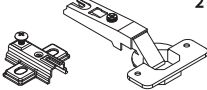





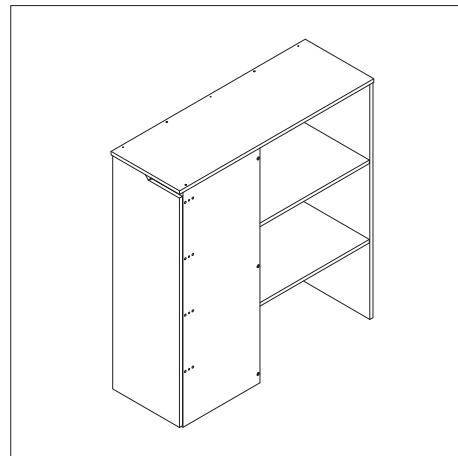
DESK DRAWER BASE
(2 PCS / SET)
CARTON 2 OF 4

PARTS LIST: LOFT BED

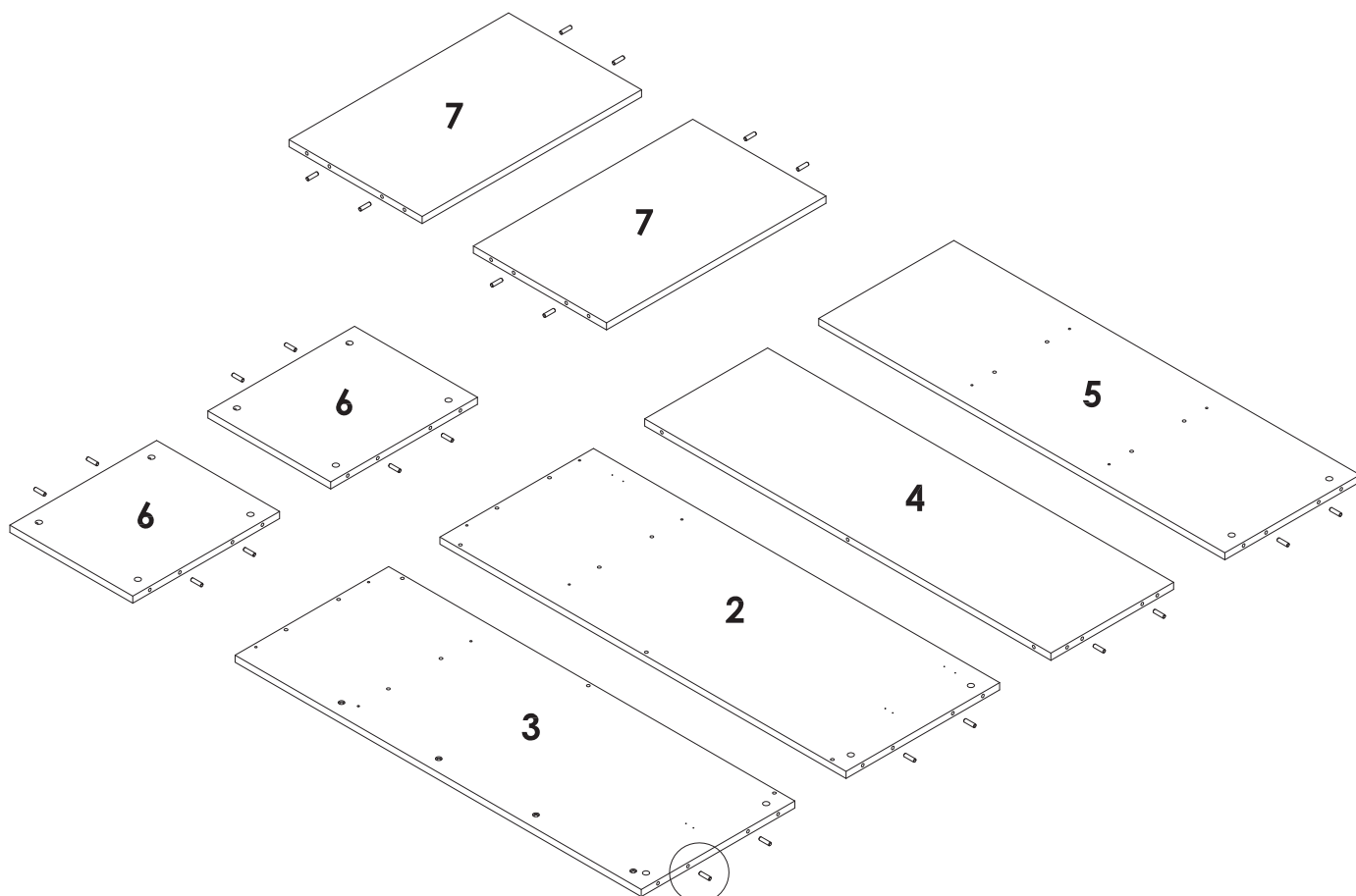


1 WARDROBE UNIT (CARTON 1 OF 4)

A 24 PCS  PLASTIC DOWEL (M8 x 30MM)	B 6 PCS  JCBC BOLT (M6 x 35MM)	C 24 PCS  CONNECTING BOLT (34MM)
D 24 PCS  MINIFIX (12MM)	E 12 PCS  CSK C/B SCREW (M3.5 x 16MM)	F 2 PCS  CONCEALED HINGES C93-0 (5/8") PLATE H2
G 2 PCS  NICKEL OVAL PIPE HOLDER	H 1 PC  ALUMINIUM OVAL TUBE (30 x 15 x 350MM)	J 1 PC  ALLEN KEY (M4 x 60MM)

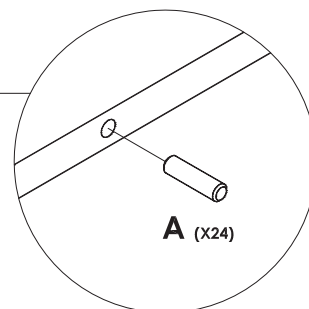


STEP 1-1

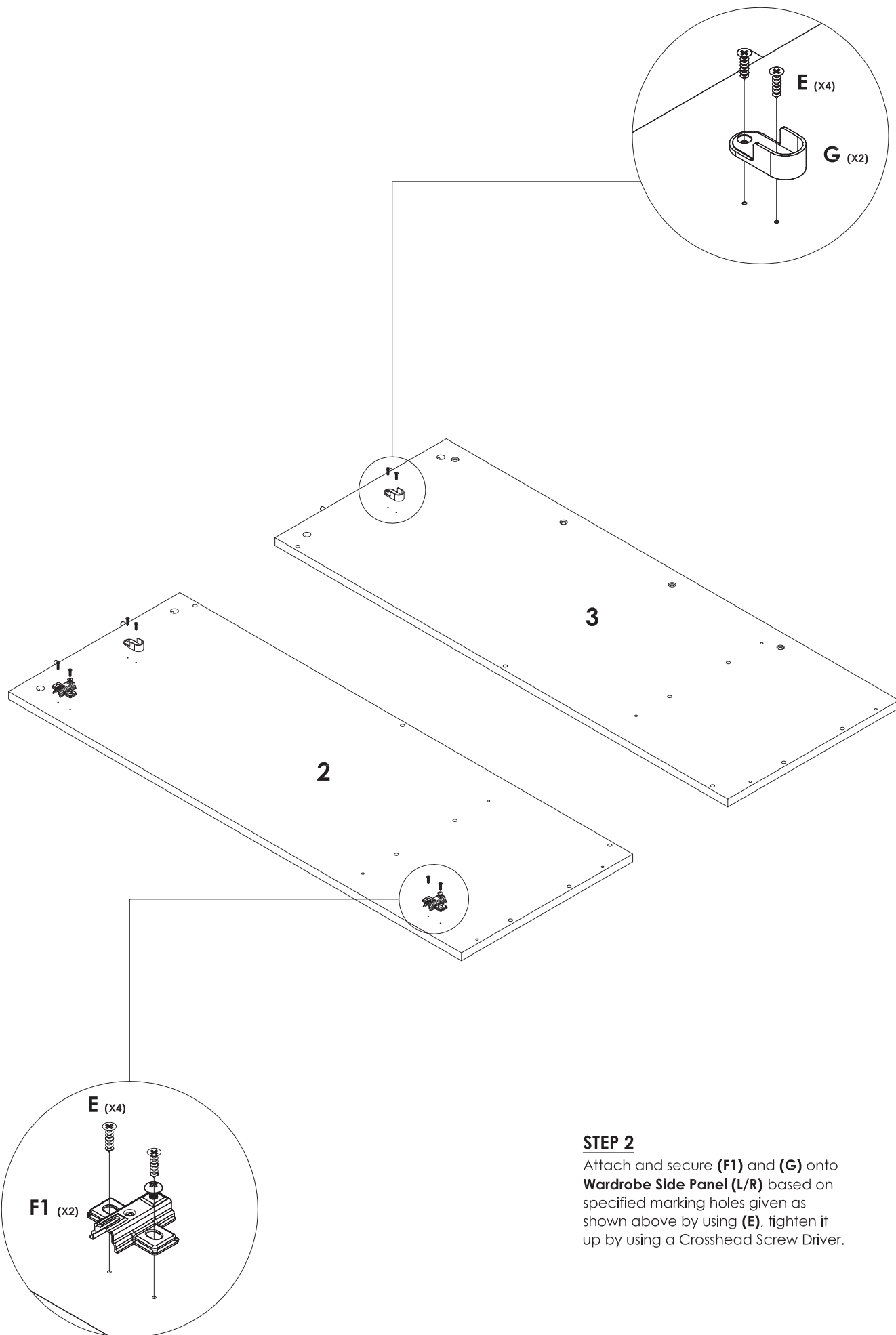


STEP 1

Insert **(A)** into Ø10MM holes on **Wardrobe Side Panel (L/R)**, **Wardrobe Center Panel**, **Wardrobe Rear Panel**, **Wardrobe Shelf (Small)** and **Wardrobe Shelf (Big)** by using a Rubber Hammer.



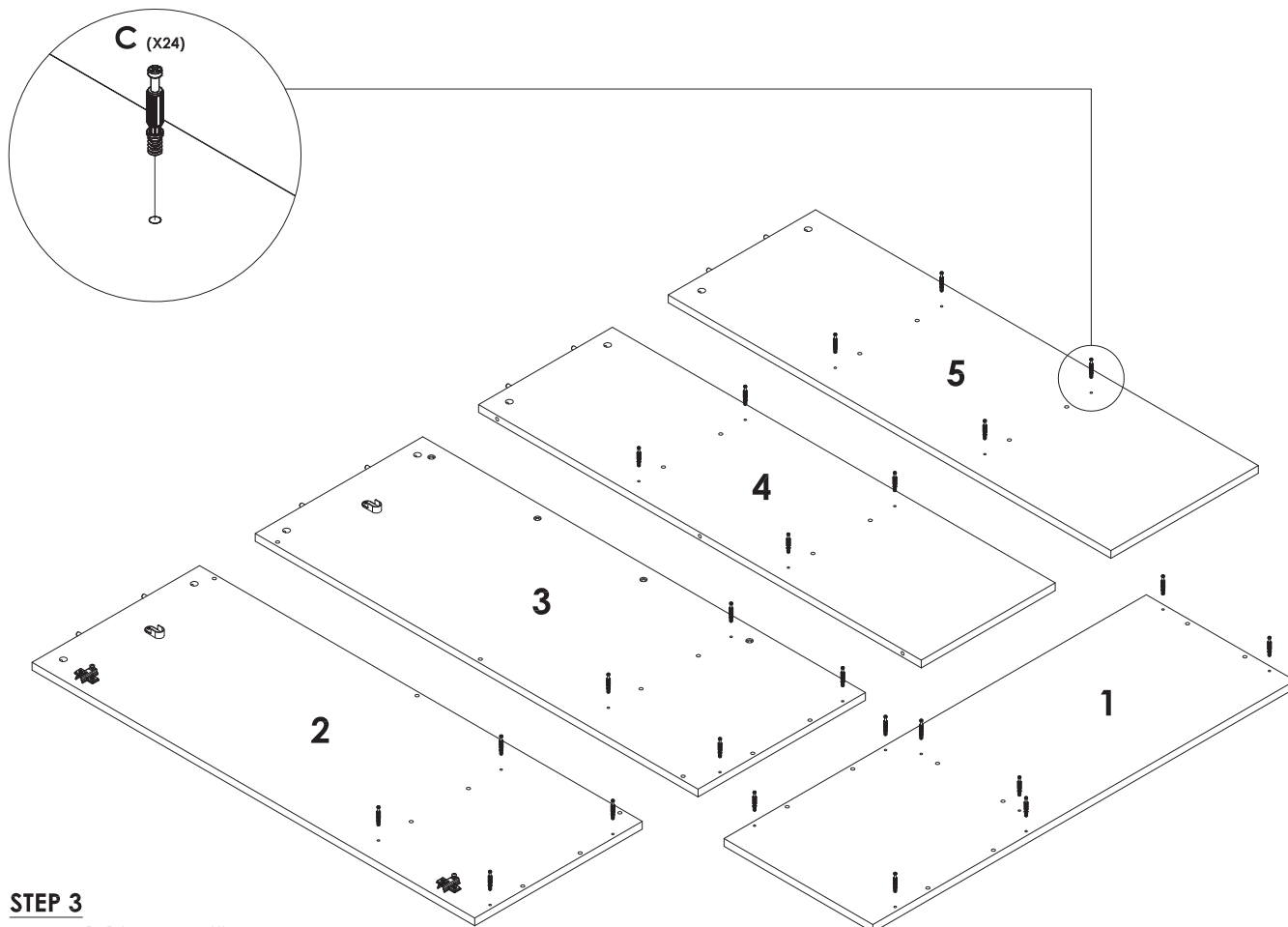
STEP 1-2



STEP 2

Attach and secure **(F1)** and **(G)** onto **Wardrobe Side Panel (L/R)** based on specified marking holes given as shown above by using **(E)**, tighten it up by using a Crosshead Screw Driver.

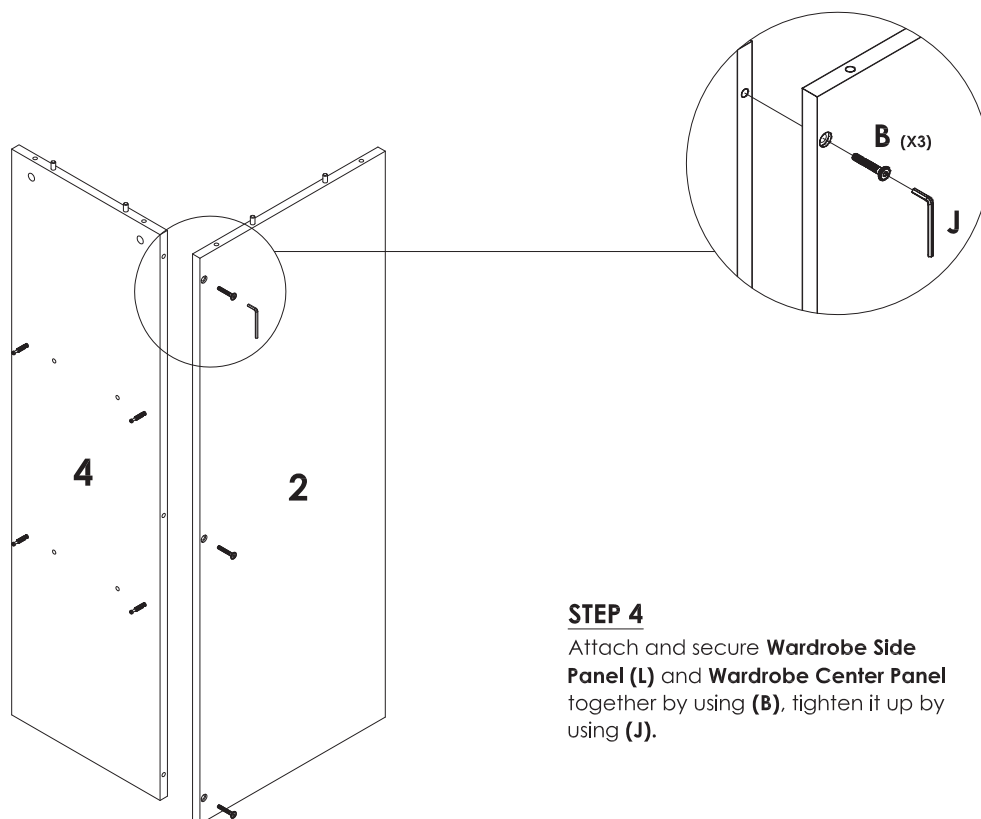
STEP 1-3



STEP 3

Attach (C) into specified Ø5MM holes on **Wardrobe Top Panel**, **Wardrobe Side Panel (L/R)**, **Wardrobe Center Panel** and **Wardrobe Rear Panel**, tighten it up by using a Crosshead Screw Driver.

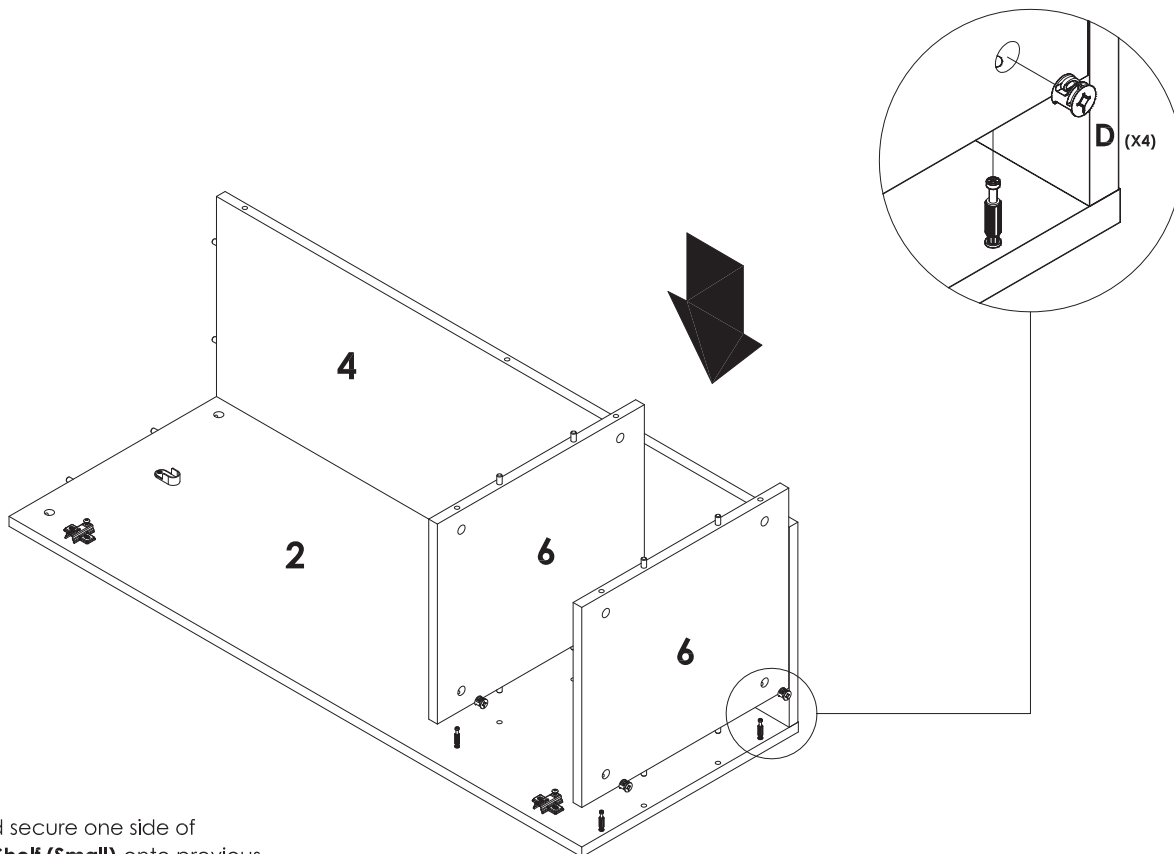
STEP 1-4



STEP 4

Attach and secure **Wardrobe Side Panel (L)** and **Wardrobe Center Panel** together by using (B), tighten it up by using (J).

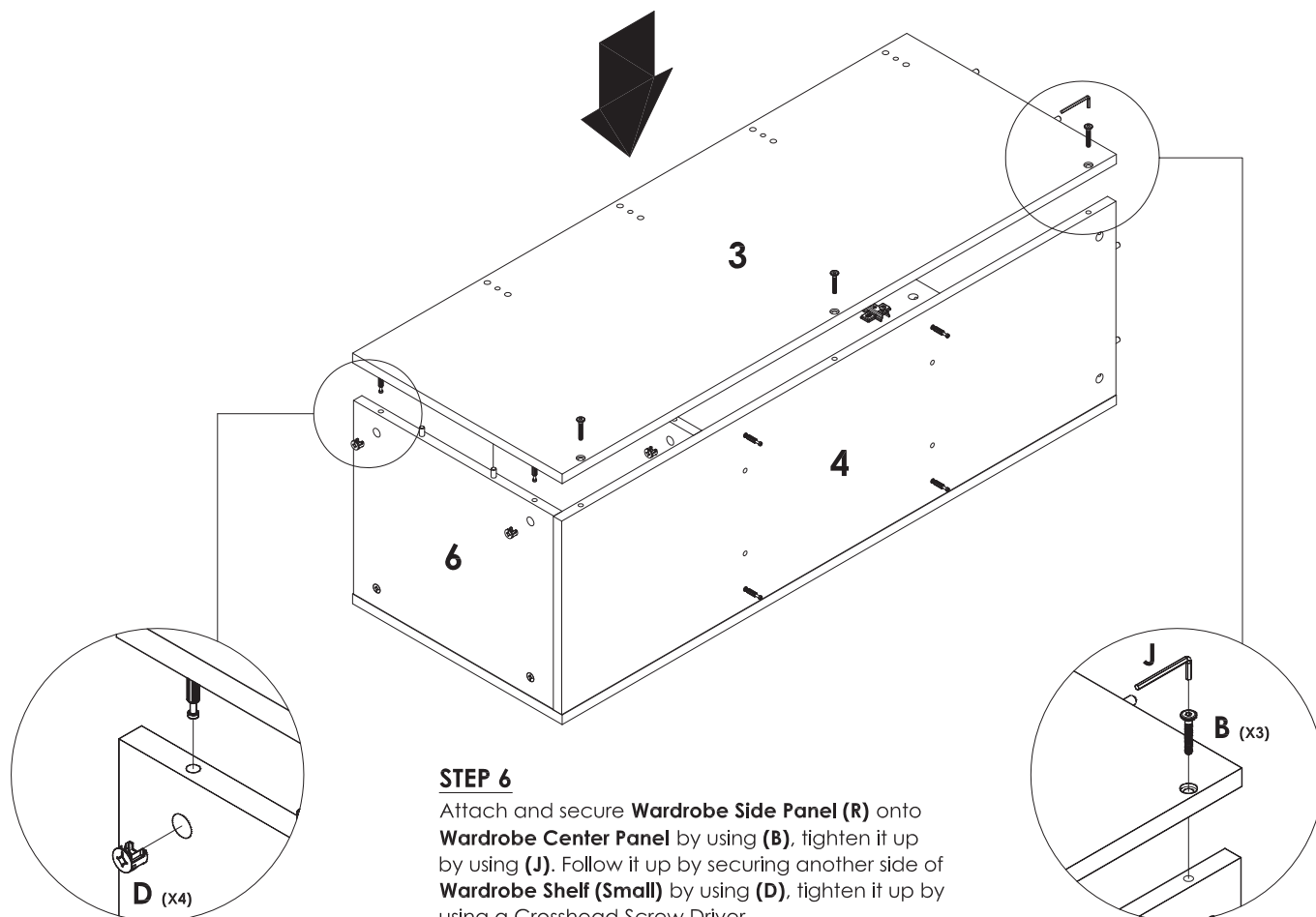
STEP 1-5



STEP 5

Attach and secure one side of **Wardrobe Shelf (Small)** onto previous assembly by using **(D)**, tighten it up by using a Crosshead Screw Driver.

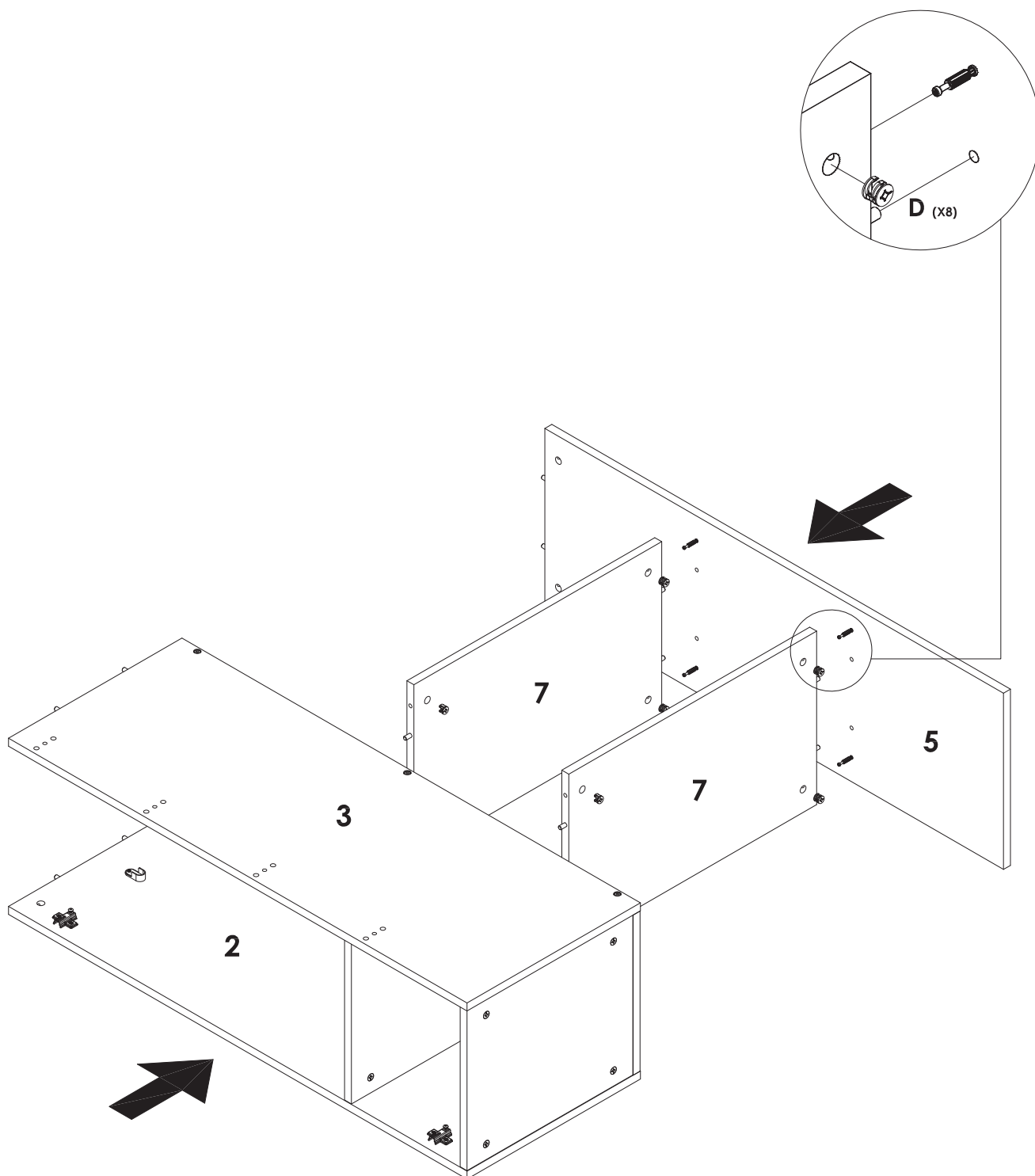
STEP 1-6



STEP 6

Attach and secure **Wardrobe Side Panel (R)** onto **Wardrobe Center Panel** by using **(B)**, tighten it up by using **(J)**. Follow it up by securing another side of **Wardrobe Shelf (Small)** by using **(D)**, tighten it up by using a Crosshead Screw Driver.

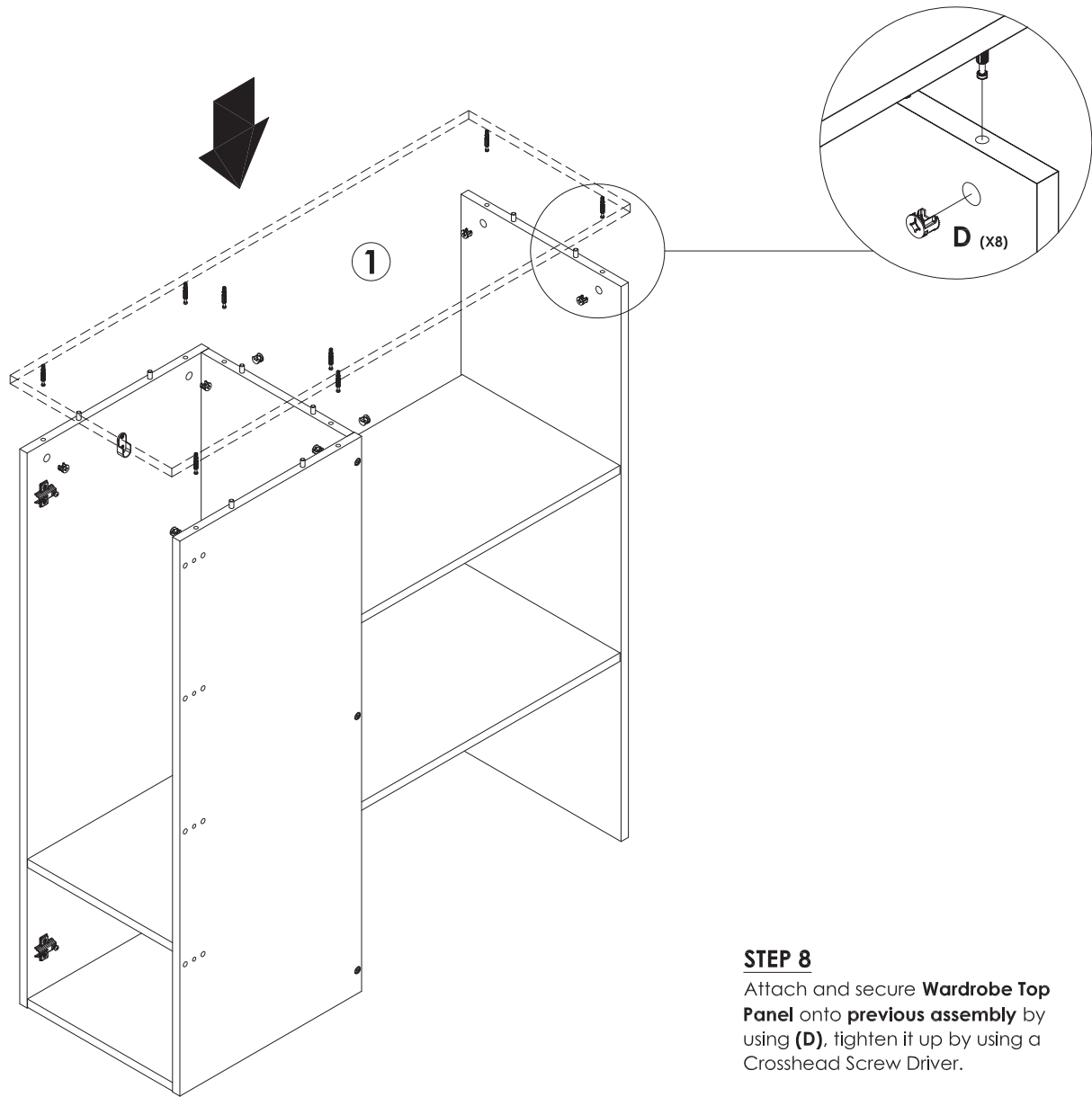
STEP 1-7



STEP 7

Attach and secure **Wardrobe Shelf (Big)** onto **previous assembly** and **Wardrobe Rear Panel** by using **(D)**, tighten it up by using a Crosshead Screw Driver.

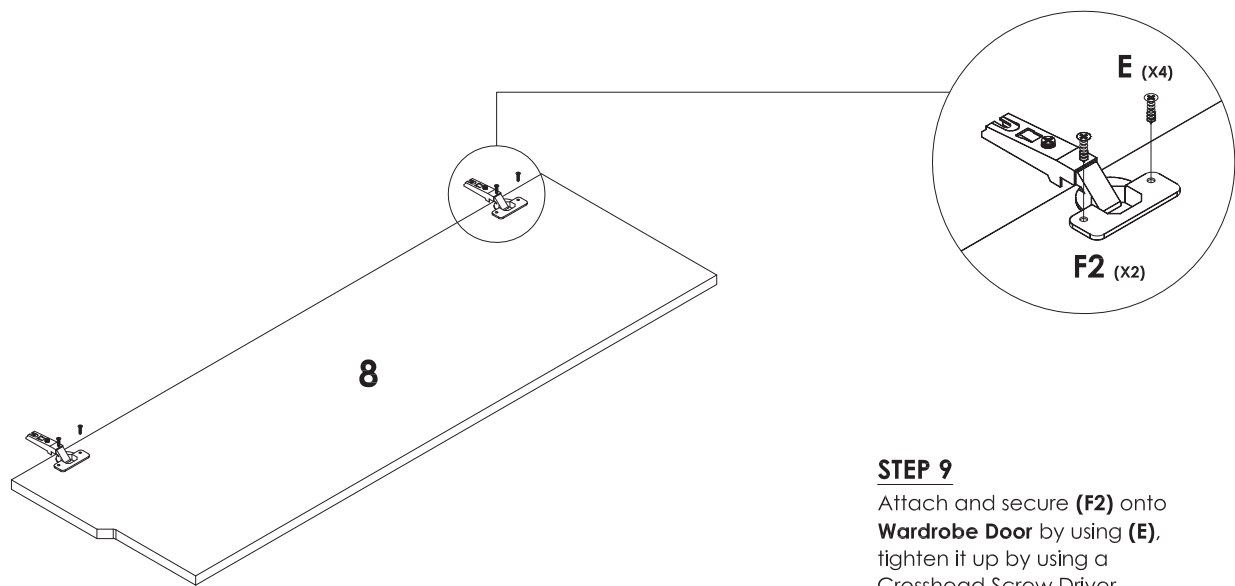
STEP 1-8



STEP 8

Attach and secure **Wardrobe Top Panel** onto **previous assembly** by using **(D)**, tighten it up by using a Crosshead Screw Driver.

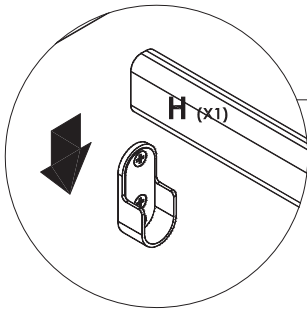
STEP 1-9



STEP 9

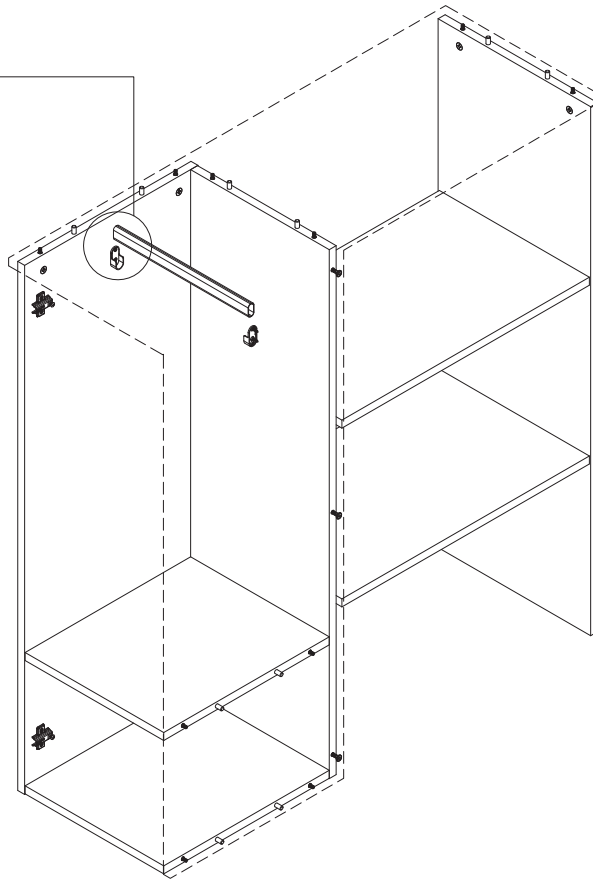
Attach and secure **(F2)** onto **Wardrobe Door** by using **(E)**, tighten it up by using a Crosshead Screw Driver.

STEP 1-10

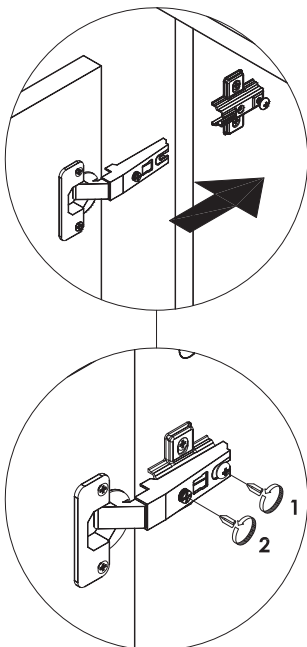


STEP 10

Attach **(H)** onto the already attached **(G)**.

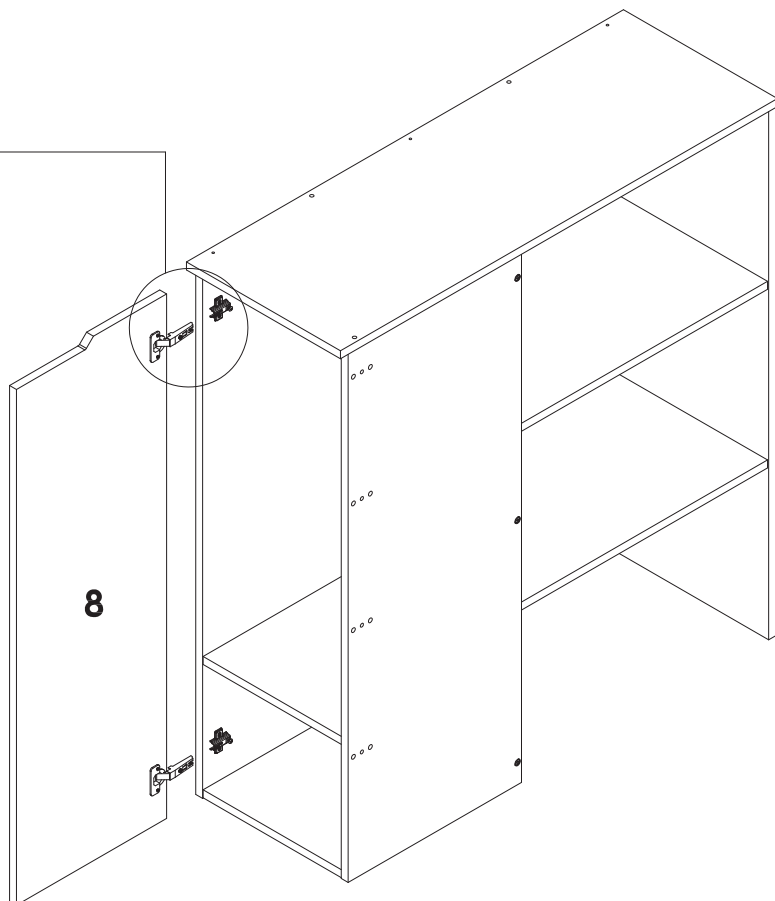


STEP 1-11



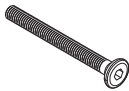










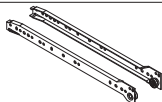



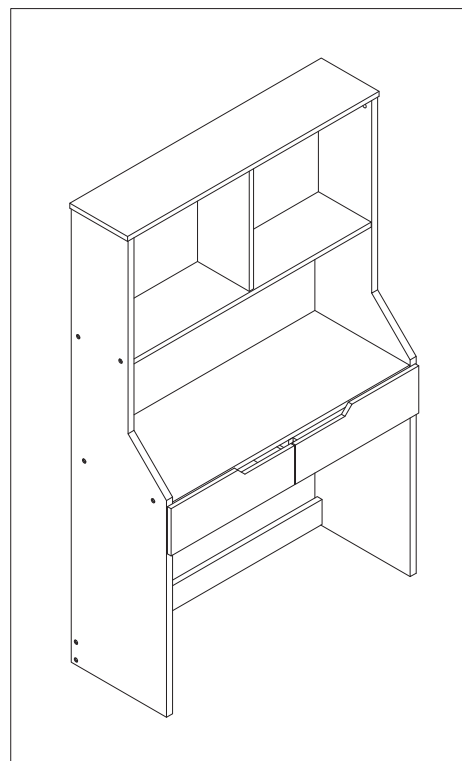
STEP 11

Attach **Wardrobe Door** onto assembly.
Use a Crosshead Screw Driver to tighten **(1)** up. Use a Crosshead Screw Driver again on **(2)** to adjust its alignment.

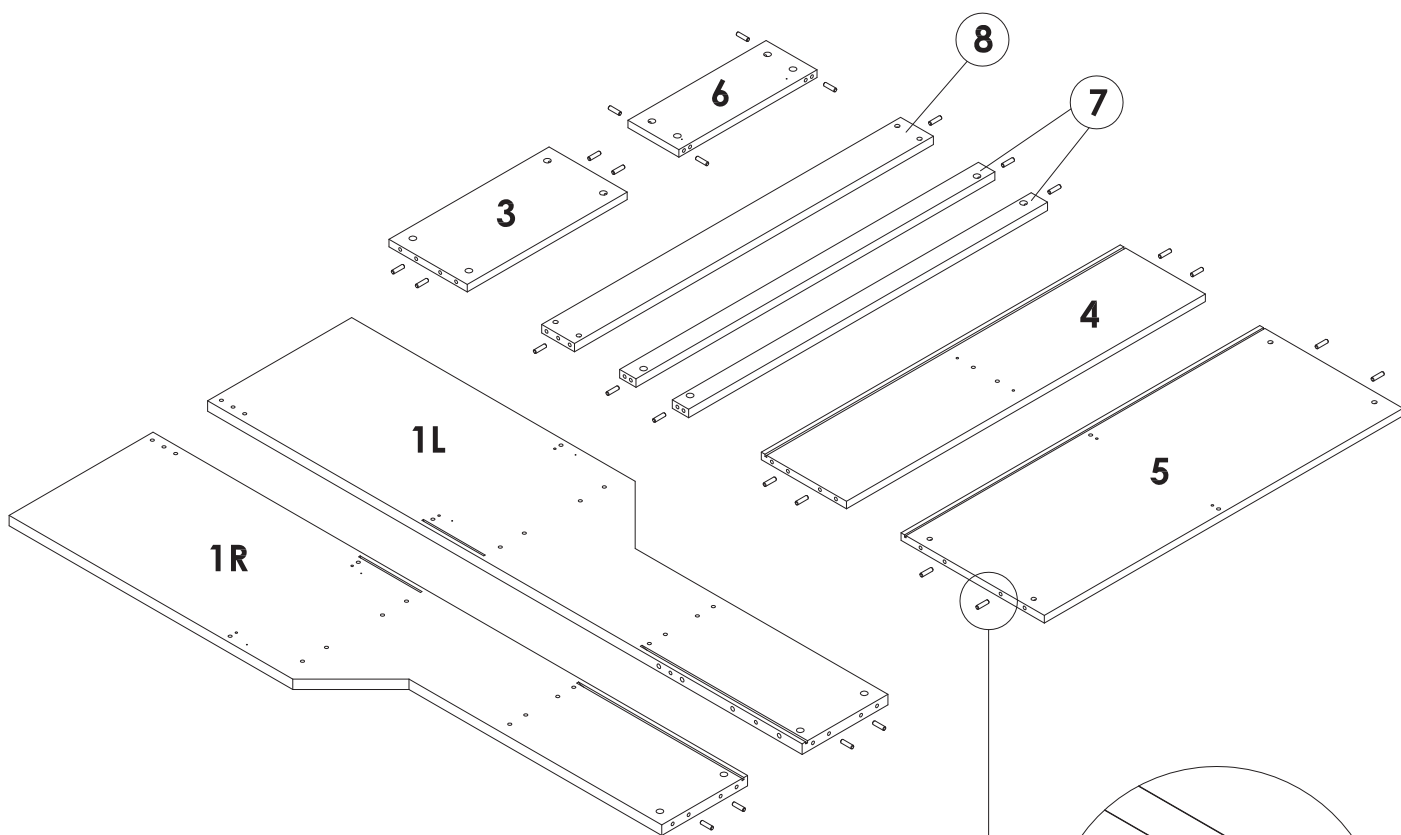


2 DESK UNIT (CARTON 2 OF 4)

A	16 PCS	B	26 PCS	C	12 PCS
	PLASTIC DOWEL (M6 x 30MM)		PLASTIC DOWEL (M8 x 30MM)		JCBC BOLT (M6 x 60MM)
D	12 PCS	E	4 PCS	F	16 PCS
	JRN NUT (M6 x 13MM)		CONNECTING BOLT (24MM)		CONNECTING BOLT (34MM)
G	4 PCS	H	16 PCS	J	6 PCS
	MINIFIX (9MM)		MINIFIX (12MM)		CSK C/B SCREW (M3 x 20MM)
K	8 PCS	L	4 PCS	M	4 PCS
	CSK C/B SCREW (M3.5 x 16MM)		CSK C/B SCREW (M4 x 32MM)		P/H C/B SCREW (M3.5 x 16MM)
N	6 PCS	P	4 PCS	Q	1 PC
	PLASTIC CORNER BLOCK (ABS)		DRAWER SLIDE (350MM) (BOTTOM) (L/R)		ALLEN KEY (M4 x 60MM)

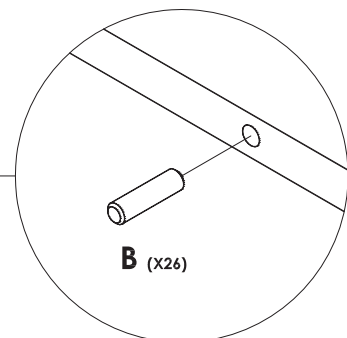


STEP 2-1



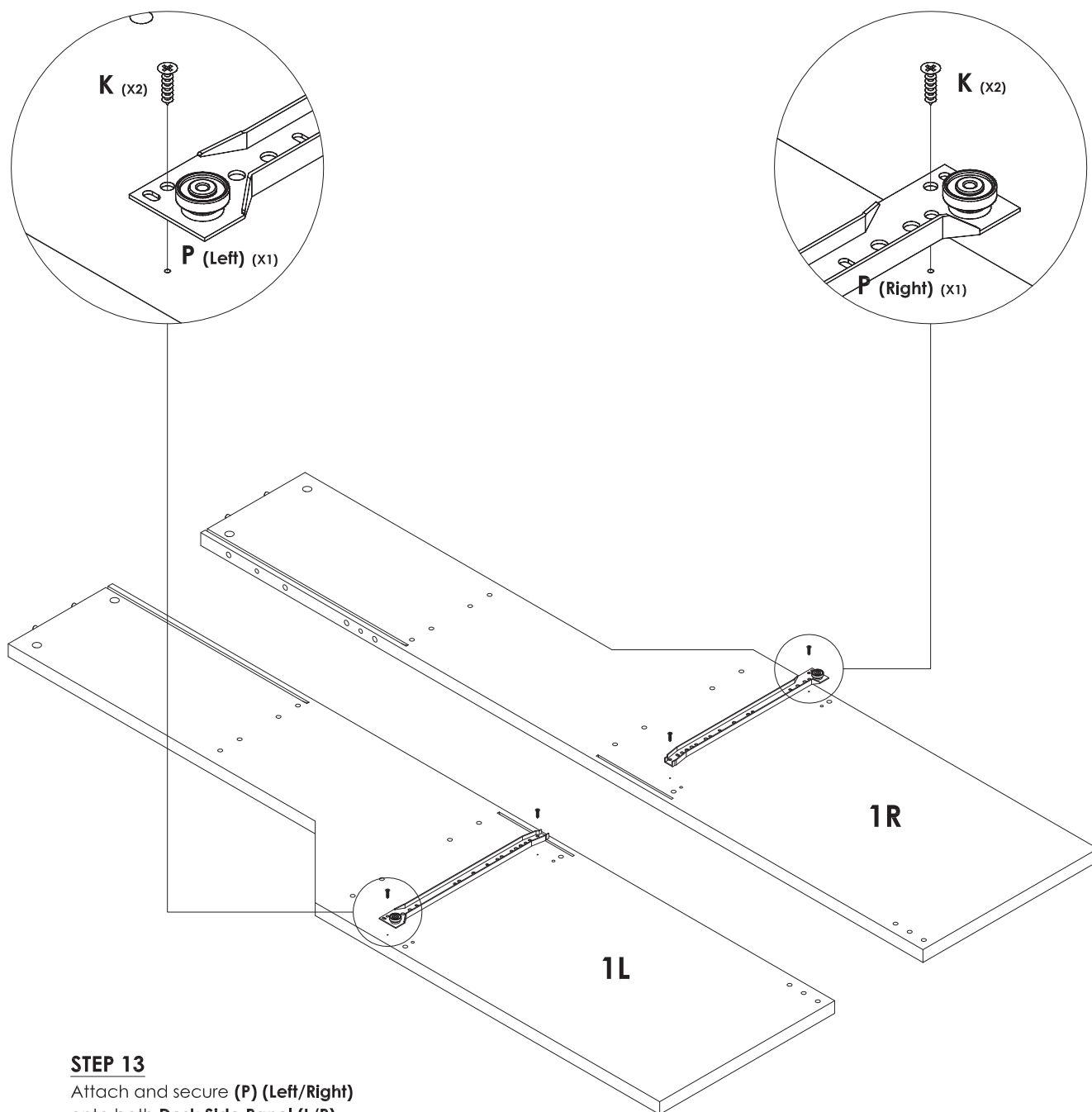
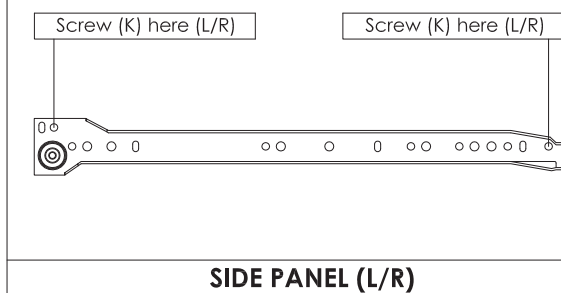
STEP 12

Insert **(B)** into Ø8MM holes on **Desk Side Panel (L/R)**, **Desk Vertical Panel**, **Desk Center Panel**, **Desk Table Top**, **Desk Divider Panel**, **Desk Horizontal Rail** and **Desk Bottom Rail** by using a Rubber Hammer.



STEP 2-2

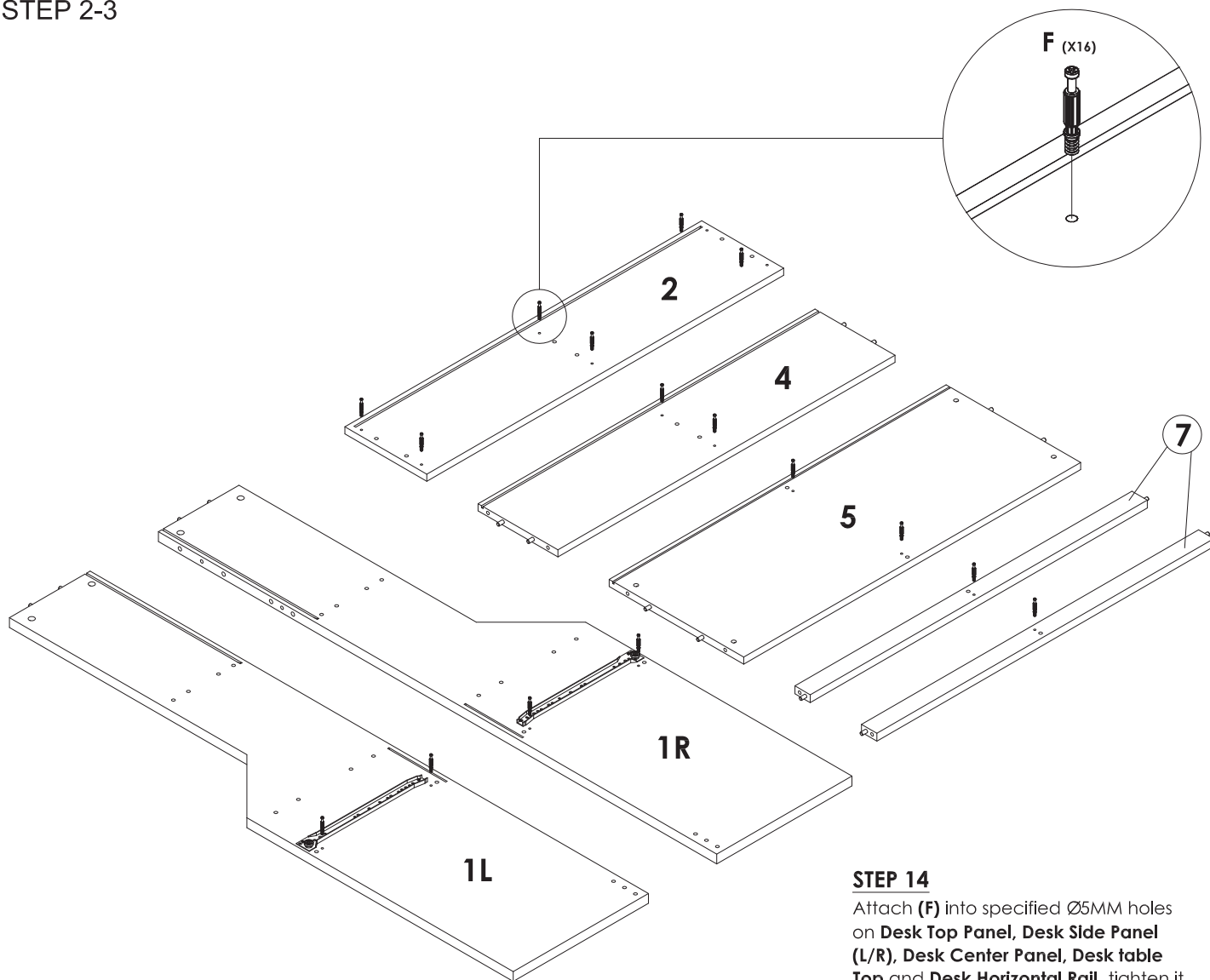
DRAWER SLIDE (350mm) INSTALLATION



STEP 13

Attach and secure **(P) (Left/Right)** onto both **Desk Side Panel (L/R)** based on marking holes given by using **(K)**, tighten it up by using a Crosshead Screw Driver.

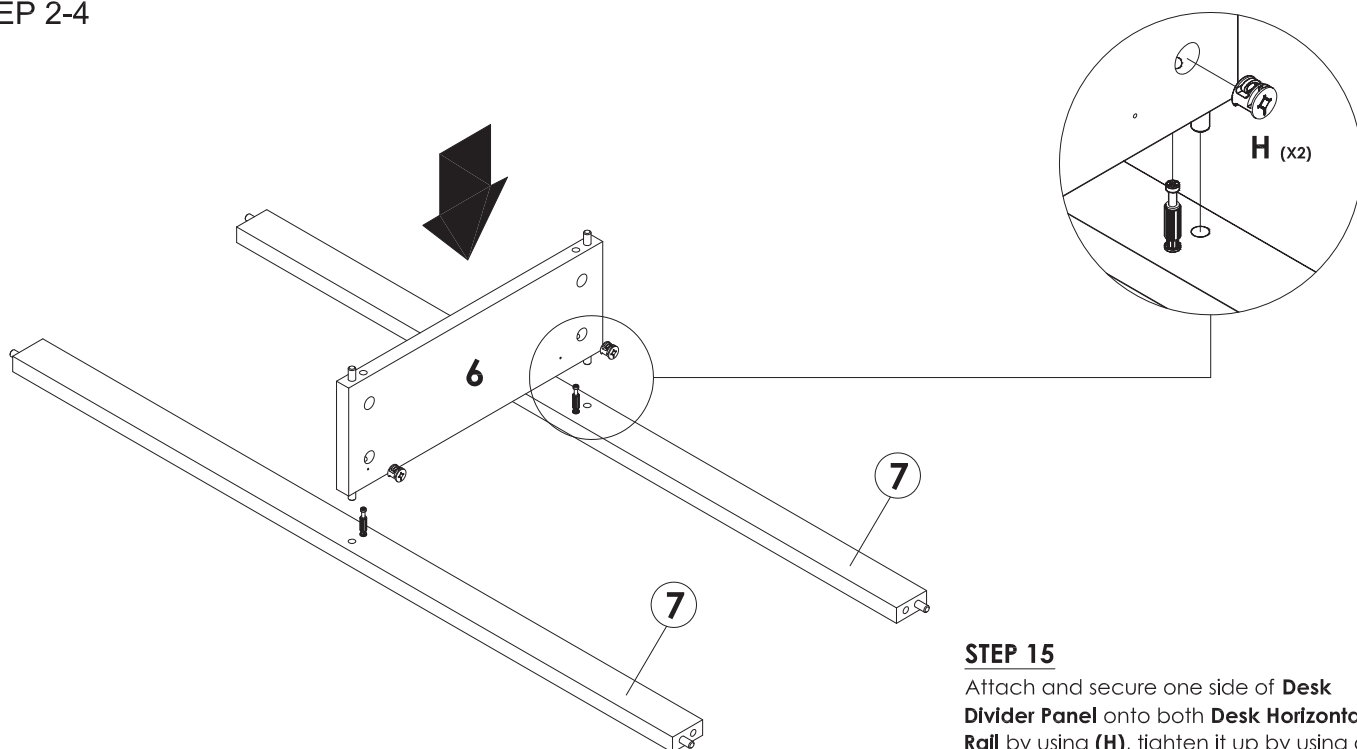
STEP 2-3



STEP 14

Attach (F) into specified Ø5MM holes on **Desk Top Panel**, **Desk Side Panel (L/R)**, **Desk Center Panel**, **Desk table Top** and **Desk Horizontal Rail**, tighten it up by using a Crosshead Screw Driver.

STEP 2-4

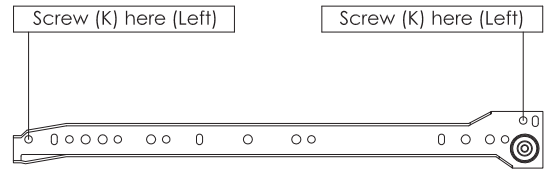


STEP 15

Attach and secure one side of **Desk Divider Panel** onto both **Desk Horizontal Rail** by using (H), tighten it up by using a Crosshead Screw Driver.

STEP 2-5

DRAWER SLIDE (350mm) INSTALLATION



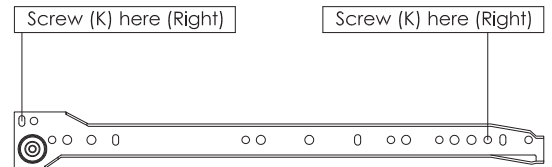
CENTER PANEL (RIGHT)

STEP 16

Attach and secure **(P) (Right)** onto left side of **Desk Divider Panel** based on marking holes given by using **(K)**, tighten it up by using a Crosshead Screw Driver.

STEP 2-6

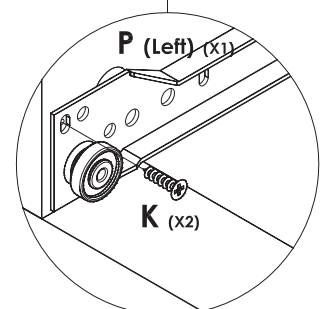
DRAWER SLIDE (350mm) INSTALLATION



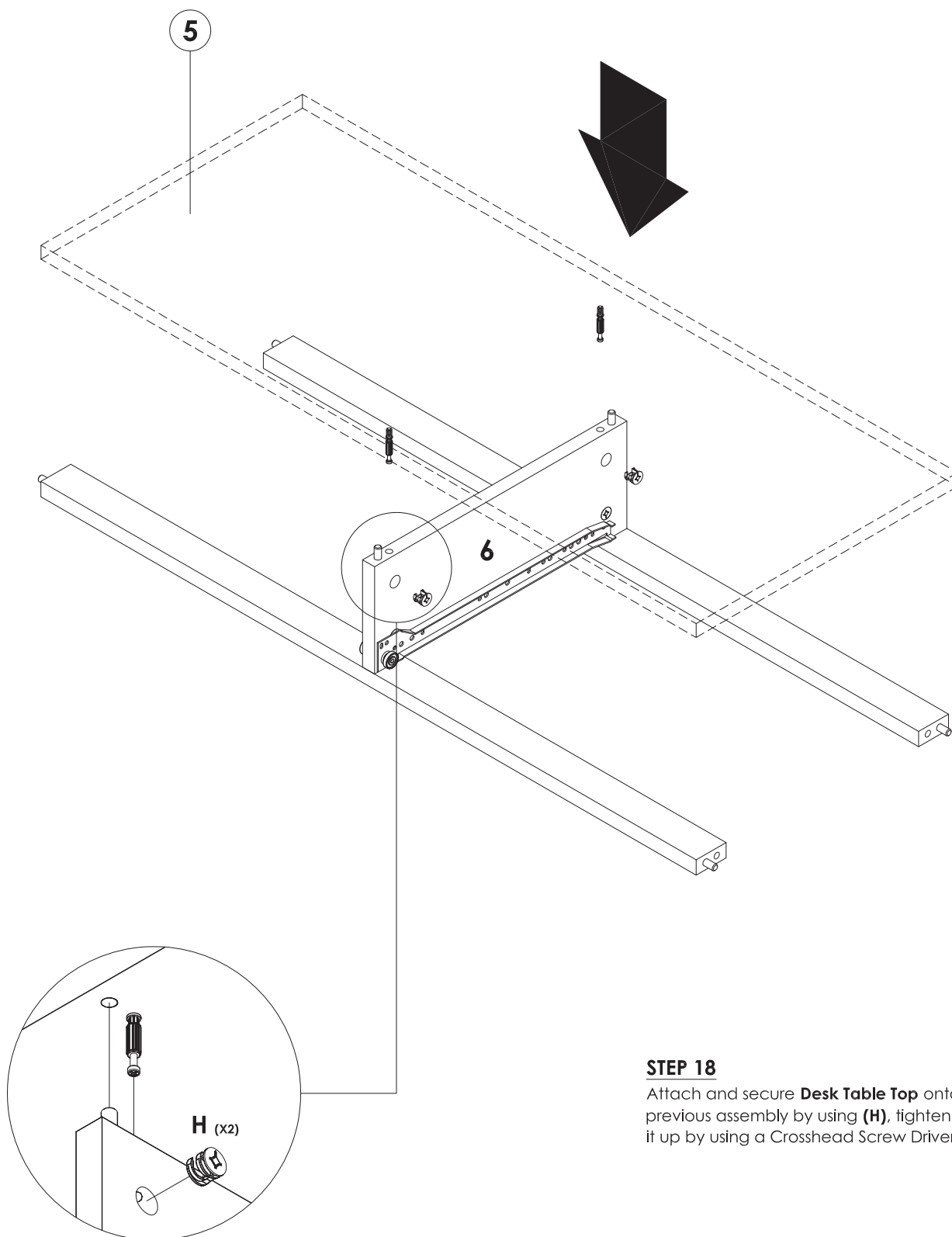
CENTER PANEL (LEFT)

STEP 17

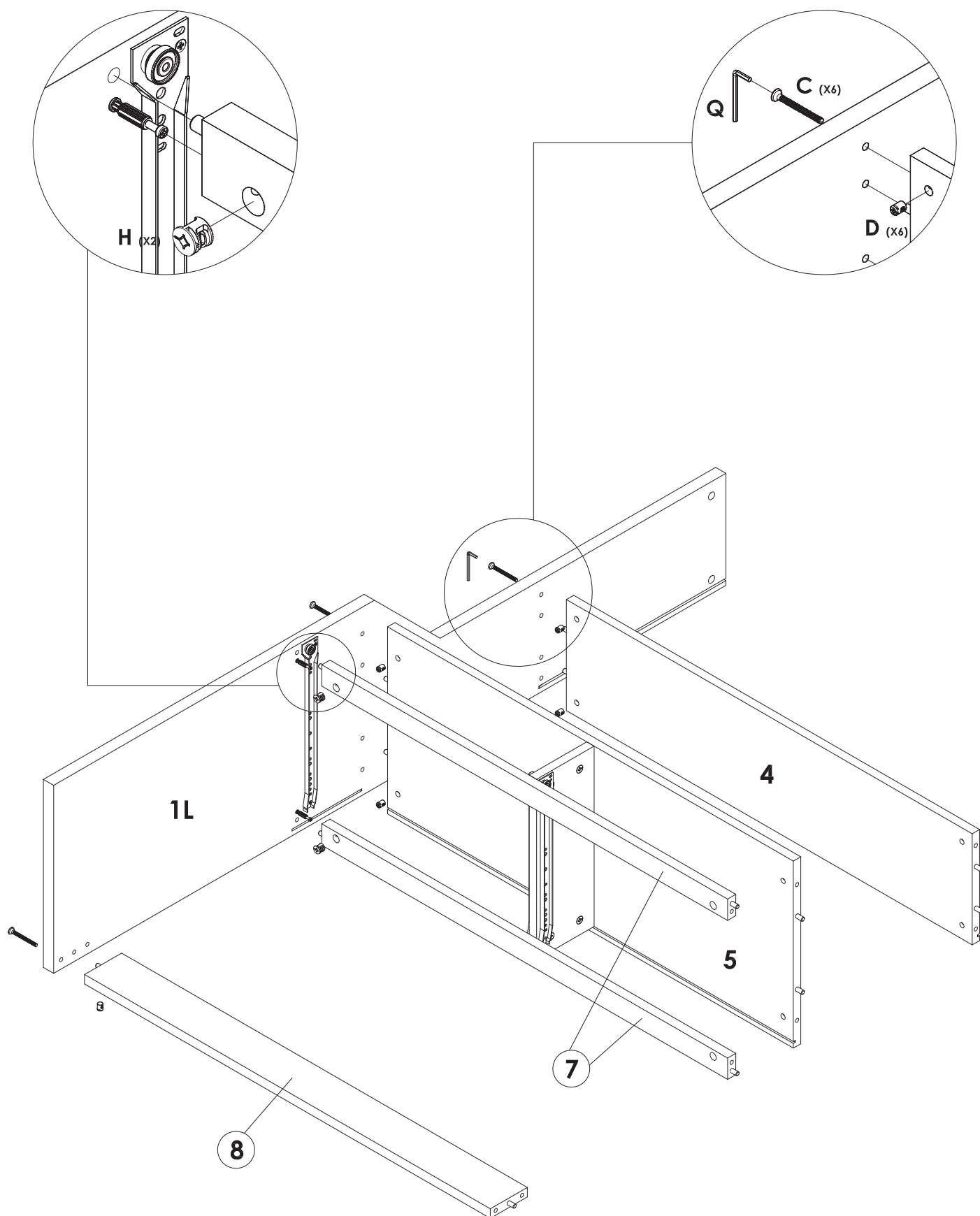
Attach and secure **(P) (Left)** onto right side of **Desk Divider Panel** based on marking holes given by using **(K)**, tighten it up by using a Crosshead Screw Driver.



STEP 2-7



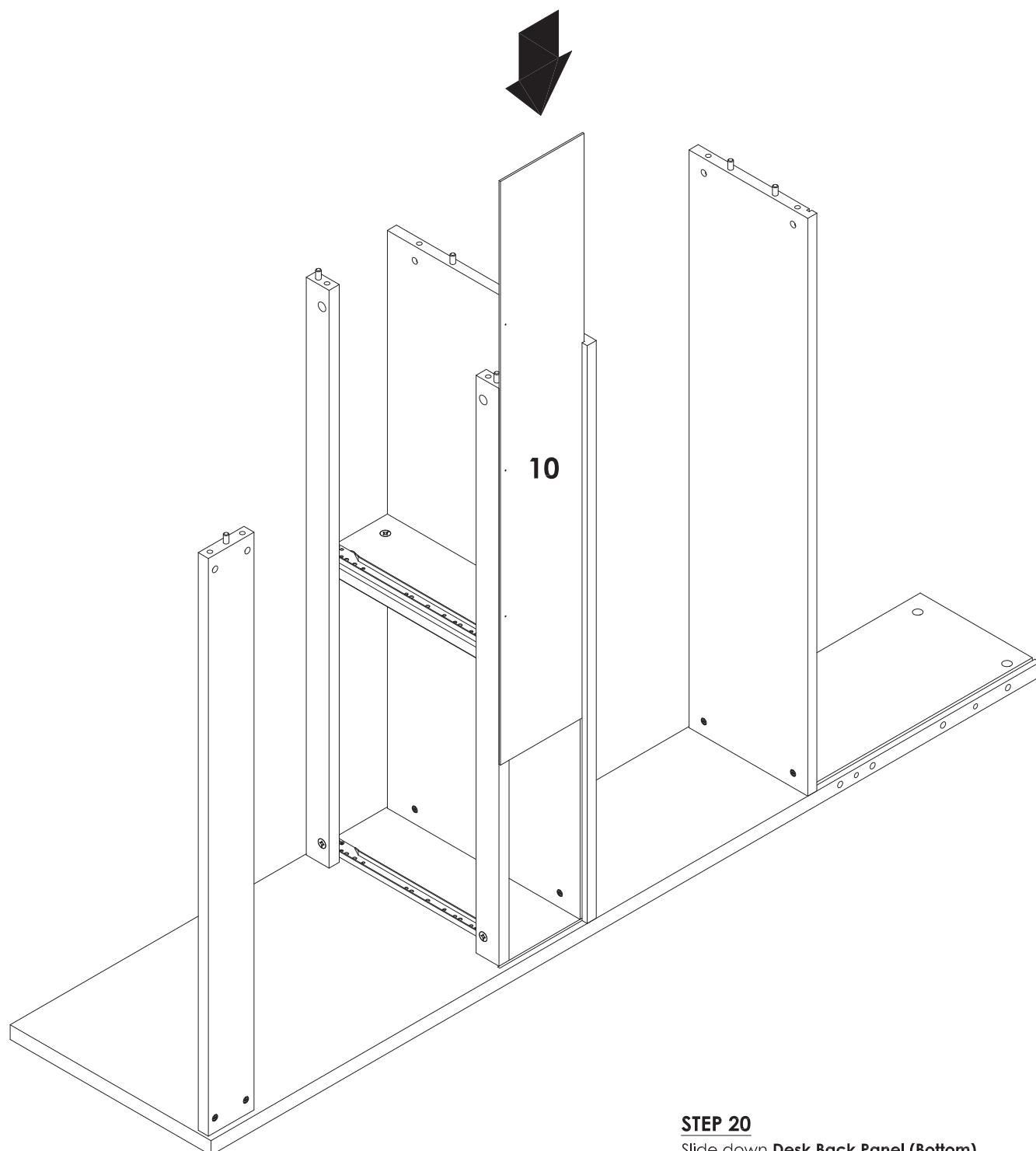
STEP 2-8



STEP 19

Attach and secure **Desk Side Panel (L)** onto **Desk Center Panel**, **Desk Table Top**, **Desk Horizontal Rail** and **Desk Bottom Rail** by using **(C)**, **(D)** and **(H)**. Tighten **(H)** up by using a Crosshead Screw Driver. Tighten **(C)** up by using **(Q)**.

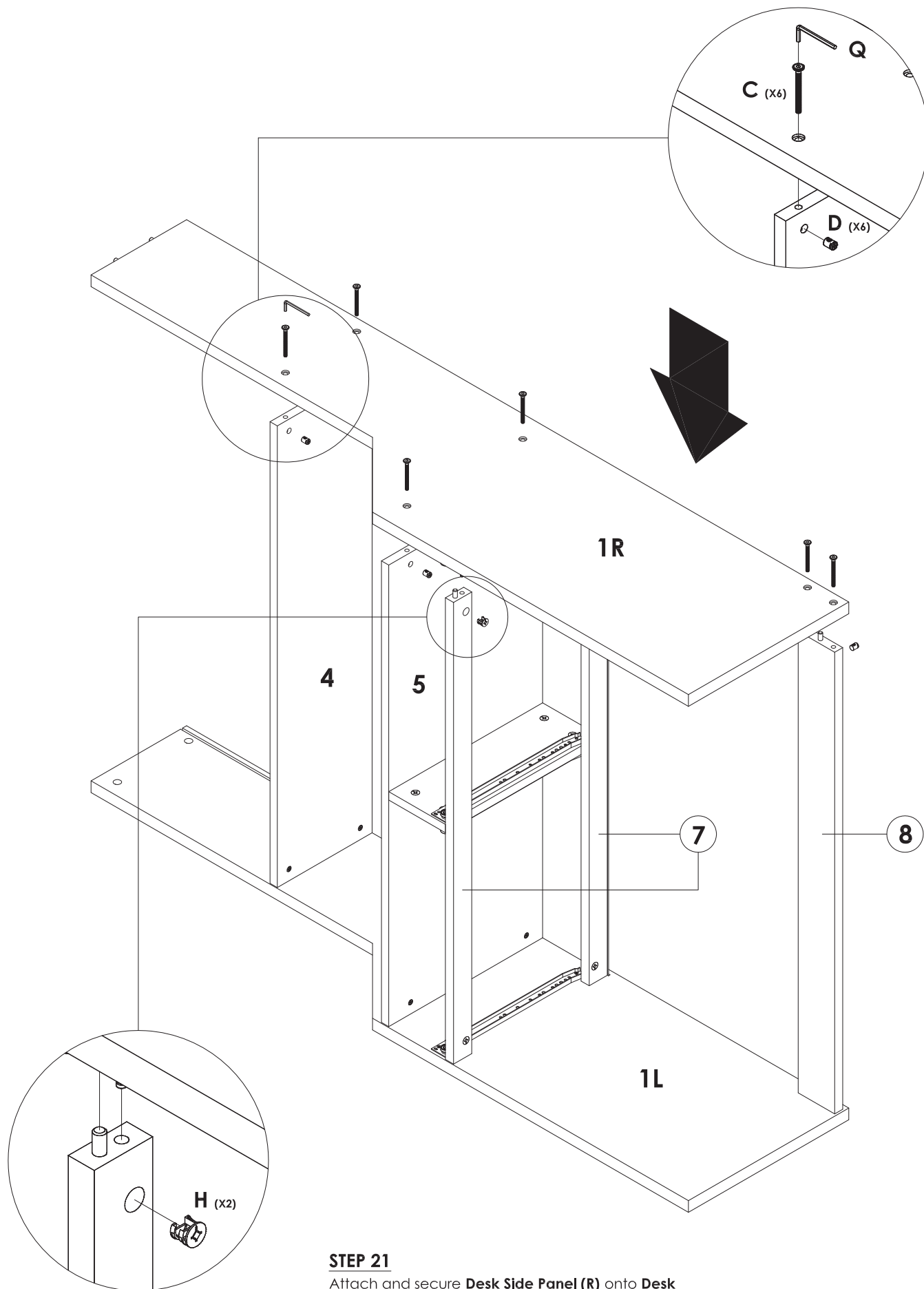
STEP 2-9



STEP 20

Slide down **Desk Back Panel (Bottom)**
into previous assembly.

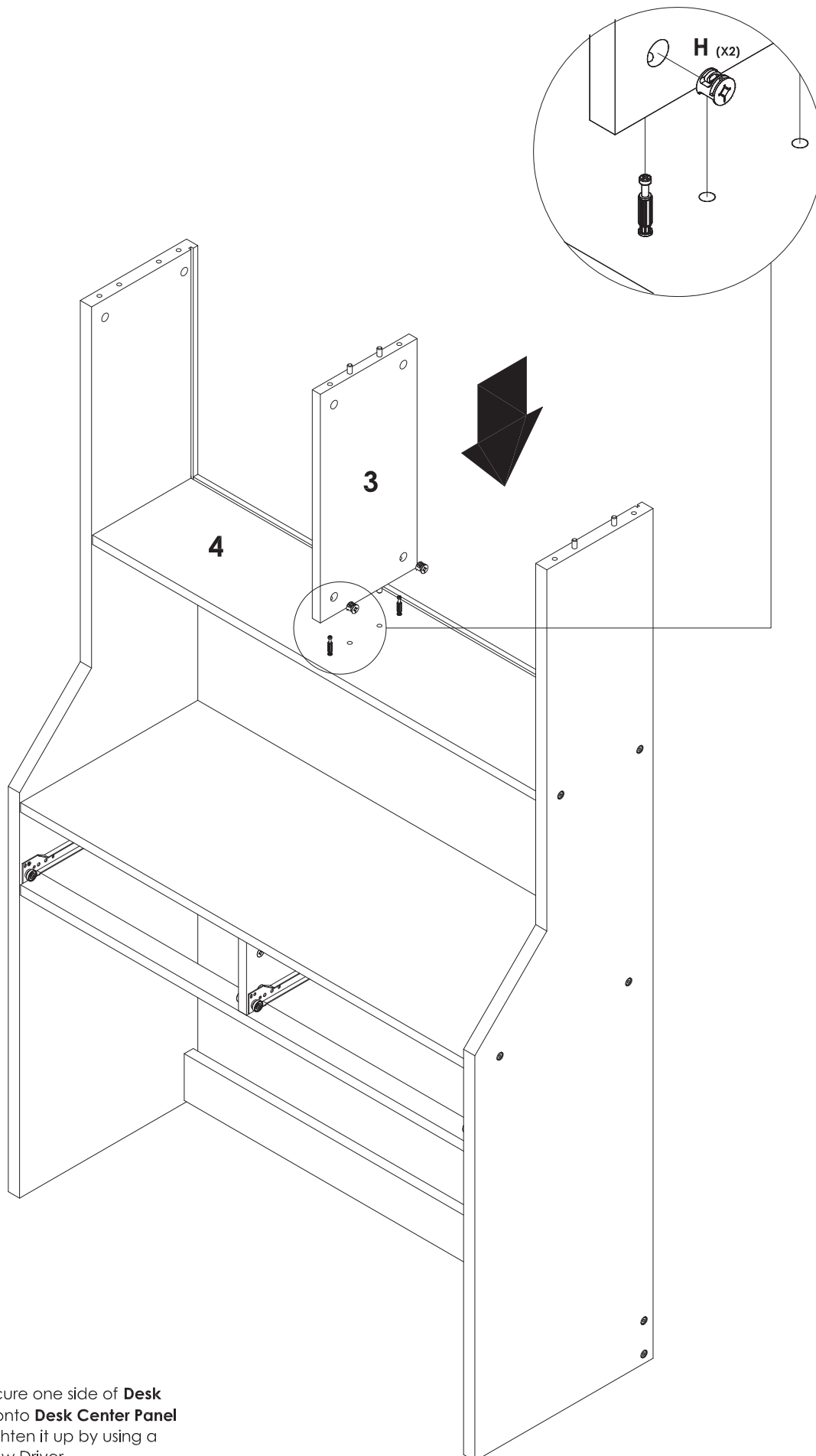
STEP 2-10



STEP 21

Attach and secure **Desk Side Panel (R)** onto **Desk Center Panel, Desk Table Top, Desk Horizontal Rail** and **Desk Bottom Rail** by using (C),(D) and (H). Tighten (H) up by using a Crosshead Screw Driver. Tighten (C) up by using (Q).

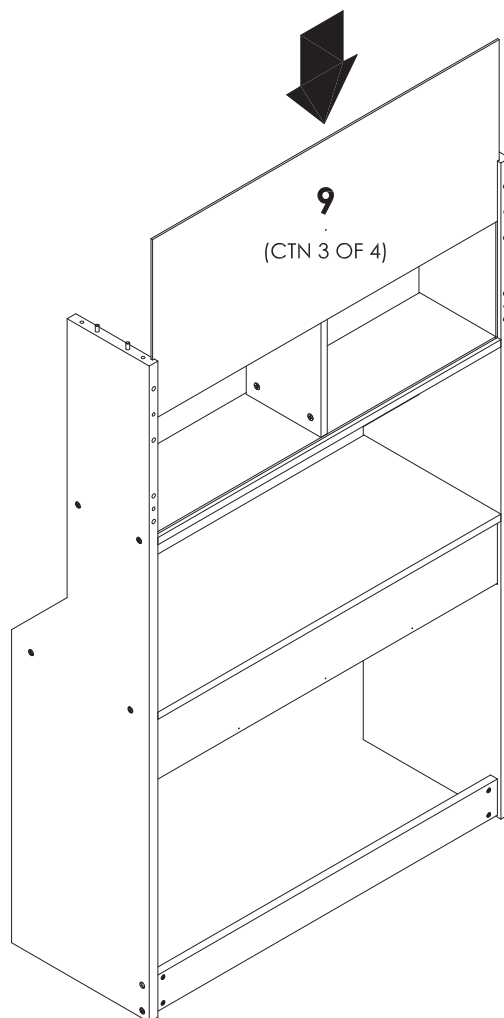
STEP 2-11



STEP 22

Attach and secure one side of **Desk Vertical Panel** onto **Desk Center Panel** by using **(H)**, tighten it up by using a Crosshead Screw Driver.

STEP 2-12

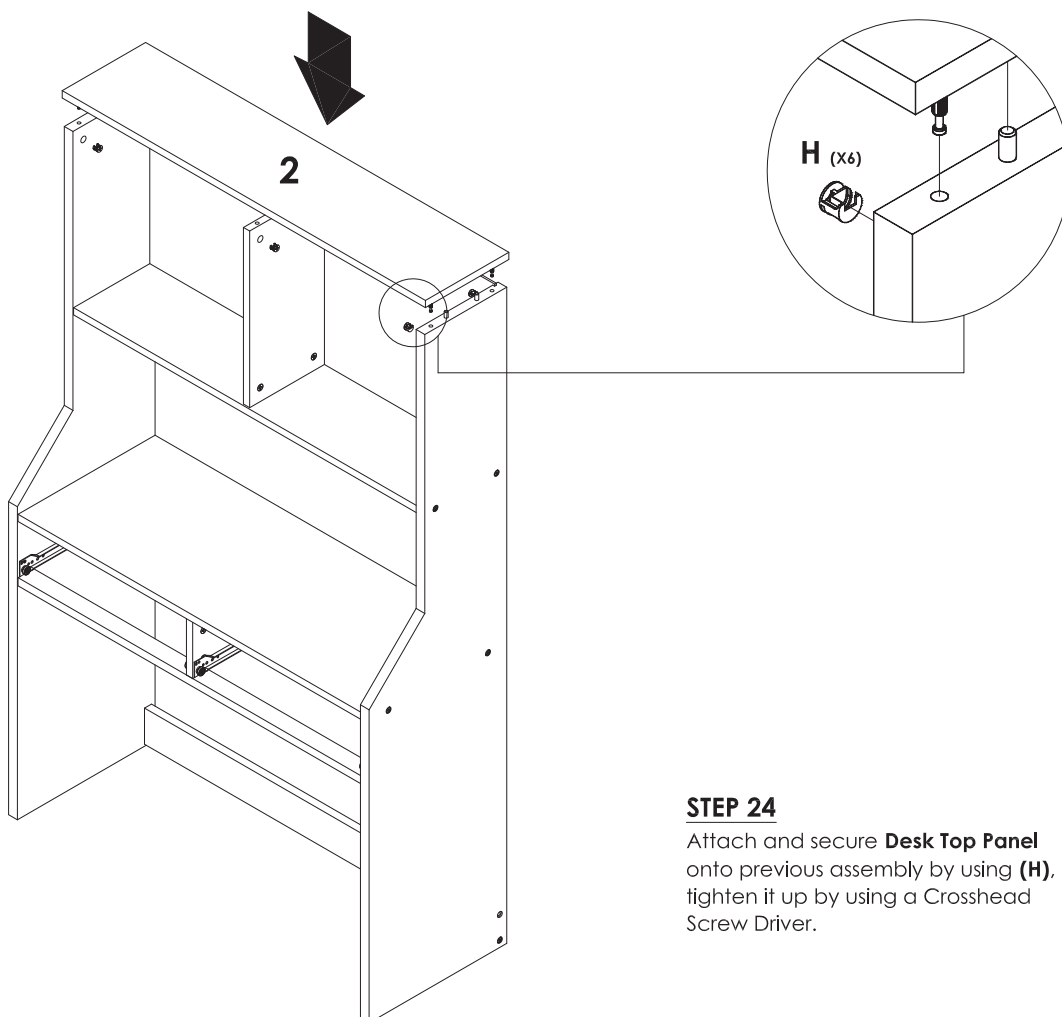


STEP 23

Slide down **Desk Back Panel (Top)** into previous assembly.

* Please find **Back Panel (9)** from **carton (3 of 4)**

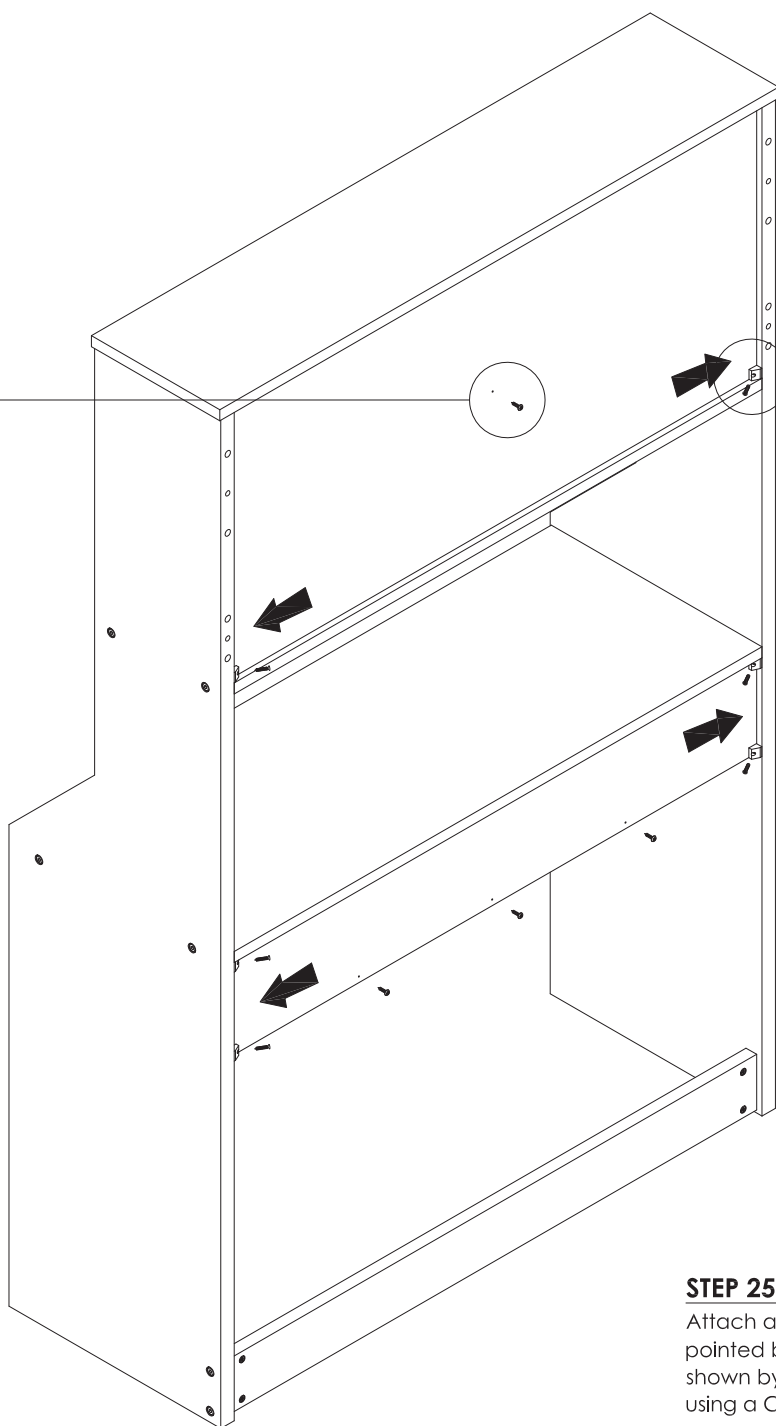
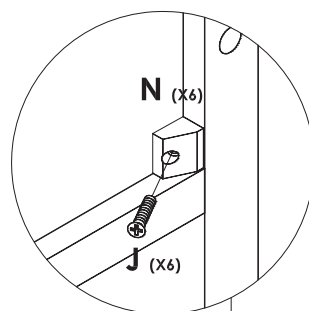
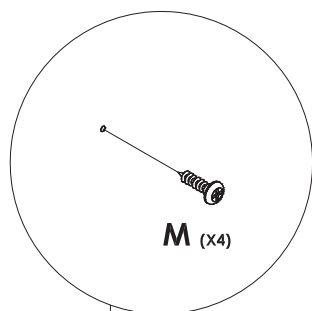
STEP 2-13



STEP 24

Attach and secure **Desk Top Panel** onto previous assembly by using **(H)**, tighten it up by using a Crosshead Screw Driver.

STEP 2-14

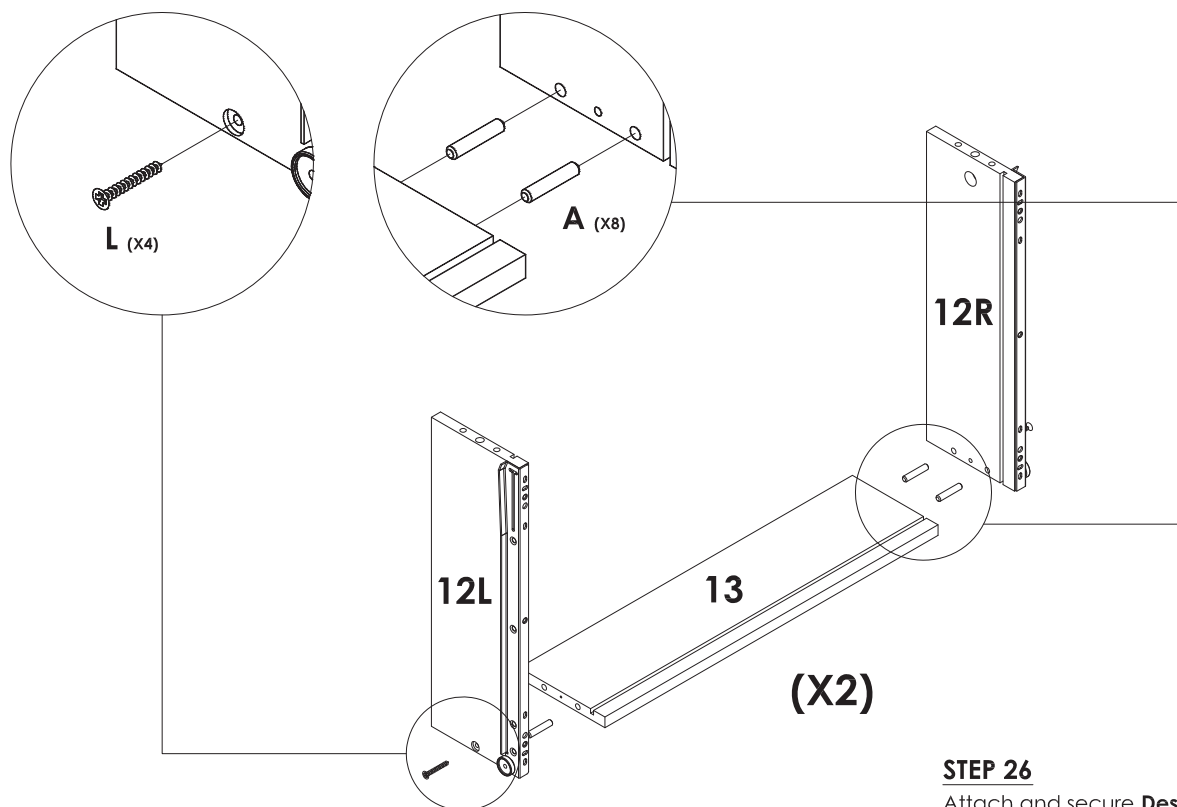


STEP 25

Attach and secure **(N)** on sides pointed by arrows on the drawing as shown by using **(J)**, tighten it up by using a Crosshead Screw Driver.

Follow that up by screwing **(M)** into marking hole found on **Desk Back Panel (Top) & Desk Back Panel (Bottom)**, tighten it up by using a Crosshead Screw Driver.

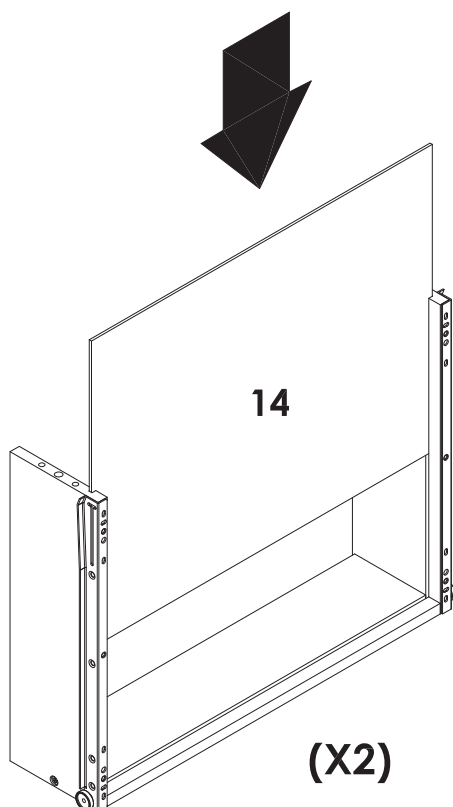
STEP 2-15



STEP 26

Attach and secure **Desk Drawer Side (L/R)** onto **Desk Drawer Rear** by inserting **(A)** into Ø6MM holes. Follow it up by screwing **(L)** into pre-drilled holes. Tighten it up by using a Crosshead Screw Driver.

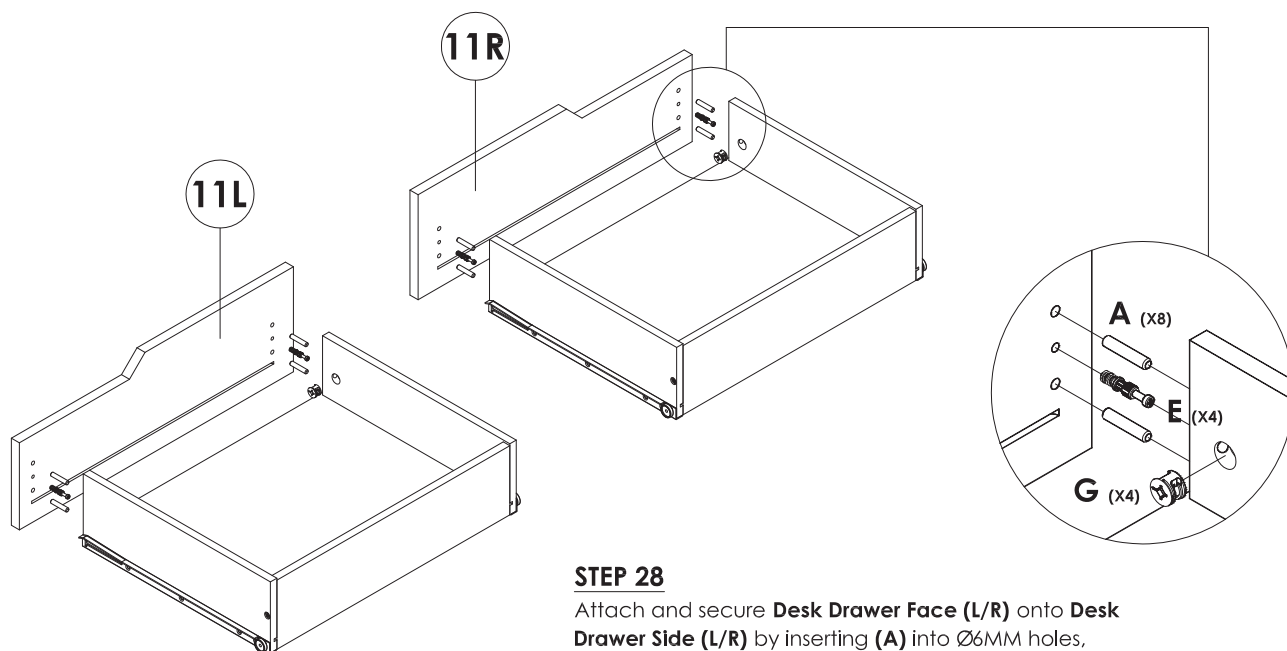
STEP 2-16



STEP 27

Slot **Desk Drawer Base** into Drawer assembly.

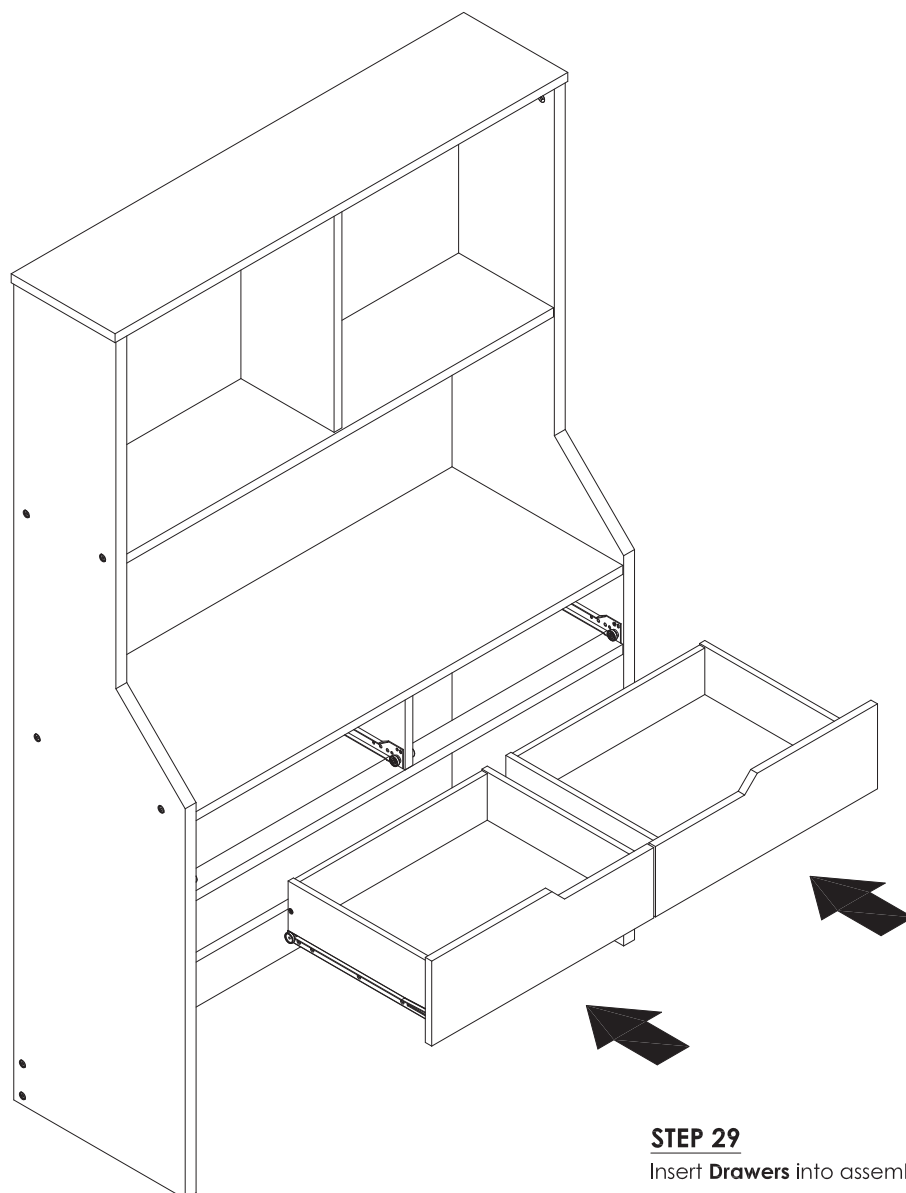
STEP 2-17



STEP 28

Attach and secure **Desk Drawer Face (L/R)** onto **Desk Drawer Side (L/R)** by inserting **(A)** into Ø6MM holes, follow it up by using **(E)** and **(G)**, tighten it up by using a Crosshead Screw Driver.




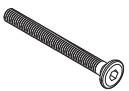

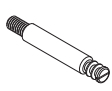









STEP 2-18

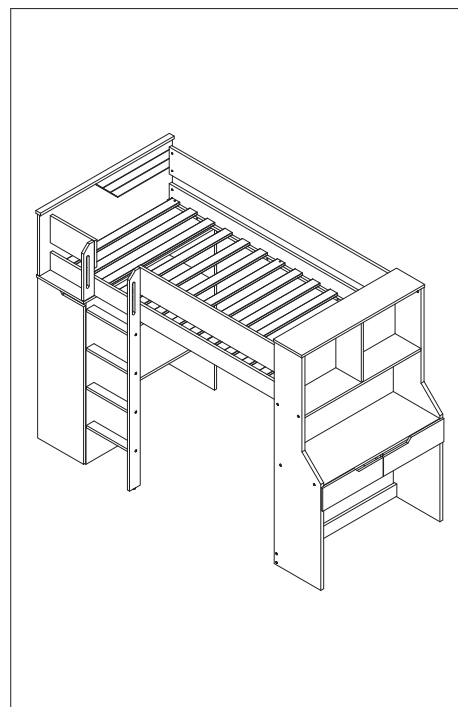


STEP 29

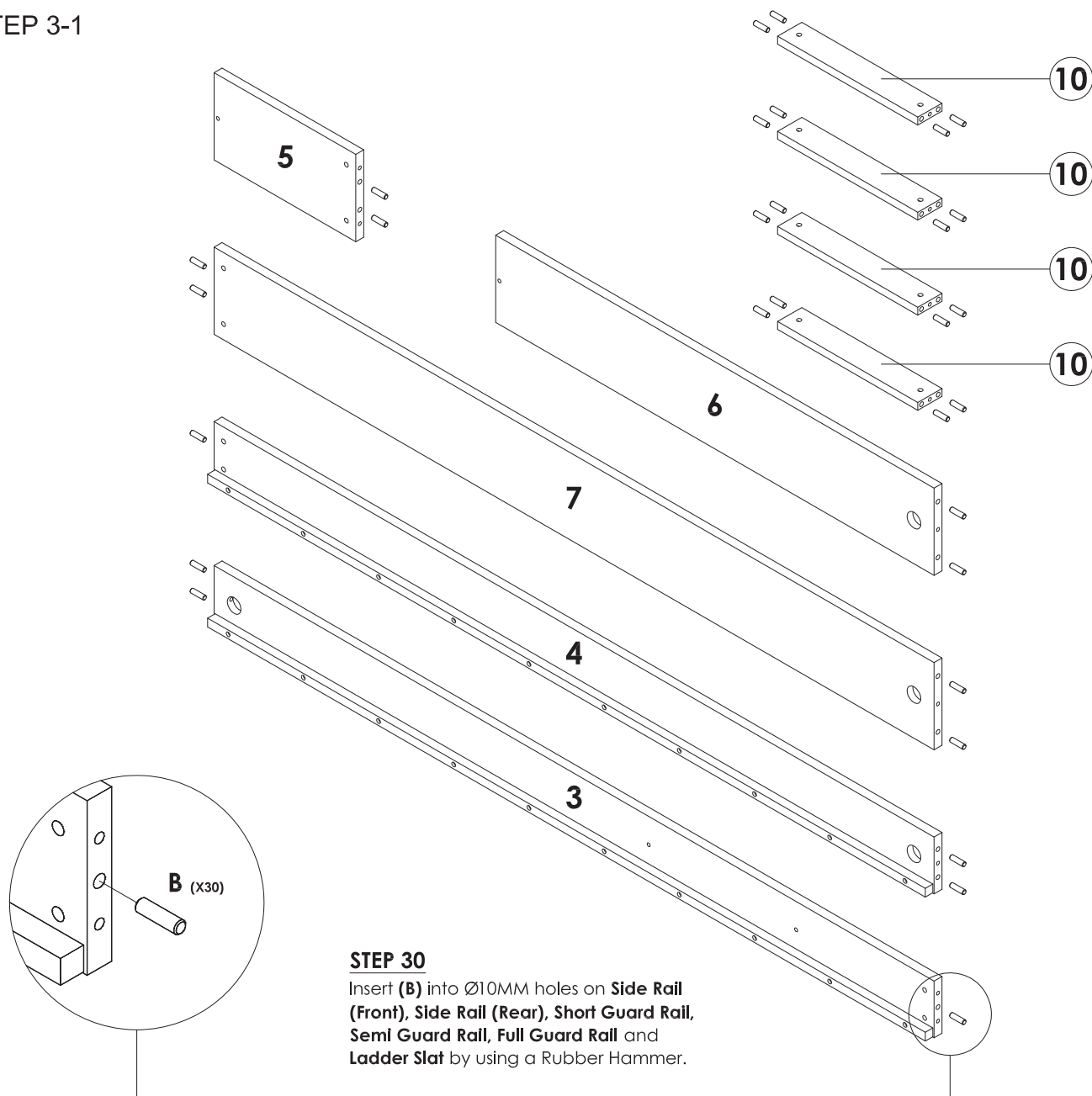
Insert **Drawers** into assembly.

3 LOFT BED (CARTON 3 OF 4 , CARTON 4 OF 4)

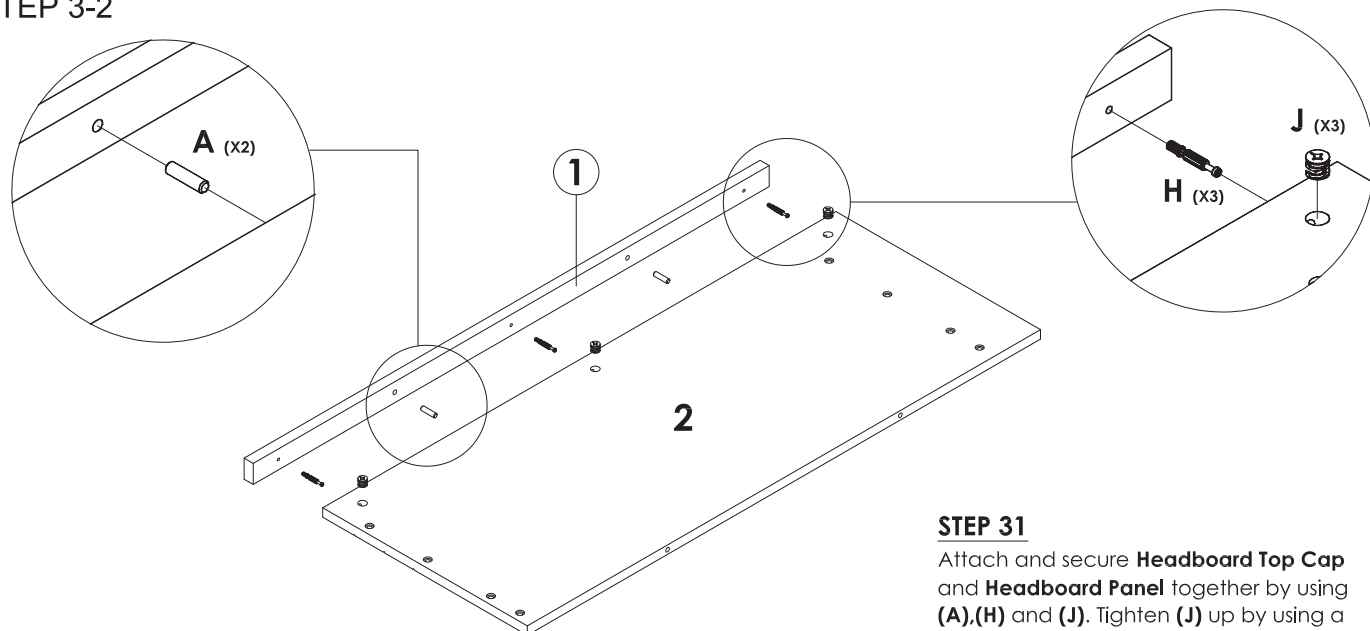
A  PLASTIC DOWEL (M8 x 30MM) 5 PCS	B  PLASTIC DOWEL (M10 x 35MM) 30 PCS	C  JCBC BOLT (M6 x 35MM) 4 PCS
D  JCBC BOLT (M6 x 60MM) 16 PCS	E  JRN NUT (M6 x 13MM) 16 PCS	F  SPIRAL CAM CONNECTING BOLT (L58MM) 4 PCS
G  SPIRAL CAM (D35MM) 4 PCS	H  CONNECTING BOLT (34MM) 3 PCS	J  MINIFIX (12MM) 3 PCS
K  CSK C/B SCREW (M3.5 x 16MM) 4 PCS	L  CSK C/B SCREW (M4 x 32MM) 6 PCS	M  2 HOLE L-BRACKET (18 x 20 x 2MM) 2 PCS
N  BASE GLUE L190 (M6 x 23MM) 1 PC	P  ALLEN KEY (M4 x 60MM) 1 PC	Q  ALLEN KEY (M6) 1 PC



STEP 3-1



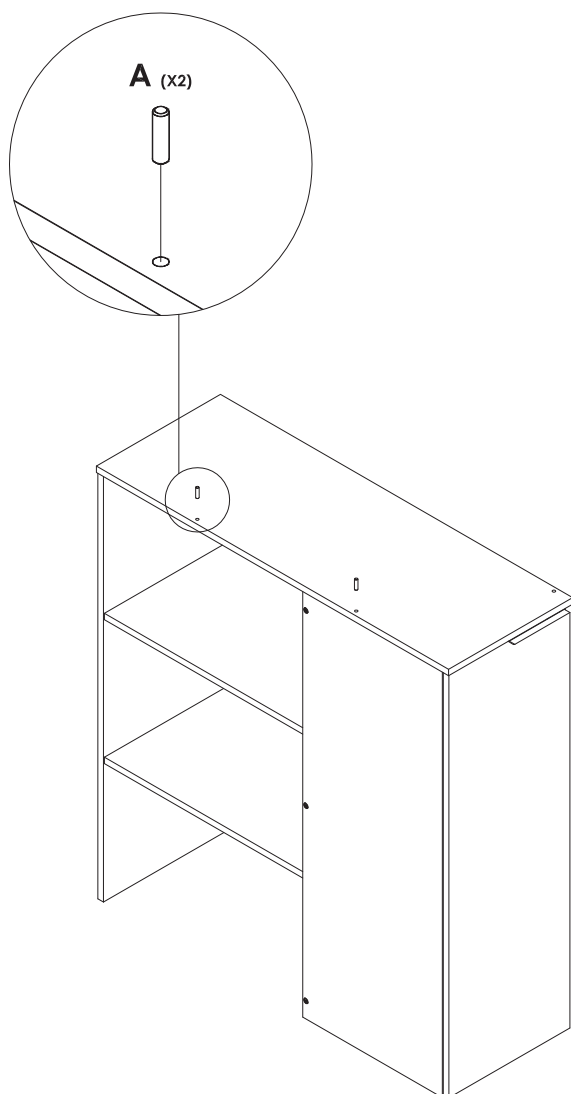
STEP 3-2



STEP 31

Attach and secure **Headboard Top Cap** and **Headboard Panel** together by using **(A),(H)** and **(J)**. Tighten **(J)** up by using a Crosshead Screw Driver.

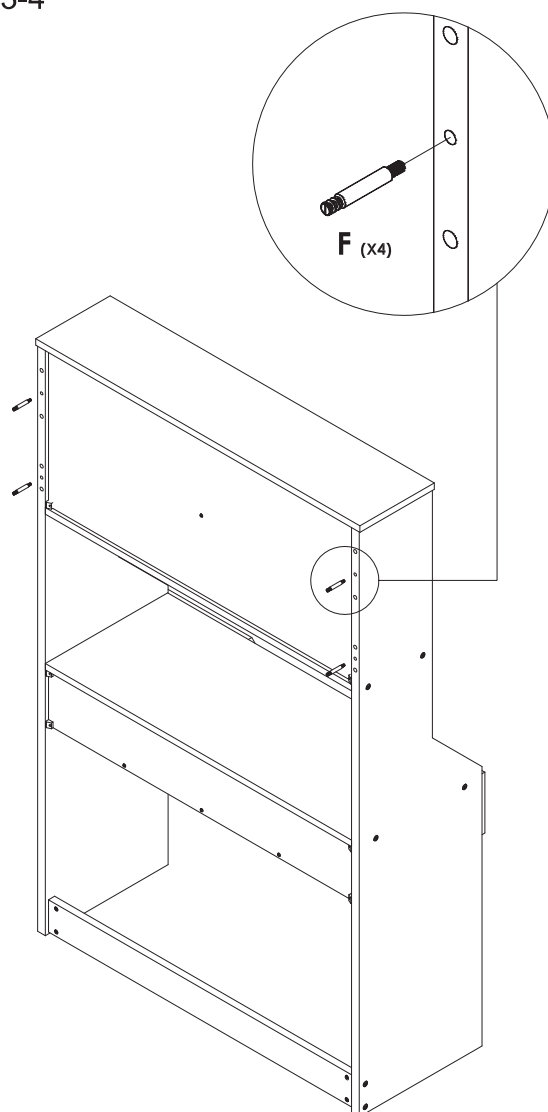
STEP 3-3



STEP 32

Attach **(A)** onto **Wardrobe Unit** as shown on drawing.

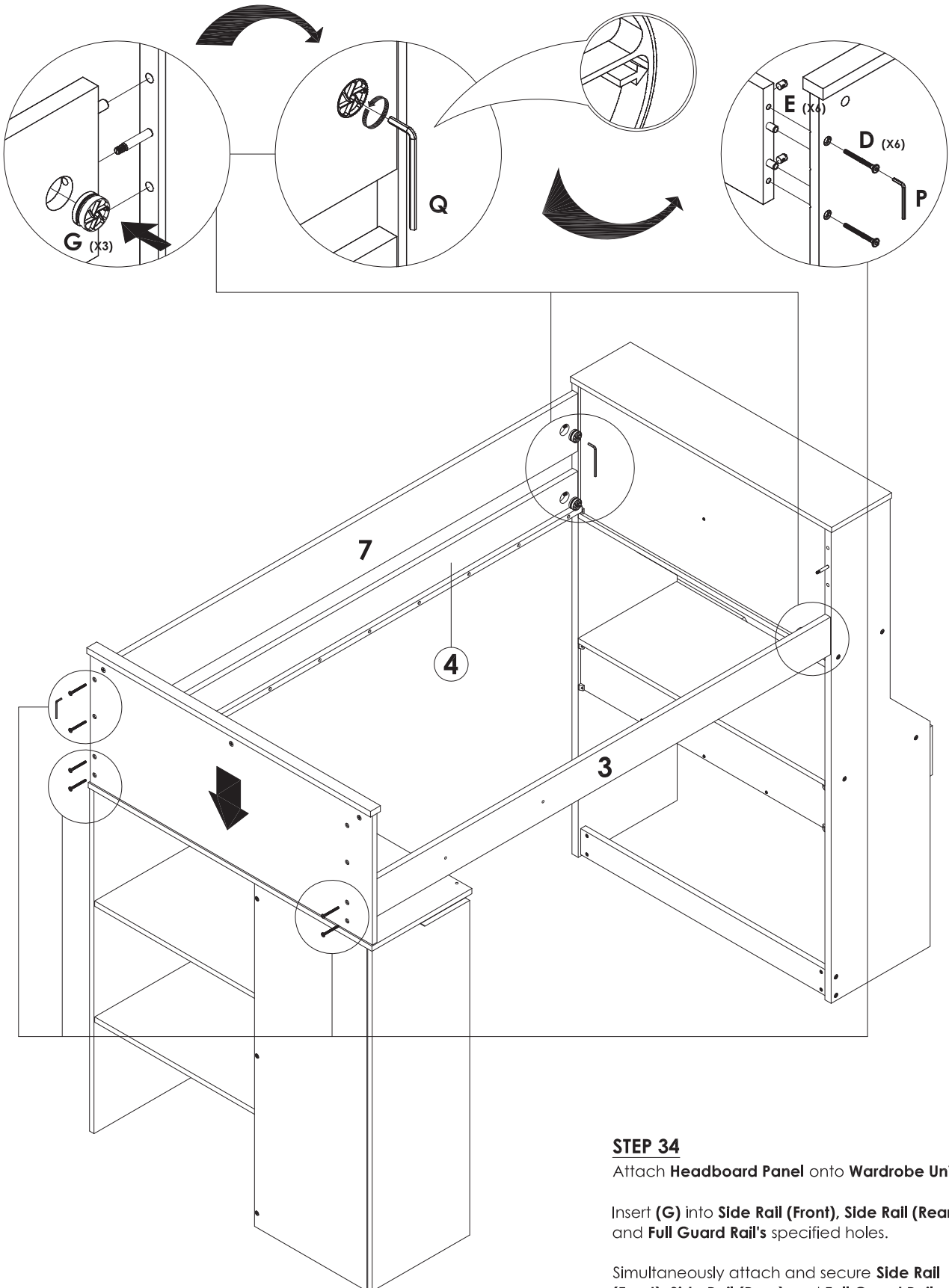
STEP 3-4



STEP 33

Insert **(F)** into specified holes found on **Desk Unit**, tighten it up by using a Crosshead Screw Driver.

STEP 3-5



STEP 34

Attach **Headboard Panel** onto **Wardrobe Unit**.

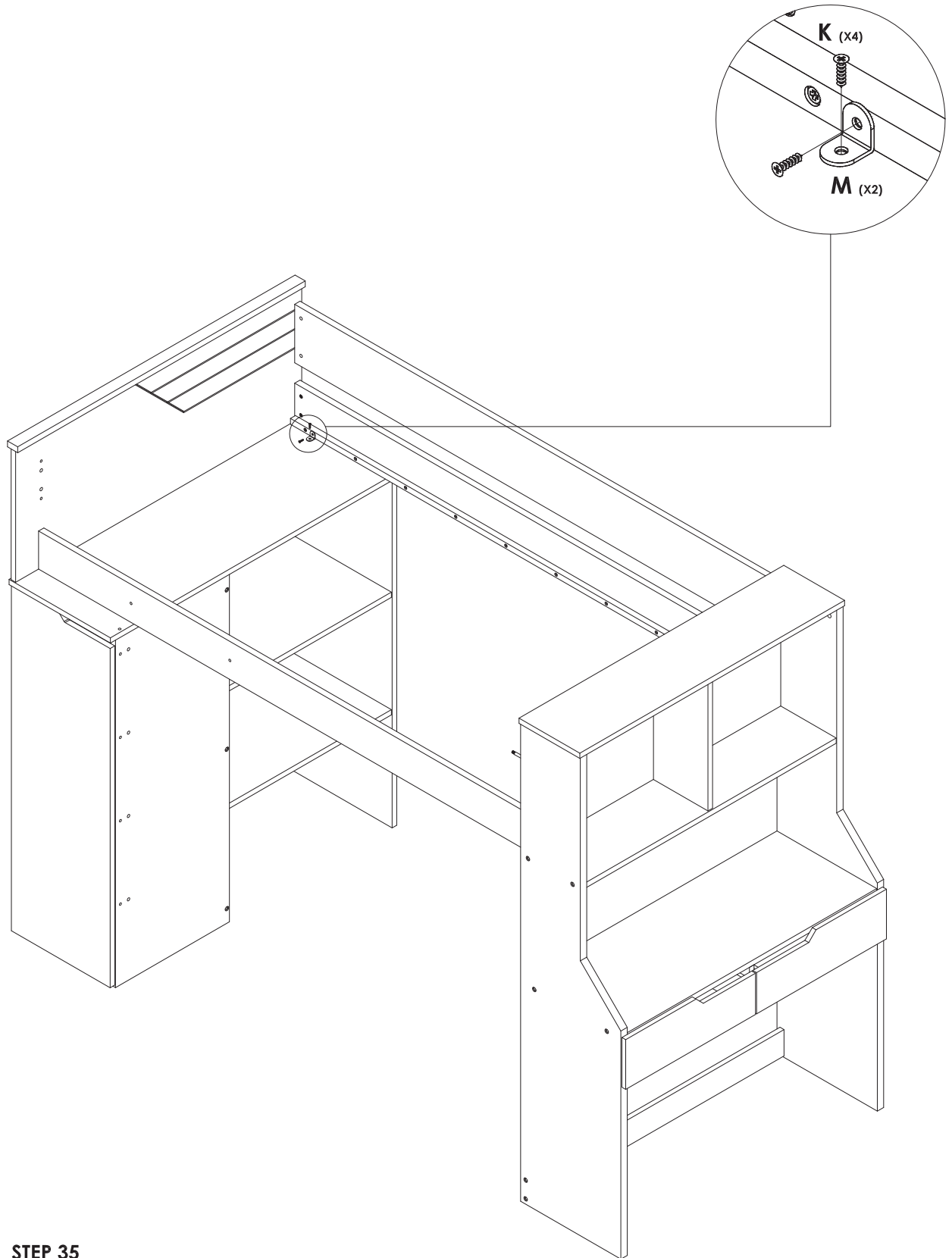
Insert **(G)** into **Side Rail (Front)**, **Side Rail (Rear)** and **Full Guard Rail's** specified holes.

Simultaneously attach and secure **Side Rail (Front)**, **Side Rail (Rear)** and **Full Guard Rail** onto **Headboard Panel** and **Desk Unit**.

Follow it up by tightening **(G)** by using **(Q)**. Continue to secure **Headboard Panel** onto current assembly by using **(D)** and **(E)**, tighten it up by using **(P)**.

*** This assembly shall only be completed by at least 2 person or more.**

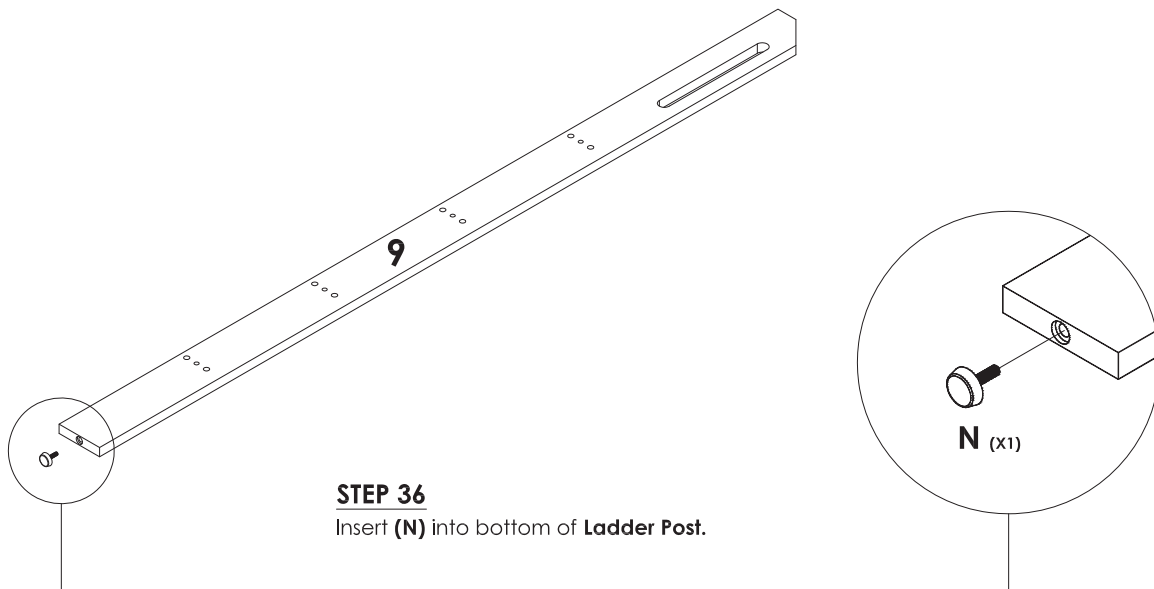
STEP 3-6



STEP 35

Attach **(M)** onto both **Side Rail** and **Wardrobe Unit** by using **(K)**, tighten it up by using a Crosshead Screw Driver.

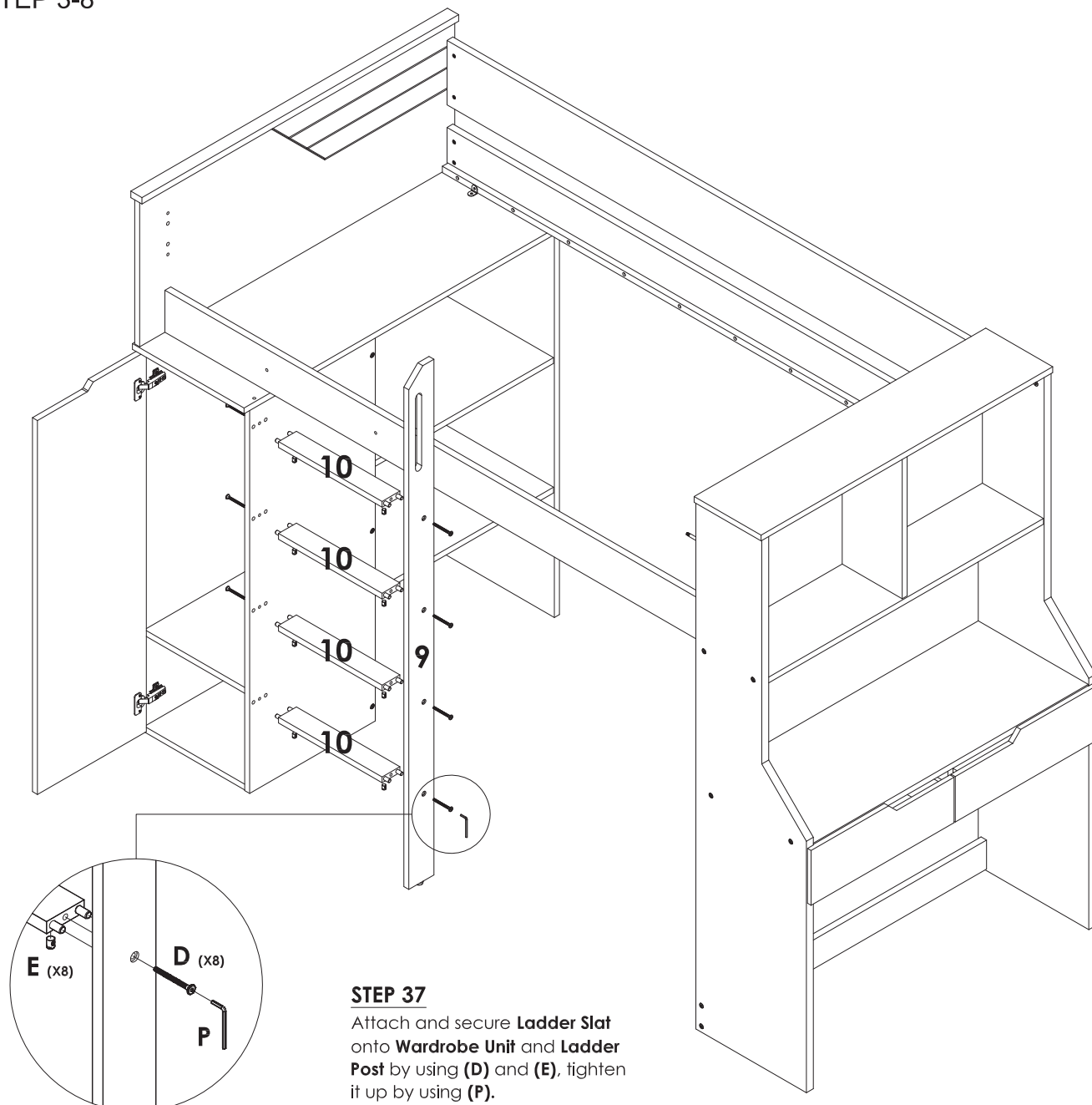
STEP 3-7



STEP 36

Insert **(N)** into bottom of **Ladder Post**.

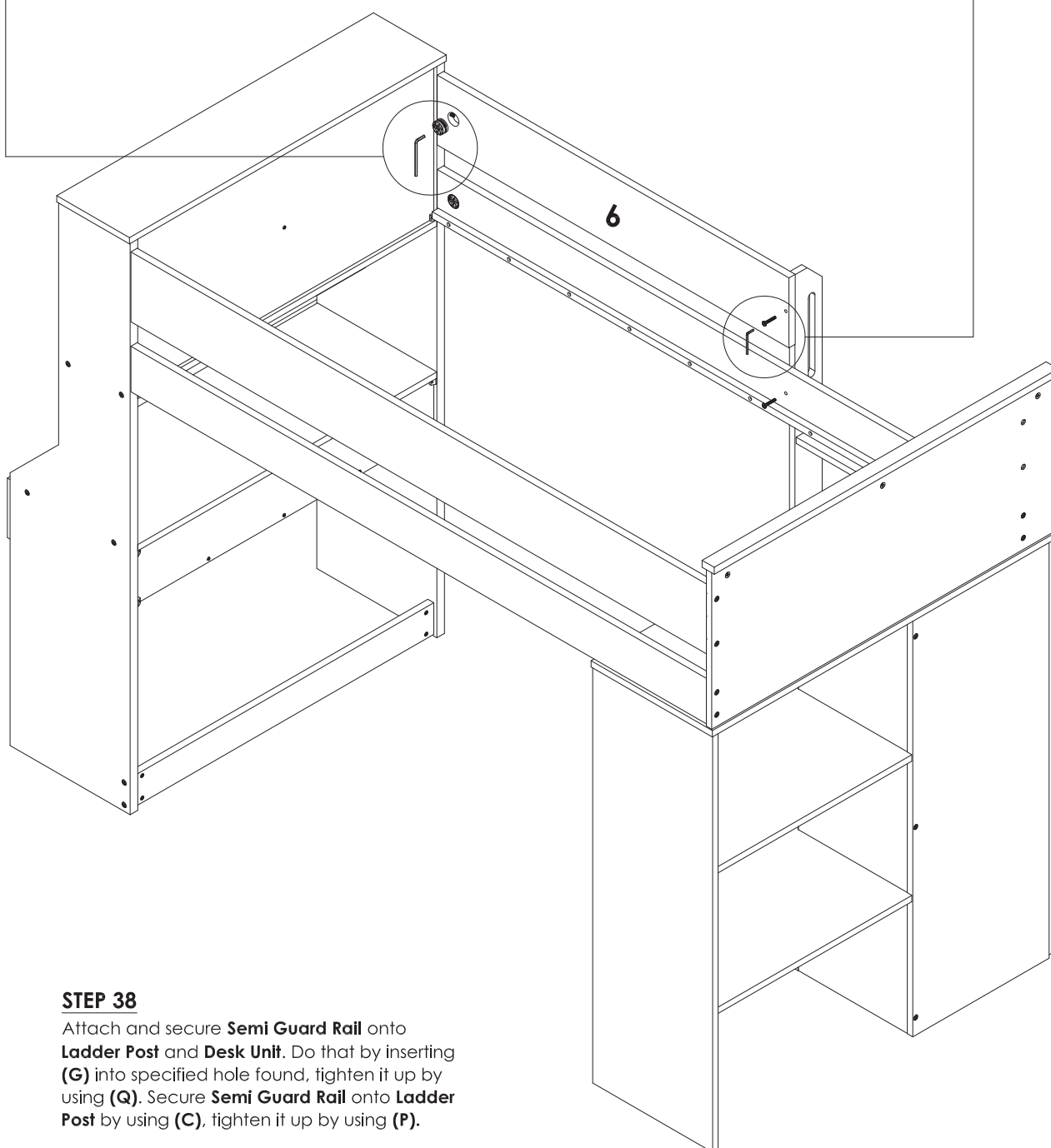
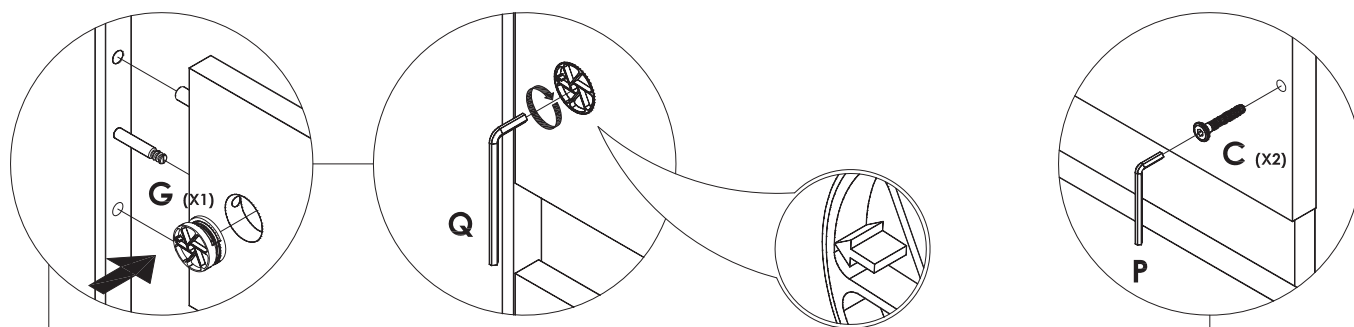
STEP 3-8



STEP 37

Attach and secure **Ladder Slat** onto **Wardrobe Unit** and **Ladder Post** by using **(D)** and **(E)**, tighten it up by using **(P)**.

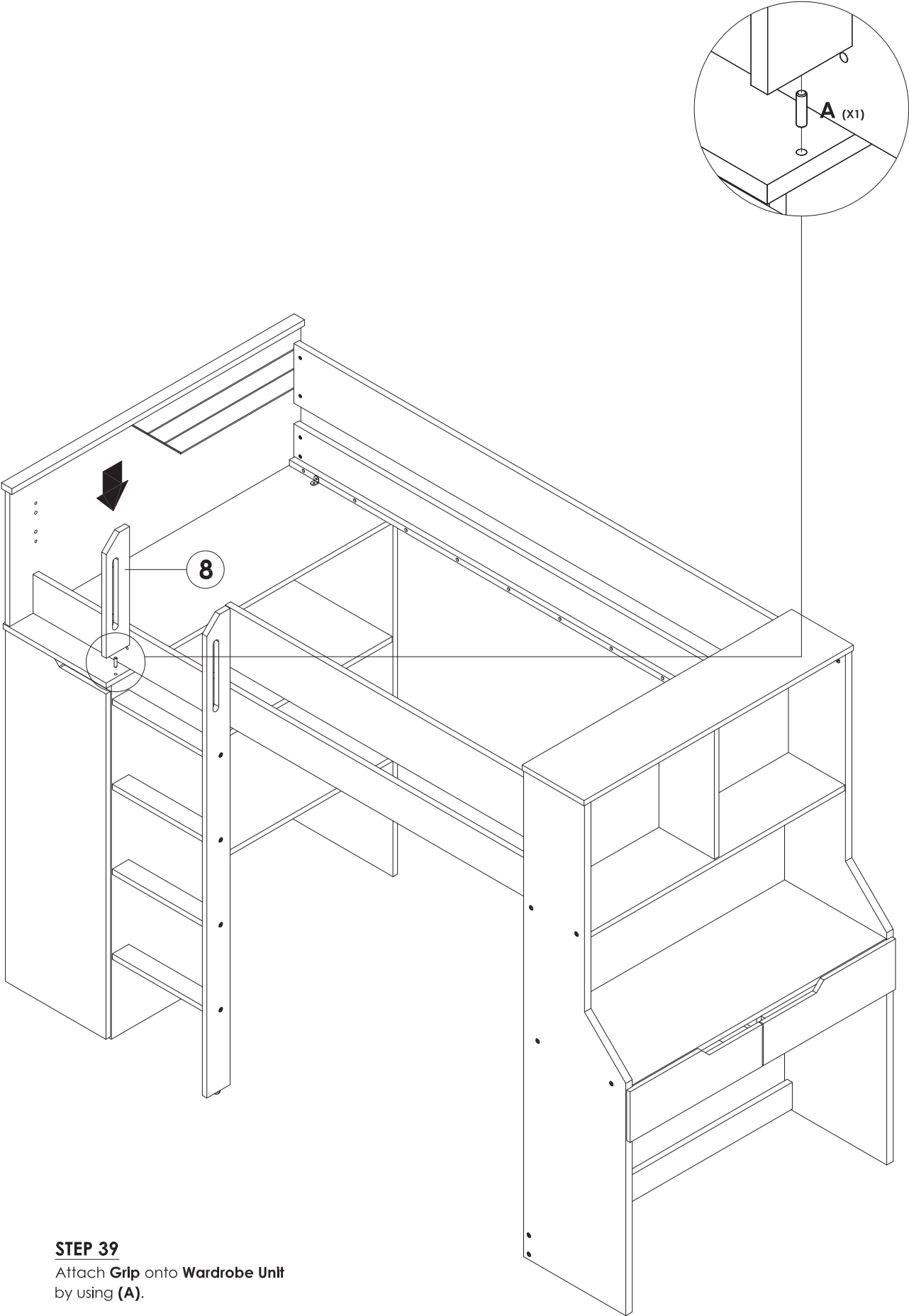
STEP 3-9



STEP 38

Attach and secure **Semi Guard Rail** onto **Ladder Post** and **Desk Unit**. Do that by inserting **(G)** into specified hole found, tighten it up by using **(Q)**. Secure **Semi Guard Rail** onto **Ladder Post** by using **(C)**, tighten it up by using **(P)**.

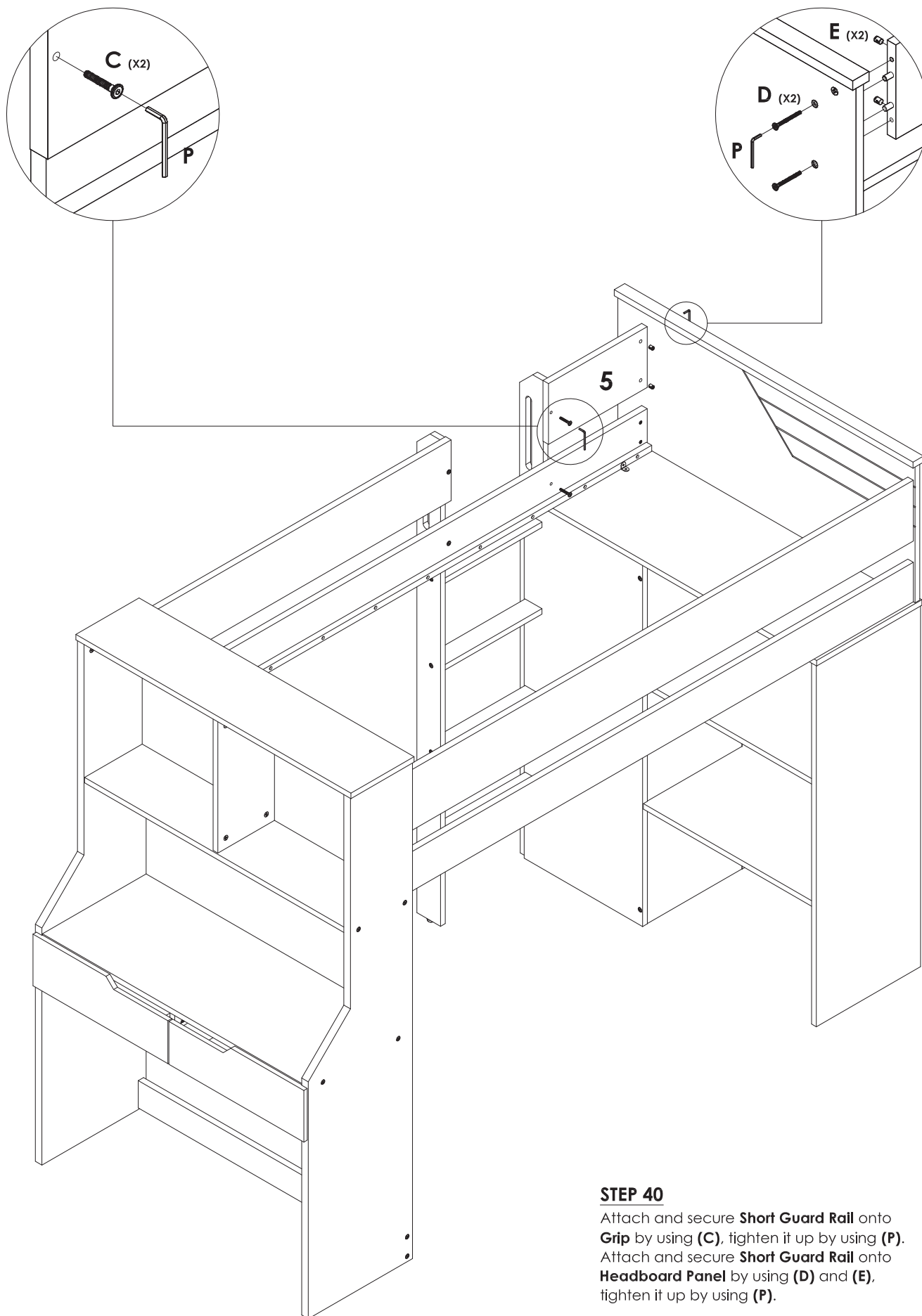
STEP 3-10



STEP 39

Attach **Grip** onto **Wardrobe Unit** by using **(A)**.

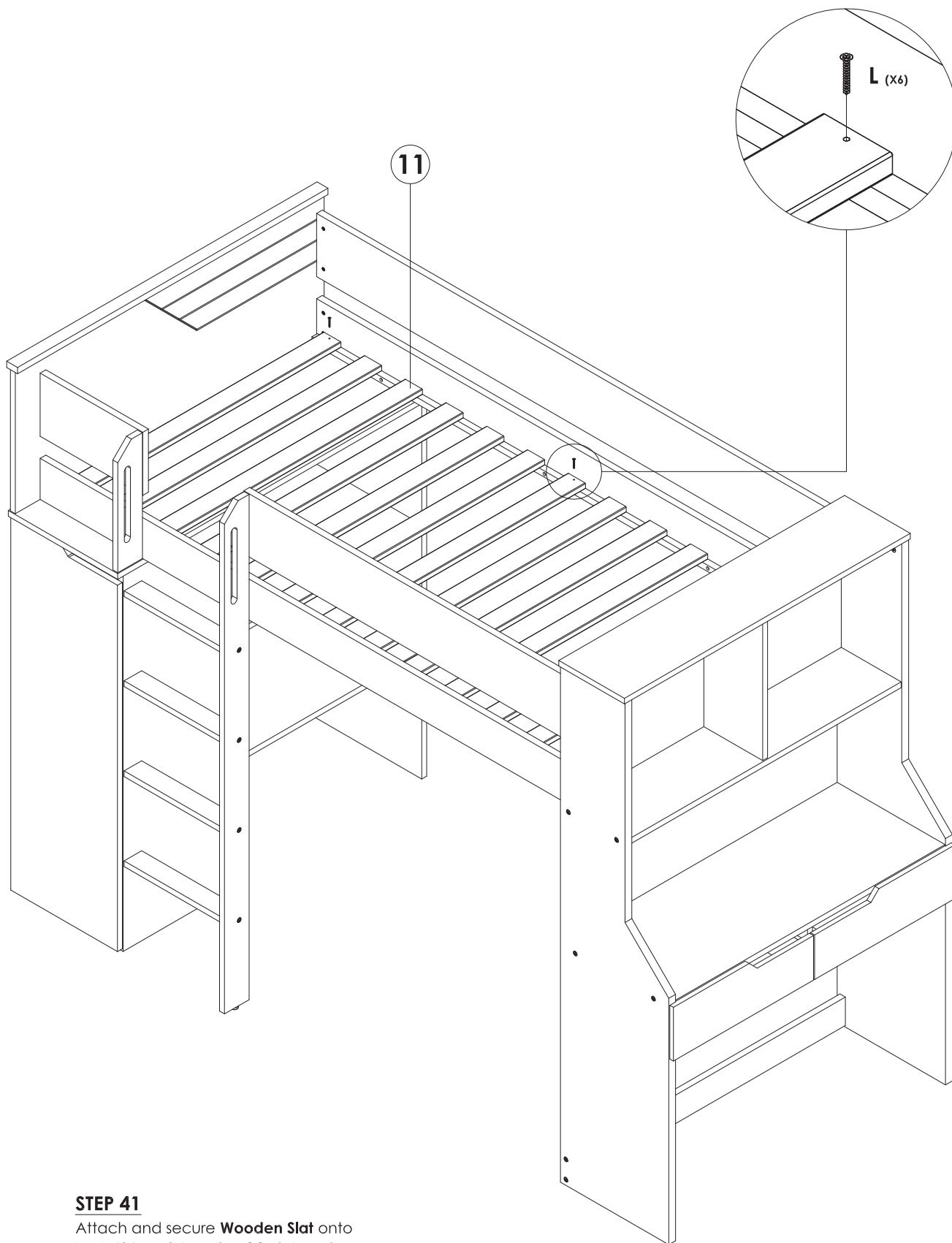
STEP 3-11



STEP 40

Attach and secure **Short Guard Rail** onto **Grip** by using (C), tighten it up by using (P). Attach and secure **Short Guard Rail** onto **Headboard Panel** by using (D) and (E), tighten it up by using (P).

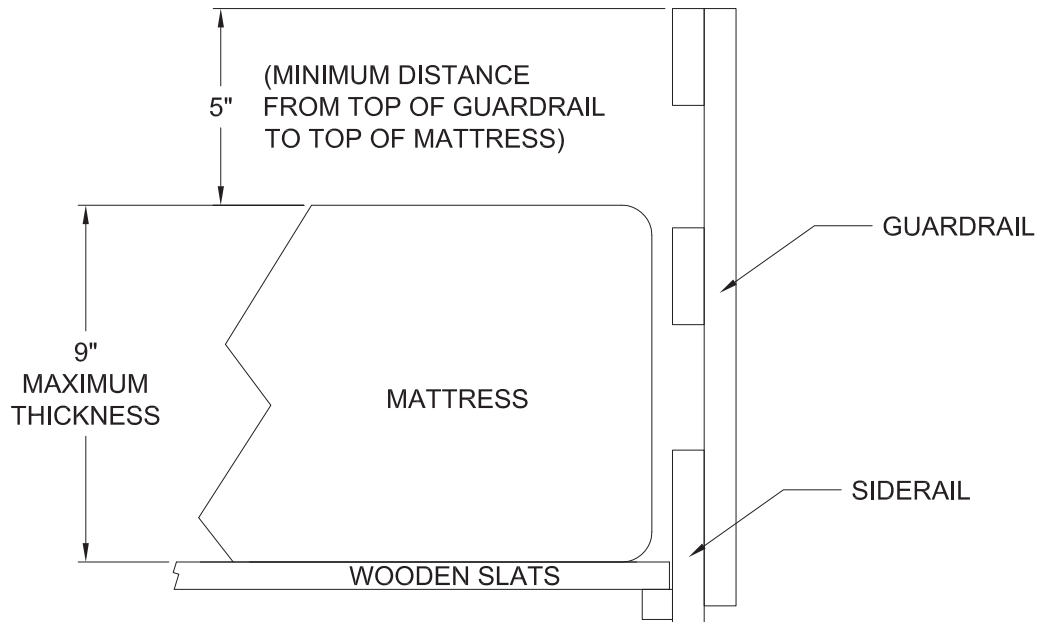
STEP 3-12



STEP 41

Attach and secure **Wooden Slat** onto both **Side Rail** by using **(L)**, tighten it up by using a Crosshead Screw Driver. Go on to complete the entire assembly.

BEDDING SPECIFICATION



MATTRESS SIZE

Upper Bunk Mattress Specification :

- Only use a mattress that is 74" - 75" long and 38 1/2" - 39 1/2" wide on upper bunk.
- Ensure thickness of mattress does not exceed 9".

Replacement parts :

Replacement parts, including additional guard rails, can be obtained from any ACME Furniture distributor or retailer.