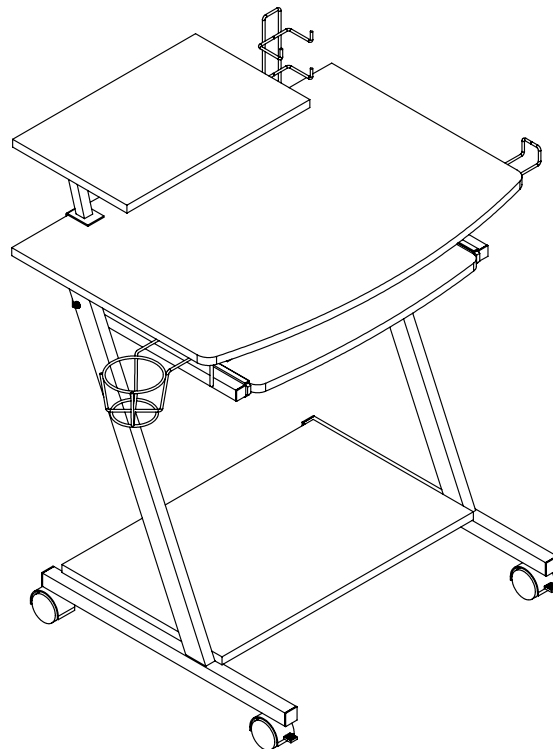
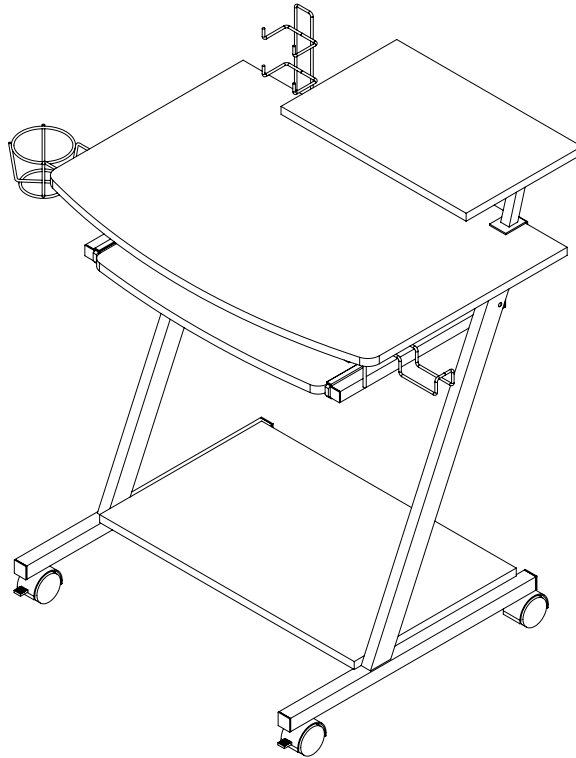


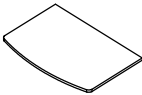
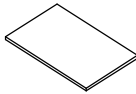

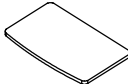
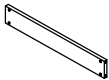







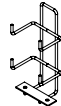


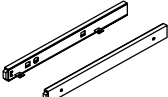
# **ASSEMBLY INSTRUCTION FOR ACME FURNITURE**

## **MODEL#93127**








Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.



**\*\* Do not fully tighten screws until fully assembled \*\*\***

	COMPONENT PARTS	
DESCRIPTION	PART NAME	QTY(PCS)
①	MAIN PANEL 	1
②	LOWER PANEL 	1
③	PRINTER/MONITOR PANEL 	1
④	KEYBOARD PANEL 	1
⑤	BACK PANEL 	1
⑥	RIGHT STRUCTURE 	1
⑦	LEFT STRUCTURE 	1
⑧	SUPPORT TUBE 	2
⑨	PROTECTION CLIP 	2
⑩	SCREW KNOB 	2
⑪	HEADSET HOLDER 	1
⑫	CUP HOLDER 	1
⑬	JOYSTICK HOLDER 	1
⑭	LOCKING CASTER 	2
⑮	NON-LOCKING CASTER 	2
⑯	KEYBOARD SLIDER SET 	1

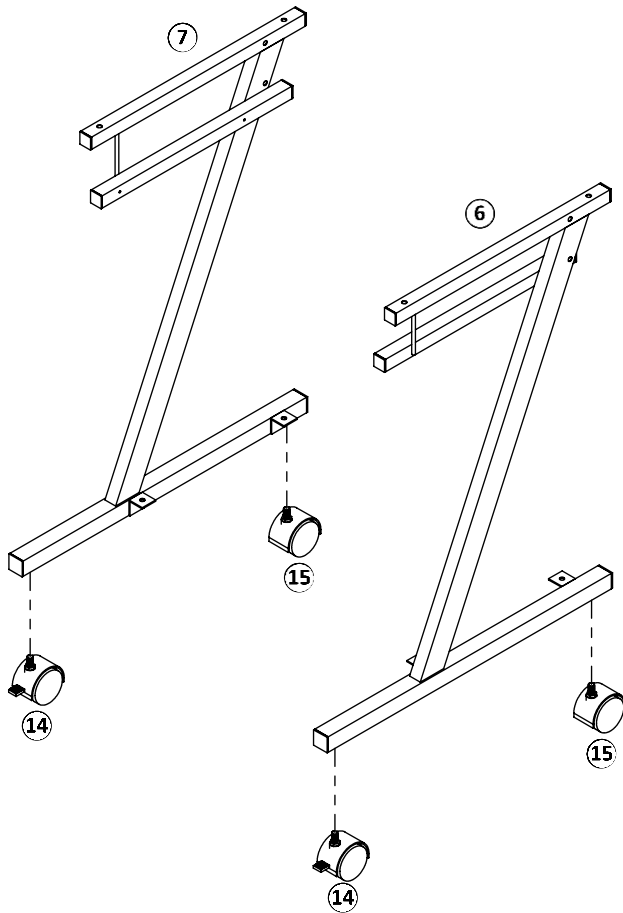
## HARDWARE REQUIRED

(A)		ALLEN BOLT	M6x45MM	4	PCS
(B)		ALLEN BOLT	M6x30MM	4	PCS
(C)		ALLEN BOLT	M6x12MM	8	PCS
(D)		PHILLIPS SCREW	M4x12MM	10	PCS
(E)		PHILLIPS SCREW	M4x12MM	4	PCS
(F)		OPEN-END WRENCH		1	PCS
(G)		ALLEN WRENCH		1	PCS

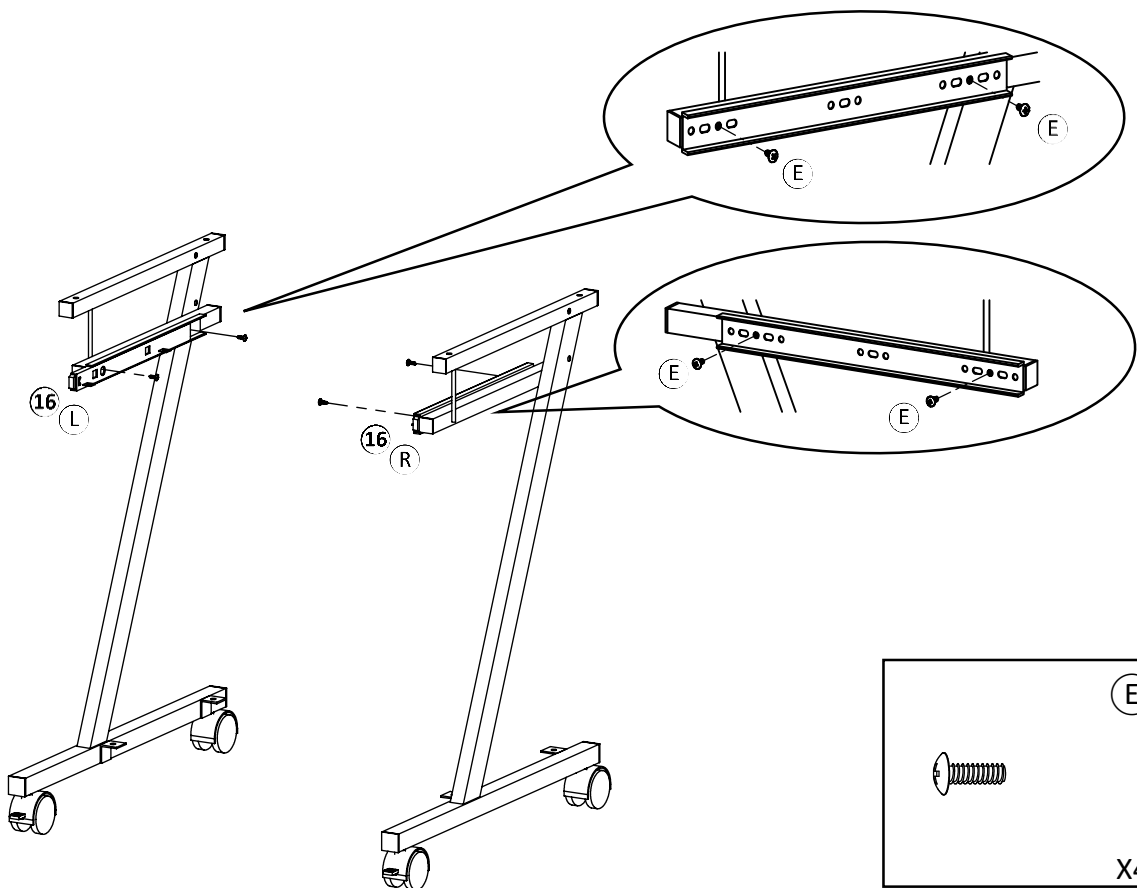
### Attention

\*\*\*Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled.  
Carefully check parts and packing materials prior to ordering replacements.

1

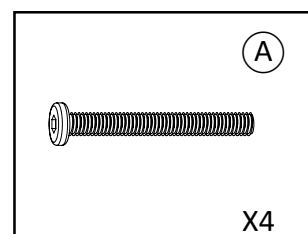
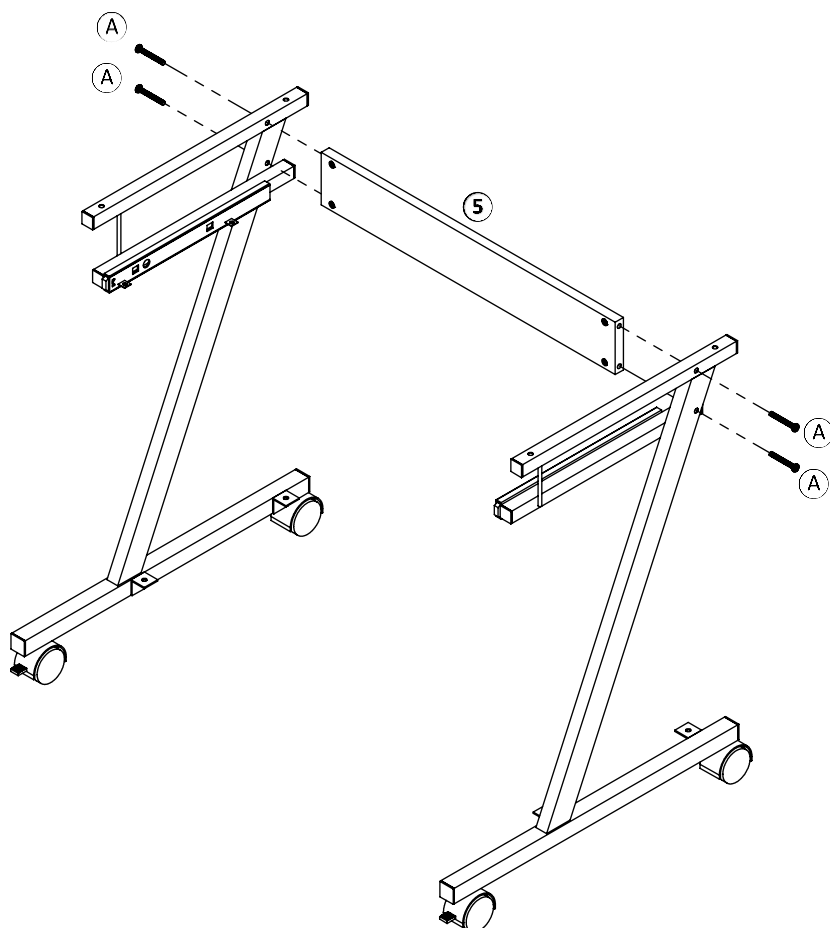


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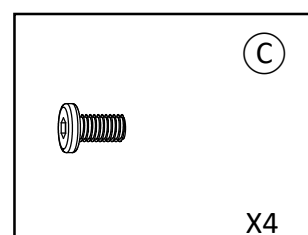
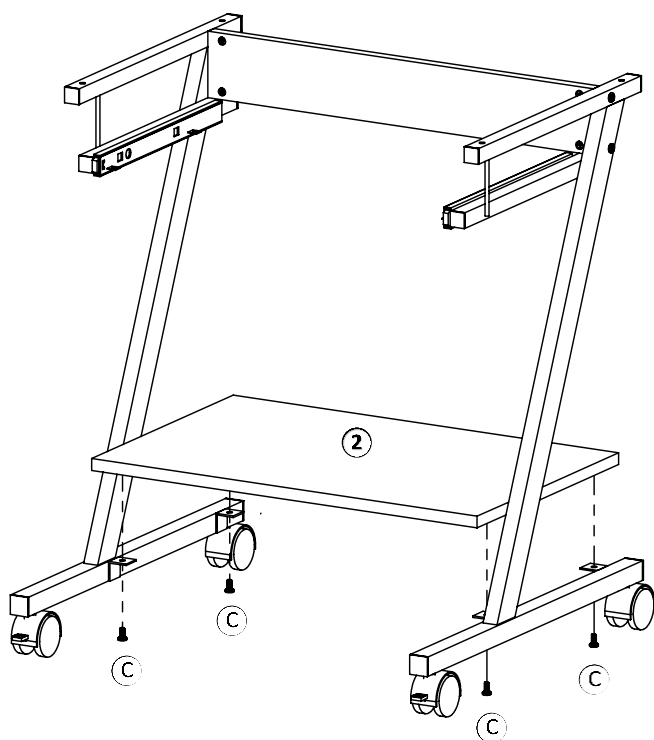




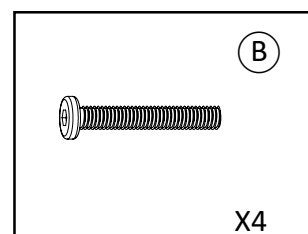
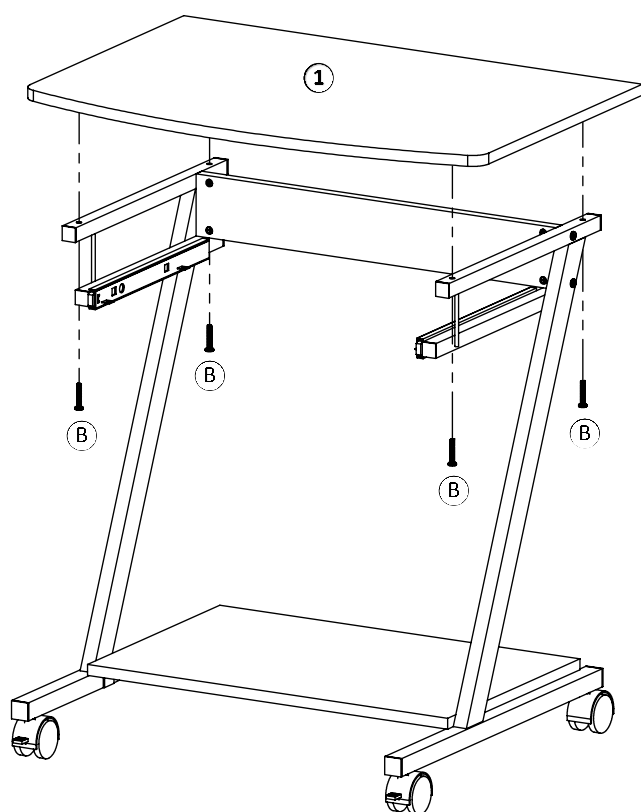
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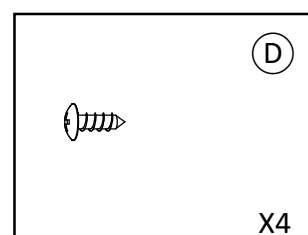
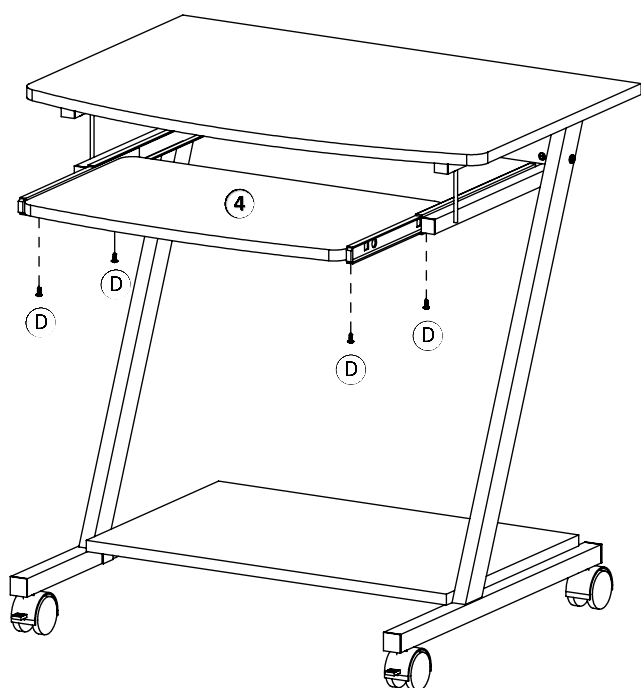
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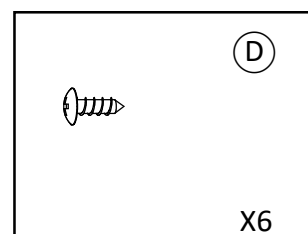
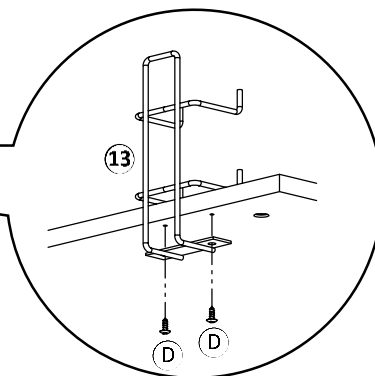
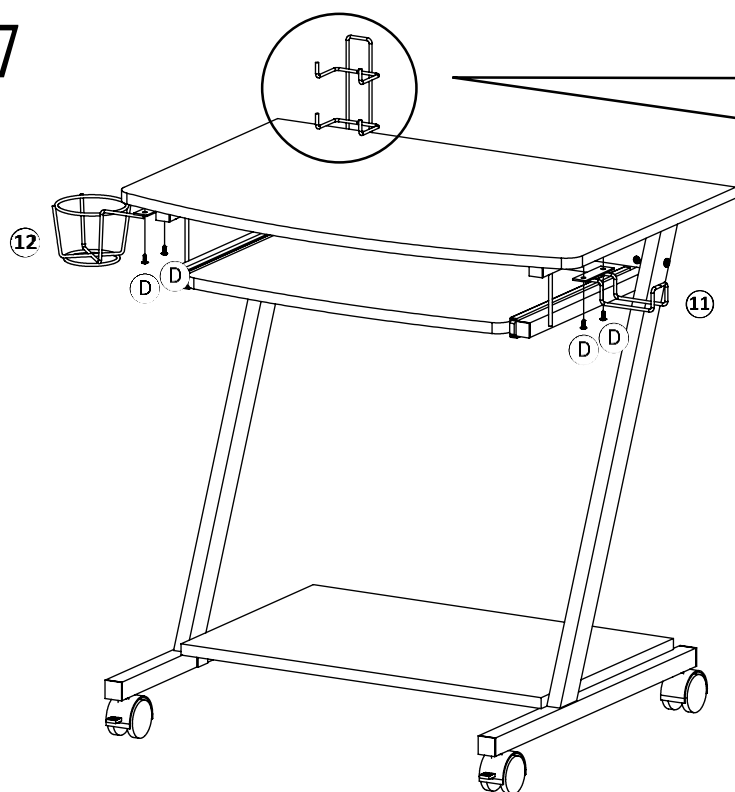
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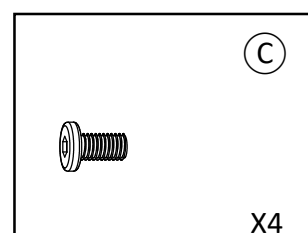
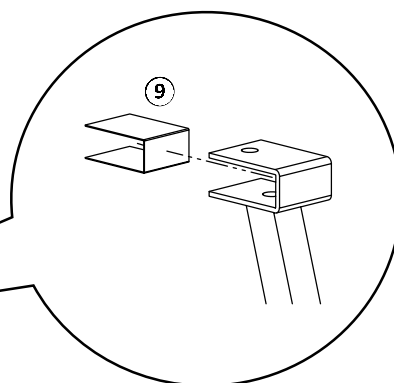
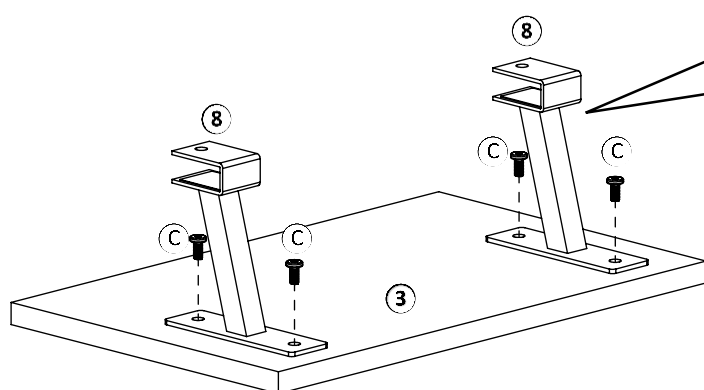
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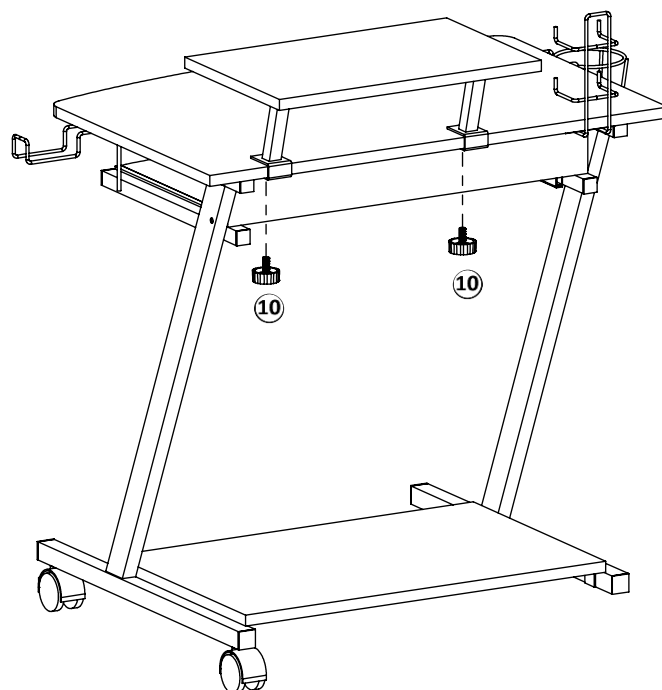
7



8



9



10

